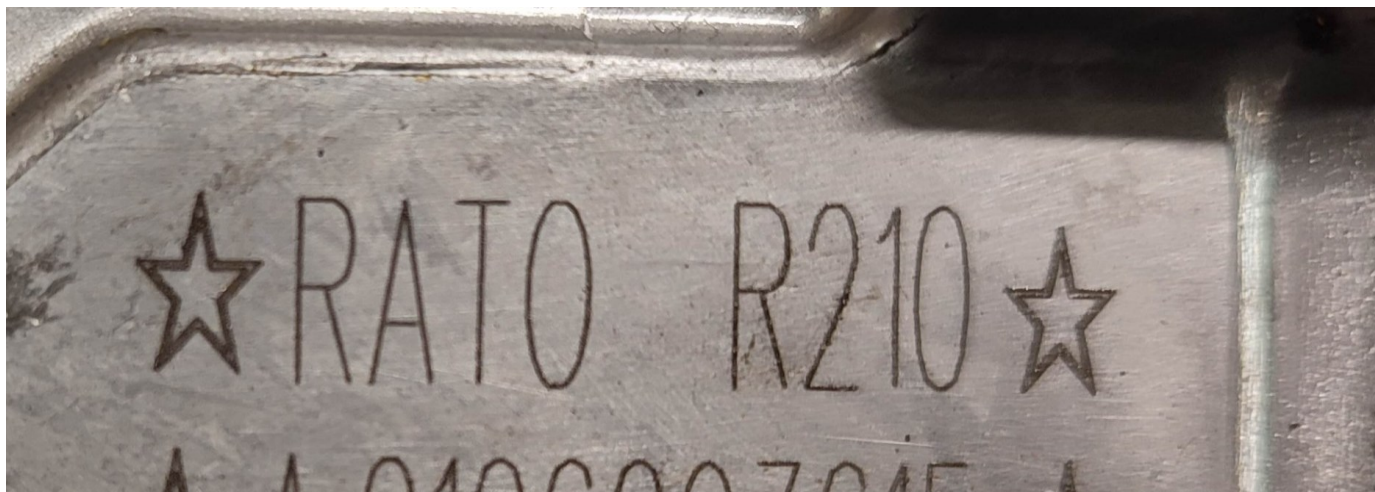


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No de série à partir de A2311140272

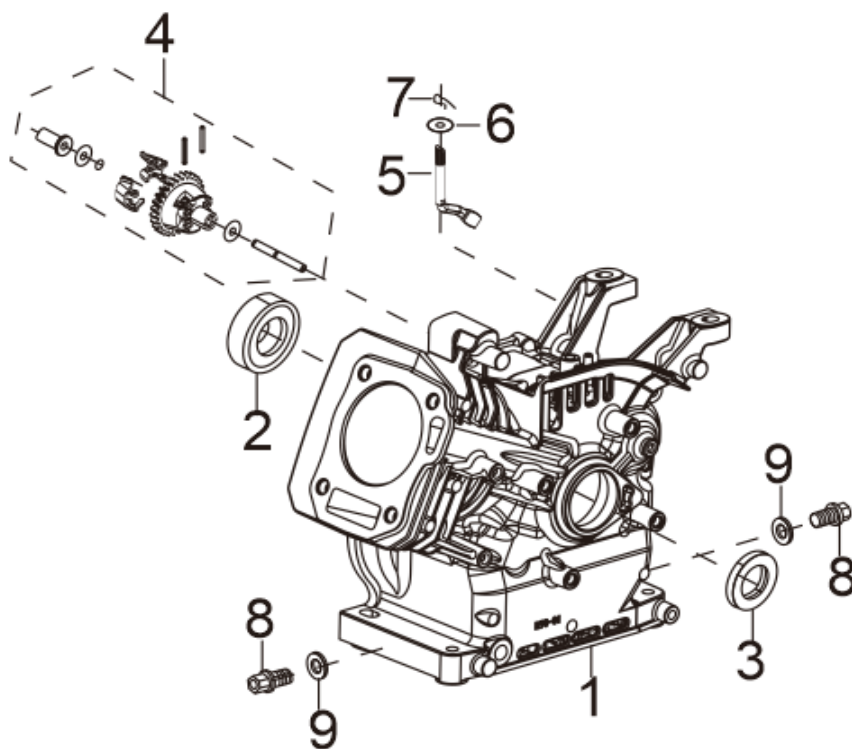
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IMPORTANT : Ces vues ne conviennent pas au moteur R210-S,
ni au R210 à démarrage électrique

