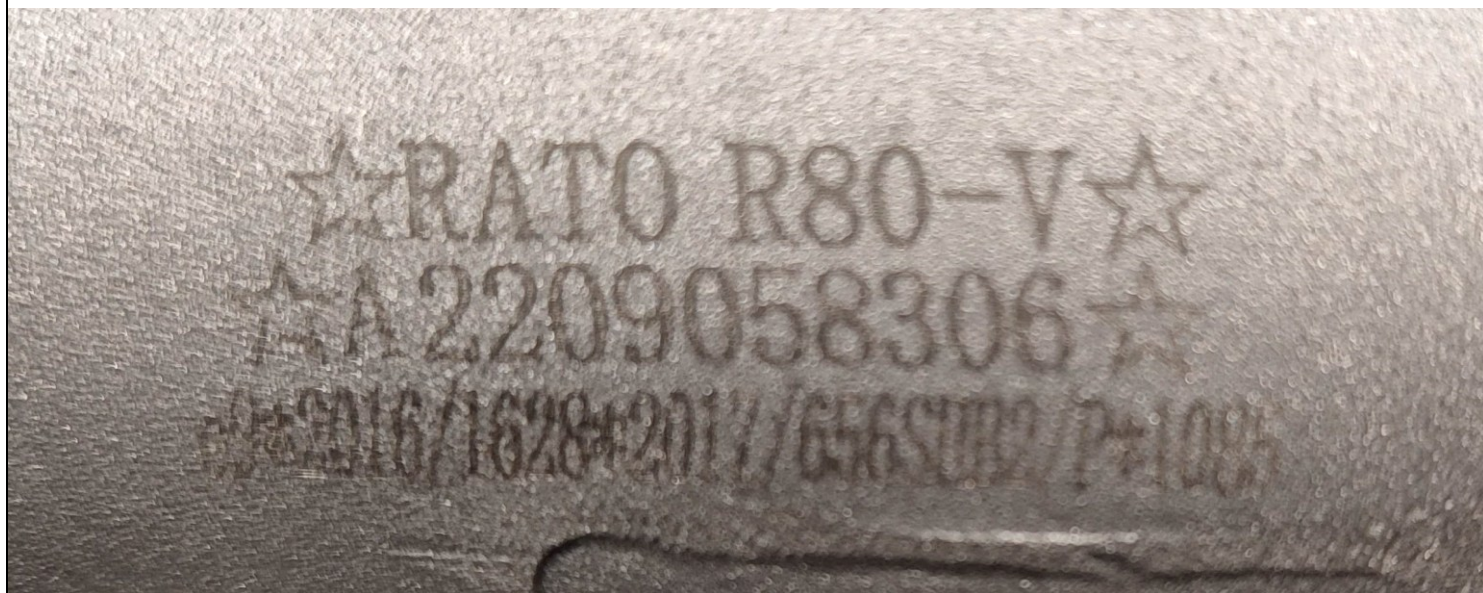


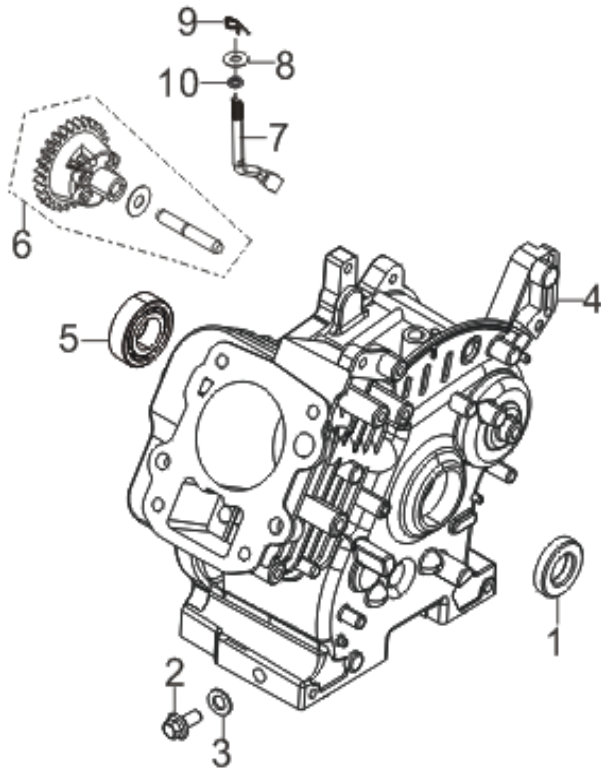
Moteur R80-V



IMPORTANT : Ces vues ne conviennent pas au moteur R80-S

Moteur R80-V

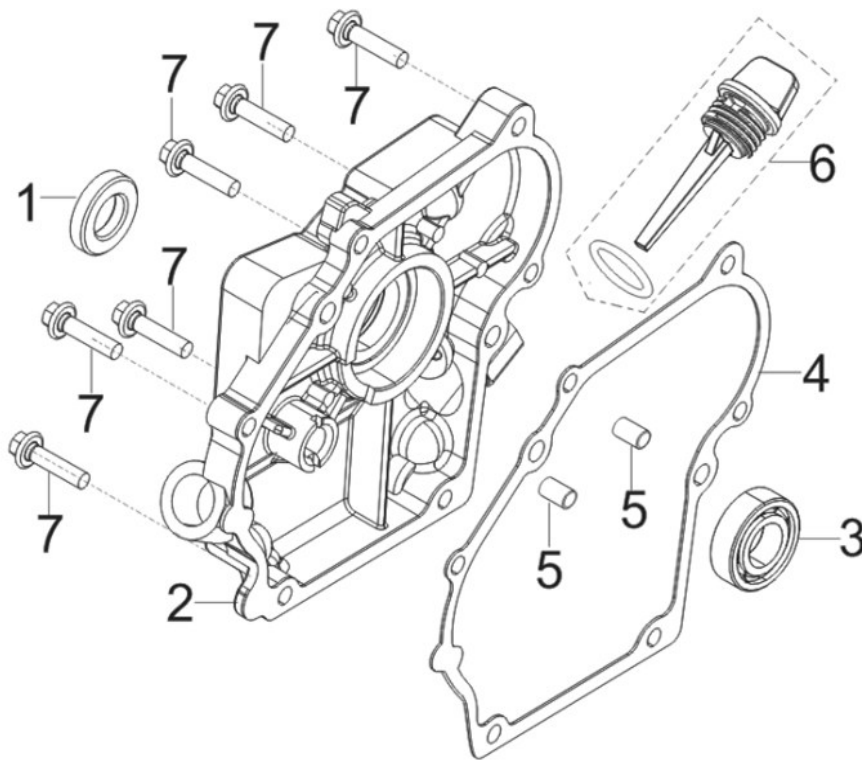
FIG.1 CRANKCASE. / GEAR ASSY, GOVERNOR.



