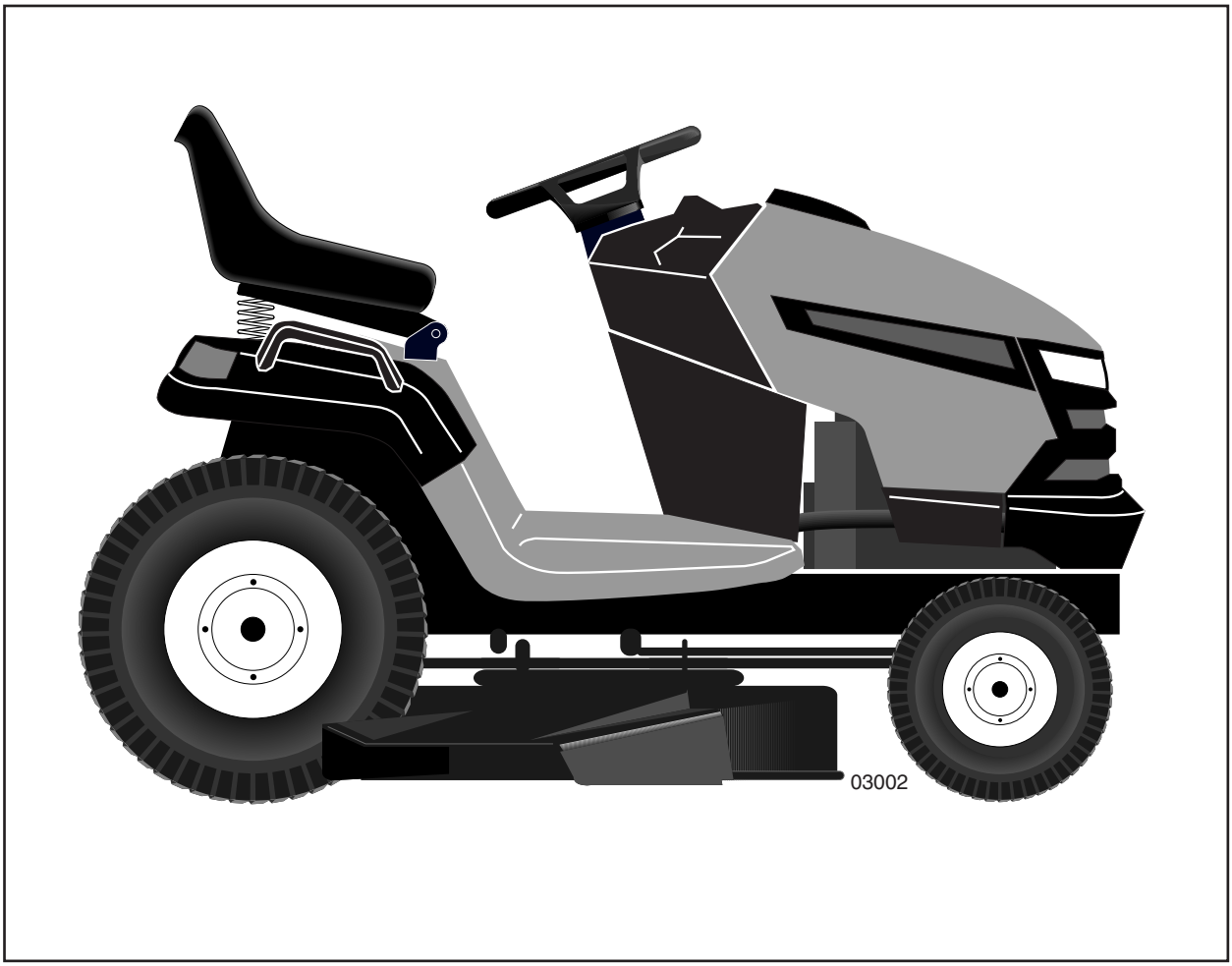
Husqvarna



GTH2654T

Owner's Manual

SAFETY RULES

Safe Operation Practices for Ride-On Mowers

DANGER: THIS CUTTING MACHINE IS CAPABLE OF AMPUTATING HANDS AND FEET AND THROWING OBJECTS. FAILURE TO OBSERVE THE FOLLOWING SAFETY INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.

WARNING: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

WARNING: Do not coast down a hill in neutral, you may lose control of the tractor.

WARNING: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

WARNING

Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.

I. GENERAL OPERATION

- Read, understand, and follow all instructions on the machine and in the manual before starting.
- Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blades.
- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blades when crossing gravel surfaces.
- Do not operate machine without the entire grass catcher, discharge guard, or other safety devices in place and working.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Disengage blades when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge guard.
- Operate machine only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Always wear eye protection when operating machine.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Follow the manufacturer's recommendation for wheel weights or counterweights.
- Keep machine free of grass , leaves or other debris build-up which can touch hot exhaust / engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

II. SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

- Mow up and down slopes, not across.
- Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Do not mow on wet grass. Tires may lose traction. Always keep the machine in gear when going down slopes. Do not shift to neutral and coast downhill.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction, which could cause the machine to roll over.
- Use extra care while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do no use on steep slopes.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not mow near drop-offs, ditches, or embankments. The machine could suddenly roll over if a wheel is over the edge or if the edge caves in.

SAFETY RULES

Safe Operation Practices for Ride-On Mowers

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.

- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.

IV. TOWING

- Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
- Follow the manufacturer's recommendation for weight limits for towed equipment and towing on slopes.
- Never allow children or others in or on towed equipment.
- On slopes, the weight of the towed equipment may cause loss of traction and loss of control.
- Travel slowly and allow extra distance to stop.

V. SERVICE

SAFE HANDLING OF GASOLINE

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water heater or other appliances.
- Never fill containers inside a vehicle or on a truck or trailer bed with plastic liner. Always place containers on the ground away from your vehicle when filling.
- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
- Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never overfill fuel tank. Replace gas cap and tighten securely.

GENERAL SERVICE

- Never operate machine in a closed area.
- Keep all nuts and bolts tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage and remove any fuel-soaked debris. Allow machine to cool before storing.
- If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.
- Never make any adjustments or repairs with the engine running.
- Check grass catcher components and the discharge guard frequently and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp. Wrap the blade or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
- Maintain or replace safety and instruction labels, as necessary.



- Be sure the area is clear of bystanders before operating. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children, even with the blades shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
- Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.
- Be alert and turn machine off if a child enters the area.
- Before and while backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Choose a low ground speed so that you will not have to stop or shift while on the slope.
- Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

PRODUCT SPECIFICATIONS

Gasoline Capacity and type:	4 Gallons Unleaded Regular
Oil Type (API-SG-SL):	SAE 30 (above 32°F) SAE 5W-30 (below 32°F)
Oil Capacity:	W/ Filter: 4.0 Pints W/O Filter: 3.75 Pints
Spark Plug: (Gap: .040")	Champion QC12YC
Ground Speed (MPH):	Forward: 0 – 5.8 Reverse: 0 – 2.1
Charging System:	16 AMPS @ 3600 RPM
Battery:	AMP/HR: 35 MIN. CCA: 280 Case Size: U1R
Blade Bolt Torque:	45-55FT. LBS.

CONGRATULATIONS on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance.

Should you experience any problem you cannot easily remedy, please contact your nearest authorized servicecenter/department We have competent, well-trained technicians and the proper tools to service or repair this tractor.

Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the "SAFETY RULES".

CUSTOMER RESPONSIBILITIES

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under "Maintenance" and "Storage" sections of this owner's manual.

WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

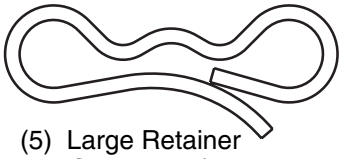
A spark arrester for the muffler is available through your nearest authorized service center/department (See REPAIR PARTS section of this manual).

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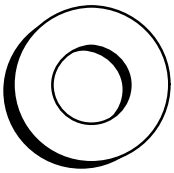
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UNASSEMBLED PARTS

Mower



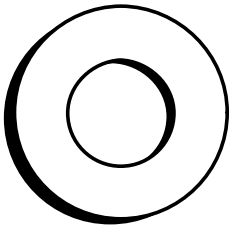
(5) Large Retainer Springs - 7/16



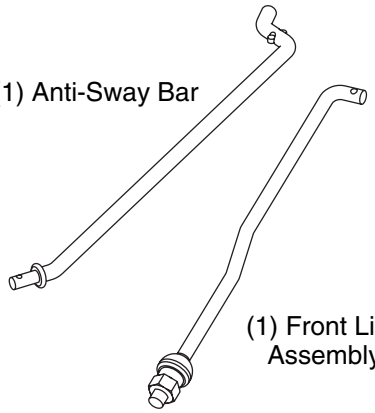
(1) 3/4 O.D. Washers



(2) Smaller Retainer Springs - 5/16

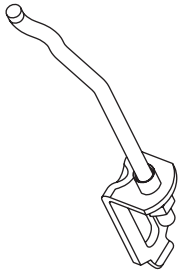


(5) 1-3/16 O.D. Washers



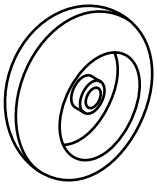
(1) Anti-Sway Bar

(1) Front Link Assembly

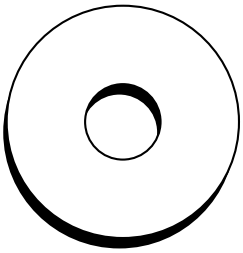


(2) Rear Lift Link Assemblies

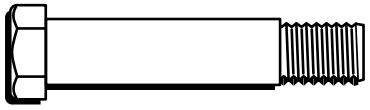
Mower Front Wheel



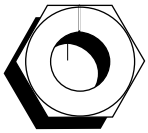
(1) Wheel



(1) 1-1/4 O.D. Washer



(1) Shoulder Bolt

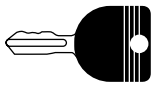


(1) Locknut 3/8-16



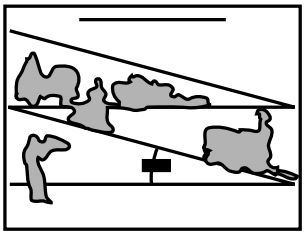
(1) Oil Drain Tube For Future Use

Keys



(2) Keys

Slope Sheet



ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.