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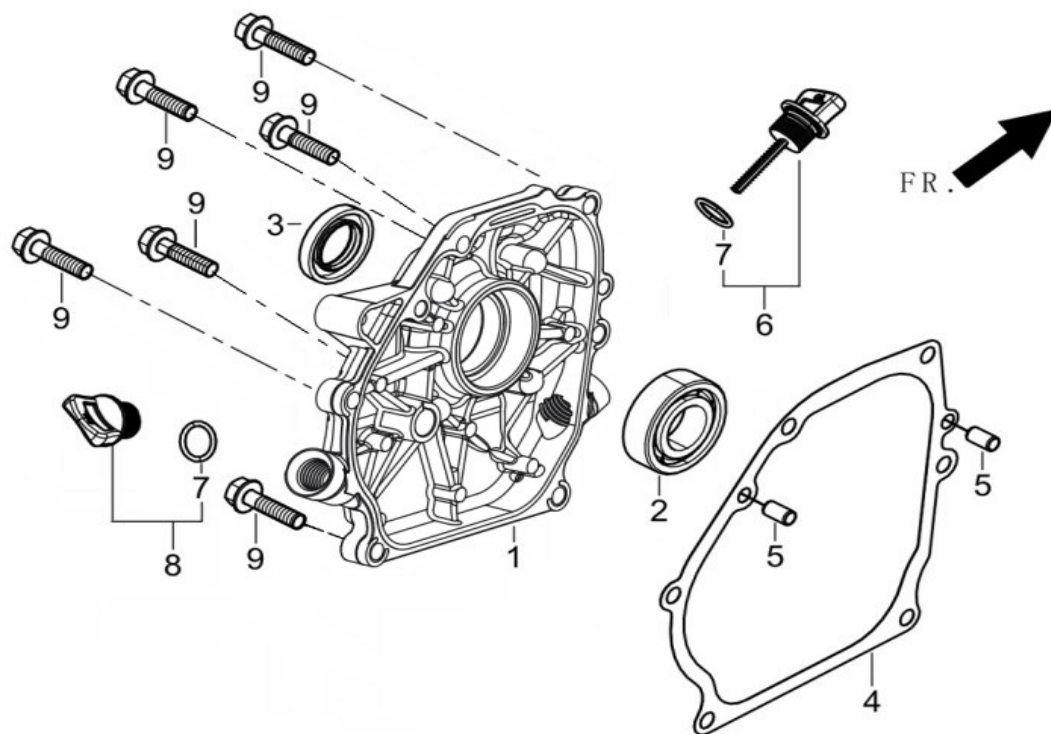
FIG.1 CRANKCASE. / GEAR ASSY, GOVERNOR. (E01)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E01-1	0001210103	Crankcase Subassembly.	CARTER PRINCIPAL	1
E01-2	0001100124	Deep Groove Ball Bearing	ROULEMENT VILEBREQUIN	1
E01-3	0001180005	Seal, Oil	JOINT SPI VILEBREQUIN	1
E01-4	0001180050	Gear Assy, Governor	ENSEMBLE REGULATEUR	1
E01-5	0001210935	Arm, Governor	BRAS REGULATEUR	1
E01-6	-	Washer, Flat	RONDELLE	1
E01-7	0001000529	Cotter Pin	GOUPILLE BETA	1
E01-8	9501004145	Bolt, Drain Plug	BOUCHON VIDANGE	2
E01-9	0001200006	Washer, Flat	RONDELLE	2

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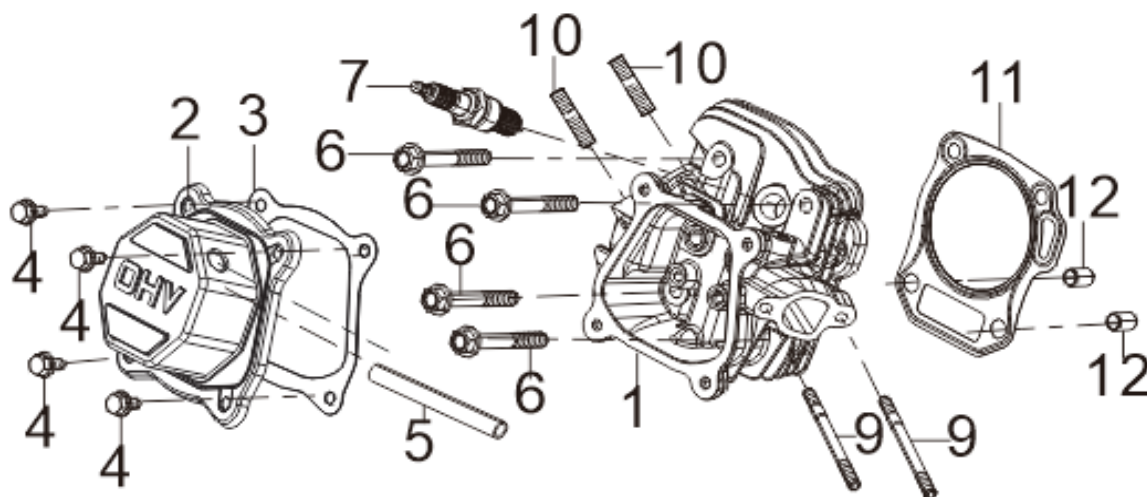
FIG.2 COVER SUBASSEMBLY, CRANKCASE. (E02)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E02-1	0001210939	Cover, Crankcase	CARTER LATERAL	1
E02-2	0001100124	Deep Groove Ball Bearing	ROULEMENT VILEBREQUIN	1
E02-3	0001180005	Seal, Oil	JOINT SPI VILEBREQUIN	1
E02-4	0001060053	Gasket, Crankcase	JOINT	1
E02-5	0001210930	Position Pin - Type A	PION CENTRAGE	2
E02-6	0001210804	Dipstick Subassembly, Oil	JAUGE HUILE	1
E02-8	0001210805	Plug Subassembly, Engine Oil	BOUCHON HUILE SANS JAUGE	1
E02-9	-	Hexagon Socket Flange Face Bolt - Small Series	VIS	6