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E01-1	0001150004	SEAL, OIL	JOINT SPI VILEBREQUIN	1
E01-2	9501004145	BOLT, DRAIN PLUG	BOUCHON VIDANGE	1
E01-3	0001200006	WASHER, FLAT	RONDELLE	1
E01-4	0001210400	CRANKCASE SUBASSEMBLY.	CARTER PRINCIPAL	1
E01-5	0002010226	BEARING, DEEP GROOVE BALL	ROULEMENT VILEBREQUIN	1
E01-6	-	GEAR ASSY, GOVERNOR	ENSEMBLE REGULATEUR	1
E01-7	-	ARM, GOVERNOR	BRAS REGULATEUR	1
E01-8	-	WASHER, FLAT	RONDELLE	1
E01-9	0001000529	PIN	GOUPILLE BETA	1
E01-10	0001210092	SEAL, OIL	JOINT	1

Moteur R80-V

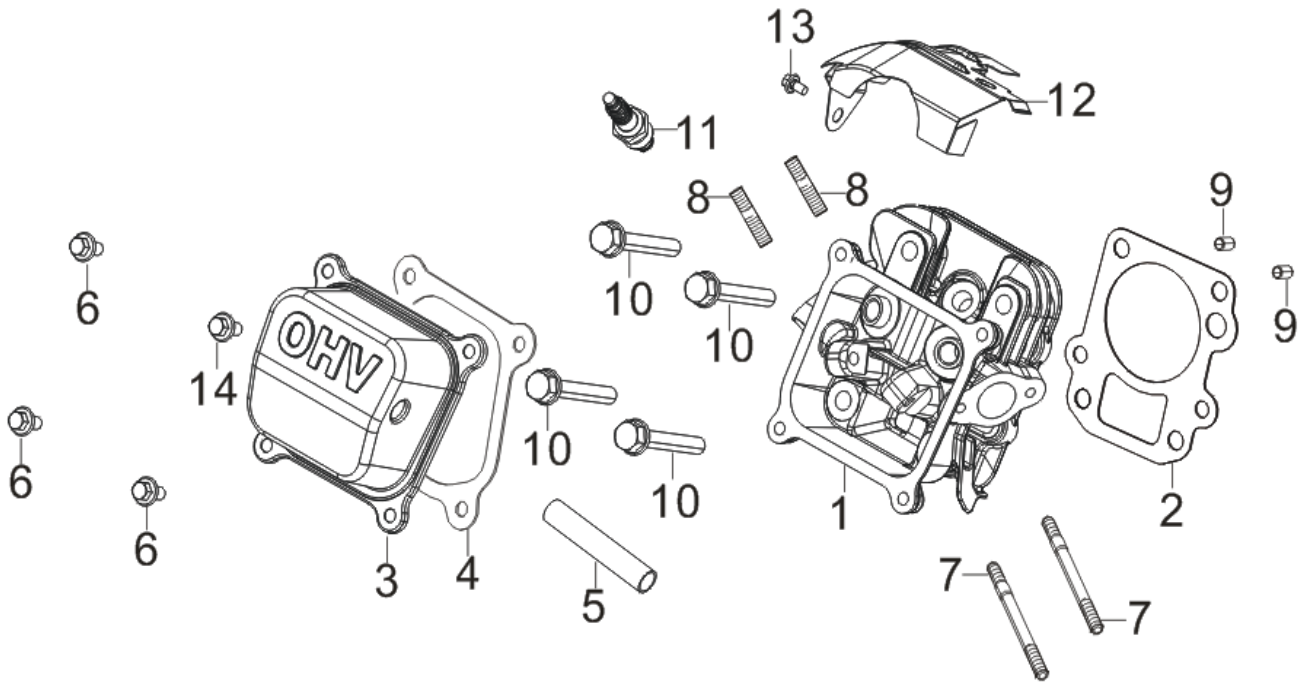
FIG.2 COVER SUBASSEMBLY, CRANKCASE



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E02-1	0001150004	SEAL, OIL	JOINT SPI	1
E02-2	0001210212	COVER, CRANKCASE	CARTER LATERAL	1
E02-3	0002010213	BEARING, DEEP GROOVE BALL	ROULEMENT VILEBREQUIN	1
E02-4	0001150006	GASKET, CRANKCASE	JOINT	1
E02-5	-	PIN	PION CENTRAGE	2
E02-6	0001210433	DIPSTICK SUBASSEMBLY, OIL	JAUGE HUILE	1
E02-7	0001210934	BOLT	VIS	6