(1) 3/4" wrench
(1) 9/16" wrench
(1) Tire Pressure Gauge
(1) Utility knife
(1) Pliers

When right or left hand is mentioned in this manual, it means from your point of view, when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

- Remove all accessible loose parts and parts cartons from carton .
- Cut along dashed lines on all four panels of carton. Remove end panels and lay side panels flat.
- Remove mower and packing materials.
- Check for any additional loose parts or cartons and remove.

CHECK BATTERY (See Fig. 1)

- Lift hood to raised position.

NOTE: If this battery is put into service after month and year indicated on label (L) (label is located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in Maintenance section of this manual for charging instructions).

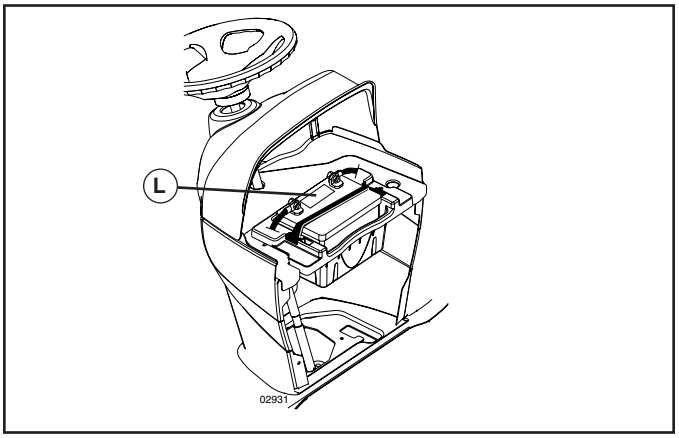


FIG. 1

ADJUST SEAT (See Fig. 2)

- Sit in seat.
- Lift up adjustment lever (A) and slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Release lever to lock seat in position.

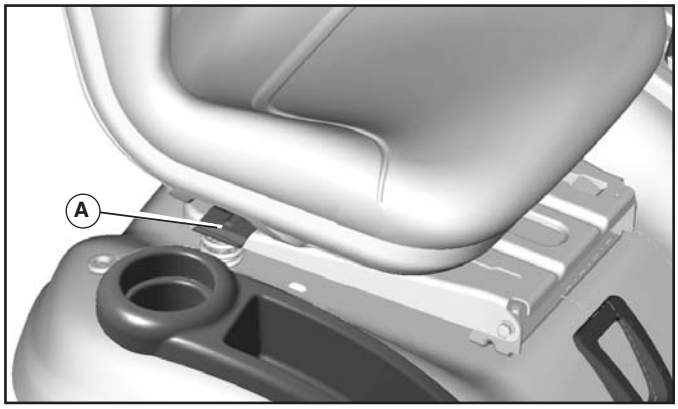


FIG. 2

NOTE: You may now roll or drive your tractor off the skid. Follow the appropriate instruction below to remove the tractor from the skid.

⚠**WARNING:** Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)

- Raise attachment lift lever to its highest position.
- Release parking brake by depressing brake pedal.
- Place freewheel control in disengaged position to disengage transmission (See “TO TRANSPORT” in the Operation section of this manual).
- Roll tractor forward off skid.

TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

- Be sure all the above assembly steps have been completed.
- Check engine oil level and fill fuel tank with gasoline.
- Place freewheel control in "transmission engaged" position (see "TO TRANSPORT" in Operation section of this manual).
- Sit on seat in operating position, depress brake pedal and set the parking brake.
- Raise attachment lift lever to its highest position.
- Remove key from bag and start the engine (see "TO START" in the Operation section of this manual). After engine has started, move throttle control to idle (slow) position.
- Release parking brake.
- Slowly depress forward drive pedal and drive tractor off skid.
- Apply brake to stop tractor and set parking brake.
- Turn ignition key to "STOP" position.

Continue with the instructions that follow.

ASSEMBLE FRONT WHEEL TO MOWER (See Fig. 3)

- Using shoulder bolt, washer and locknut from parts bag, assemble front wheel to mower as shown. Tighten securely.

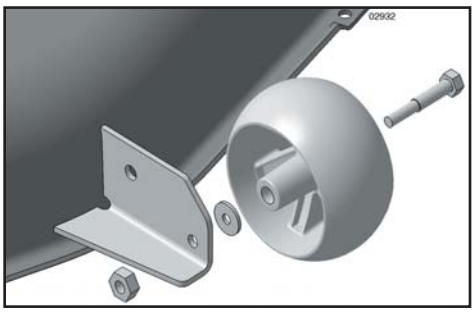


FIG. 3

INSTALL MOWER AND DRIVE BELT (See Figs. 4-12)

See MOWER AND DRIVE BELT ASSEMBLY Supplement Sheet for additional guidance on this assembly.

Be sure tractor is on level surface and engage parking brake.

- Lower attachment lift lever to it's lowest position.

CAUTION: Lift lever is spring loaded. Have a tight grip on lift lever, lower it slowly and engage in lowest position.

- Turn steering wheel to the left as far as it will go and position mower on right side of tractor with deflector shield to the right.

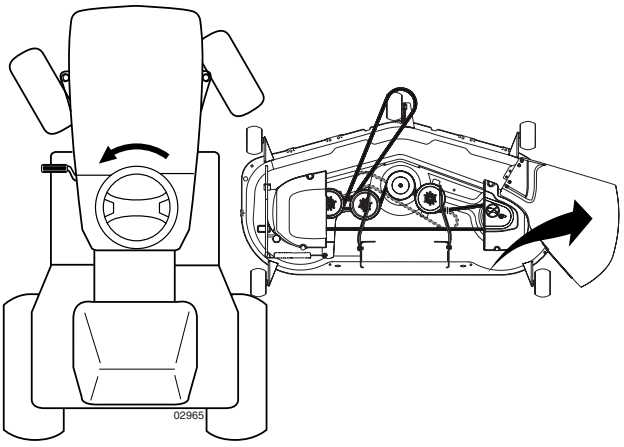


FIG. 4

- Remove plastic tie securing belt, bring belt forward and check belt for proper routing in all mower pulley grooves.

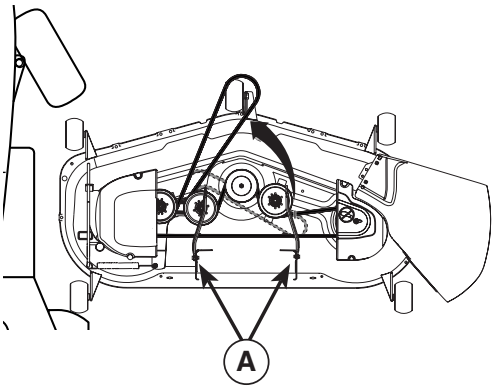


FIG. 5

NOTE: Be sure mower side suspension arms (A) are pointing forward before sliding mower under tractor.

- Slide mower under tractor until it is centered under tractor.
- FIRST INSTALL ANTI-SWAY BAR (S).
  - From right side of mower, insert anti-sway bar into hole in transmission bracket (T).

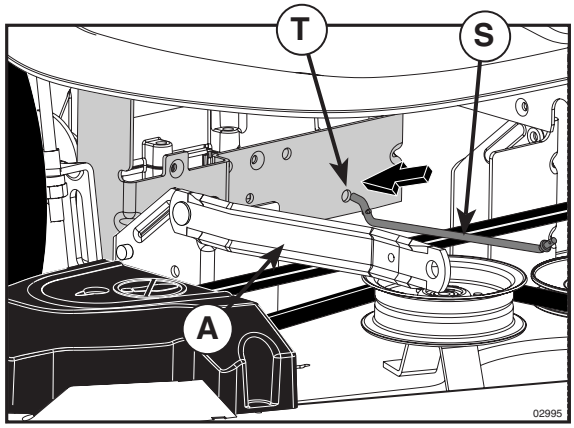


FIG. 6

- Pivot bar towards you and insert other end of bar into hole in rear mower bracket (D). Move mower as needed to insert bar.
- Secure with washer and retainer spring as shown using small 5/16 retainer spring.

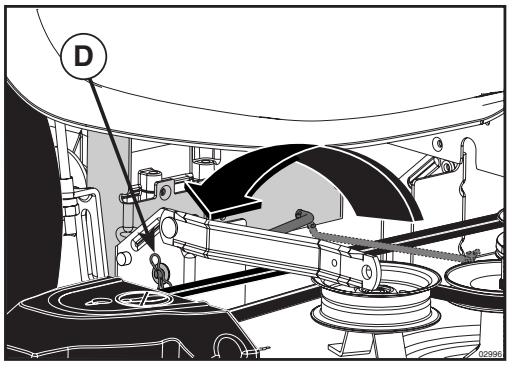


FIG. 7

ASSEMBLY

- ATTACH MOWER SIDE SUSPENSION ARMS (A) TO CHASSIS - Position hole in arm over pin (B) on outside of tractor chassis and secure with washer and retainer spring.
- Repeat on opposite side of tractor.