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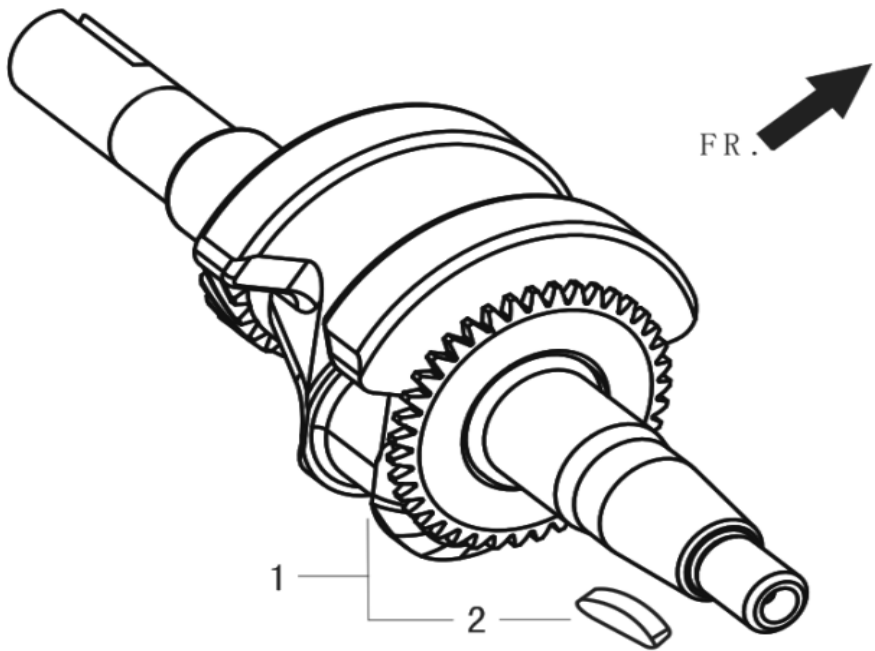
FIG.3 HEAD SUBASSEMBLY, CYLINDER / PLUG, SPARK. (E03)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E03-1	0001210102	Head Subassembly, Cylinder	CULASSE	1
E03-2	0001210001	Cover Subassembly, Cylinder Head	COUVRE CULASSE	1
E03-3	0001180002	Cylinder Head Cover Gasket	JOINT COUVRE CULASSE	1
E03-4	0001211147	Hexagon Socket Flange Face Bolt - Small Series	VIS	4
E03-5	0001150034	Tube, Breather	DURIT RENIFLARD	1
E03-6	0001210937	Cylinder Head Bolt	VIS CULASSE	4
E03-7	9501000304	Plug, Spark	BOUGIE	1
E03-9	-	Stud Bolt	GOUJON	2
E03-10	0001210931	Stud Bolt	GOUJON	2
E03-11	0001210932	Gasket, Cylinder Head	JOINT CULASSE	1
E03-12	0001210938	Position Pin - Type A	PION CENTRAGE	2

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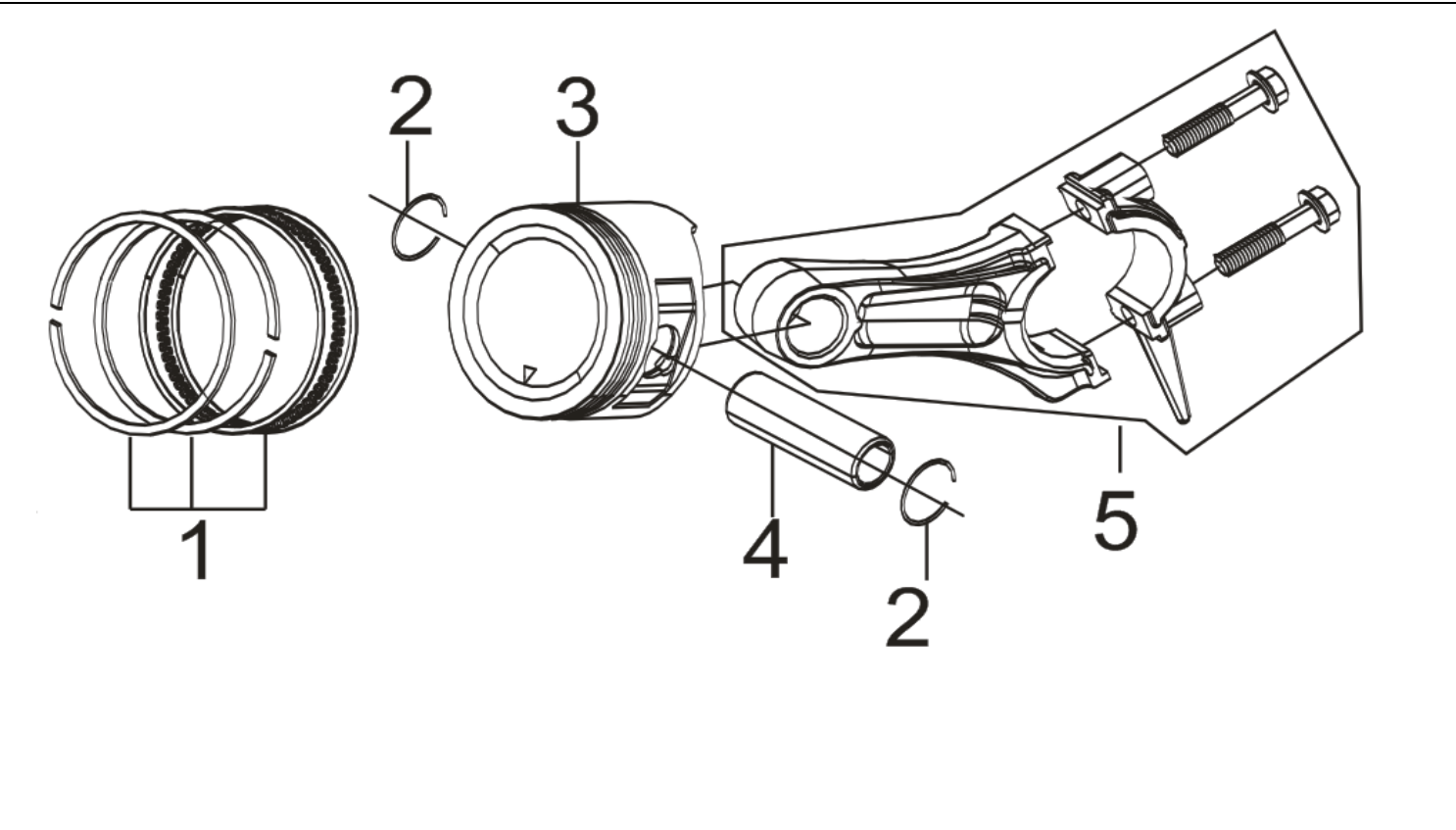
FIG.4 ROD,CRANKSHAFT CONNETING (E04)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E04-1	0001210005	Crankshaft Assy.	VILEBREQUIN	1
E04-2	0001180015	KEY SHAFT	CLAVETTE	1

