



Tondeuse Débroussailleuse

Pièces Détachées

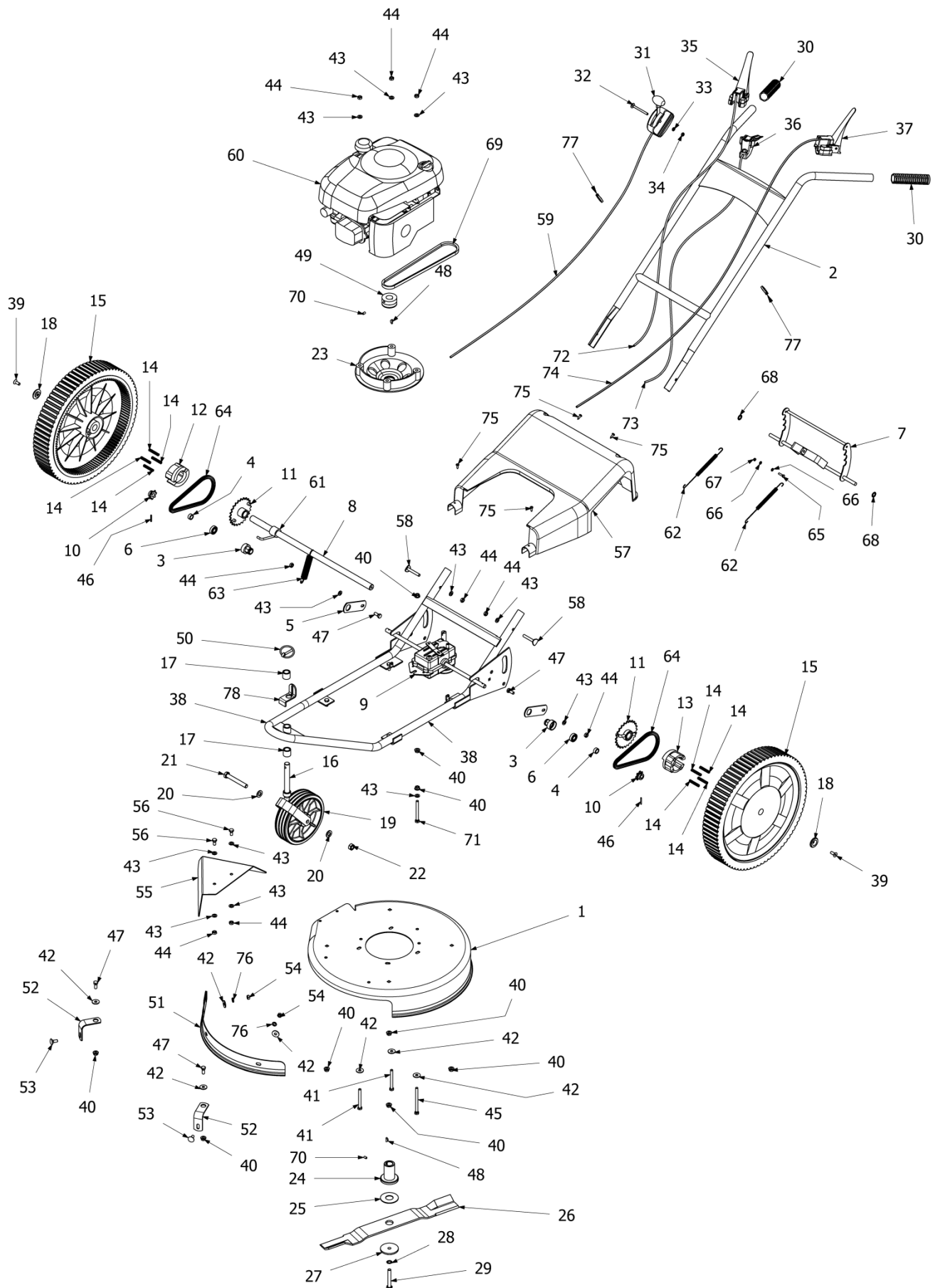
DB520B

Roçador Rodas / High Grass Mower / Débroussaileuss avec Roues TD50-3



MOTOR / ENGINE / MOTEUR	B&S 650
POTENCIA MAX / MAX OUTPUT / PUISSANCE MAX	2.4 kW
CILINDRADA / DISPLACEMENT / CILINDRÉE	190
LARGURA TRABALHO / WORKING WIDTH / LARGEUR DE TRAVAIL	520 mm
REGULAÇÃO ALTURA / HEIGHT ADJUSTMENT / RÉGULATION HAUTEUR TRAVAIL	3
ALTURA CORTE / HAUTEUR DE COUPE / CUTTING HEIGHT	40 – 80 mm
TRANSMISSÃO / TRANSMISSION / TRANSMISSION	Belt+Gear-Box (1 Speed FR)
PESO / WEIGHT / POIDS	50 kg

Vista Explodida / Exploded View / Vue Éclatée Complète

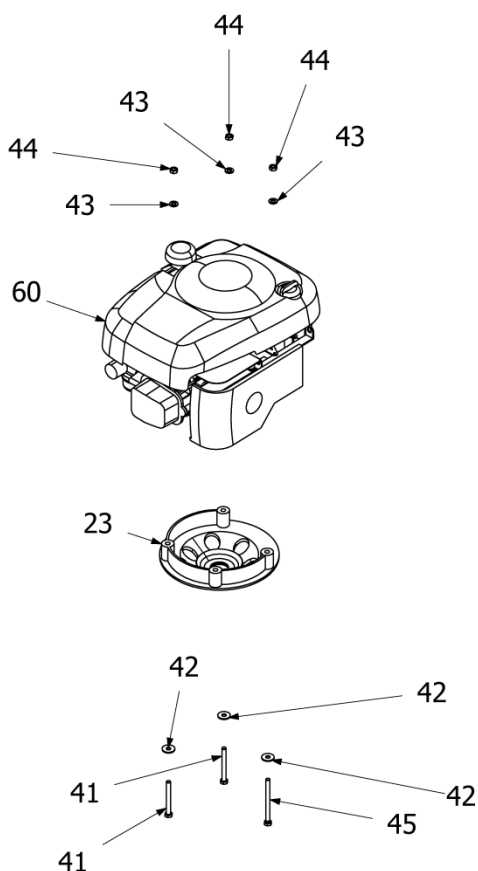


Lista de Peças / Complete Part List / Liste Complète de Pièces

1	2011585	Tambor TD's 50	Deck TD's 50	Deck TD's 50	1
2	2024502	Braço TD's 50	Handlebar TD's 50	Bras TD's 50	1
3	7020200	Casquilho Árvore ECO	Bearing Support EP's	Bearing Support EP's	2
4	2010706	Casquilho 12.5*18*5	Bushing 12.5*18*5	Entretoise 12.5*18*5	2
5	2020210	Esticador Corrente EP's	Stretcher Bar EP's	Tendeur Chaîne EP's	2
6	2015000	Rolamento 6001 - RS1	Bearing 6001 - RS1	Roulement 6001 - RS1	2
7	2024010	Pedal HDC	Pedal HDC	Pédale HDC	1
8	2020060	Eixo Traseiro	Pedal HDC	Pédale HDC	1
9	2011175	Caixa Velocidades EP's - 1vel.	Gear Box EP's - 1 speed	Boite Vitesse EP's - 1 vitesse	1
10	2010701	Pinhão 7dts	Gear 7dts	Pignon 7dts	2
11	2020012	Cremalheira EP's	Gear EP's	Entraîneur Roue EP's	2
12	4127010	Rochet Direito	Right Rochet	Rochet Droite	1
13	4127015	Rochet Esquerdo	Left Rochet	Rochet Gauche	1
14	2032230	Mola Rochets	Rochet Spring	Ressort Rochet	8
15	2020050	Roda Traseira ECO	Rear Wheel	Roue Arrière	2
16	2020092	Forquilha TD's 50	Fork TD's 50	Fourche TD's 50	1
17	2011206	Casq.Reg. Alt. Forquilha	Fork Bushing Height Adjustment	Entretoise Fourche	2
18	2020066	Casquilho Aperto Roda Tr.	Setting Wheel Bush	Entretoise Fix. Roue	2
19	2010275	Roda D=200mm	Wheel D=200mm	Roue D=200mm	1
20	9060030	Anilha - M12	Washer - M12	Rondelle - M12	2
21	9040040	Paraf. H. RP - M12 x 90	Bolt - M12 x 90	Vis - M12 x 90	1
22	9040910	Porca Freiada - M12	Frein Nut - M12	Frein Écrou - M12	1
23	7020130	Palier (3eme Palier)	Motor Palier	Palier Moteur (3eme Palier)	1
24	2010046	Casquilho Lâmina EP's B&S	Blade Bush EP's B&S	Entretoise Lame EP's B&S	1
25	2012160	Anilha Fibra	Fiber Washer	Rondelle Fibre	1
26	2010120	Lâmina 520 mm	Blade 520mm	Lame 520mm	1
27	2010085	Anilha Apoio Lâmina	Blade Support Washer	Rondelle Appui Lame	1
28	9060270	Anilha Recartilhada M10	Washer R - M10	Rondelle R - M10	1
29	2010090	Paraf. H. - 3/8 x 2 3/4 UNF	Bolt - 3/8 x 2 3/4 UNF	Vis - 3/8 x 2 3/4	1
30	2022456	Punho Guiador	Handgrip	Poing	2
31	3011350	Manete Acelerador	Accelerator Handle	Manette Gaz	1
32	9020309	Paraf. Arreg. Quad. - M6 x 70	Bolt - M6 x 70	Vis - M6 x 70	1
33	9060000	Anilha M6	Washer - M6	Rondelle - M6	1
34	9010030	Porca Freiada - M6	Frein Nut - M6	Frein Écrou - M6	1
35	2022405	Manete Tracção	Black Handle	Manette Noir	1
36	2022425	Manete Start - Inferior	Black Handle	Manette Noir	1
37	2022350	Manete Stop Motor	Stop Lever	Manette Stop	1
38	2024503	Chassi TD50/3	Chassis TD50/3	Chassis TD50/3	1
39	9020350	Paraf. Sext. Int. - M8x20	Bolt - M8 x 20	Vis - M8 x 20	2
40	9020912	Porca Mesa M8	Table Nut M8	Écrou Table M8	9
41	9020105	Paraf. H. RP. - M8 x 75	Bolt - M8 x 75	Vis - M8 x 75	2
42	9060100	Anilha Aba Larga M8	Washer L M8	Rondelle L M8	7
43	9060010	Anilha M8	Washer M8	Rondelle M8	14
44	9020910	Porca Freiada - M8	Frein Nut - M8	Frein Écrou - M8	9
45	9020125	Paraf. H. RP - M8 x 100	Bolt - M8 x 100	Vis - M8 x 100	1
46	9070200	Cavilha Elástica - 3x25	Pin - 3 x 25	Cleville Élastique - 3 x 25	2
47	9020010	Paraf. H. RT - M8 x 20	Bolt - M8 x 20	Vis - M8 x 20	8
48	2010480	Chaveta Meia-Lua - 4 x 6,5	Key - 4 x 6,5	Clavette - 4 x 6,5	2
49	2012090	Polia Motor BS	Engine Pulley EP's	Poulie Moteur EP's	1
50	9070960	Golpilha Clip	Clip	Goupille Clip	1
51	2011582	Chapa Frontal Tambor TD's 50	Deck Front Plate TD's 50	Tole Avant Deck TD's 50	1
52	2011581	Patilha Tambor TD's 50	Front Plate Support TD's 50	Support Tole Avant TD's 50	2
53	9020310	Paraf. Arreg. Quad. - M8 x 20	Bolt - M8 x 20	Vis - M8 x 20	2
54	9020900	Porca M8	Nut - M8	Écrou - M8	2
55	2012153	Defletor TD's	Side Protection TD's	Défecteur Andraîneur TD's	1
56	9020000	Paraf. H. - M8 x 16	Bolt - M8 x 16	Vis - M8 x 16	2
57	2020072	Capot Plástico TD's	Capot TD's	Capot TD's	1
58	2020175	Paraf. Cab. Curva M8 x 40	Bolt M8 x40	Vis M8 x 40	2
59	2021084	Cabo Acelerador	Accelerator Cable	Câble Gaz	1
60	1999771	Motor BS 650 Series	Engine BS 650 Series	Moteur BS 650 Series	1
61	2014405	Linguete Eixo Traseiro	Rear Axle Bush	Bague d' Arrêt `Languette	1