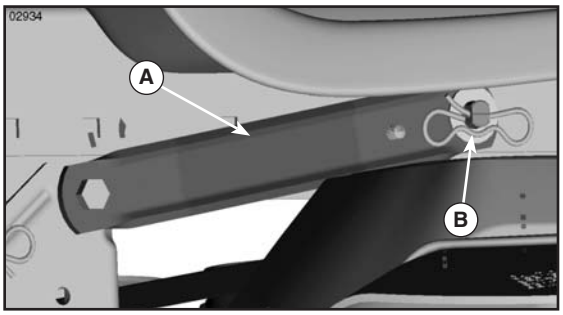


FIG. 8

- ATTACH REAR LIFT LINKS (C) - Insert rod end of lift link assembly into hole in tractor lift shaft suspension arm (L) and pivot link down to mower. Lift rear corner of mower and position slot in link assembly over pin on rear mower bracket (D) and secure with washer and retainer spring.
- Repeat on opposite side of tractor.

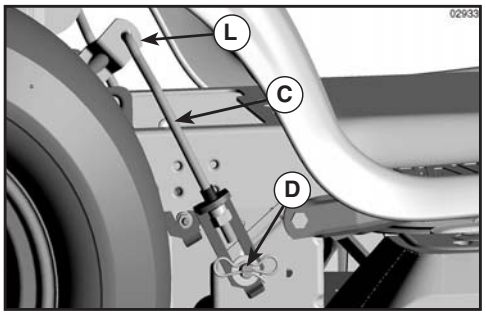


FIG. 9

- Turn steering wheel to position wheels straight forward.
- ATTACH FRONT LINK (E) - Work from left side of tractor. Insert rod end of link assembly through front hole in tractor front suspension bracket (F) and secure with7/16 retainer spring (G) through hole in link located behind the bracket.
- Insert other end of link (E) into hole in front mower bracket (H) and secure with washer and 5/16 retainer spring (J).

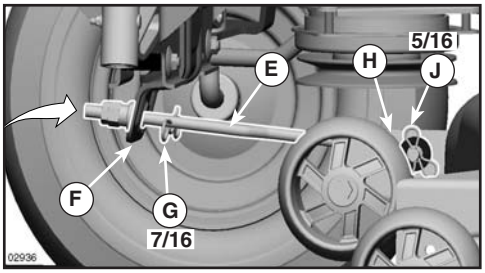


FIG. 10

- Disengage belt tension rod (K) from locking bracket (L).
- Install belt onto engine clutch pulley (M).

IMPORTANT: Check belt for proper routing in all mower pulley grooves.

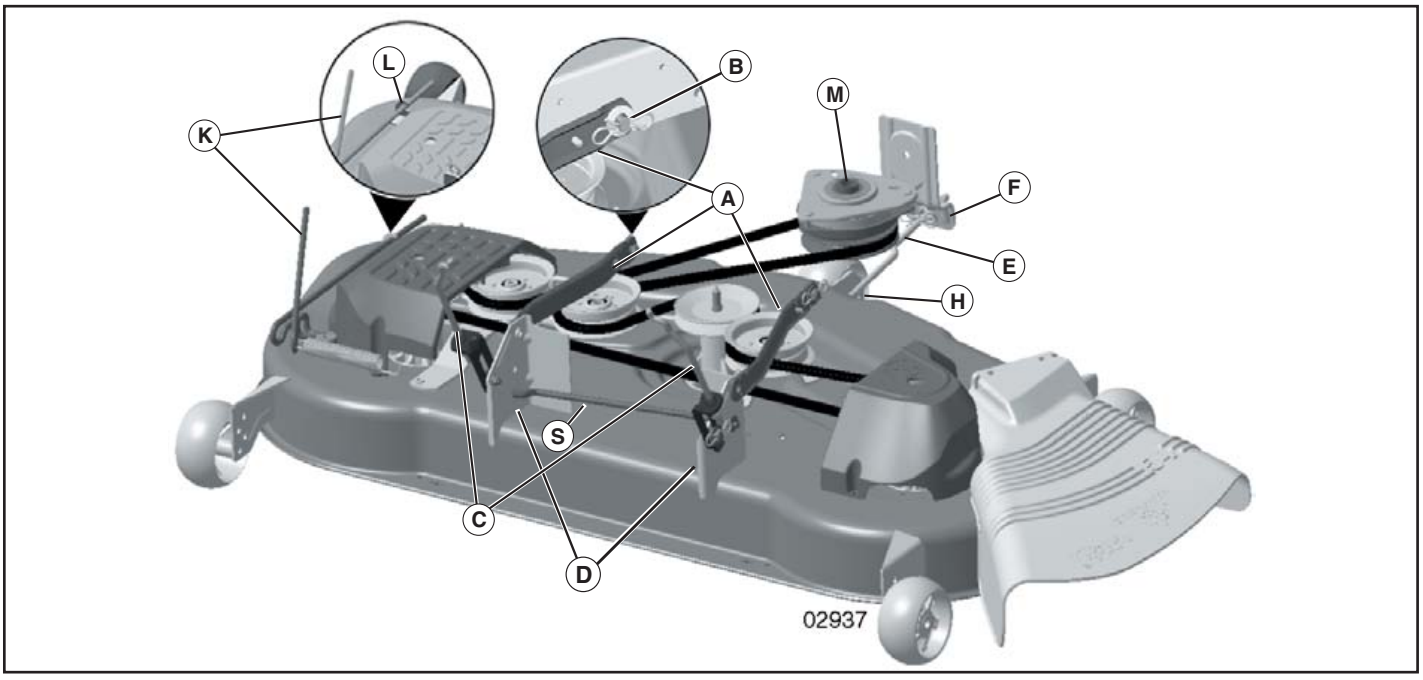


FIG. 11

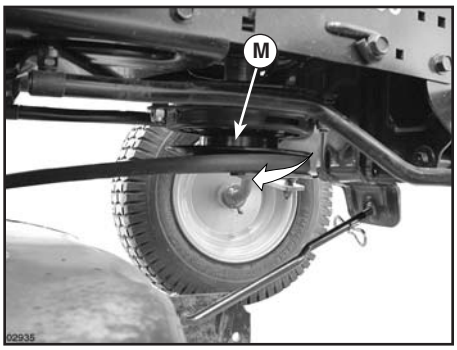


FIG. 12

- Engage belt tension rod (K) on locking bracket (L).

CAUTION: Belt tension rod is spring loaded. Have a tight grip on rod and engage slowly.

- Raise attachment lift lever to highest position.
- If necessary, adjust gauge wheels before operating mower as shown in the Operation section of this manual.

CHECK TIRE PRESSURE

The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.

- Reduce tire pressure to PSI shown on tires.

CHECK DECK LEVELNESS

For best cutting results, mower housing should be properly leveled. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS

See the figures that are shown for replacing motion and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

CHECK BRAKE SYSTEM

After you learn how to operate your tractor, check to see that the brake is operating properly. See "TO CHECK BRAKE" in the Service and Adjustments section of this manual.

✓CHECKLIST

BEFORE YOU OPERATE YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

PLEASE REVIEW THE FOLLOWING CHECKLIST:

✓ All assembly instructions have been completed.

✓ No remaining loose parts in carton.

✓ Battery is properly prepared and charged.

✓ Seat is adjusted comfortably and tightened securely.

✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).

✓ Be sure mower deck is properly leveled side-to-side/ front-to-rear for best cutting results. (Tires must be properly inflated for leveling).

✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.

✓ Check wiring. See that all connections are still secure and wires are properly clamped.

✓ Before driving tractor, be sure freewheel control is in "transmission engaged" position (see "TO TRANSPORT" in the Operation section of this manual).

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:

✓ Engine oil is at proper level.

✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.

✓ Become familiar with all controls, their location and function. Operate them before you start the engine.