Moteur R80-V

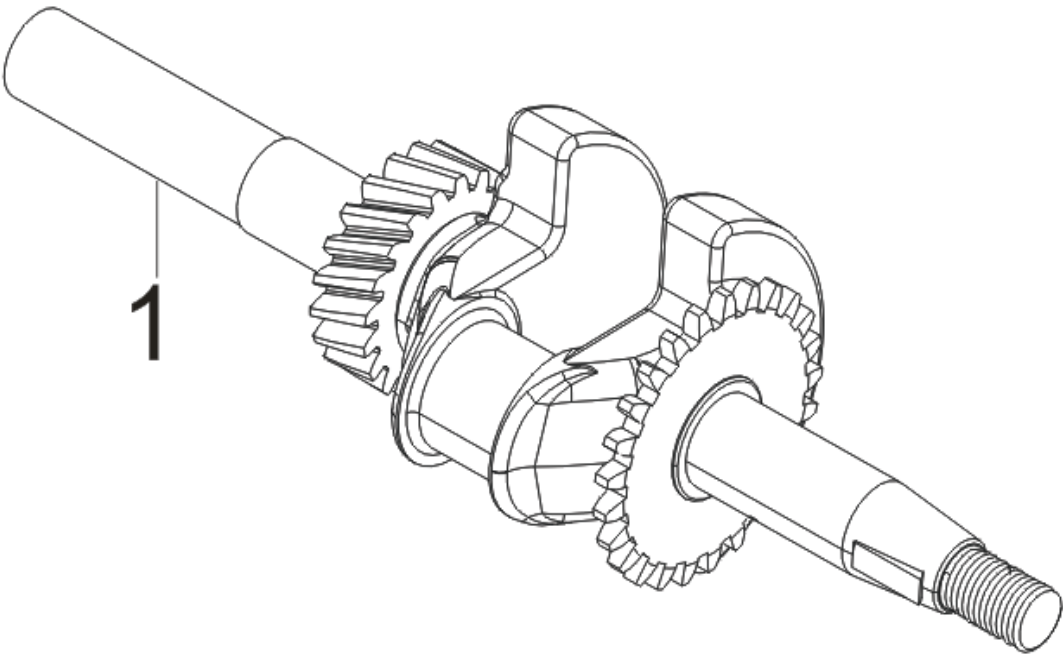
FIG.3 HEAD SUBASSEMBLY, CYLINDER / PLUG,SPARK



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E03-1	0001210401	HEAD SUBASSEMBLY, CYLINDER	CULASSE	1
E03-2	0001150001	GASKET, CYLINDER HEAD	JOINT CULASSE	1
E03-3	0001210402	COVER SUBASSEMBLY, CYLINDER HEAD	COUVRE CULASSE	1
E03-4	0001210403	GASKET, CYLINDER HEAD COVER	JOINT COUVRE CULASSE	1
E03-5	0001150034	TUBE, BREATHER	DURIT RENIFLARD	1
E03-6	-	BOLT	VIS	3
E03-7	-	BOLT	GOIJON	2
E03-8	0001210931	BOLT	GOIJON	2
E03-9	-	PIN	PION CENTRAGE	2
E03-10	-	BOLT, CYLINDER HEAD	VIS CULASSE	4
E03-11	9501004126	PLUG, SPARK (A5RTC - CR5HSB)	BOUGIE (CLE DE 16)	1
E03-12	0001210208	SHROUD, CYLINDER BODY	DEFLECTEUR	1
E03-13	-	BOLT	VIS	1
E03-14	-	BOLT	VIS	1

Moteur R80-V

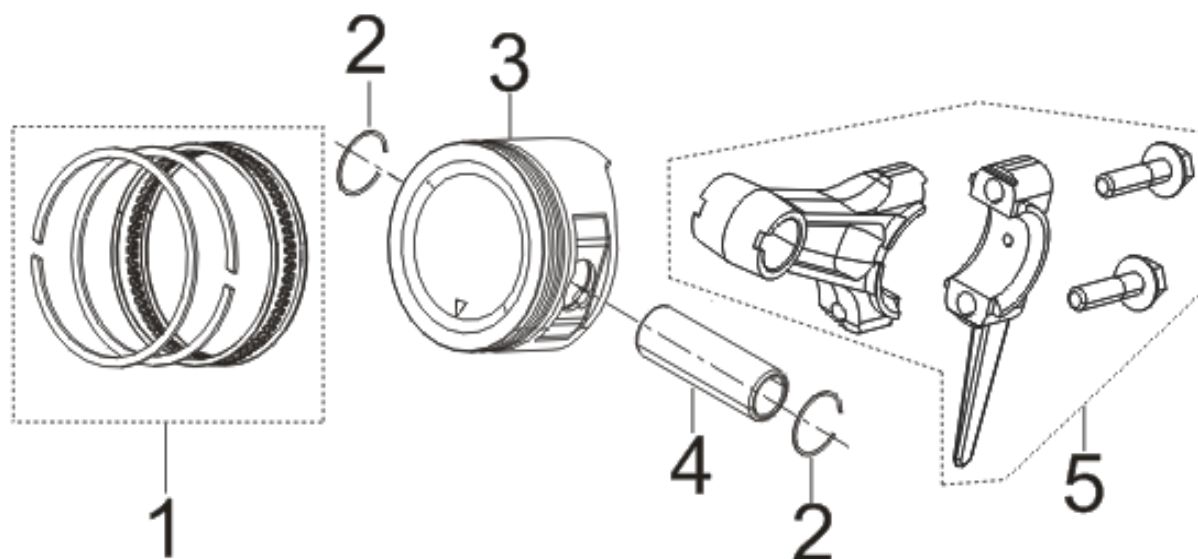
FIG.4 ROD,CRANKSHAFT CONNECTING



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E04-1	0001150012	CRANKSHAFT ASSY.	VILEBREQUIN	1