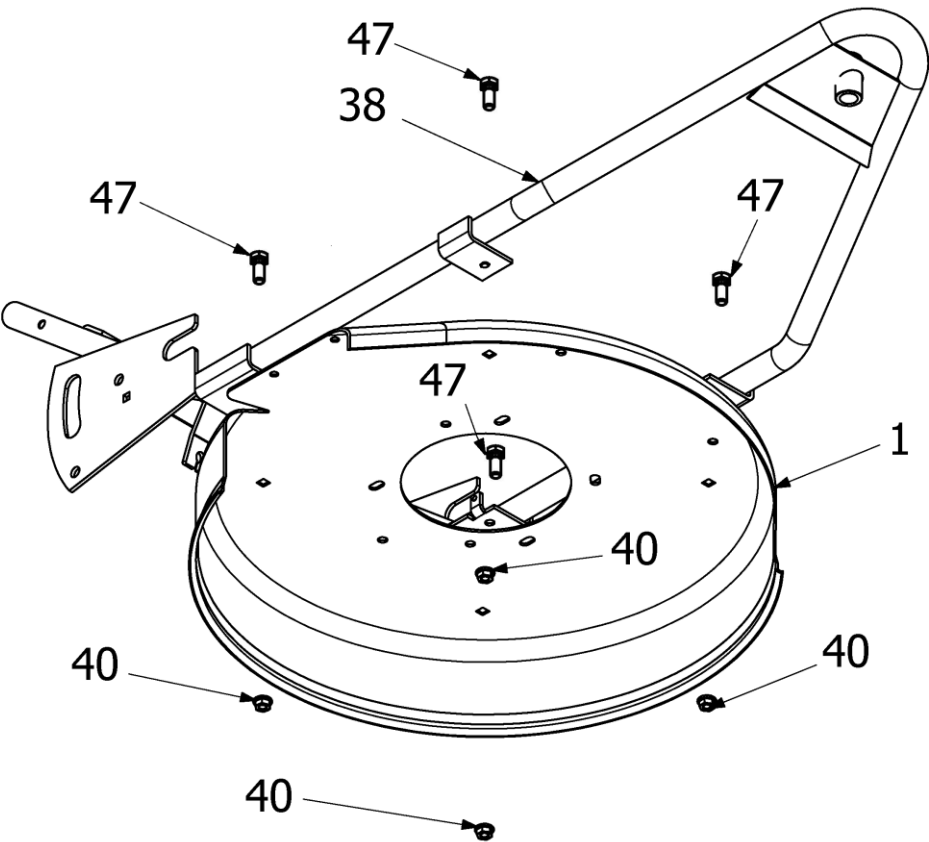
62	3024011	Mola Pente EP's	HDC Spring EP's	Ressort HDC EP's	2
63	2010383	Mola Compensadora HDC	HDC Compensation Spring EP's	Ressort Compensation HDC EP's	1
64	2010730	Corrente EP's	Chain EP's	Chaine EP's	2
65	9000993	Paraf. H. - M5 x 20	Bolt - M5 x 20	Vis - M5 x 20	1
66	9060080	Anilha M5	Washer - M5	Rondelle - M5	2
67	9000940	Porca Freiada - M5	Frein Nut - M5	Frein Écrou - M5	1
68	9070720	Anilha Freio Int. - J 10,5	Frein - J 10,5	Frein - J 10,5	2
69	2017491	Correia Z26	Belt Z26	Courroie Z26	1
70	9000010	Perno Roscado - M8 x 8	Bolt - M8 x 8	Vis - M8 x 8	2
71	9020110	Paraf. H. RT - M8 x 80	Bolt - M8 x 80	Vis - M8 x 80	1
72	2022350	Cabo Tracção	Run Cable EP's	Câble Embrayage EP's	1
73	2021102	Cabo HDC	HCS Cable EP's	Câble HDC EP's	1
74	2020400	Cabo Stop Motor EP's	Stop Cable EP's	Cable Stop EP's	1
75	9000960	Paraf. Autoprof - M4,8 x 16	Screw - M4,8 x 16	Vis - M4,8 x 16	4
76	9060740	Anilha Mola M8	Washer S - M8	Rondelle S - M8	2
77	2010410	Abraçadeira Plástica	Plastic Strap	Bracelet en Plastique	2
78	2022558	Bloqueador Direção TD50/3	Blocker Direction	Bloquant Direction	1

Motor Assembly / Assemblage du Moteur / Assemblagem Motor



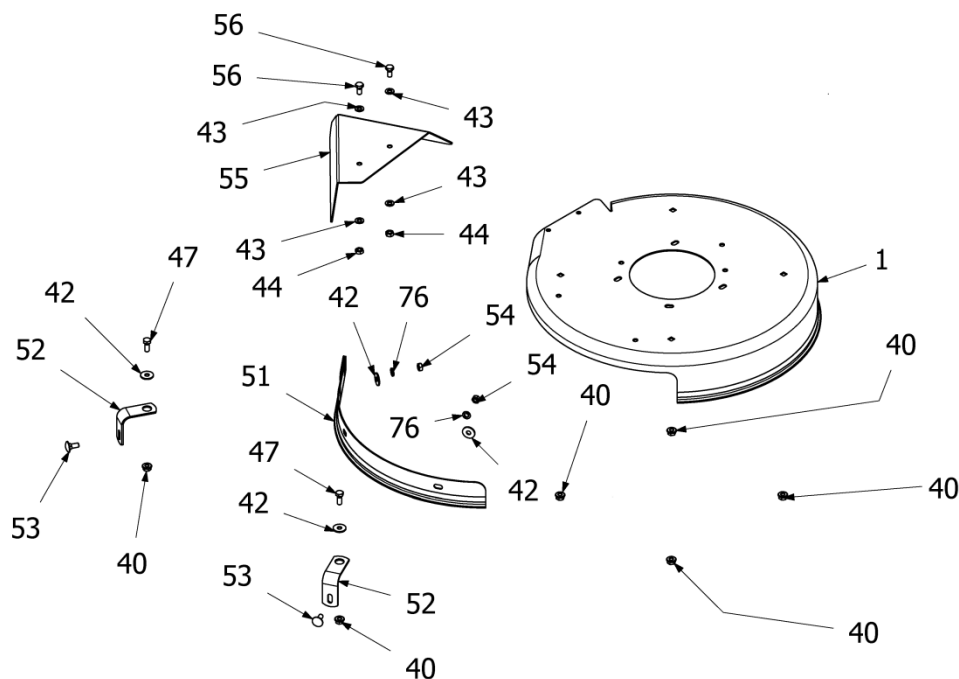
Item	Stock Number	PT	EN	FR	QTY
23	7020130	Palier (3eme Palier)	Motor Palier	Palier Moteur (3eme Palier)	1
41	9020105	Paraf. H. RP. - M8 x 75	Bolt - M8 x 75	Vis - M8 x 75	2
42	9060100	Anilha Aba Larga M8	Washer L - M8	Rondelle L - M8	7
43	9060010	Anilha - M8	Washer - M8	Rondelle - M8	14
44	9020910	Porca Freitada M8	Frein Nut M(	Frein Écrou M(	5
45	9020125	Paraf. H. RP - M8 x 100	Bolt - M8 x 100	Vis - M8 x 100	1
60	1999771	Motor BS 650 Series	Engine BS 650 Series	Moteur BS 650 Series	1

Assemblagem Chassi / Chassis Assembly / Chassis Assemblage



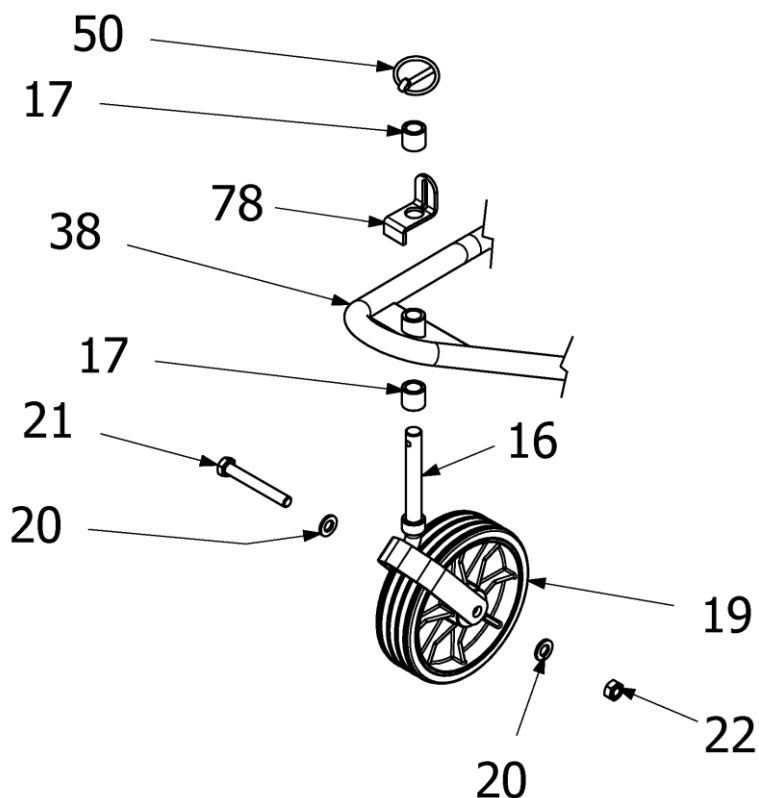
Item	Stock Number	PT	EN	FR	QTY
1	2011585	Tambor TD's 50	Deck TD's 50	Deck TD's 50	1
38	2024503	Chassi EP's	Chassis EP's	Chassis EP's	1
40	9020912	Porca Mesa M8	Table Nut - M8	Écrou - M8	9
47	9020010	Paraf. H. RT - M8 x 20	Bolt - M8 x 20	Vis - M8 x 20	8