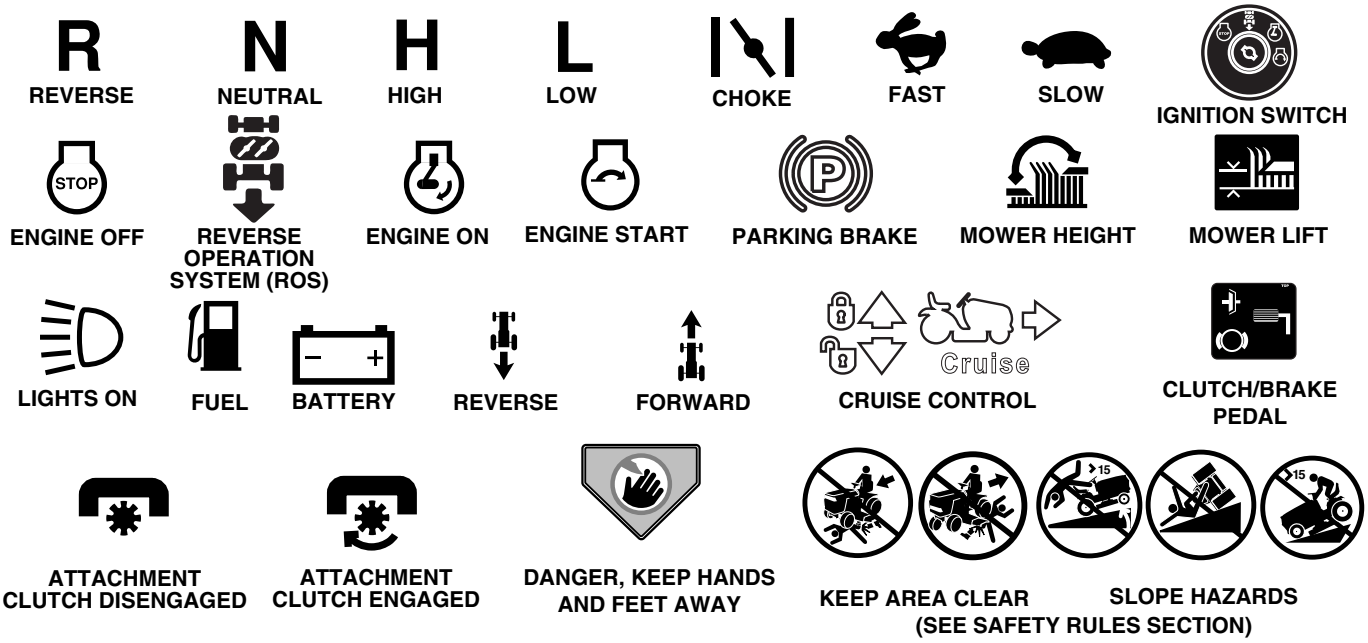
✓ Be sure brake system is in safe operating condition.

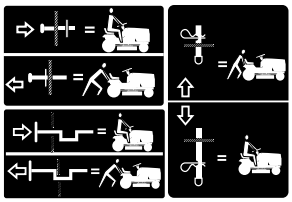
✓ Be sure Operator Presence System and Reverse Operation System (ROS) are working properly (See the Operation and Maintenance sections in this manual).

✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See "TO START ENGINE" and "PURGE TRANSMISSION" in the Operation section of this manual).

OPERATION

These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.





FREE WHEEL
(Automatic Models only)

Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.

DANGER indicates a hazard which, if not avoided, **will result in death or serious injury.**

WARNING indicates a hazard which, if not avoided, **could result in death or serious injury.**

CAUTION indicates a hazard which, if not avoided, **might result in minor or moderate injury.**

CAUTION when used **without** the alert symbol, indicates a situation that **could result in damage to the tractor and/or engine.**

HOT SURFACES indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

FIRE indicates a hazard which, if not avoided, **could result in death, serious injury and/or property damage.**

OPERATION

KNOW YOUR TRACTOR

READ THIS OWNER'S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR

Compare the illustrations with your tractor to familiarize yourself with the locations of various controls and adjustments. Save this manual for future reference.

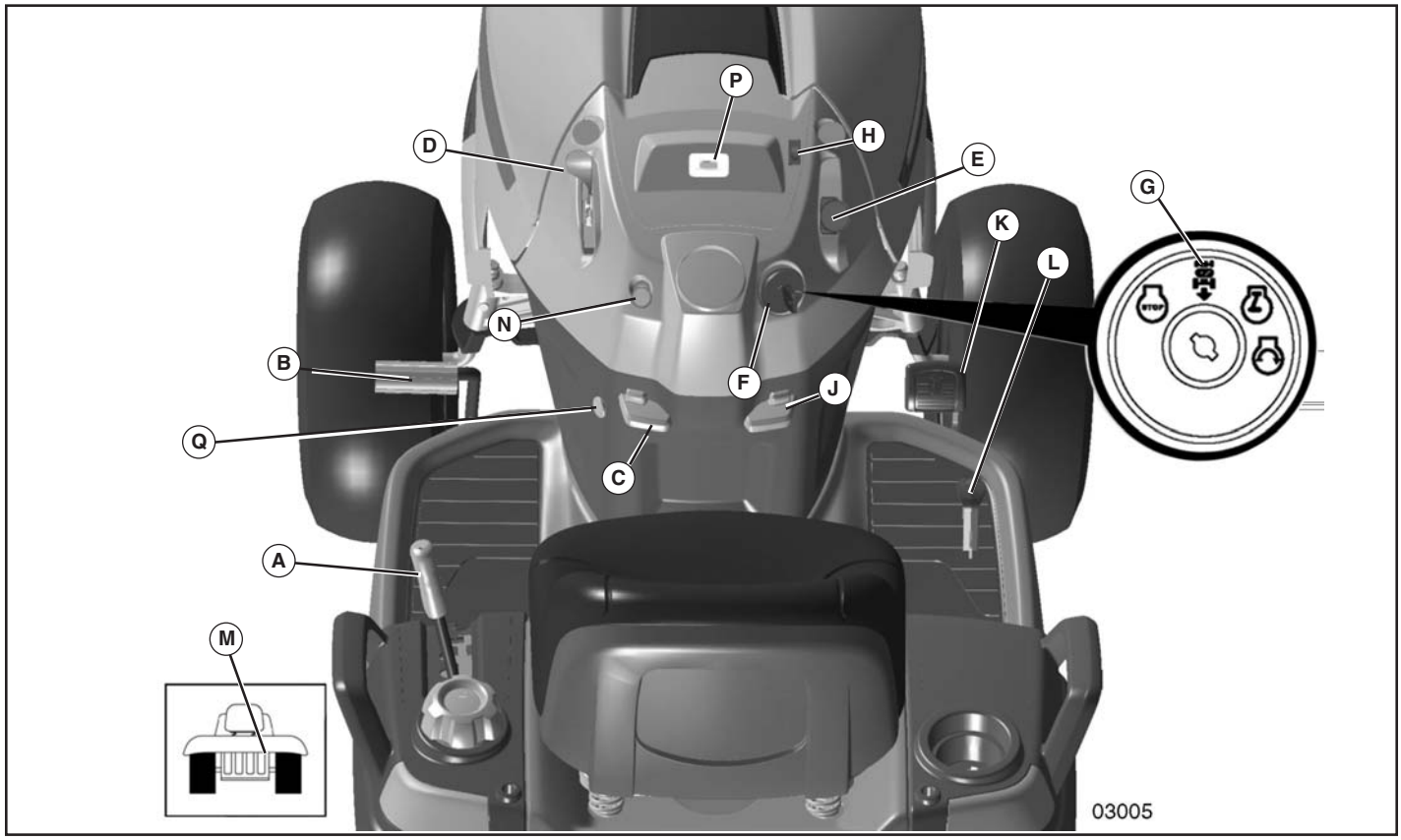


FIG. 13

Our tractors conform to the applicable safety standards of the American National Standards Institute.

(A) ATTACHMENT LIFT LEVER – Used to raise and lower the mower or other attachments mounted to your tractor.
(B) BRAKE PEDAL – Used for braking the tractor and starting the engine.
(C) PARKING BRAKE – Locks clutch/brake pedal into the brake position.
(D) THROTTLE CONTROL – Used to control engine speed.
(E) ATTACHMENT CLUTCH SWITCH – Used to engage the mower blades, or other attachments mounted to your tractor.
(F) IGNITION SWITCH – Used for starting and stopping the engine.
(G) REVERSE OPERATION SYSTEM (ROS) "ON" POSITION – Allows operation of mower or other powered attachment while in reverse.
(H) LIGHT SWITCH – Turns the headlights on and off.
(J) CRUISE CONTROL LEVER – Used to set forward movement of tractor at desired speed without holding the forward drive pedal.
(K) FORWARD DRIVE PEDAL – Used for forward movement of tractor.
(L) REVERSE DRIVE PEDAL – Used for reverse movement of tractor.
(M) FREEWHEEL CONTROL – Disengages transmission for pushing or slowly towing the tractor with the engine off.
(N) CHOKE CONTROL – Used when starting a cold engine.
(P) SERVICE REMINDER / HOUR METER – Indicates when service is required for the engine and mower.
(Q) 12-VOLT POWER PORT – Used for 12-volt accessories.

OPERATION



The operation of any tractor can result in foreign objects thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields while operating your tractor or performing any adjustments or repairs. We recommend standard safety glasses or a wide vision safety mask worn over spectacles.

HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE(See Fig. 14)

Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.

- Depress brake pedal (B) all the way down and hold.
- Pull parking brake lever (C) up and hold, release pressure from brake pedal (B), then release parking brake lever. Pedal should remain in brake position. Make sure parking brake will hold tractor secure.

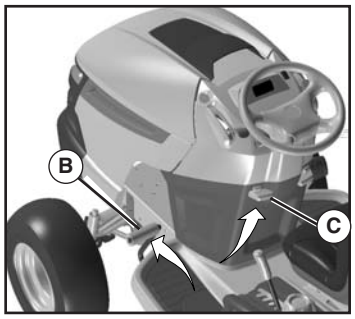
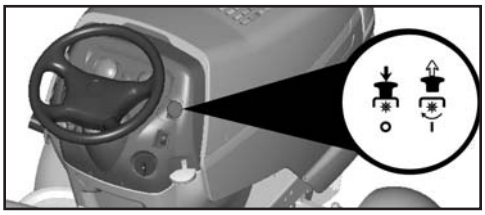


FIG. 14

STOPPING

MOWER BLADES

- To stop mower blades, push attachment clutch switch in to disengaged position (o).



(-) ATTACHMENT CLUTCH SWITCH PULL OUT TO "ENGAGE"

(o) PUSH-IN TO "DISENGAGED"

FIG. 15

GROUND DRIVE -

- To stop ground drive, depress brake pedal all the way down.