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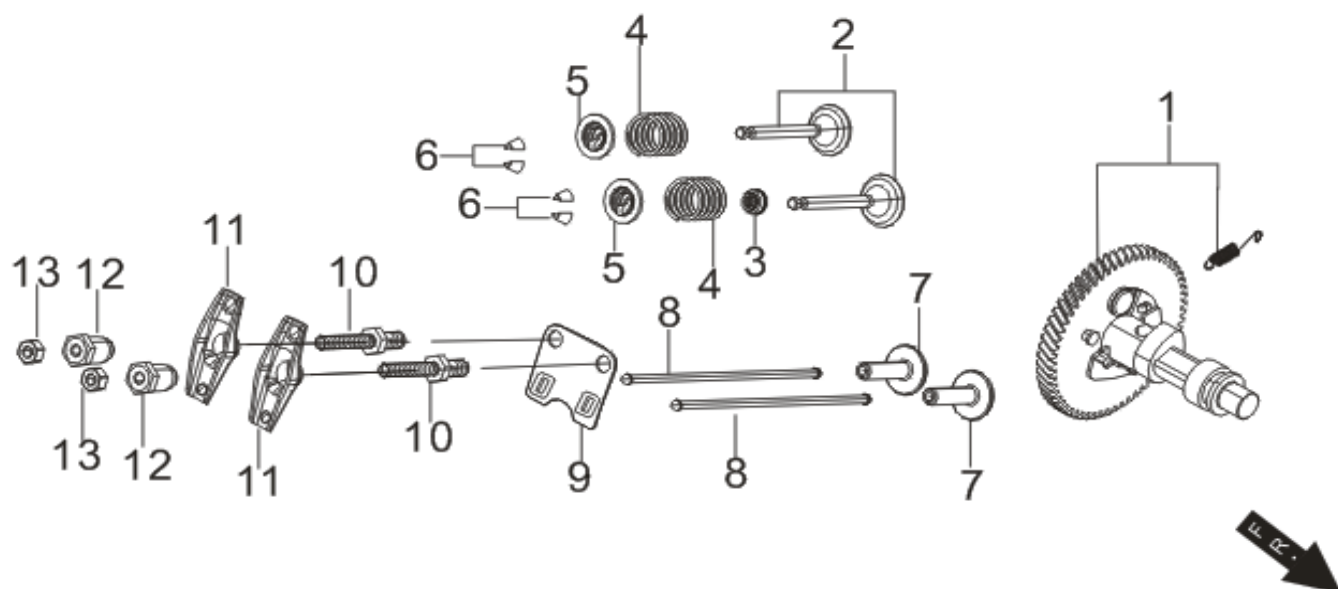
FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNETING (E05)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E05-1	0001210107	Ring Assy, Piston (Z14)	JEU SEGMENTS	1
E05-2	0001180014	Clip, Piston Pin	CLIP AXE PISTON	2
E05-3	0001210118	Piston (Z140220)	PISTON	1
E05-4	0001180011	Pin, Piston	AXE PISTON	1
E05-5	0001210933	Rod, Connecting	BIELLE	1