Assemblagem Tambor / Deck Assembly / Assemblage Deck



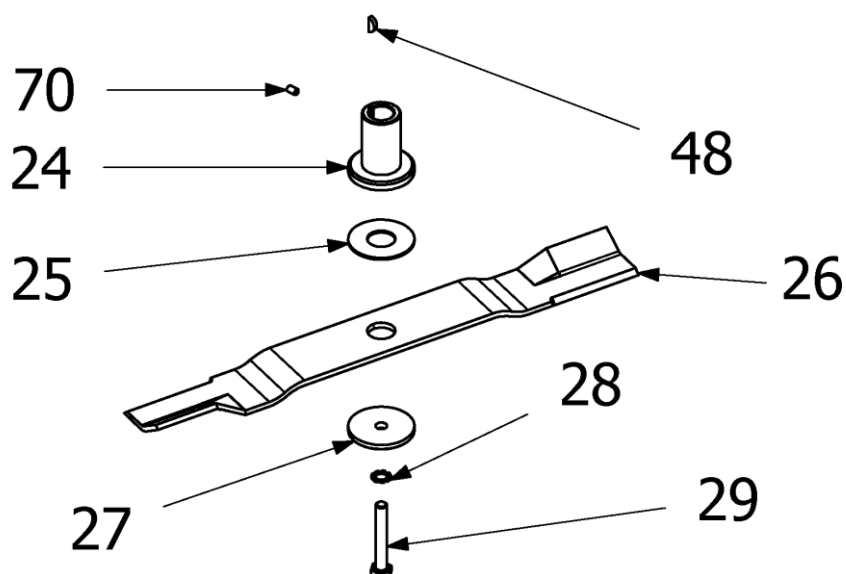
Item	Stock Number	PT	EN	FR	QTY
1	2011585	Tambor TD's 50	Deck TD's 50	Deck TD's 50	1
40	9020912	Porca Mesa M8	Table Nut - M8	Écrou - M8	9
42	9060100	Anilha Aba Larga M8	Washer L - M8	Rondelle L - M8	7
43	9060010	Anilha - M8	Washer - M8	Rondelle - M8	16
44	9020910	Porca Freitada M8	Frein Nut - M8	Frein Écrou - M8	9
51	2011582	Chapa Frontal Tambor TD's 50	Deck Front Plate TD's 50	Tole Avant Deck TD's 50	1
52	2011581	Patilha Tambor TD's 50	Front Plate Support TD's 50	Support Tole Avant TD's 50	2
53	9020310	Paraf. Arreg. Quad. - M8 x 20	Bolt - M8 x 20	Vis - M8 x 20	2
54	9020900	Porca M8	Nut - M8	Écrou - M8	2
56	9020000	Paraf. H. RT - M8 x 16	Bolt - M8 x 16	Vis - M8 x 16	2
55	2012153	Defletor TD's	Side Protection TD's	Défecteur Andraîneur TD's	1
76	9060740	Anilha Mola M8	Washer S - M8	Rondelle S - M8	2

Assemblagem Roda Frontal / Frontal Wheel Assembly / Assemblage Roue

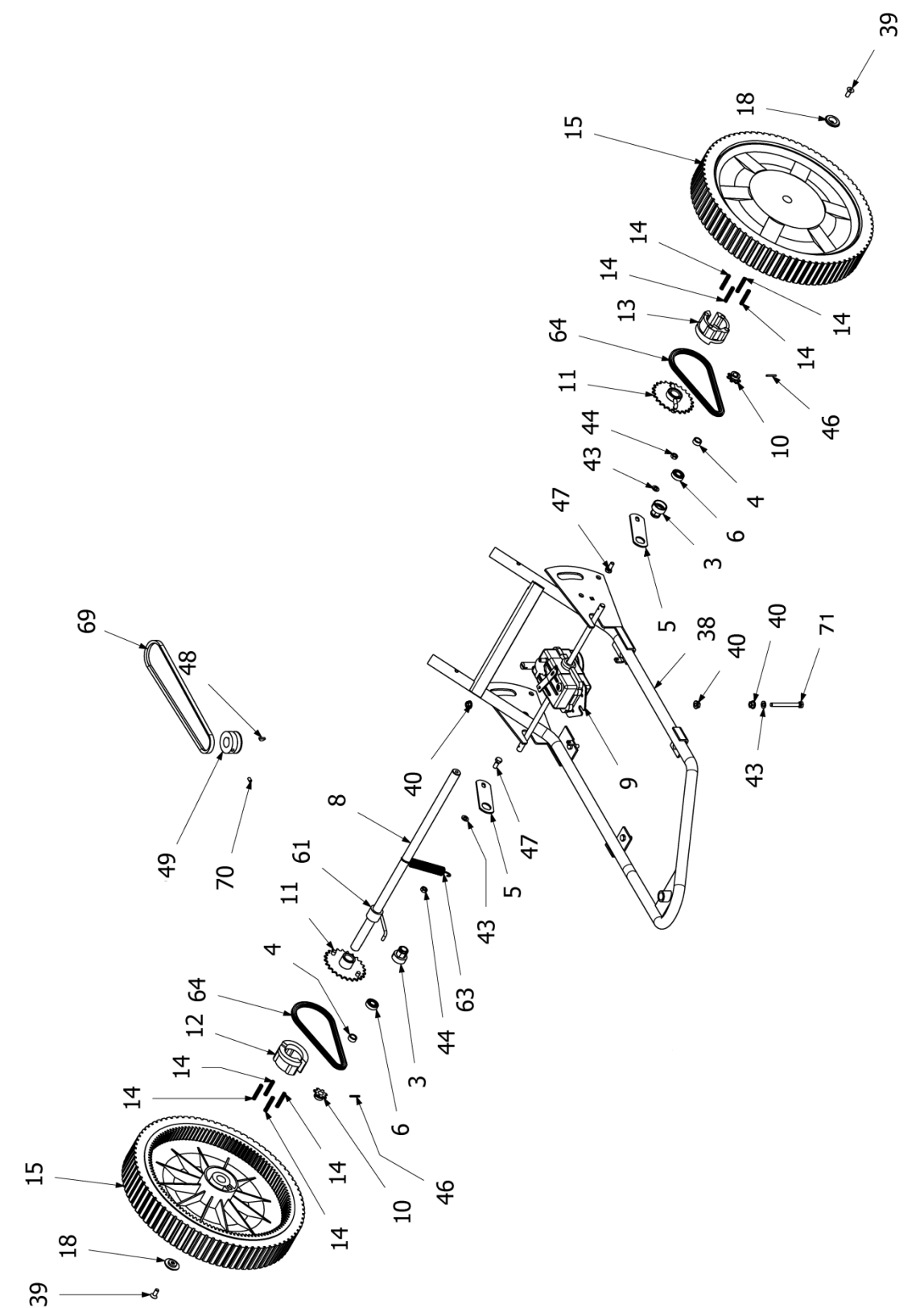


Item	Stock Number	PT	EN	FR	QTY
16	2020092	Forquilha TD's 50	Fork TD's 50	Fourche ETD's 50	1
17	2011206	Casq.Reg. Alt. Forquilha	Fork Bushing Height Adjustment	Entretoise Fourche	1
19	2010275	Roda D=200mm	Wheel D=200mm	Roue D=200mm	1
20	9060030	Anilha - M12	Washer - M12	Rondelle - M12	2
21	9040040	Paraf. H. RP - M12 x 90	Bolt - M12 x 90	Vis - M12 x 90	1
22	9040910	Porca Frejada - M12	Frein Nut - M12	Frein Écrou - M12	1
38	2024503	Chassi TD50/3	Chassis TD50/3	Chassis TD50/3	1
50	9070960	Golpilha Clip	Clip	Goupille Clip	1
78	2022558	Bloqueador Direção TD50/3	Blocker Direction	Bloquant Direction	1

Assemblagem Lâmina / Blade Assembly / Assemblage Lame

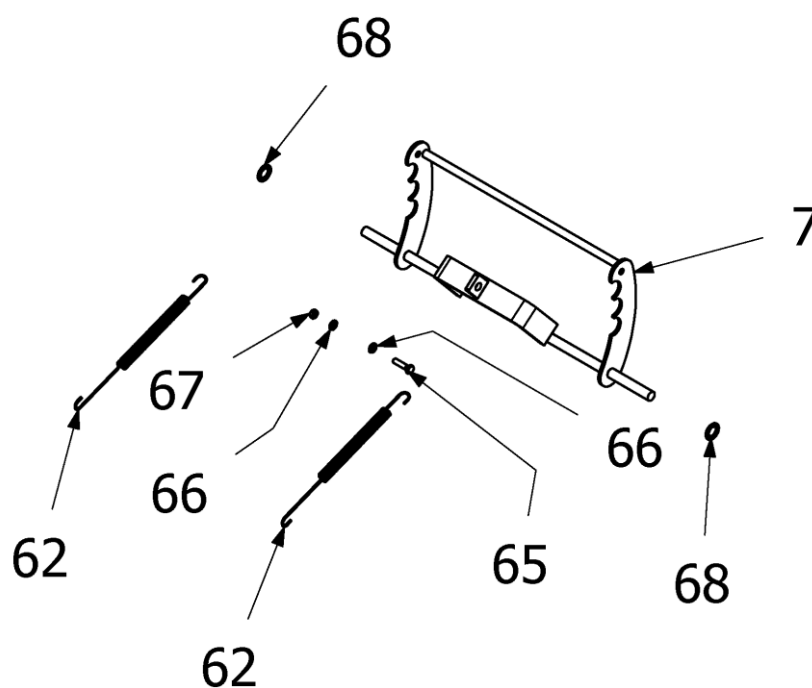


Item	Stock Number	PT	EN	FR	QTY
24	2010046	Casquilho Lâmina EP's B&S	Blade Bush EP's B&S	Entretoise Lame EP's B&S	1
25	2012160	Anilha Fibra	Fiber Washer	Rondelle Fibre	1
26	2010120	Lâmina 520 mm	Blade 520mm	Lame 520mm	1
27	2010085	Anilha Apoio Lâmina	Blade Support Washer	Rondelle Appui Lame	1
28	9060270	Anilha Recartilhada M10	Washer R - M10	Rondelle R - M10	1
29	2010090	Paraf. H. - 3/8 x 2 3/4 UNF	Bolt - 3/8 x 2 3/4 UNF	Vis - 3/8 x 2 3/4	1
48	2010480	Chaveta Meia-Lua - 4 x 6,5	Key - 4 x 6,5	Clavette - 4 x 6,5	2
70	9000010	Perno Roscado - M8 x 8	Bolt - M8 x 8	Vis - M8 x 8	1



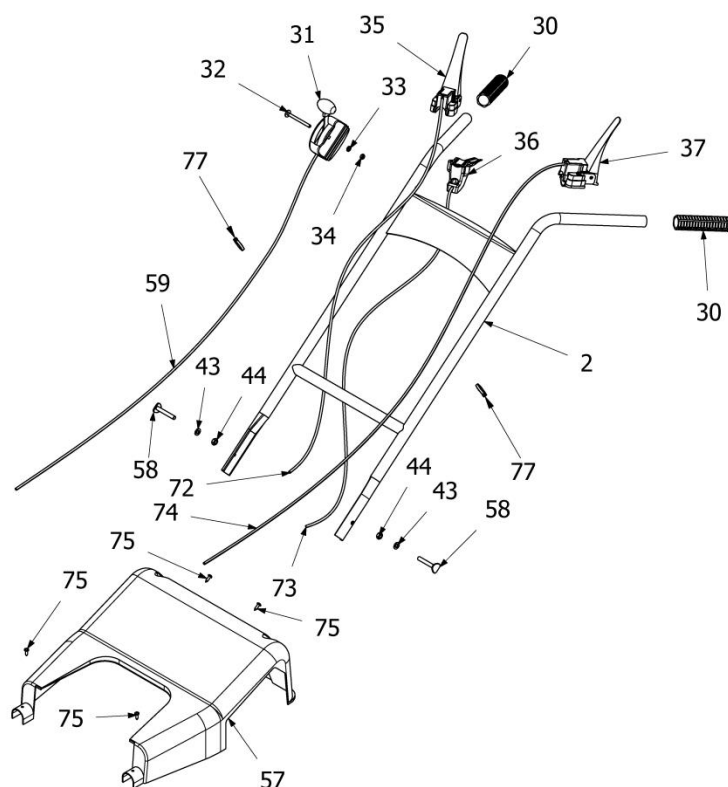
Item	Stock Number	PT	EN	FR	QTY
3	7020200	Casquilho Árvore eco	Bearing Support EP's	Support Roulement EP's	2
4	2010706	Casquilho 12.5*18*5	Bushing 12.5*18*5	Entretoise 12.5*18*5	2
5	2020210	Esticador Corrente EP's	Stretcher Bar EP's	Tendeur Chaîne EP's	2
6	2015000	Rolamento 6001 - RS1	Bearing 6001 - RS1	Roulement 6001 - RS1	2
8	2020060	Eixo Traseiro EP's	Rear Axle EP's	Axe Arrière EP's	1
9	2011175	Caixa Velocidades EP's - 1vel.	Gear Box EP's - 1 speed	Boite Vitesse EP's - 1 vitesse	1
10	2010701	Pinhão 7dts	Gear 7dts	Pignon 7dts	2
11	2020012	Cremalheira EP's	Gear EP's	Entraîneur Roue EP's	2
12	4127010	Rochet Direito	Right Rochet	Rochet Droite	1
13	4127015	Rochet Esquerdo	Left Rochet	Rochet Gauche	1
14	2032230	Mola Rochets	Rochet Spring	Ressort Rochet	8
15	2020050	Roda Traseira ECO	Rear Wheel	Roue Arrière	2
18	2020066	Casquilho Aperto Roda Tr.	Setting Wheel Bush	Entretoise Fix. Roue	2
38	2024503	Chassi TD50/3	Chassi TD50/3	Chassis TD50/3	1
39	9020350	Paraf. Sext. Int. - M8x20	Bolt - M8 x 20	Vis - M8 x 20	2
40	9020912	Porca Mesa M8	Table Nut - M8	Écrou - M8	9
46	9070200	Cavilha Elástica – 3x25	Pin – 3 x 25	Cleville Elastique – 3 x 25	2
47	9020010	Paraf. H. RT - M8 x 20	Bolt - M8 x 20	Vis - M8 x 20	8
48	2010480	Chaveta Meia-Lua - 4 x 6,5	Key - 4 x 6,5	Clavette - 4 x 6,5	2
49	2012090	Polia Motor BS EP's	Engine Pulley EP's	Poulie Moteur EP's	1
61	2014405	Linguete Eixo Traseiro	Rear Axle Bush	Bague d' Arrêt `Languette	1
63	2010383	Mola Compensadora HDC EP's	HDC Compensation Spring EP's	Ressort Compensation HDC EP's	1
64	2010730	Corrente EP's	Chain EP's	Chaîne EP's	1
69	2017491	Correia Z26	Belt Z26	Courroie Z26	1
70	9000010	Perno Roscado - M8 x 8	Bolt - M8 x 8	Vis - M8 x 8	2