Moteur R80-V

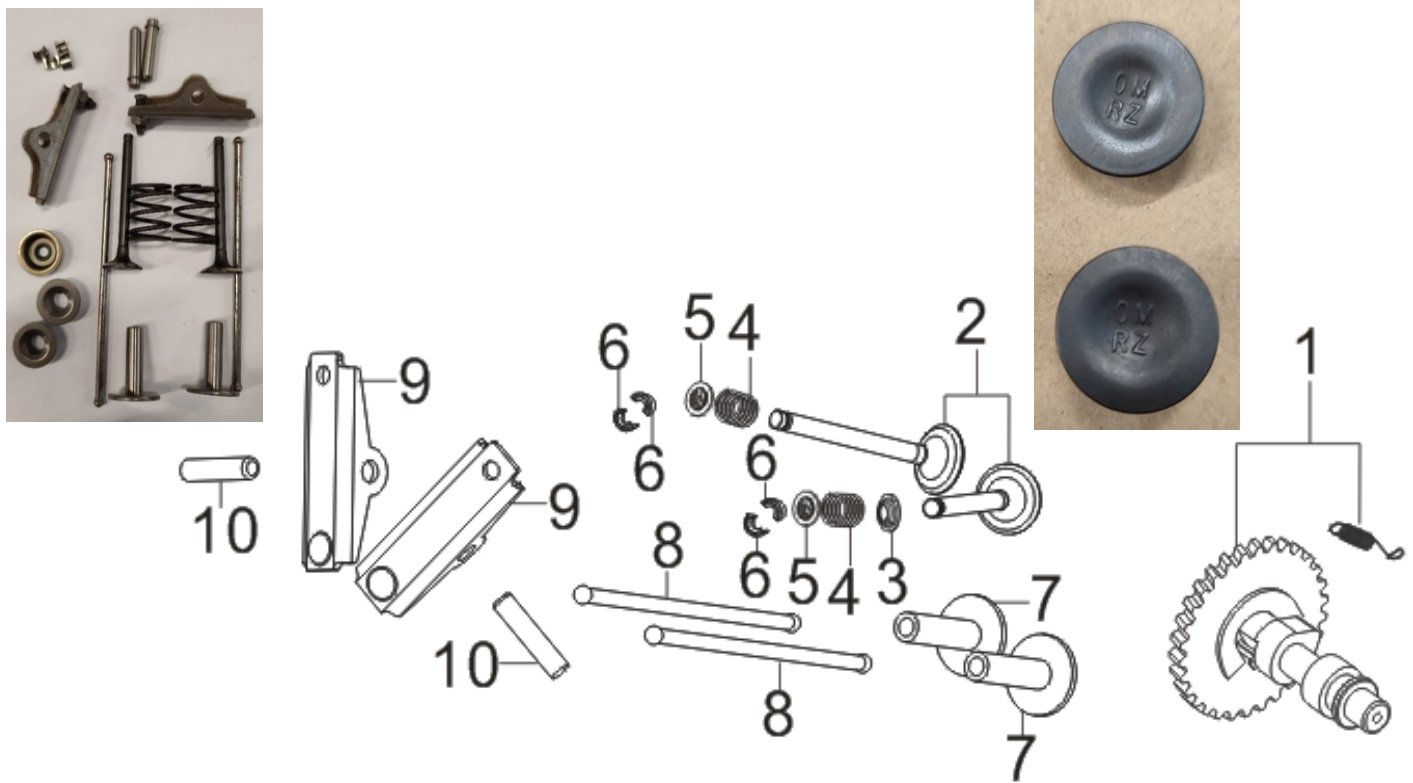
FIG.5 RING SET,OIL / ROD,CRANKSHAFT CONNECTING



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E05-1	0001210404	RING ASSY, PISTON	JEU SEGMENTS	1
E05-2	0001210405	CLIP, PISTON PIN	CLIP AXE PISTON	2
E05-3	0001210406	PISTON	PISTON	1
E05-4	0001210407	PIN, PISTON	AXE PISTON	1
E05-5	0001210408	ROD, CONNECTING	BIELLE	1

Moteur R80-V

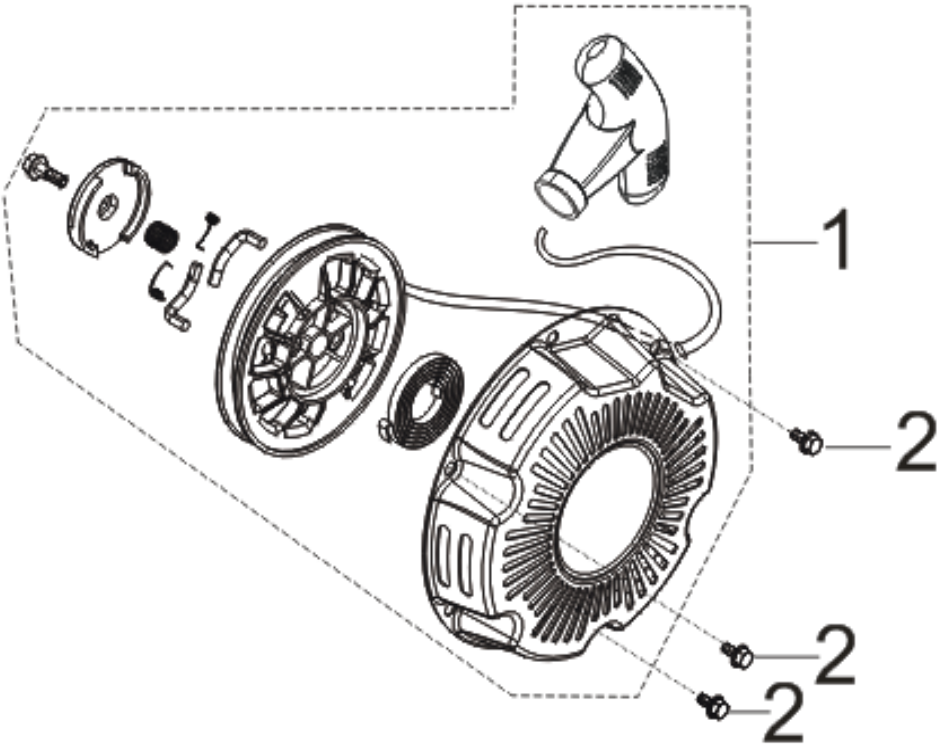
FIG.6 TRAIN, VALVE / CAMSHAFT SUBASSEMBLY



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E06-1	0001210422	CAMSHAFT ASSY.	ARBRE A CAMES	1
E06	0001210420	TRAIN VALVE (2+3+4+5+6+7+8+9+10)	DISTRIBUTION (2+3+4+5+6+7+8+9+10)	1
E06-2	0001210409	VALVES SET (OM-RZ)	JEU SOUPAPES	1
E06-3	0001210417	GUIDE, SEAL	JOINT QUEUE SOUPAPE	1
E06-4	0001150117	SPRING, VALVE	RESSORT SOUPAPE	2
E06-5	0001210410	SEAT, VALVE SPRING	COUPELLE RESSORT SOUPAPE	2
E06-6	0001210411	CLAMP, VALVE LOCK	VERROU SOUPAPE	4
E06-7	0001210419	TAPPET, VALVE	POUSSOIR	2
E06-8	0001210414	LIFTER, VALVE	TIGE CULBUTEUR	2
E06-9	0001210415	ROCKER SUBASSEMBLY, VALVE	CULBUTEUR	2
E06-10	0001210416	SHAFT, VALVE ROCKER	AXE CULBUTEUR	2