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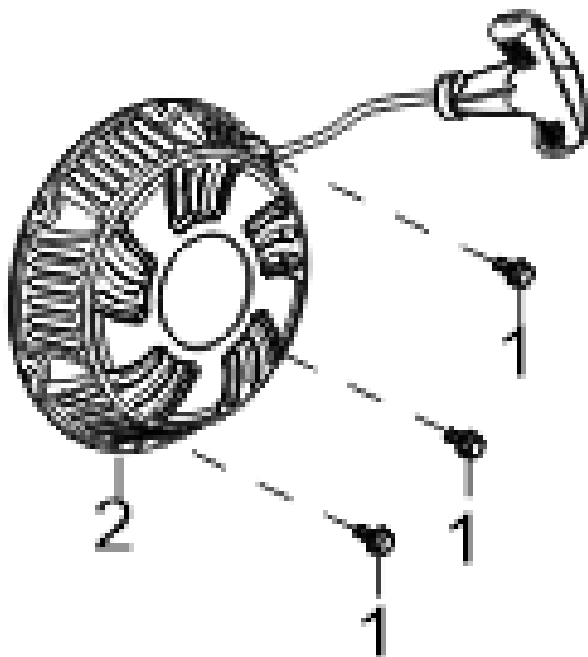
FIG.6 TRAIN,VALVE / CAMSHAFT SUBASSEMBLY. (E06)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E06-1	0001210128	Camshaft Assy.	ARBRE A CAMES	1
E06-2	0001210127	Valves Set	JEU SOUPAPES	1
E06-3	0001210417	Guide, Seal	JOINT QUEUE SOUPAPE	1
E06-4	0001210320	Spring, Valve	RESSORT SOUPAPE	2
E06-5	0001210410	Seat, Valve Spring	COUPELLE RESSORT SOUPAPE	2
E06-6	0001210820	Clamp, Valve Lock	VERROU SOUPAPE	4
E06	0001210008	TRAIN VALVE (7+8+10+11+12+13)	DISTRIBUTION 1 SOUPAPE (7+8+10+11+12+13)	2
E06-7	TRAIN VALVE	Tappet, Valve	POUSOIR	2
E06-8	TRAIN VALVE	Lifter, Valve	TIGE CULBUTEUR	2
E06-9	0001210016	Plate Subassembly, Lifter Stopper	GUIDE TIGE CULBUTEUR	1
E06-10	TRAIN VALVE	Rockshaft Bolt	SUPPORT CULBUTEUR	2
E06-11	TRAIN VALVE	Rocker, Valve	CULBUTEUR	2
E06-12	TRAIN VALVE	Nut, Valve Adjusting	ECROU REGLAGE CULBUTEUR	2
E06-13	TRAIN VALVE	Nut, Valve Lock	CONTRE ECROU CULBUTEUR	2

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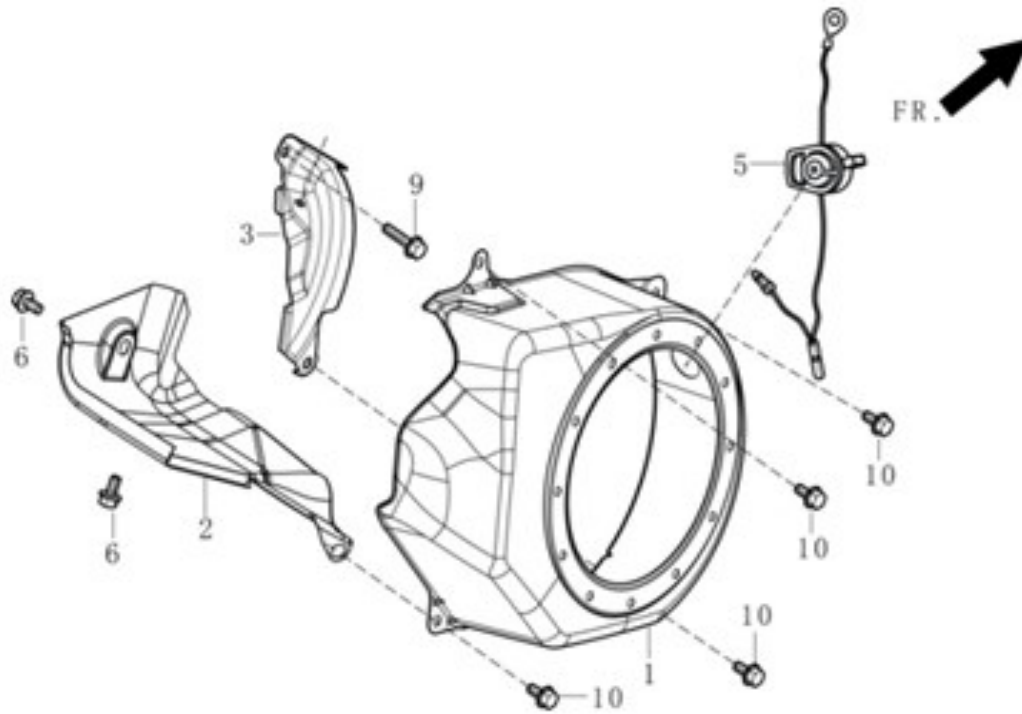
FIG.7 STARTER,RECOIL. (E07)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E07-1	-	Hexagon Socket Flange Face Bolt - Small Series	VIS	3
E07-2	0001210010	Starter Assy, Recoil	LANCEUR	1
E07	0001180017	HANDLE	POIGNEE LANCEUR	1
E07	0001180041	ROPE	CORDE LANCEUR	1