Assemblagem HDC / HCS Assembly / Assemblage HDC



Item	Stock Number	PT	EN	FR	QTY
7	2024010	Pedal HDC	Pedal HDC	Pédale HDC	1
62	3024011	Mola Pente EP's	HDC Spring EP's	Ressort HDC EP's	2
65	9000993	Paraf. H. - M5 x 20	Bolt - M5 x 20	Vis - M5 x 20	1
66	9060080	Anilha - M5	Washer - M5	Rondelle - M5	2
67	9000940	Porca Freiada - M5	Frein Nut - M5	Frein Écrou - M5	1
68	9070720	Freio Int. - J 10,5	Frein - J 10,5	Frein - J 10,5	2

Assemblagem Capot e Braço / Capot and Handlebar Assembly / Assemblage Capot et Bras



Item	S Number	PT	EN	FR	QTY
2	2024502	Braço TD50	Handlebar TD50	Bras TD50	1
30	2022456	Punho Guiador	Handgrip	Poing	2
31	3011340	Manete Start - Acelerador	Accelerator Handle	Manette Gaz	1
32	9020309	Paraf. Arreg. Quad. - M6 x 70	Bolt - M6 x 70	Vis - M6 x 70	1
33	9060000	Anilha - M6	Washer - M6	Rondelle - M6	1
34	9010030	Porca Freitada - M6	Frein Nut - M6	Frein Écrou - M6	1
35	2022405	Manete Tracção	Black Handle	Manette Noir	1
36	2022425	Manete Start - Inferior	Black Handle	Manette Noir	1
37	2022350	Manete Stop Motor	Stop Lever	Manette Stop	1
43	9060010	Anilha - M8	Washer - M8	Rondelle - M8	16
44	9020910	Porca Freitada M8	Frein Nut - M8	Frein Écrou - M8	9
57	2020075	Capot Plástico EP's	Capot EP's	Capot EP's	1
58	2020175	Paraf. Cab. Curva M8 x 40	Bolt M8 x 40	Vis M8 x 40	2
59	2021084	Cabo Acelerador	Accelerator Cable	Câble Gaz	1
72	2020103	Cabo Tracção TD's	Run Cable TD's	Câble Embrayage TD's	1
73	2021102	Cabo HDC TD's	HCS Cable TD's	Câble HDC TD's	1
74	2020400	Cabo Stop TD's	Stop Cable TD's	Cable Stop TD's	1
75	9000960	Paraf. Autoprof - M4,8 x 16	Screw - M4,8 x 16	Vis - M4,8 x 16	4
77	2010410	Abraçadeira Plástica	Plastic Strap	Bracelet en Plastique	2

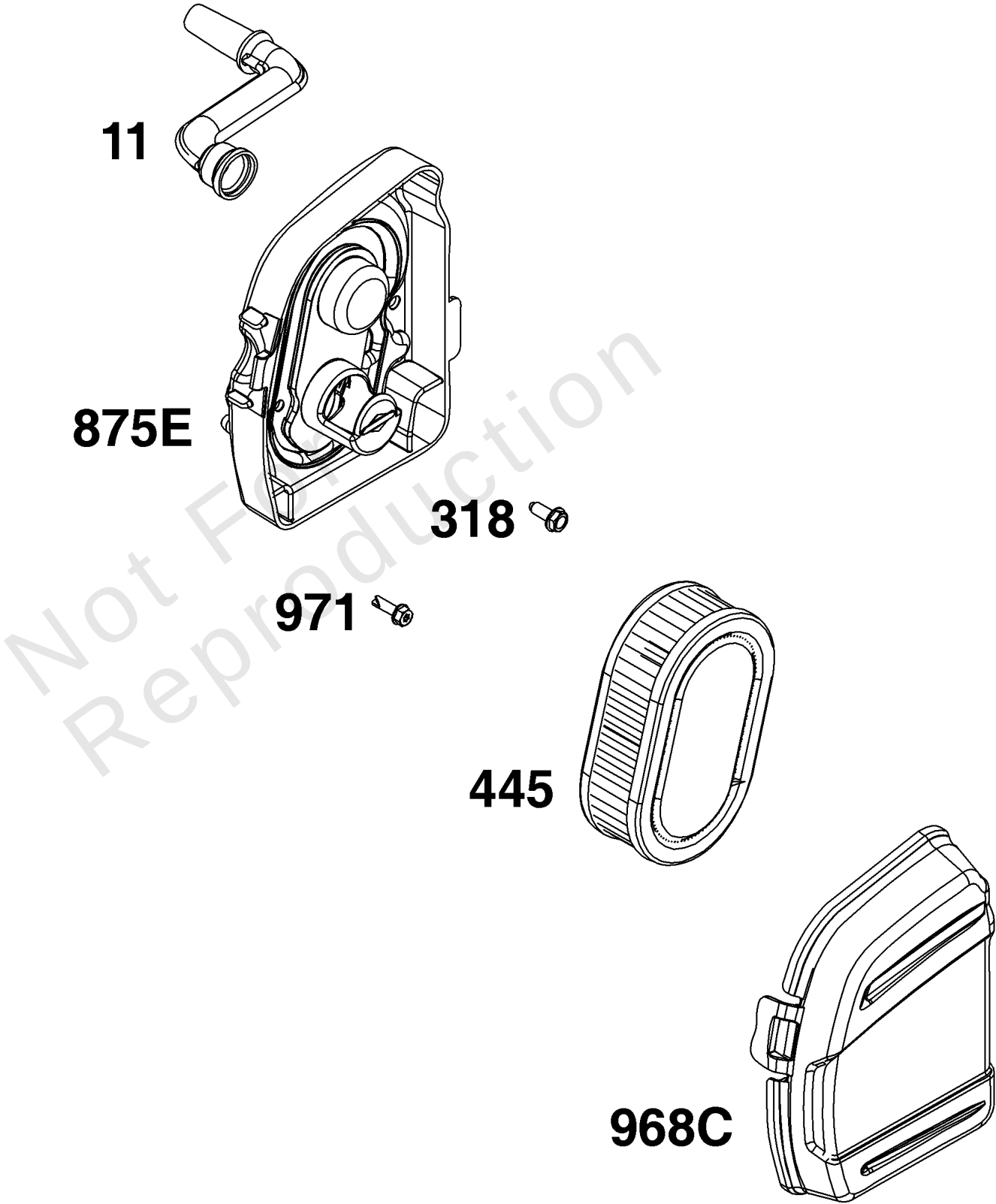


Parts Manual

Mfg. No: 104M02-0034-H5

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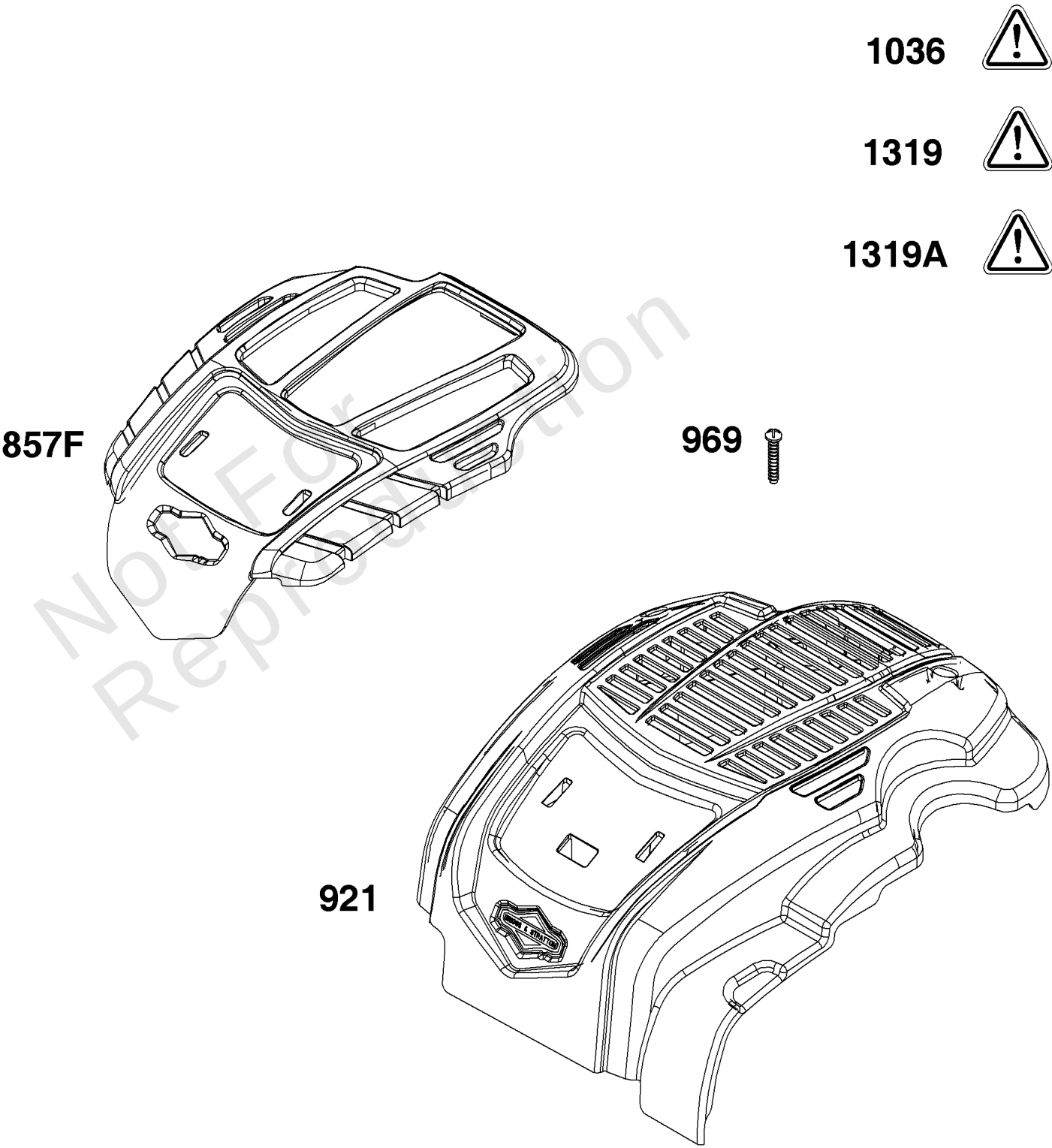
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Air Cleaner Group