Moteur R80-V

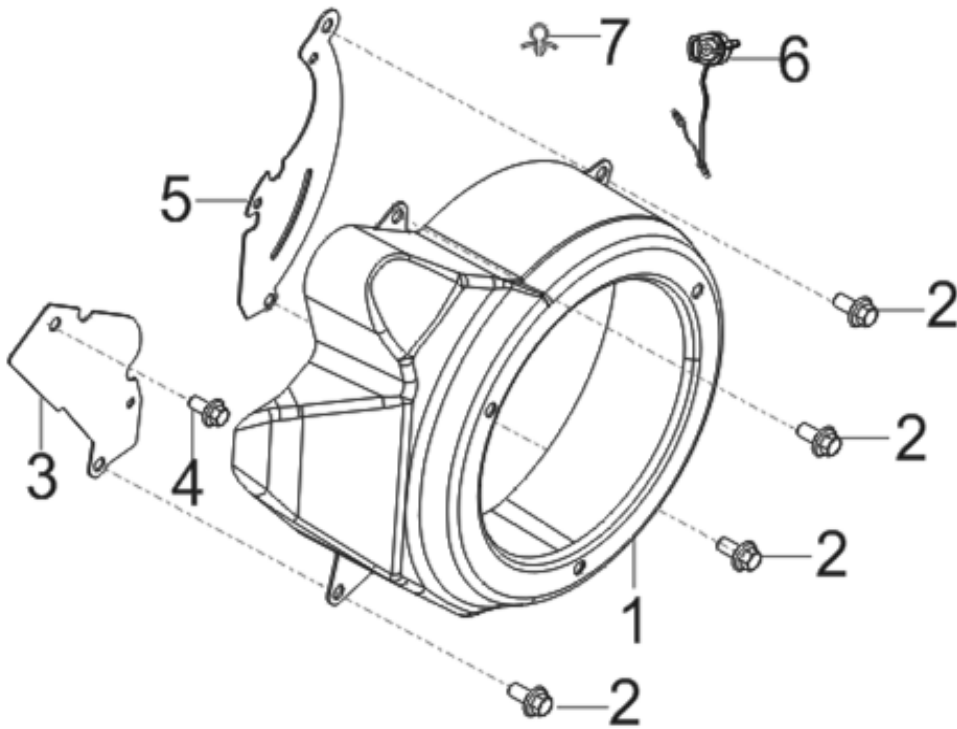
FIG.7 STARTER,RECOIL



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E07-1	0001150015	STARTER ASSY, RECOIL	LANCEUR	1
E07-2	-	BOLT	VIS	3

Moteur R80-V

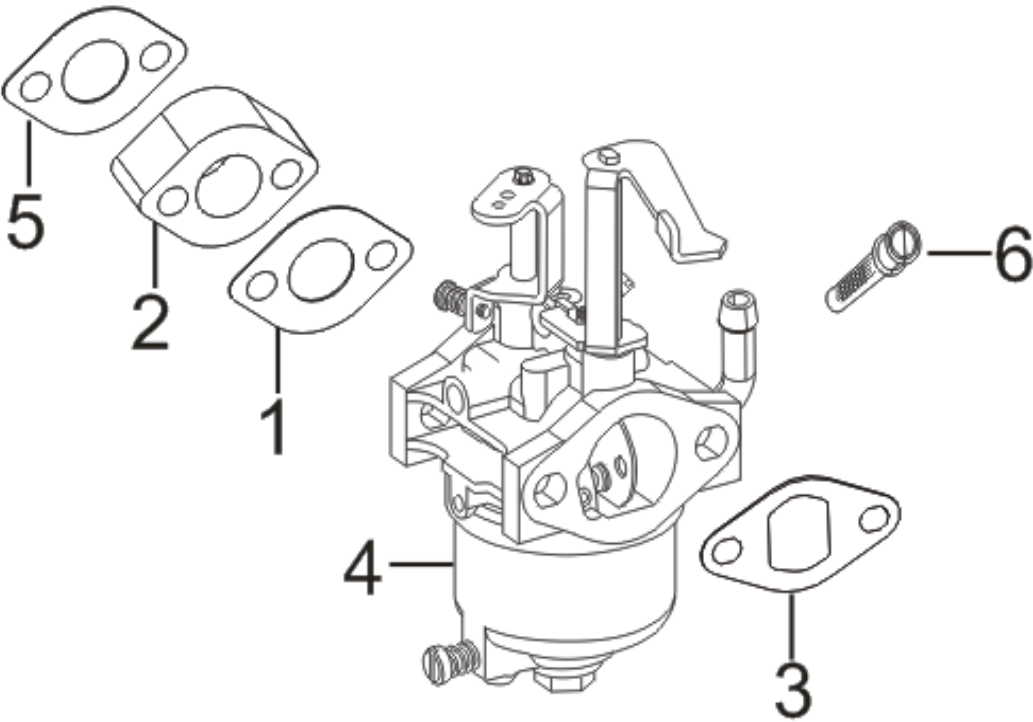
FIG.8 SHROUD / SHIELD,LOWER



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E08-1	0001200070	SHROUD	VOLUTE	1
E08-2	-	BOLT	VIS	4
E08-3	0001200072	DEFLECTOR, CRANKCASE AIR	DEFLECTEUR	1
E08-4	-	BOLT	VIS	1
E08-5	0001150118	SHIELD, SHROUD	DEFLECTEUR	1
E08-6	0330062001	SWITCH SUBASSEMBLY, STOP ENGINE	BOUTON ARRET MOTEUR	1
E08-7	-	CLIP	CLIP FIL	1