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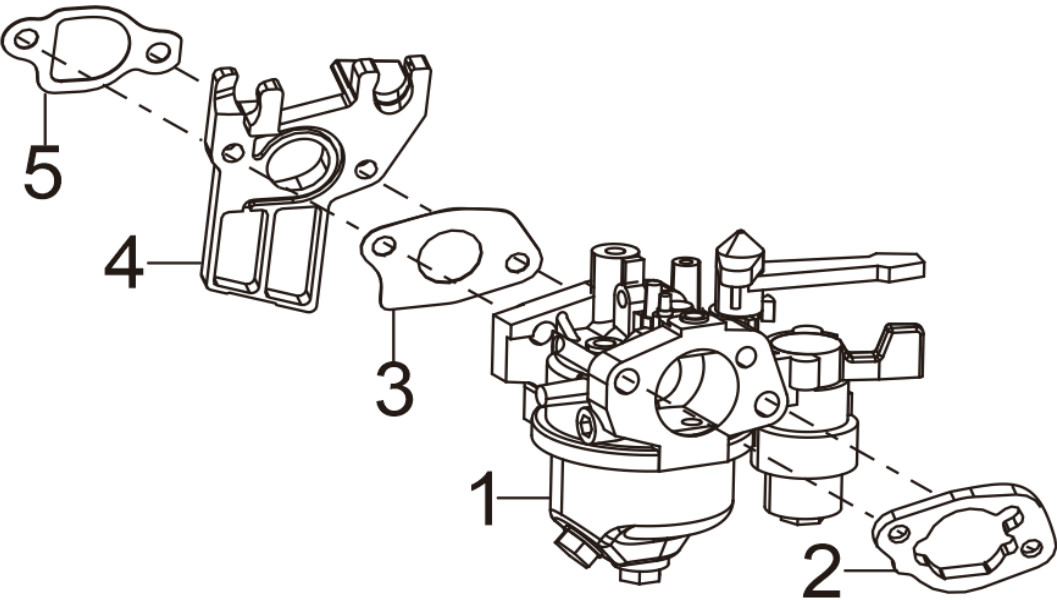
FIG.8 SHROUD / SHIELD,LOWER. (E08)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E08-1	0001210011	Shroud	VOLUTE	1
E08-2	-	Shroud, Cylinder Body	DEFLECTEUR	1
E08-3	-	Shield,Lower	DEFLECTEUR	1
E08-5	0330062001	Switch Subassembly, Stop Engine	BOUTON ARRET MOTEUR	1
E08-6	-	Bolt	VIS	2
E08-9	0001210784	Bolt	VIS	1
E08-10	0001211147	Bolt	VIS	4

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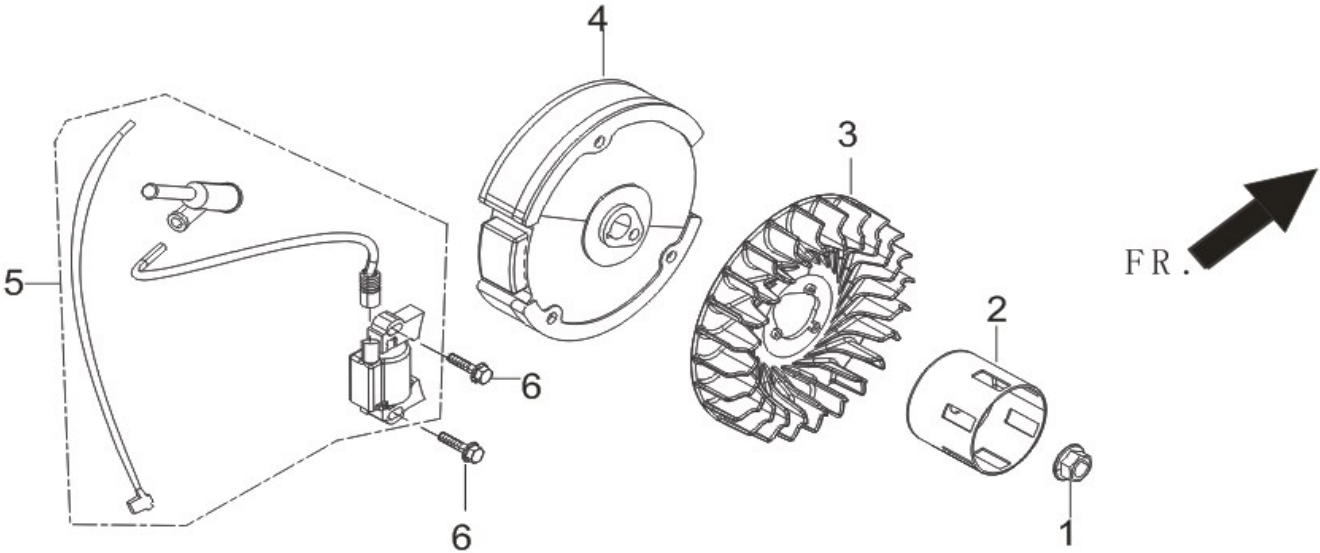
FIG.9 CARBURETOR ASSY. (E09)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E09-1	0001210108	Carburetor Assy.	CARBURATEUR	1
E09-2	0001210943	Air Cleaner Seal Gasket	JOINT CARBURATEUR COTE FILTRE	1
E09-3	0001180022	Carburetor Seal Gasket	JOINT CARBURATEUR COTE MOTEUR	1
E09-4	0001180023	Plate, Carburetor Insulator	ENTRETOISE CARBURATEUR	1
E09-5	0001210109	Gasket, Carburetor Insulator	JOINT CARBURATEUR COTE MOTEUR	1