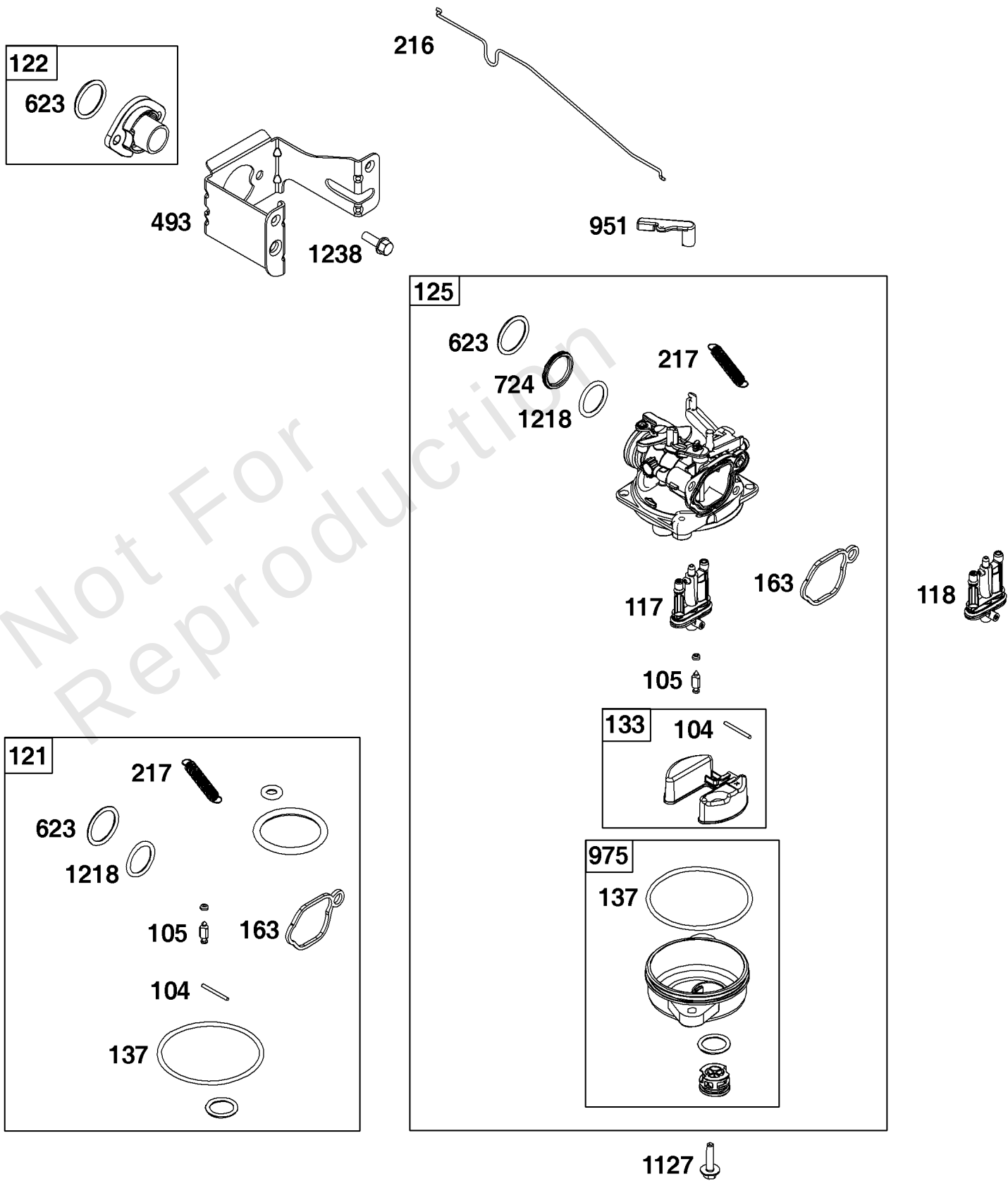
REF NO	PART NO	QTY	DESCRIPTION
11	596501	1	TUBE, Breather
318	793480	2	SCREW -(Mounting Bracket)
445	593260	1	FILTER, A/C Cartridge
875E	594574	1	BASE, Air Cleaner
968C	594575	1	COVER, Air Cleaner
971	590552	2	SCREW -(Air Cleaner Base to Carburetor/Throttle Body)

Not For Reproduction



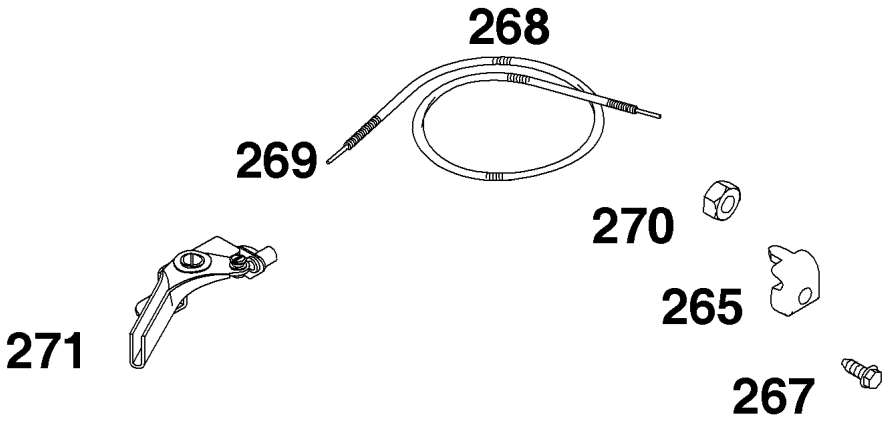
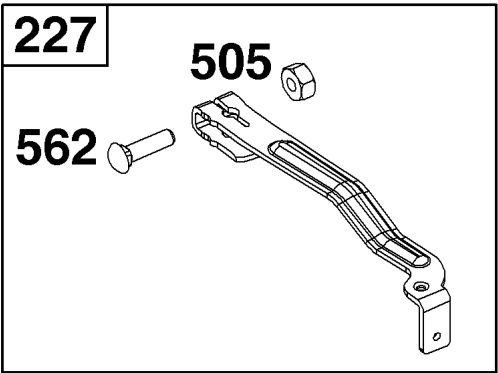
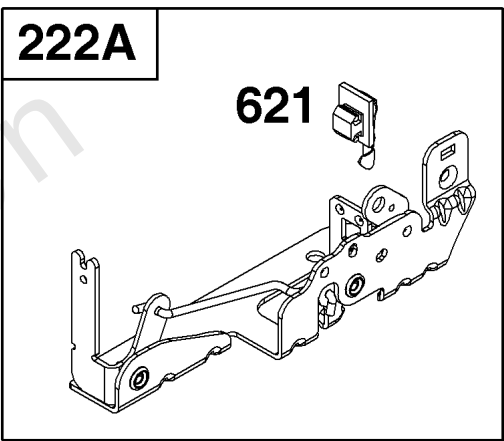
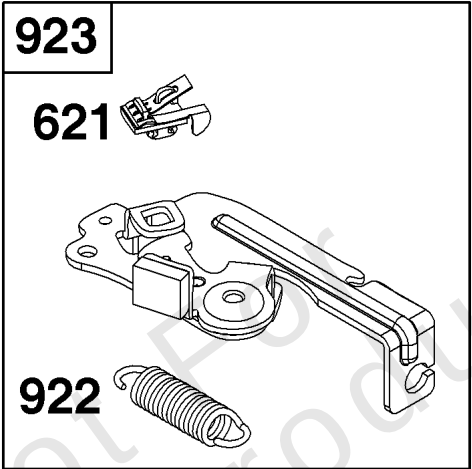
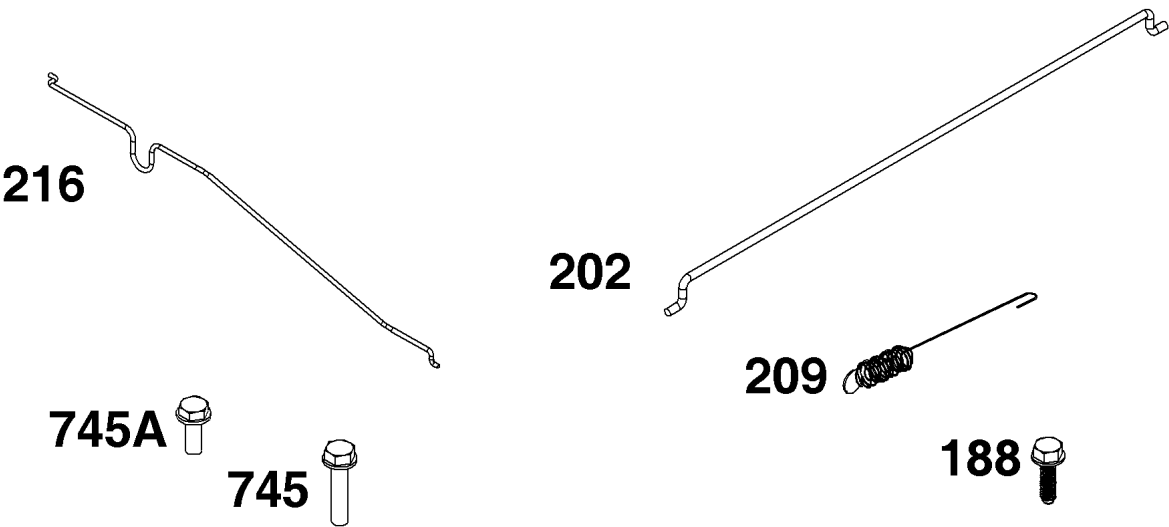
Blower Housing Group

REF NO	PART NO	QTY	DESCRIPTION
857F	596095	1	TRIM, Blower Housing Cover
921	594116	1	COVER, Blower Housing
969	594115	2	SCREW -(Blower Housing Cover)
1036	-----	1	LABEL, Emissions -(Available from a Briggs & Stratton Authorized Dealer)
1319	794467	1	LABEL, Warning -(REQUIRED When Replacing Parts With Warning Labels Affixed)
1319A	797669	1	LABEL, Warning -(REQUIRED When Replacing Parts With Warning Labels Affixed)