Moteur R80-V

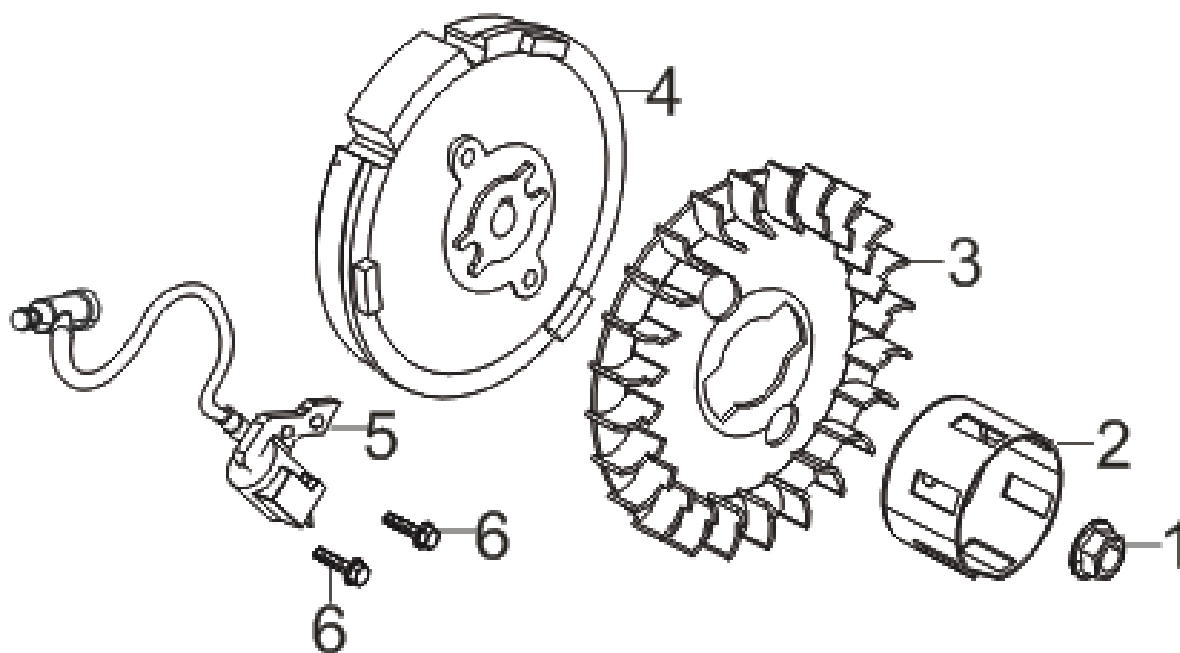
FIG.9 CARBURETOR ASSY.



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E09-1	0001150018	GASKET, CARBURETOR	JOINT CARBURATEUR COTE MOTEUR	1
E09-2	0001150019	PLATE, CARBURETOR INSULATOR	ENTRETOISE CARBURATEUR	1
E09-3	0001150018	GASKET, AIR CLEANER	JOINT CARBURATEUR COTE FILTRE	1
E09-4	0001210412	CARBURETOR ASSY.	CARBURATEUR	1
E09-5	0001150018	GASKET, INLET	JOINT CARBURATEUR COTE MOTEUR	1
E09-6	-	STRAINER, FUEL	FILTRE SORTIE RESERVOIR	1