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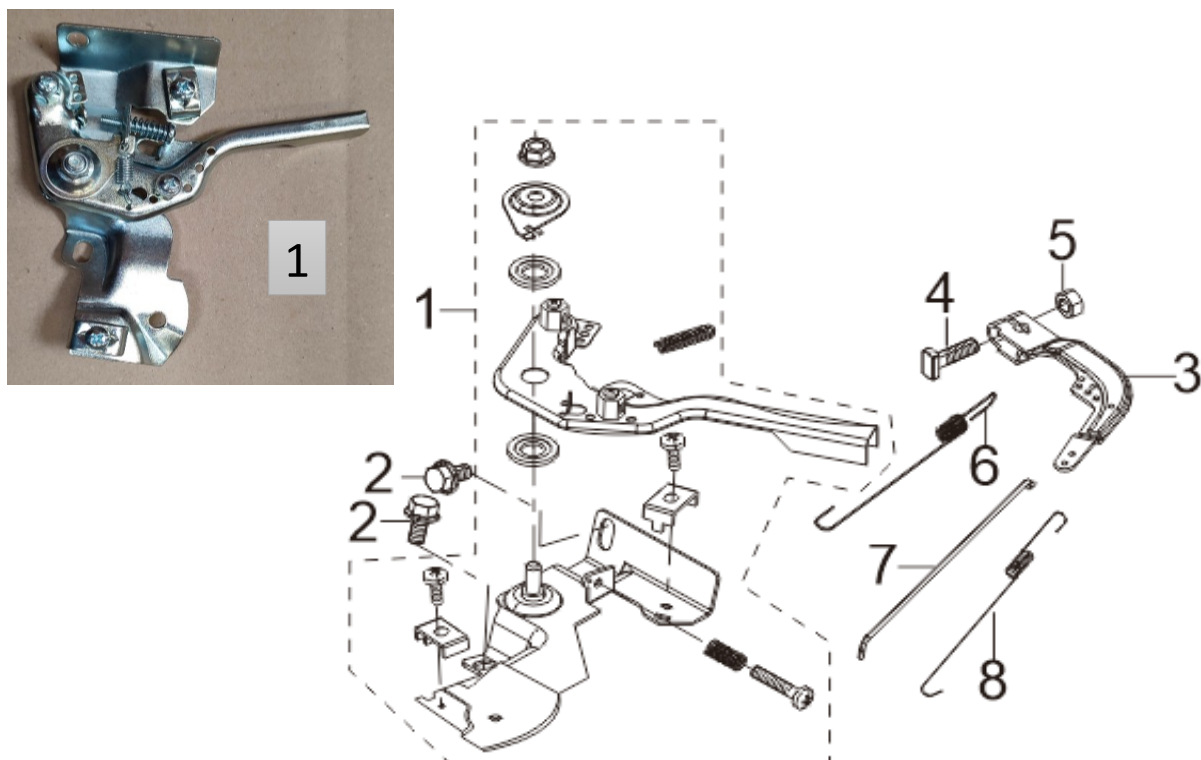
FIG.10 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL. (E10)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E10-1	0001180029	Nut, Flywheel	ECROU	1
E10-2	0001210021	Pulley, Starter	POULIE LANCEUR	1
E10-3	0001180027	Impeller	VENTILATEUR	1
E10-4	0001210013	Flywheel Subassembly	VOLANT MOTEUR	1
E10-5	0001210834	Coil, Ignition	BOBINE ALLUMAGE	1
E10-6	0001210934	Bolt	VIS	2

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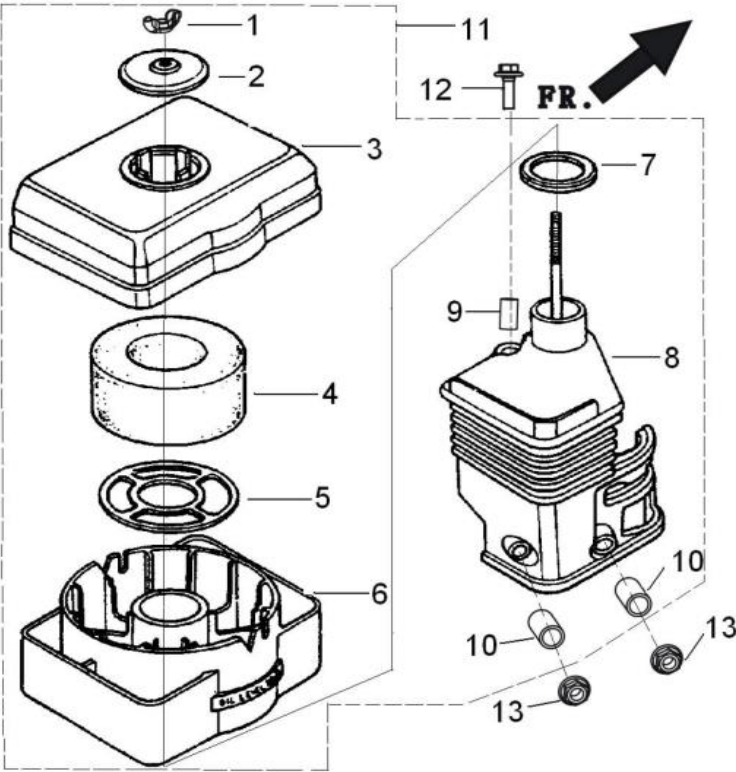
FIG.11 CONTROL ASSY, THROTTLE. (E11)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E11-1	0001210944	Control Assy, Throttle	PLATINE REGULATEUR	1
E11-2	-	Bolt	VIS	2
E11-3	0001180046	Governor Bracket Subassembly	BRAS REGULATEUR	1
E11-4	0001211029	Bolt, Governor Support	VIS BRAS REGULATEUR	1
E11-5	0300260601	Hexagon Nut With Flange	ECROU	1
E11-6	0001060023	Spring, Governor	RESSORT REGULATEUR	1
E11-7	0001180032	Rod, Gouverneur	BIELLETTTE REGULATEUR	1
E11-8	0001000222	Spring, Throttle Valve Returning	RESSORT BIELLETTE REGULATEUR	1