ENGINE -

- Move throttle control (D) between half and full speed (fast) position.

NOTE: Failure to move throttle control between half and full speed (fast) position, before stopping, may cause engine to "backfire".

- Turn ignition key (F) to "STOP" position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke (N) to stop engine.

IMPORTANT: Leaving the ignition switch in any position other than "STOP" will cause the battery to discharge and go dead.

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause "browning" of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.



CAUTION: Always stop tractor completely, as described above, before leaving the operator's position.

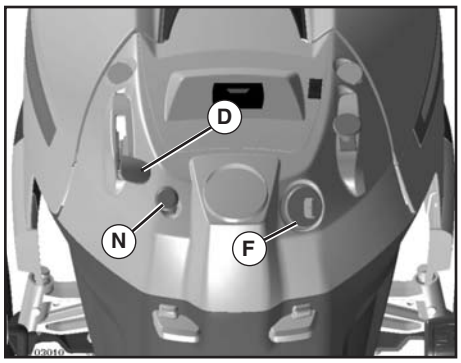


FIG. 16

TO USE THROTTLE CONTROL (See Fig. 16)

Always operate engine at full speed (fast).

- Operating engine at less than full speed (fast) reduces engines operating efficiency.
- Full speed (fast) offers the best bagging and mower performance.

TO USE CHOKE CONTROL -D (See Fig. 16)

Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.

- To engage choke control, pull knob out. Slowly push knob in to disengage.

TO MOVE FORWARD AND BACKWARD -N (See Fig. 17)

The direction and speed of movement is controlled by the forward and reverse drive pedals.

- Start tractor and release parking brake.
- Slowly depress forward (K) or reverse (L) drive pedal to begin movement. Ground speed increases the further down the pedal is depressed.

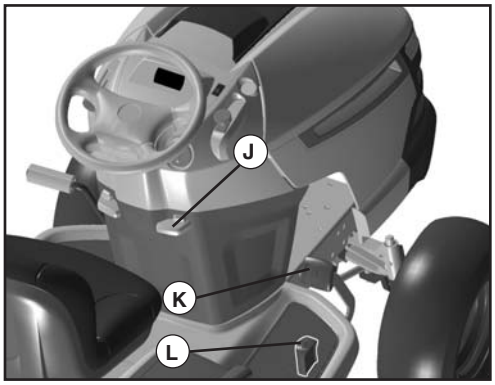


FIG. 17

TO USE CRUISE CONTROL -J (See Fig. 17)

The cruise control feature can be used for forward travel only.

SYSTEM CHARACTERISTICS

The cruise control should only be used while mowing or transporting on relatively smooth, straight surfaces. Other conditions such as trimming at slow speeds may cause the cruise control to disengage. Do not use the cruise control on slopes, rough terrian or while trimmimg or turning.

- With forward drive pedal depressed to desired speed, pull cruise control lever (J) up and hold while lifting your foot off the pedal, then release the lever.

To disengage the cruise control, depress the brake pedal or tap on forward drive pedal.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 18)

The position of the attachment lift lever (A) determines the cutting height.

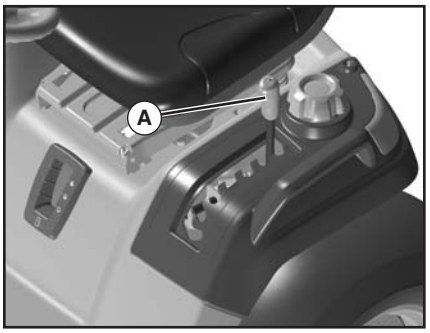


FIG. 18

- Put attachment lift lever in desired cutting height slot.

The cutting height range is approximately 1" to 4". The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.

- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS (See Fig. 19)

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

NOTE: Adjust gauge wheels with tractor on a flat level surface.

- Adjust mower to desired cutting height (See "TO ADJUST MOWER CUTTING HEIGHT" in this section of manual).
- With mower in desired height of cut position, gauge wheels should be assembled so they are slightly off the ground. Install gauge wheel in appropriate hole. Tighten securely.
- Repeat for all, installing gauge wheel in same adjustment hole.

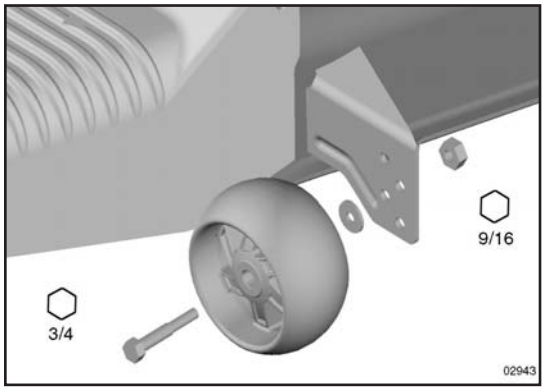


FIG.19

TO OPERATE MOWER

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine. You must remain fully and centrally positioned in the seat to prevent the engine from hesitating or cutting off when operating your equipment on rough, rolling terrain or hills.

- Select desired height of cut with attachment lift lever.
- Start mower blades by engaging attachment clutch control.

TO STOP MOWER BLADES -

disengage attachment clutch control.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield (S) in place.

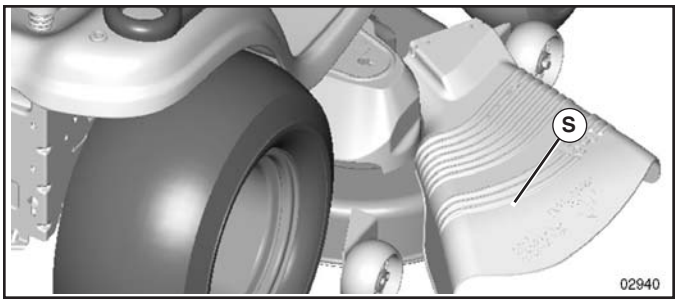


FIG. 20

REVERSE OPERATION SYSTEM (ROS)

Your tractor is equipped with a Reverse Operation System (ROS). Any attempt by the operator to travel in the reverse direction with the attachment clutch engaged will shut off the engine unless ignition key is placed in the ROS "ON" position.

⚠WARNING: Backing up with the attachment clutch engaged while mowing is strongly discouraged. Turning the ROS "ON", to allow reverse operation with the attachment clutch engaged, should only be done when the operator decides it is necessary to reposition the machine with the attachment engaged. **Do not mow in reverse unless absolutely necessary**.

USING THE REVERSE OPERATION SYSTEM -

Only use if you are certain no children or other bystanders will enter the mowing area.

- Depress brake pedal all the way down.
- With engine running, turn ignition key counterclockwise to ROS "ON" position.
- Look down and behind before and while backing.
- Slowly depress reverse drive pedal to start movement.
- When use of the ROS is no longer needed, turn the ignition key clockwise to engine "ON" position.

ROS "ON" POSITION **ENGINE "ON" POSITION (NORMAL OPERATING)**



TO OPERATE ON HILLS

CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If stopping is absolutely necessary, push brake pedal quickly to brake position and engage parking brake.
- To restart movement, slowly release parking brake and brake pedal.
- Slowly depress appropriate drive pedal to slowest setting.
- Make all turns slowly.

TO TRANSPORT (See Figs. 13 and 21)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.

- Raise attachment lift to highest position with attachment lift control.
- Pull freewheel control out and down into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

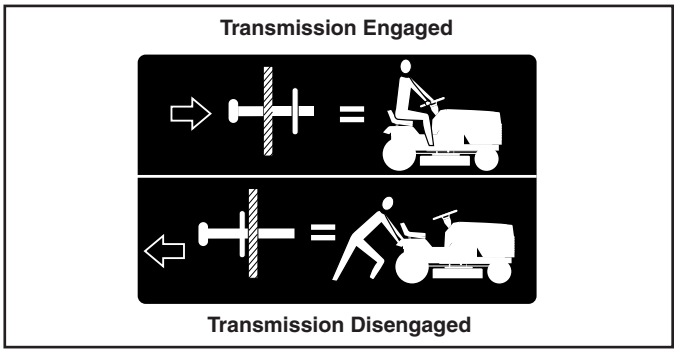


FIG. 21

SERVICE REMINDER/HOUR METER

Service reminder shows the total number of hours the engine has run and flashes to indicate that the engine or mower needs servicing. When service is required, the service reminder will flash for two hours. To service engine and mower, see the Maintenance section of this manual.

NOTE: Service reminder runs when the ignition key is in any position but "STOP". For accurate reading, be sure key remains in the "STOP" position when engine is not running.

TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

OPERATION

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL

The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.

- Check engine oil with tractor on level ground.
- Remove oil fill cap/dipstick and wipe clean, reinsert the dipstick and screw cap tight, wait for a few seconds, remove and read oil level. If necessary, add oil until "FULL" mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See "OIL VISCOSITY CHART" in the Maintenance section of this manual).
- To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE

- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.



CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE (See Fig. 13)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.

- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress brake pedal and set parking brake.
- Move attachment clutch to "DISENGAGED" position.
- Move throttle control to fast position
- Pull choke control out for a cold engine start attempt. For a warm engine start attempt the choke control may not be needed.

NOTE: Before starting, read the warm and cold starting procedures below.

- Insert key into ignition and turn key clockwise to "START" position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50° F and above)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)

- When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

AUTOMATIC TRANSMISSION WARM UP

- Before driving the unit in cold weather, the transmission should be warmed up as follows:
  - Be sure the tractor is on level ground.
  - Release the parking brake and let the brake slowly return to operating position.
  - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See "TO ADJUST CARBURETOR" in the Service and Adjustments section of this manual.