Moteur R80-V

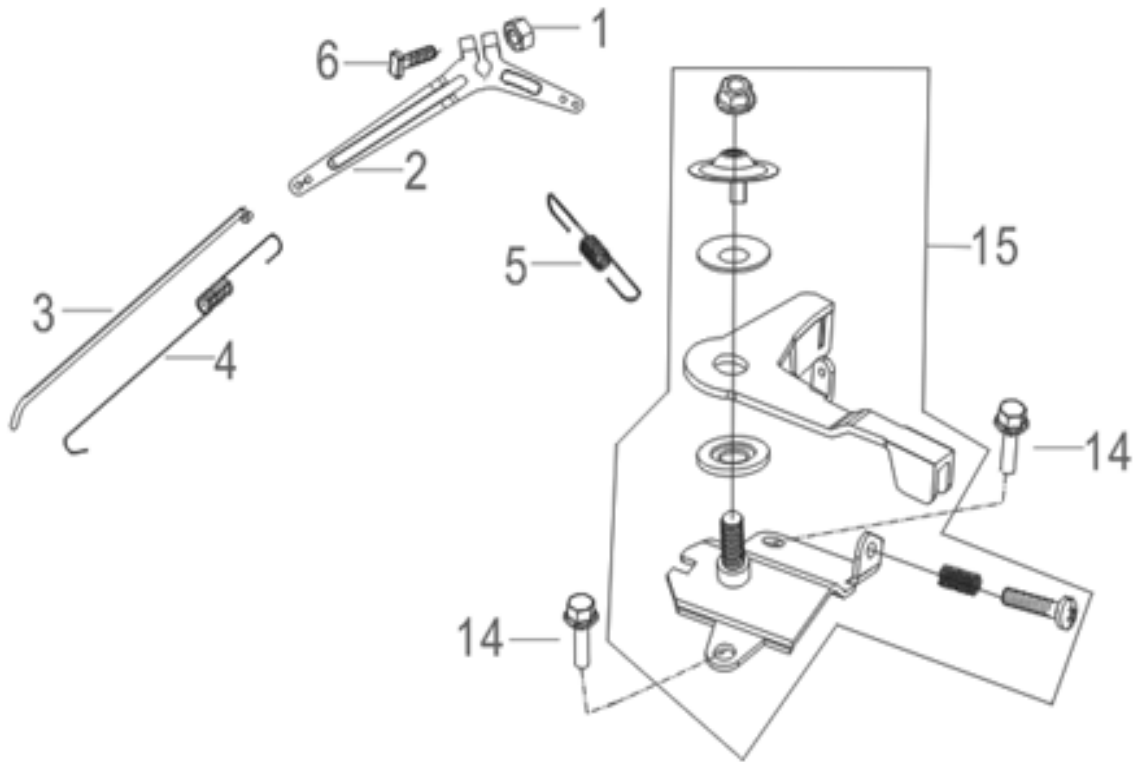
FIG.10 FLYWHEEL / IMPELLER / STARTER PULLEY / IGNITION COIL



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E10-1	0300251203	NUT, FLYWHEEL	ECROU	1
E10-2	0001150033	PULLEY, STARTER	POULIE LANCEUR	1
E10-3	0001200043	IMPELLER	VENTILATEUR	1
E10-4	0001200041	FLYWHEEL SUBASSEMBLY	VOLANT MOTEUR	1
E10-5	0001150020	COIL, IGNITION	BOBINE ALLUMAGE	1
E10-6	-	BOLT	VIS	2

Moteur R80-V

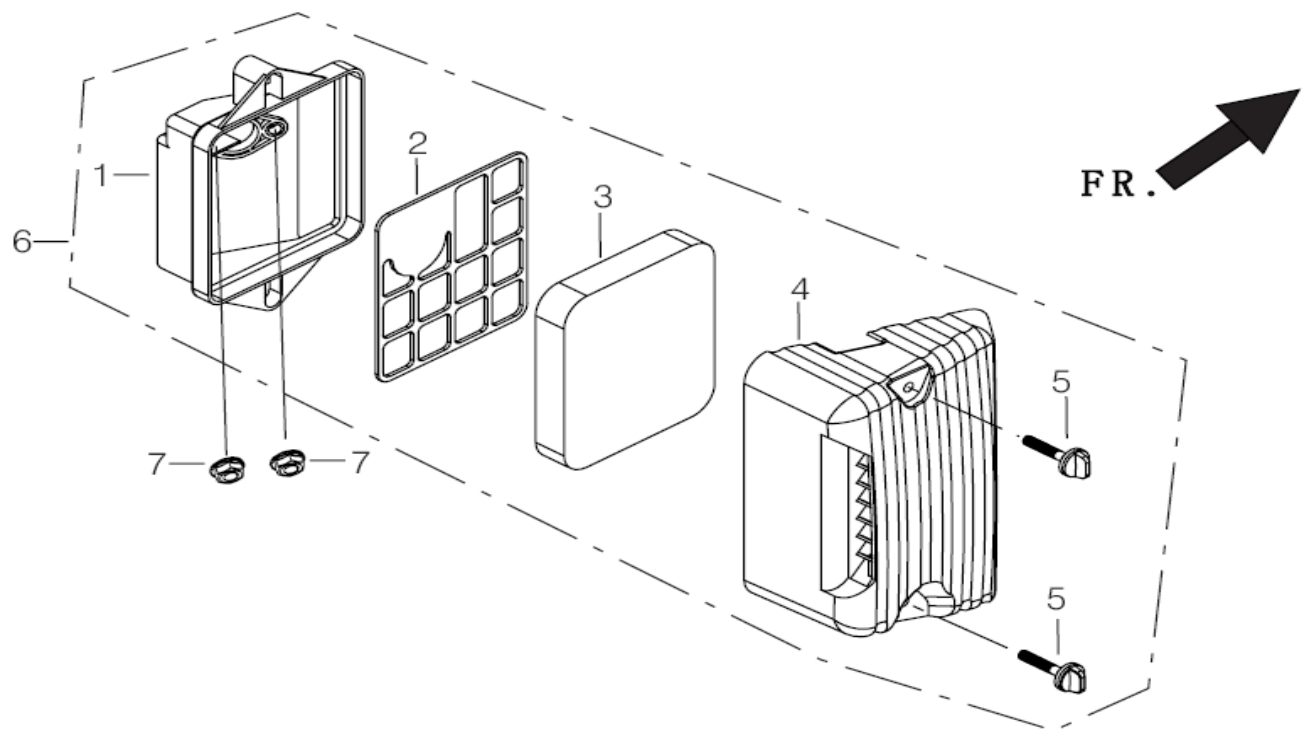
FIG.11 CONTROL ASSY, THROTTLE



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
E11-1	0300260601	NUT	ECROU	1
E11-2	-	SUPPORT SUBASSEMBLY, GOVERNOR	BRAS REGULATEUR	1
E11-3	0001200066	ROD, GOVERNEOR	BIELLETTE REGULATEUR	1
E11-4	0001150022	SPRING, THROTTLE VALVE RETURNING	RESSORT BIELLETTE REGULATEUR	1
E11-5	0001210421	SPRING, GOVERNOR	RESSORT REGULATEUR	1
E11-6	0001211029	BOLT, GOVERNOR SUPPORT	VIS BRAS REGULATEUR	1
E11-14	-	BOLT	VIS	2
E11-15	0001210210	CONTROL ASSY, THROTTLE	PLATINE REGULATEUR	1