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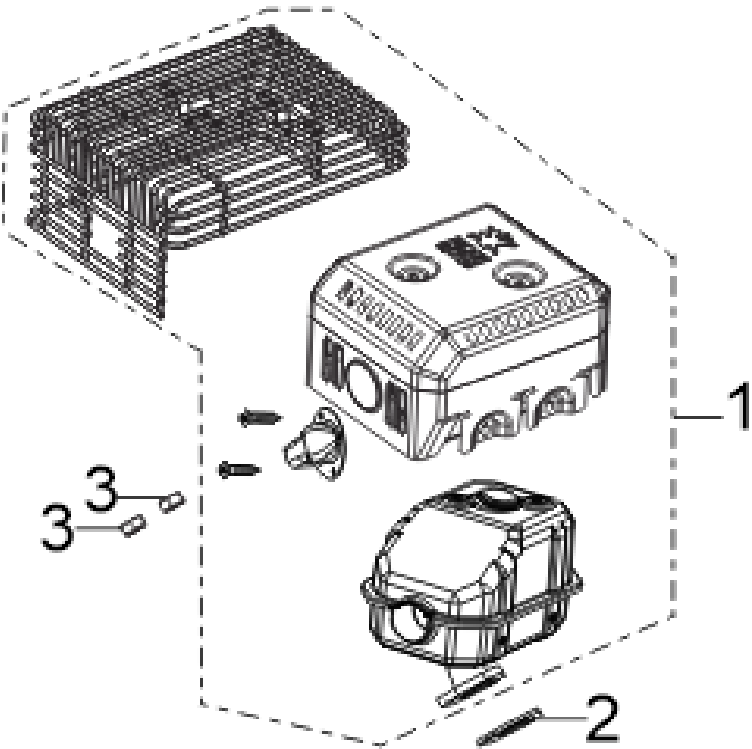
FIG.12 CLEANER, AIR. (F01)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F01-1	0001060037	BUTTERFLY NUT	ECROU PAPILLON	1
F01-2	0001000131	WASHER	RONDELLE	1
F01-3	0001000130	COVER	COUVERCLE	1
F01-4	0001060034	FOAM FILTER	FILTRE MOUSSE	1
F01-5	0001000128	GRID	GRILLE	1
F01-6	0001000127	OIL BOX	BOITE A HUILE	1
F01-7	0001060036	SEAL	JOINT	1
F01-8	0001060019	BASE	BASE	1
F01-11	0001210117	CLEANER, AIR ASSY	FILTRE AIR COMPLET	1
F01-13	0300260601	NUT	ECROU	2

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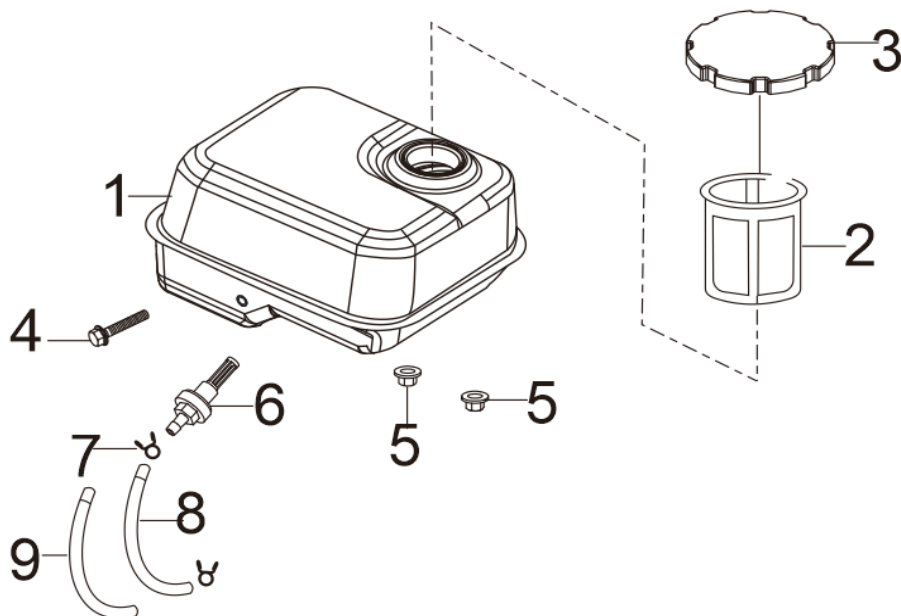
FIG.13 MUFFLER ASSY. (F02)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F02-1	0001210945	Muffler Assy.	ECHAPPEMENT	1
F02-2	0001180004	Gasket, Exhaust Outlet	JOINT ECHAPPEMENT	1
F02-3	-	Type 1 Hexagon Nut	ECROU	2

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FIG.14 TANK ASSY, FUEL. (F03)



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F03-1	0001210022	Fuel Tank	RESERVOIR	1
F03-2	0001210059	Strainer, Fuel	FILTRE ENTREE RESERVOIR	1
F03-3	0001210023	Cover, Fuel Tank	BOUCHON RESERVOIR	1
F03-4	0001210757	Bolt	VIS	1
F03-5	0300260601	Hexagon Nut With Flange	ECROU	2
F03-6	0001180036	Outlet Subassembly, Fuel Tank Oil	FILTRE SORTIE RESERVOIR	1
F03-7	0001210788	Collar	COLLIER	2
F03-8	0001210012	Tube, Fuel	DURIT CARBURANT	1
F03-9	-	Jacket, Rubber	PROTECTION DURIT	1