PURGE TRANSMISSION



CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on a level surface - that is clear and open - with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. Disengage parking brake

CAUTION: At any time, during step 4, there may be movement of the drive wheels.

- Depress forward drive pedal to full forward position, hold for five (5) seconds and release pedal. Depress reverse drive pedal to full reverse position, hold for five (5) seconds and release pedal. Repeat this procedure three (3) times.
- Shut- off engine and set parking brake.
- Engage transmission by placing freewheel control in engaged position (See "TO TRANSPORT" in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. Disengage parking brake.
- Drive tractor forward for approximately five feet then backwards for five feet. Repeat this driving procedure three times.

Your transmission is now purged and now ready for normal operation.

MOWING TIPS

- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the machine. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 22).

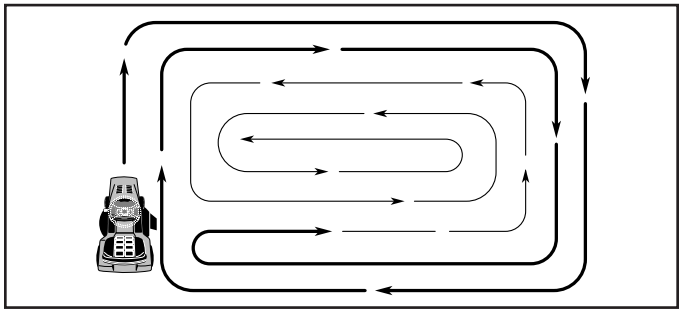


FIG. 22

- If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.
- Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.
- **Always operate engine at full throttle when mowing** to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.
- When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.

MAINTENANCE

	MAINTENANCE SCHEDULE	BEFORE EACH USE	EVERY 8 HOURS	EVERY 25 HOURS	EVERY 50 HOURS	EVERY 100 HOURS	EVERY SEASON	BEFORE STORAGE
TRACTOR	Check Brake Operation	✔	✔					
	Check Tire Pressure	✔	✔					
	Check Operator Presence & ROS Systems	✔						
	Check for Loose Fasteners	✔				✔		✔
	Check/Replace Mower Blades			✔3				
	Lubrication Chart			✔				✔
	Check Battery Level			✔4				
	Clean Battery and Terminals			✔				✔
	Check Transaxle Cooling			✔				
	Check Mower Levelness				✔			
	Check V-Belts					✔		
ENGINE	Check Engine Oil Level	✔	✔					
	Change Engine Oil (with oil filter)				✔1,2			✔
	Change Engine Oil (without oil filter)			✔1,2				✔
	Clean Air Filter			✔2				
	Clean Air Screen			✔2				
	Inspect Muffler/Spark Arrester				✔			
	Replace Oil Filter (If equipped)					✔1, 2		
	Clean Engine Cooling Fins					✔2		
	Replace Spark Plug					✔	✔	
	Replace Air Filter Paper Cartridge					✔2		
	Replace Fuel Filter						✔	

maint_sch-tractore.ROS.e

1 - Change more often when operating under a heavy load or in high ambient temperatures.
2 - Service more often when operating in dirty or dusty conditions.
3 - Replace blades more often when mowing in sandy soil.
4 - Not required if equipped with maintenance-free battery.

GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

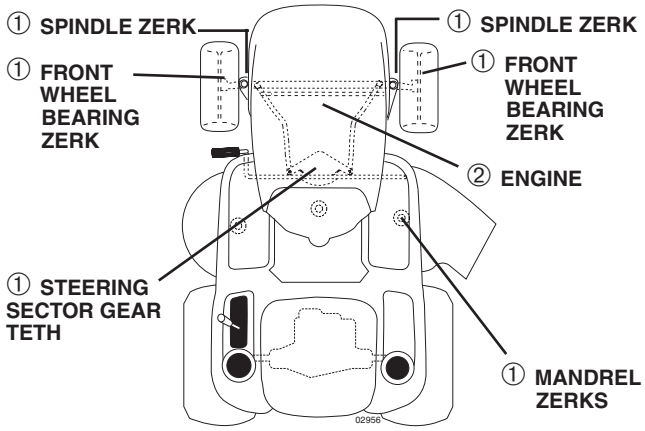
At least once a season, check to see if you should make any of the adjustments described in the Service and Adjustments section of this manual.

- At least once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE

- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and ROS systems for proper operation.
- Check for loose fasteners.

LUBRICATION CHART



① General Purpose Grease

② Refer to Maintenance "ENGINE" Section

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

MAINTENANCE

TRACTOR

Always observe safety rules when performing any maintenance.

BRAKE OPERATION

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be serviced. (See “TO CHECK BRAKE” in the Service and Adjustments section of this manual).

TIRES

- Maintain proper air pressure in all tires (See PSI on tires).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

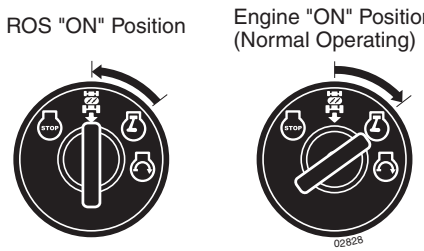
OPERATOR PRESENCE SYSTEM AND REVERSE OPERATION SYSTEM (ROS)

Be sure operator presence and reverse operation systems are working properly. If your tractor does not function as described, repair the problem immediately.

- The engine should not start unless the brake pedal is fully depressed, and the attachment clutch control is in the disengaged position.

CHECK OPERATOR PRESENCE SYSTEM

- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.



CHECK REVERSE OPERATION (ROS) SYSTEM

- When the engine is running with the ignition switch in the engine "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should shut off the engine.
- When the engine is running with the ignition switch in the ROS "ON" position and the attachment clutch engaged, any attempt by the operator to shift into reverse should NOT shut off the engine.

BLADE CARE

For best results mower blades must be sharp. Replace worn, bent or damaged blades.

CAUTION: Use only a replacement blade approved by the manufacturer of your tractor. Using a blade not approved by the manufacturer of your tractor is hazardous, could damage your tractor and void your warranty.

BLADE REMOVAL (See Fig. 23)

- Raise mower to highest position to allow access to blades.

NOTE: Protect your hands with gloves and/or wrap blade with heavy cloth.

- Remove blade bolt by turning counterclockwise.
- Install new blade with stamped "GRASS SIDE" facing the ground.

IMPORTANT: To ensure proper assembly, center hole in blade must align with star on mandrel assembly.

- Install and tighten blade bolt securely (45-55 Ft. Lbs. torque).

IMPORTANT: Special blade bolt is heat treated.

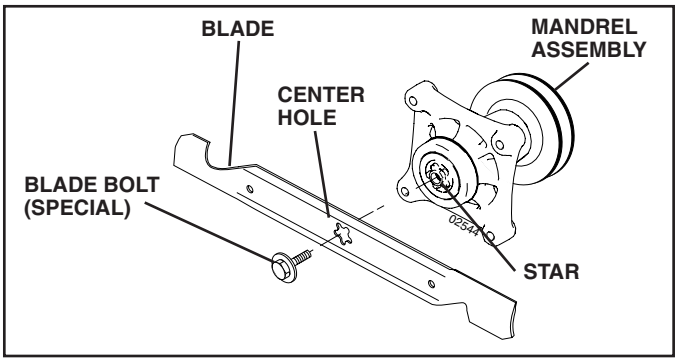


FIG. 23

BATTERY

Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.

- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.

TO CLEAN BATTERY AND TERMINALS

Corrosion and dirt on the battery and terminals can cause the battery to “leak” power.

- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.

- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See “REPLACING BATTERY" in the SERVICE AND ADJUSTMENTS section of this manual).

V-BELTS

Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING

The transmission fan and cooling fins should be kept clean to assure proper cooling.

Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.

- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID

The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

ENGINE

LUBRICATION

Only use high quality detergent oil rated with API service classification SG-SL. Select the oil’s SAE viscosity grade according to your expected operating temperature.

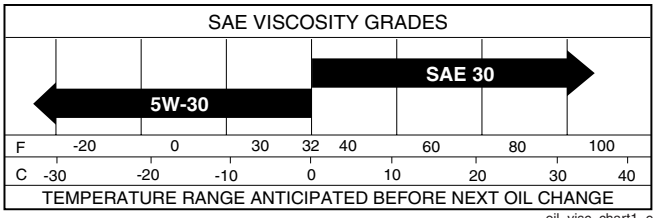


FIG. 24

NOTE: Although multi-viscosity oils (5W30, 10W30 etc.) improve starting in cold weather, they will result in increased oil consumption when used above 32°F. Check your engine oil level more frequently to avoid possible engine damage from running low on oil.

Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year.

Check the crankcase oil level before starting the engine and after each eight (8) hours of operation. Tighten oil fill cap/dipstick securely each time you check the oil level.

TO CHANGE ENGINE OIL (See Figs. 24 and 25)

Determine temperature range expected before oil change. All oil must meet API service classification SG-SL.

- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove yellow cap from end of drain valve and install the drain tube onto the fitting.