Moteur R80-V

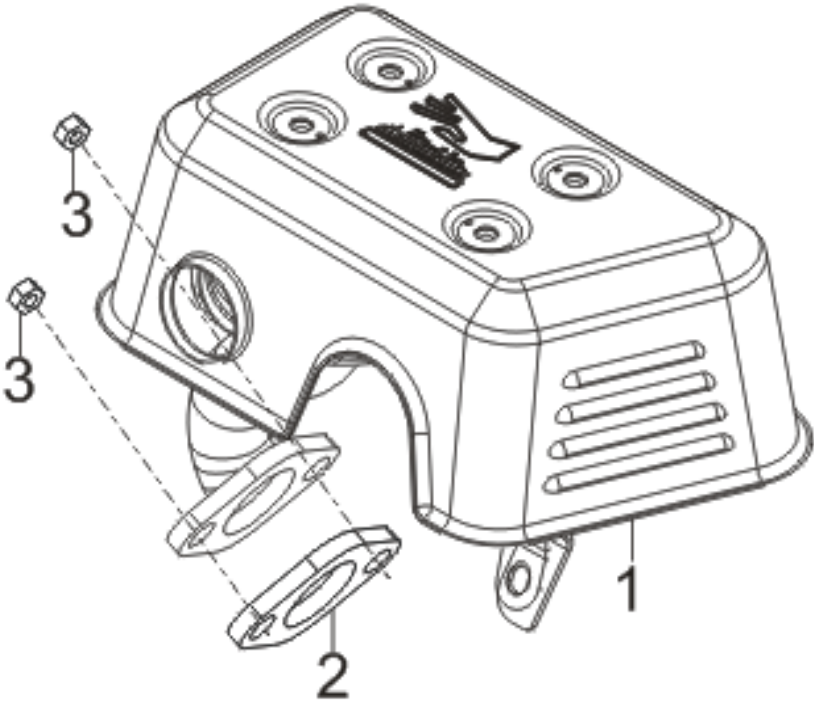
FIG.12 CLEANER, AIR



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F01-3	0001200052	AIR CLEANER ELEMENT	ELEMENT FILTRANT	1
F01-5	0001210203	SCREW	VIS	2
F01-6	0001210200	AIR CLEANER ASSEMBLY	FILTRE AIR COMPLET	1
	0300260601	NUT	ECROU	2

Moteur R80-V

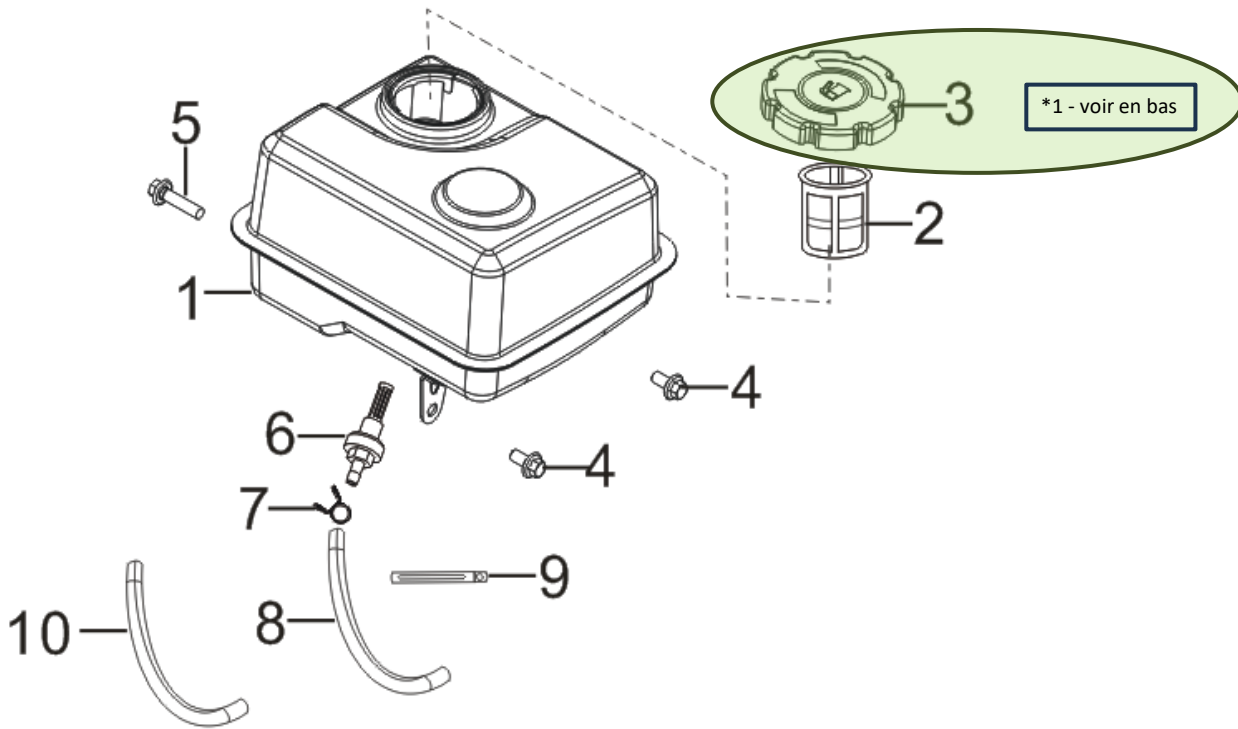
FIG.13 MUFFLER ASSY.



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F02-1	0001210206	MUFFLER ASSY + Grid	ECHAPPEMENT	1
F02-2	0001200085	GASKET, EXHAUST OUTLET	JOINT ECHAPPEMENT	1
F02-3	-	NUT	ECROU	2

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FIG.14 TANK ASSY, FUEL



REF.NO.	PART NO	DESCRIPTION	DESIGNATION	QT
F03-1	0001150031 (*1)	TANK, FUEL < 2023	RESERVOIR AVANT 2023 (*1)	1
	0001150038 (*1)	TANK, FUEL > 2023	RESERVOIR APRES 2023 (*1)	1
F03-2	0001180039	STRAINER, FUEL	FILTRE ENTREE RESERVOIR	1
F03-3	0001180037 (*1)	COVER, FUEL TANK < 2023 (*1 - see below)	BOUCHON RESERVOIR APRES 2023 (*1 voir plus bas)	1
	0001210023 (*1)	COVER, FUEL TANK > 2023 (*1 - see below)	BOUCHON RESERVOIR AVANT 2023 (*1 voir plus bas)	1
F03-4	-	BOLT	VIS	2
F03-5	-	BOLT	VIS	1
F03-6	0001180036	OUTLET SUBASSEMBLY, FUEL TANK OIL	FILTRE SORTIE RESERVOIR	1
F03-7	0001210885	COLLAR	COLLIER	2
F03-8	0001150114	TUBE, FUEL	DURIT CARBURANT	1
F03-9	-	CLIP	CLIP FIL	1
F03-10	-	JACKET, RUBBER	PROTECTION DURIT	1

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(*1) TANK CAP