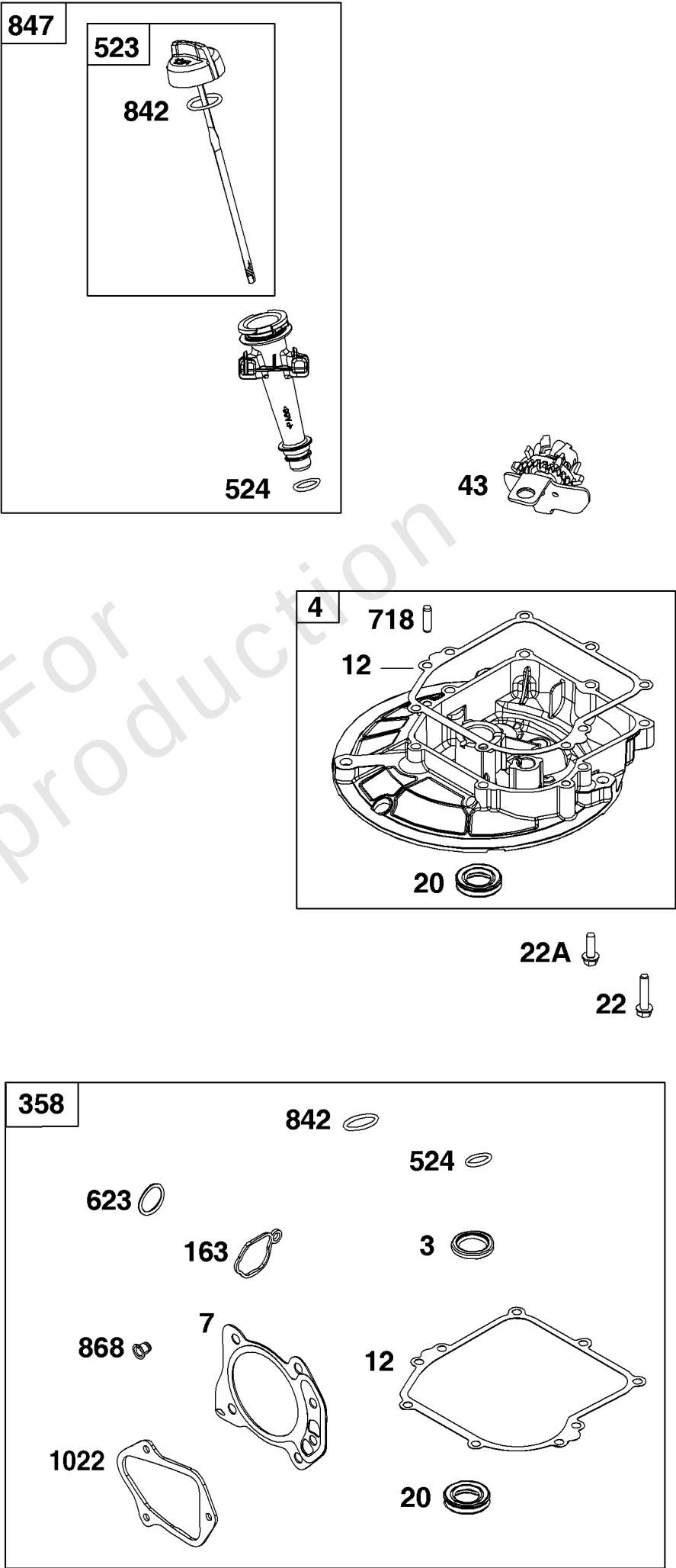
Carburetor Group

REF NO	PART NO	QTY	DESCRIPTION
104	590558	1	PIN, Float Hinge
105	594581	1	VALVE, Float Needle
117	84001923	1	JET, Main -(Standard)
118	84002024	1	JET, Main -(High Altitude)
121	594636	1	KIT, Carburetor Overhaul -(Service Kits may include extra parts not specific to this engine.)
122	590549	1	SPACER, Carburetor
125	84001033	1	CARBURETOR
133	591120	1	FLOAT, Carburetor
137	594633	1	GASKET, Float Bowl
163	799580	1	GASKET, Air Cleaner -(Air Cleaner)
216	-----	1	LINK, Choke -(Part information located in Controls Group.)
217	590740	1	SPRING, Choke Return
493	593330	1	BRACKET, Mounting
623	799581	1	SEAL, O-Ring -(Carburetor Spacer)
724	697478	1	RETAINER, Seal
951	591104	1	LEVER, Choke
975	594632	1	BOWL, Float
1127	590554	2	SCREW -(Float Bowl to Carburetor Body)
1218	270344S	1	SEAL, O-Ring -(Carburetor)
1238	590562	2	SCREW -(Carburetor Spacer)



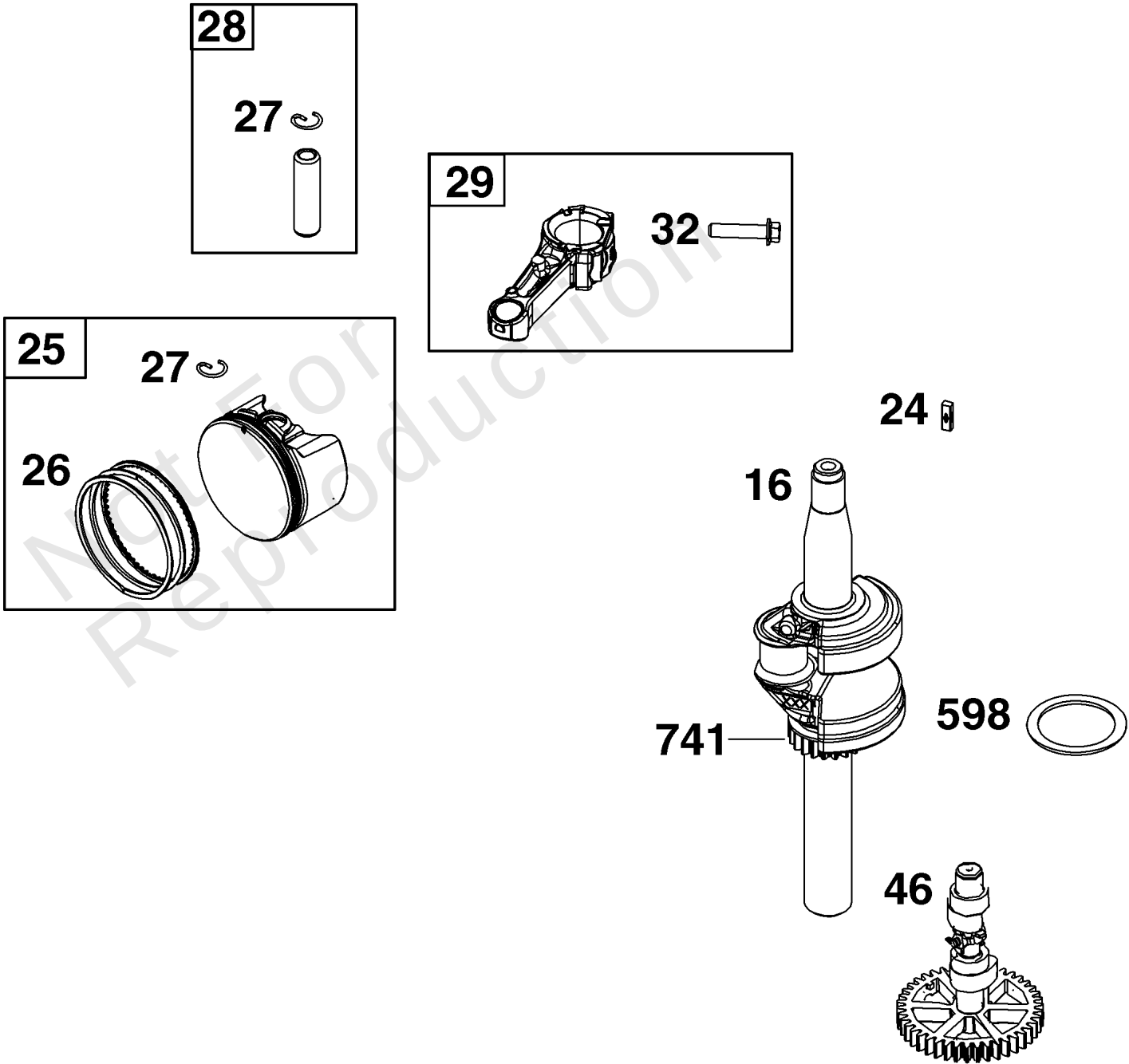
Controls Group

REF NO	PART NO	QTY	DESCRIPTION
188	793480	2	SCREW -(Control Bracket)
202	590517	1	LINK, Mechanical Governor
209	596464	1	SPRING, Governor
216	590547	1	LINK, Choke
222A	596458	1	BRACKET, Control
227	590520	1	LEVER, Governor Control
265	690798	1	CLAMP, Casing
267	692577	1	SCREW -(Casing Clamp)
268	691025	1	CASING, Control Wire
269	691026	1	WIRE, Control
270	691027	1	NUT -(Control Wire Casing)
271	691028	1	LEVER, Control
505	793515	1	NUT -(Governor Control Lever)
562	793514	1	BOLT -(Governor Lever)
621	692310	1	SWITCH, Stop
745	691146	1	SCREW -(Brake)
745A	690859	1	SCREW -(Brake)
922	692135	1	SPRING, Brake
923	691487	1	BRAKE



Crankcase Cover/Sump and Lubrication Group

REF NO	PART NO	QTY	DESCRIPTION
3	-----	1	SEAL, Oil -(Part information located in Cylinder Group.)
4	594101	1	SUMP, Engine
7	-----	1	GASKET, Cylinder Head -(Part information located in Cylinder Head Group.)
12	799587	1	GASKET, Crankcase
20	399781S	1	SEAL, Oil -(PTO Side)
22	692551	6	SCREW -(Crankcase Cover/Sump)
22A	590763	1	SCREW -(Crankcase Cover/Sump)
43	594560	1	SLINGER, Governor/Oil
163	-----	1	GASKET, Air Cleaner -(Part information located in Carburetor Group.)
358	595354	1	GASKET SET, Engine -(Service Kits may include extra parts not specific to this engine.)
523	796503	1	DIPSTICK
524	691876	1	SEAL, O-Ring -(Dipstick Tube)
623	-----	1	SEAL, O-Ring -(Part information located in Carburetor Group.)
718	690959	2	PIN, Locating
842	691031	1	SEAL, O-Ring -(Dipstick Cap)
847	596092	1	DIPSTICK/TUBE ASSEMBLY
868	-----	1	SEAL, Valve -(Part information located in Cylinder Head Group.)
1022	-----	1	GASKET, Rocker Cover -(Part information located in Cylinder Head Group.)



Crankshaft Group

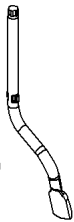
REF NO	PART NO	QTY	DESCRIPTION
16	595024	1	CRANKSHAFT
24	222698S	1	KEY, Flywheel
25	594099	1	PISTON ASSEMBLY
26	594098	1	SET, Ring
27	691588	1	LOCK, Piston Pin
28	298909	1	PIN, Piston
29	594089	1	ROD, Connecting
32	691664	2	SCREW -(Connecting Rod)
46	594090	1	CAMSHAFT
598	592587	1	SHIM, End Play -(Crankshaft or Camshaft Bearing)
741	594105	1	GEAR, Timing

615 

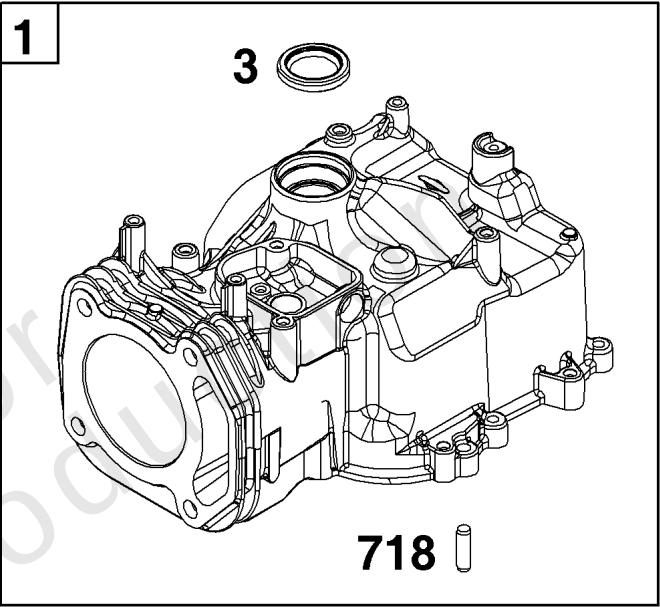
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1264 