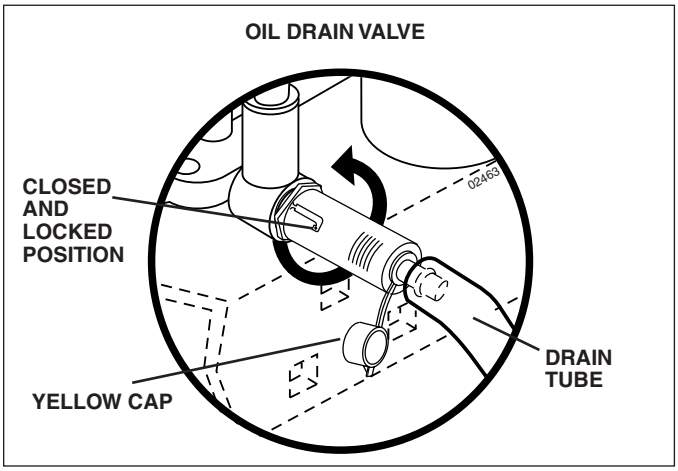


FIG. 25

- Unlock drain valve by pushing inward and turning counterclockwise.
- To open, pull out on the drain valve.
- After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
- Remove the drain tube and replace the cap onto to the bottom fitting of the drain valve.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see “PRODUCT SPECIFICATIONS” section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Be sure dipstick cap is tightened securely for accurate reading. Keep oil at “FULL” line on dipstick. Tighten cap onto the tube securely when finished.

CLEAN AIR SCREEN

Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

AIR FILTER

Your engine will not run properly using a dirty air filter. Service air cleaner more often under dusty conditions. See Engine Manual.

MAINTENANCE

ENGINE OIL FILTER

Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

MUFFLER

Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS

Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in "PRODUCT SPECIFICATIONS" section of this manual.

IN-LINE FUEL FILTER (See Fig. 26)

The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.

- With engine cool, remove filter and plug fuel line sections.
- Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
- Be sure there are no fuel line leaks and clamps are properly positioned.
- Immediately wipe up any spilled gasoline.

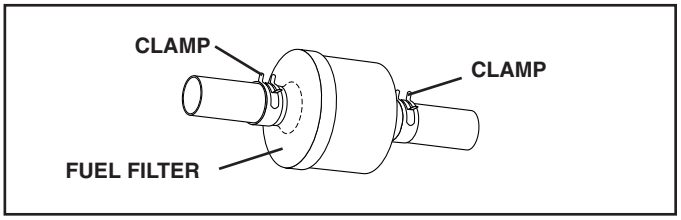


FIG. 26

CLEANING

- Clean engine, battery, seat, finish, etc. of all foreign matter.
- Keep finished surfaces and wheels free of all gasoline, oil, etc.
- Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose or pressure washer to clean your tractor unless the engine and transmission are covered to keep water out. Water in engine or transmission will shorten the useful life of your tractor. Use compressed air or a leaf blower to remove grass, leaves and trash from tractor and mower.

SERVICE AND ADJUSTMENTS

WARNING: TO AVOID SERIOUS INJURY, BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:

- **Depress brake pedal fully and set parking brake.**
- **Place attachment clutch in "DISENGAGED" position.**
- **Turn ignition key to "STOP" and remove key.**
- **Make sure the blades and all moving parts have completely stopped.**
- **Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.**

TRACTOR (See Fig. 27)

TO REMOVE MOWER

- Place attachment clutch in "DISENGAGED" position.
- Lower attachment lift lever to its lowest position.
- Disengage belt tension rod (K) from lock bracket (L).

CAUTION: Belt tension rod is spring loaded. Have a tight grip on rod and release slowly.

- Remove mower belt from electric clutch pulley (M).
- Disconnect front link (E) from mower - remove retainer spring and washer.
- Go to either side of mower and disconnect mower suspension arm (A) from chassis and rear lift link (C) from rear mower bracket (D) - remove retainer springs and washers.
- Go to other side of mower and disconnect the suspension arm and rear lift link.

CAUTION: After rear lift links are disconnected, the attachment lift lever will be spring loaded. Have a tight grip on lift lever when changing position of the lever.

- From right side of mower, disconnect anti-sway bar (S) from right rear mower bracket (D) - remove retainer spring and washer and pull mower toward you until the bar falls from the hole in bracket.
- Turn tractor steering wheel to the left as far as it will go.
- Slide mower out from under right side of tractor.

TO INSTALL MOWER

Follow procedure described in "INSTALL MOWER AND DRIVE BELT" in the Assembly section of this manual.

TO LEVEL MOWER

Make sure tires are properly inflated to the PSI shown on tires. If tires are over or under inflated, it may affect the appearance of your lawn and lead you to think the mower is not adjusted properly.

VISUAL SIDE-TO-SIDE ADJUSTMENT (See Fig. 28)

- With all tires properly inflated and if your lawn appears unevenly cut, determine which side of mower is cutting lower.

NOTE: As desired, you can raise the low side of mower or lower the high side.

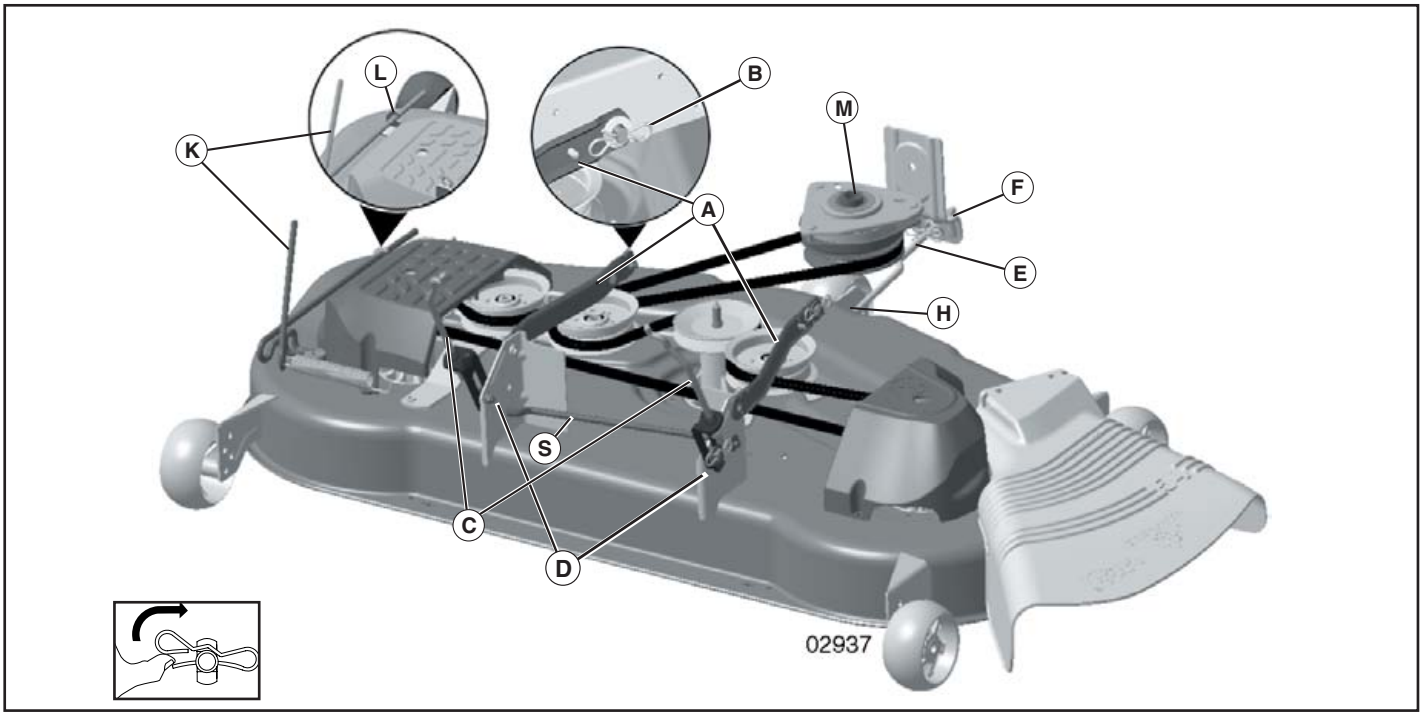


FIG. 27

- Go to side of mower you wish to adjust.
- With a 3/4" or adjustable wrench, turn lift link adjustment nut (A) to the left to lower the mower, or, to the right to raise the mower.

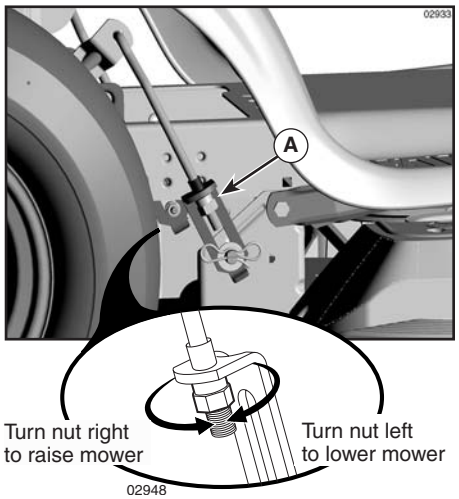


FIG. 28

NOTE: Each full turn of adjustment nut will change mower height about 3/16".

- Test your adjustment by mowing some uncut grass and visually checking the appearance. Readjust, if necessary, until you are satisfied with the results.

PRECISION SIDE-TO-SIDE ADJUSTMENT
(See Fig. 29)

- With all tires properly inflated, park tractor on level ground or driveway.

CAUTION: Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to its highest position.
- At both sides of mower, position blade at side and measure the distance (A) from bottom edge of blade to the ground. The distance should be the same on both sides.
- If adjustment is necessary, see steps 2 and 3 in Visual Adjustment instructions above.
- Recheck measurements, adjust if necessary until both sides are equal.