1263 

616 

850



358

842 

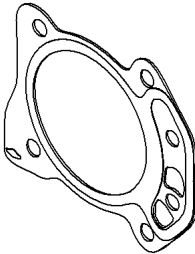
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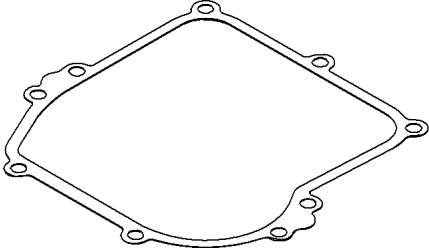
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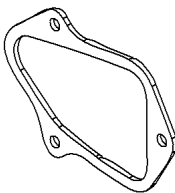
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868 

7 

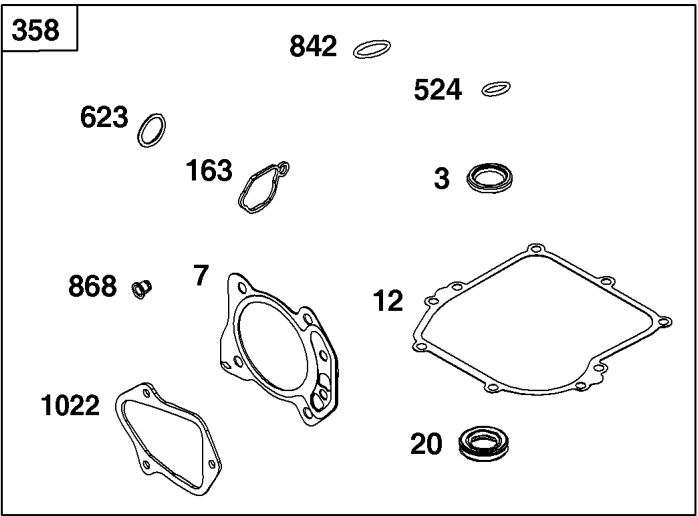
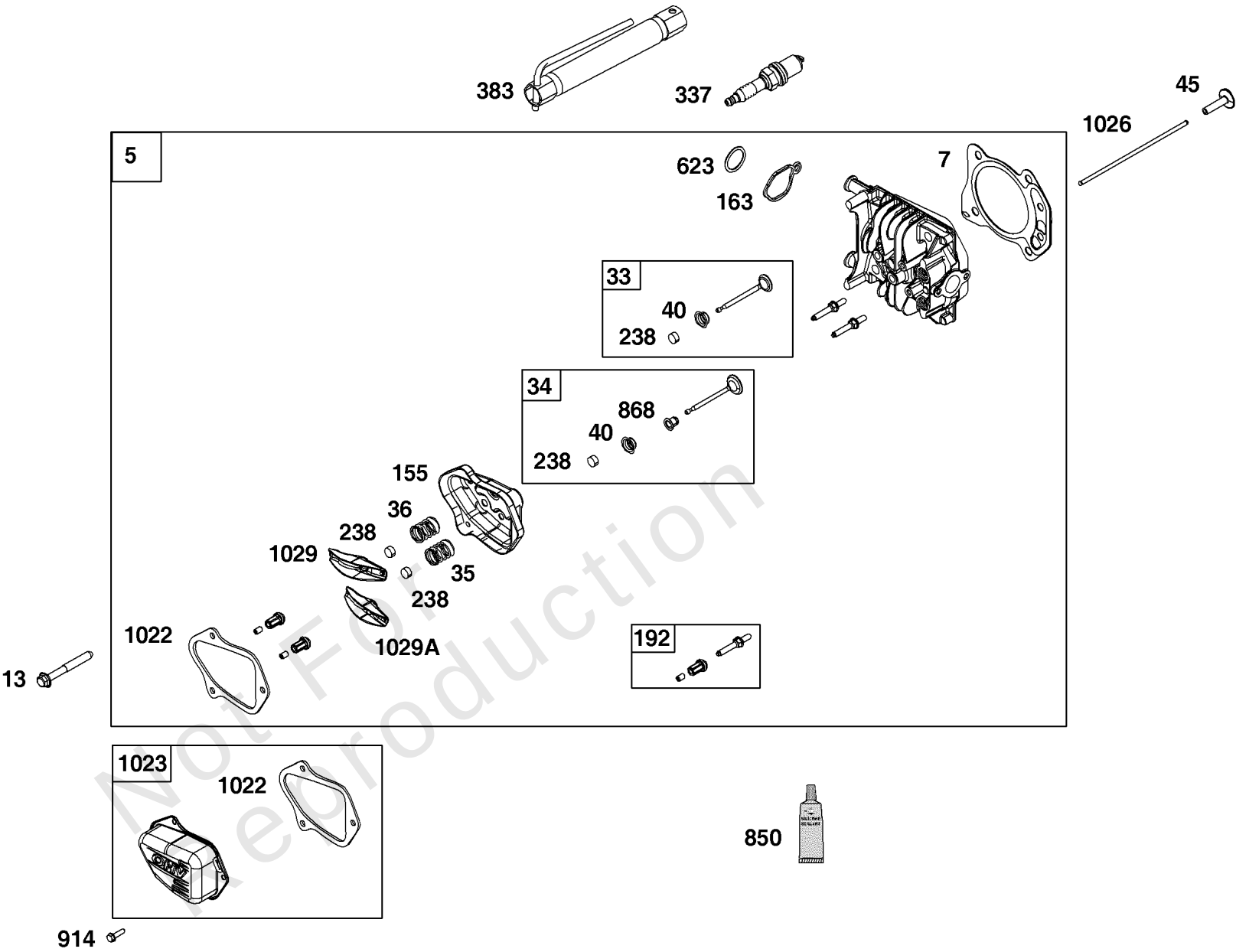
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20 

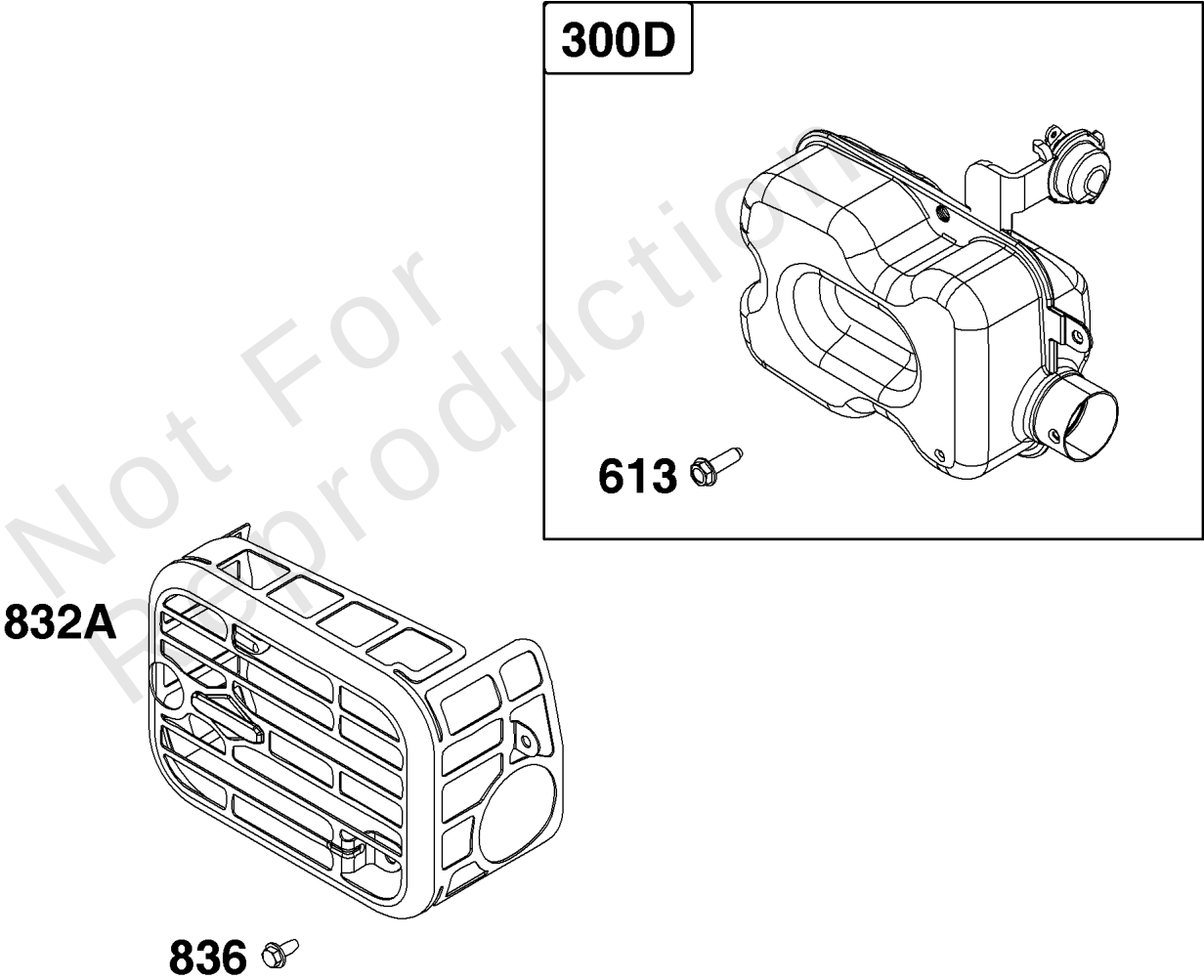
Cylinder Group

REF NO	PART NO	QTY	DESCRIPTION
1	594100	1	CYLINDER ASSEMBLY
3	299819S	1	SEAL, Oil -(Magnetos Side)
7	-----	1	GASKET, Cylinder Head -(Part information located in Cylinder Head Group.)
12	-----	1	GASKET, Crankcase -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
20	-----	1	SEAL, Oil -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
163	-----	1	GASKET, Air Cleaner -(Part information located in Carburetor Group.)
358	-----	1	GASKET SET, Engine -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
404	690272	1	WASHER -(Governor Crank)
524	-----	1	SEAL, O-Ring -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
615	690340	1	RETAINER, Governor Shaft
616	590516	1	CRANK, Governor
623	-----	1	SEAL, O-Ring -(Part information located in Carburetor Group.)
718	-----	2	PIN, Locating -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
842	-----	1	SEAL, O-Ring -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
850	-----	1	SEALANT, Liquid -(Part information located in Cylinder Head Group.)
868	-----	1	SEAL, Valve -(Part information located in Cylinder Head Group.)
1022	-----	1	GASKET, Rocker Cover -(Part information located in Cylinder Head Group.)
1263	697124	1	REED, Breather
1264	793453	1	SCREW -(Breather Reed)



Cylinder Head Group

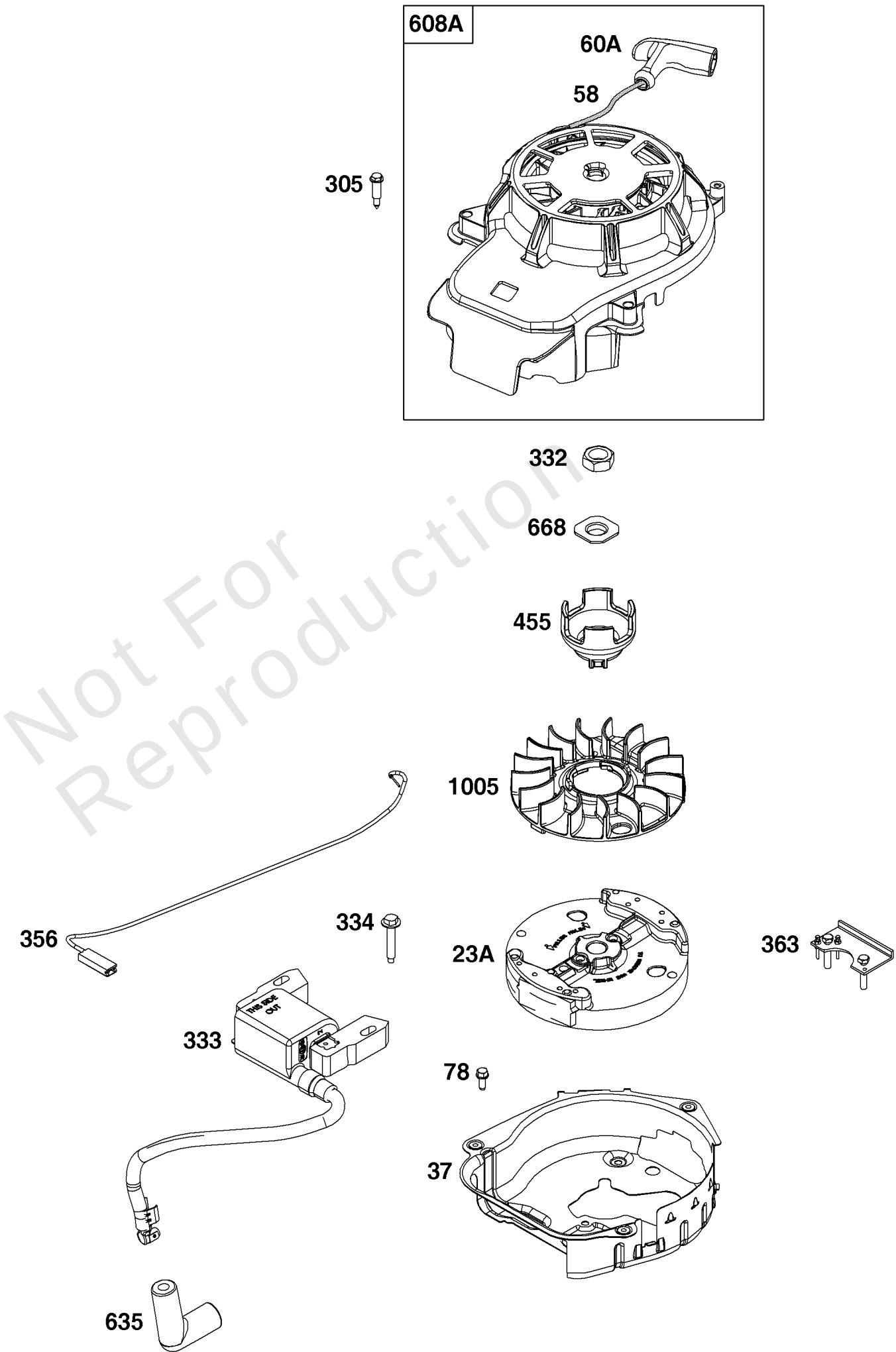
REF NO	PART NO	QTY	DESCRIPTION
3	-----	1	SEAL, Oil -(Magneto Side) (Part information located in Cylinder Group)
5	594091	1	HEAD, Cylinder
7	592358	1	GASKET, Cylinder Head
12	-----	1	GASKET, Crankcase -(Part information located in Crankcase Cover/Sump and Lubrication Group)
13	590512	4	SCREW -(Cylinder Head)
20	-----	1	SEAL, Oil -(PTO Side) (Part information located in Crankcase/Sump and Lubrication Group)
33	594095	1	VALVE, Exhaust
34	594094	1	VALVE, Intake
35	590532	1	SPRING, Valve -(Intake)
36	590532	1	SPRING, Valve -(Exhaust)
40	594092	2	RETAINER, Valve
45	590514	2	TAPPET, Valve
155	594093	1	PLATE, Cylinder Head
163	-----	1	GASKET, Air Cleaner -(Part information located in Carburetor Group)
192	590535	2	ADJUSTER, Rocker Arm
238	594097	2	CAP, Valve
337	792015	1	PLUG, Spark
358	-----	1	GASKET SET, Engine -(Part information located in Crankcase Cover/Sump and Lubrication Group.)
383	19576S	1	WRENCH, Spark Plug
524	-----	1	SEAL, O-Ring -(Dipstick Tube) (Part information located in Crankcase/Sump and Lubrication Group)
623	-----	1	SEAL, O-Ring -(Carburetor Spacer) (Part information located in Carburetor Group)
842	-----	1	SEAL, O-Ring -(Dipstick Cap) (Part information located in Crankcase/Sump and Lubrication Group)
850	100106	1	SEALANT, Liquid
868	594096	1	SEAL, Valve
914	591103	3	SCREW -(Rocker Cover)
1022	595342	1	GASKET, Rocker Cover
1023	595352	1	COVER, Rocker
1026	590515	2	ROD, Push
1029	590526	1	ARM, Rocker
1029A	590527	1	ARM, Rocker



Exhaust Group

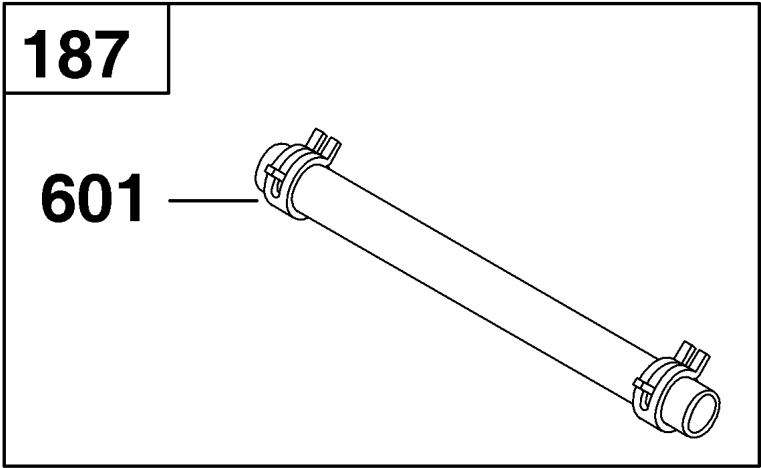
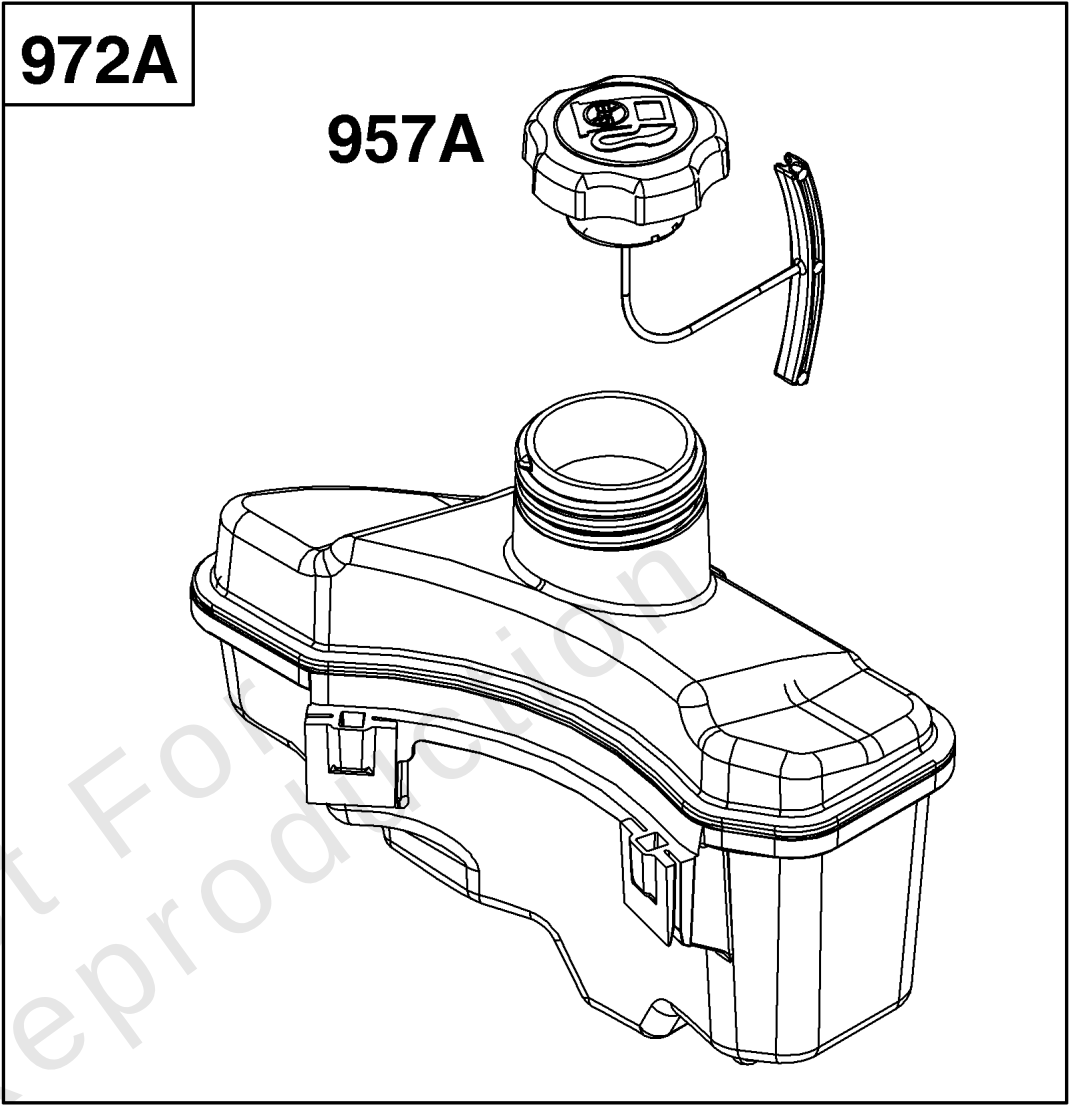
REF NO	PART NO	QTY	DESCRIPTION
300D	594108	1	MUFFLER
613	590562	2	SCREW -(Muffler)
832A	594109	1	GUARD, Muffler
836	690661	3	SCREW -(Muffler Guard)

Not For Reproduction



Flywheel, Ignition, and Starter Group

REF NO	PART NO	QTY	DESCRIPTION
23A	594054	1	FLYWHEEL
37	594103	1	GUARD, Flywheel
58	591108	1	ROPE, Starter
60A	281434S	1	GRIP, Starter Rope
78	793480	5	SCREW -(Flywheel Guard)
305	590586	3	SCREW -(Blower Housing)
332	690662	1	NUT -(Flywheel)
333	595009	1	ARMATURE, Magneto
334	691061	2	SCREW -(Magneto Armature)
356	595018	1	WIRE, Stop
363	19619	1	PULLER, Flywheel
455	593960	1	CUP, Flywheel
608A	594062	1	STARTER, Rewind
635	692076	1	BOOT, Spark Plug
668	590546	1	SPACER
1005	594102	1	FAN, Flywheel



Fuel Supply Group

REF NO	PART NO	QTY	DESCRIPTION
187	791766	1	LINE, Fuel
601	791850	2	CLAMP, Hose
957A	596206	1	CAP, Fuel Tank
972A	596207	1	TANK, Fuel

Not For Reproduction

Replacement Engine - Europe, Middle East & Africa

REF NO	PART NO	QTY	DESCRIPTION
	104M020046H5YY0001		Replacement Engine
	-----		Top No-Load Speed: 2900
	-----		Service Note: CHECK NEW ENGINE DIMENSIONS WILL FIT EQUIPMENT
	-----		Service Note: COMPLIANCE STOP
	-----		Service Note: FIXED SPEED

Not For Reproduction





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