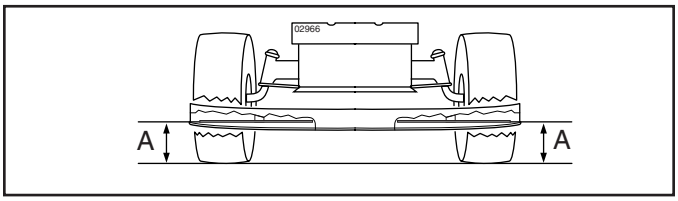


FIG. 29

FRONT-TO-BACK ADJUSTMENT (See Figs. 30 and 31)

IMPORTANT: Deck must be level side-to-side.

To obtain the best cutting results, the mower blades should be adjusted so the front tip is 1/8" to 1/2" lower than the rear tip when the mower is in its highest position.

CAUTION: Blades are sharp. Protect your hands with gloves and/or wrap blade with heavy cloth.

- Raise mower to highest position.
- Position any blade so the tip is pointing straight forward. Measure distance (B) to the ground at front and rear tip of the blade.
- If front tip of blade is not 1/8" to 1/2" lower than the rear tip, go to the front of tractor.
- With an 11/16" or adjustable wrench, loosen jam nut A several turns to clear adjustment nut B.
- With a 3/4" or adjustable wrench, turn front link adjustment nut (B) clockwise (tighten) to raise the front of mower, or, counterclockwise (loosen) to lower the front mower.

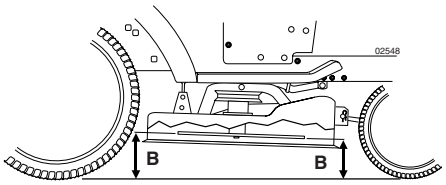


FIG. 30

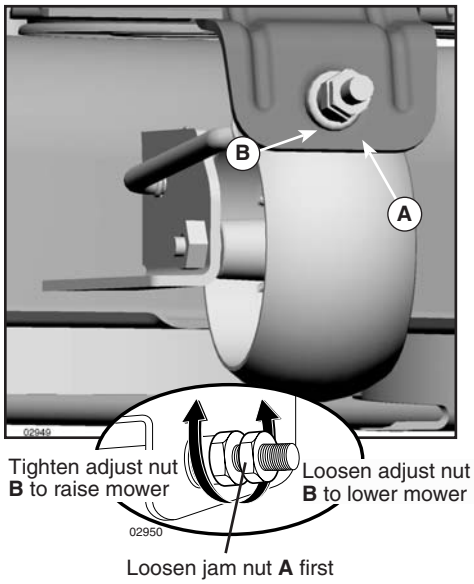


FIG. 31

NOTE: Each full turn of the adjustment nut will change mower height about 1/8".

- Recheck measurements, adjust if necessary until front tip of blade is 1/8" to 1/2" lower than the rear tip.
- Hold adjustment nut in position with wrench and tighten jam nut securely against adjustment nut.

SERVICE AND ADJUSTMENTS

TO REPLACE MOWER BLADE DRIVE BELT

MOWER DRIVE BELT REMOVAL (See Fig. 32)

- Park tractor on a level surface. Engage parking brake.
- Lower attachment lift lever to its lowest position.
- Disengage belt tension rod (K) from lock bracket (L).

CAUTION: Belt tension rod is spring loaded. Have a firm grip on rod and release slowly.

- Remove screws (P) from mandrel covers (Q) and remove covers.
- Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
- Remove belt from electric clutch pulley (M), both mandrel pulleys (R) and all idler pulleys (S).

MOWER DRIVE BELT INSTALLATION

- Install belt around all mandrel pulleys (R) and around idler pulleys (S) as shown.
- Install belt onto electric clutch pulley (M).

IMPORTANT: Check belt for proper routing in all mower pulley grooves.

- Reassemble mandrel covers (Q). Securely tighten all screws.
- Engage belt tension rod (K) on locking bracket (L).

CAUTION: Belt tension rod is spring loaded. Have a tight grip on rod and engage slowly.

- Raise attachment lift lever to highest position.

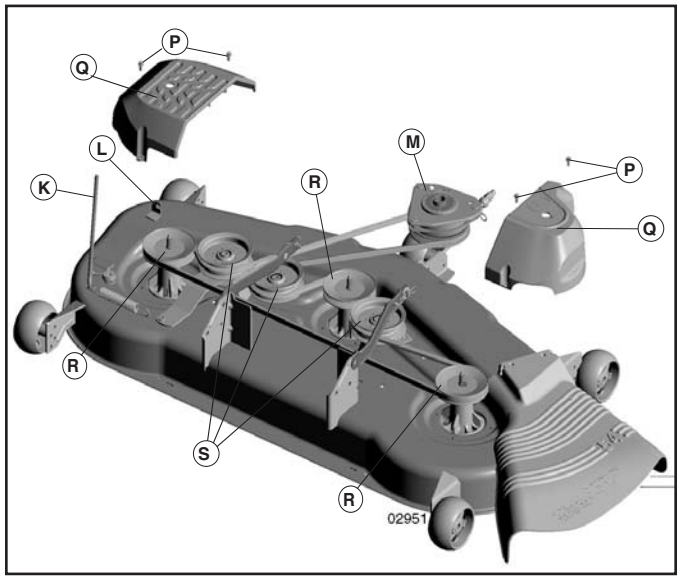


FIG. 32

TO CHECK BRAKE

If tractor requires more than five (5) feet to stop at highest speed in highest gear on a level, dry concrete or paved surface, then brake must be serviced.

You may also check brake by:

- Park tractor on a level, dry concrete or paved surface, depress brake pedal all the way down and engage parking brake.
- Disengage transmission by placing freewheel control in “transmission disengaged” position. Pull freewheel control out and into the slot and release so it is held in the disengaged position.

The rear wheels must lock and skid when you try to manually push the tractor forward. If the rear wheels rotate, then the brake needs to be serviced. Contact a qualified service center.

TO REPLACE MOTION DRIVE BELT

(See Fig. 33)

Park the tractor on level surface. Engage parking brake. For assistance, there is a belt installation guide decal on bottom side of left footrest.

BELT REMOVAL -

- Remove mower (See “TO REMOVE MOWER” in this section of manual).

NOTE: Observe entire motion drive belt and position of all belt guides and keepers.

- Disconnect clutch wire harness (A).
- Remove anti-rotation link (B) on right side of tractor.
- Remove belt from stationary idler (C) and clutching idler (D).
- Remove belt from centerspan idler (E).
- Pull belt slack toward rear of tractor. Carefully remove belt upwards from transmission input pulley and over cooling fan blades (F).
- Remove belt downward from engine pulley and around electric clutch (G).
- Slide belt toward rear of tractor, off the steering plate (H) and remove from tractor.

BELT INSTALLATION -

- Install new belt from tractor rear to front, over the steering plate (H) and above clutch brake pedal shaft (J).
- Pull belt toward front of tractor and roll belt around electric clutch and onto engine pulley (G).
- Pull belt toward rear of tractor. Carefully work belt down around transmission cooling fan and onto the input pulley (F). Be sure belt is inside the belt keeper.
- Install belt on centerspan idler (E).
- Install belt through stationary idler (C) and clutching idler (D).
- Reinstall anti-rotation link (B) on right side of tractor. Tighten securely.
- Reconnect clutch harness (A).
- Make sure belt is in all pulley grooves and inside all belt guides and keepers.
- Install mower (See “TO INSTALL MOWER” in this section of manual).

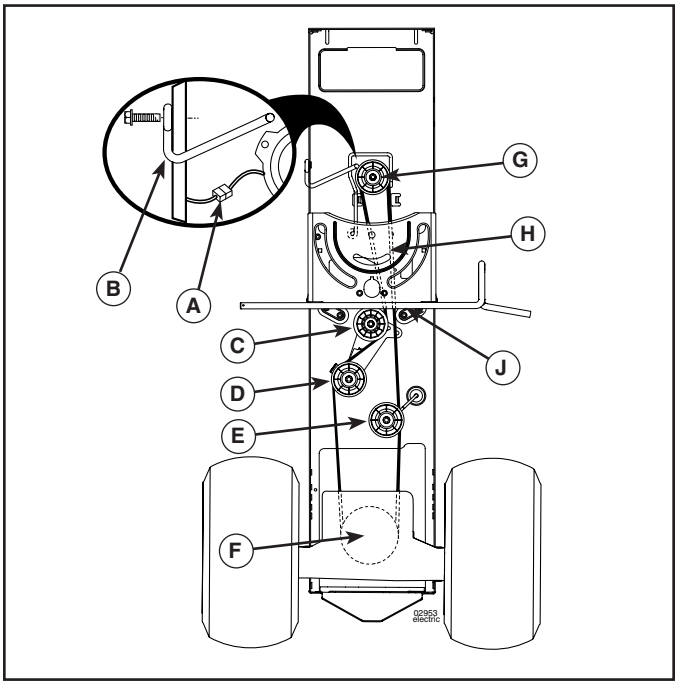


FIG. 33

FRONT WHEEL TOE-IN/CAMBER

Your new tractor front wheel toe-in and camber is set at the factory and is normal. The front wheel toe-in and camber are not adjustable. If damage has occurred to affect the factory set front wheel toe-in or camber, contact a qualified service center.

TO REMOVE WHEEL FOR REPAIRS (See Fig. 34)

- Block up axle securely.
- Remove axle cover, retaining ring and washers to allow wheel removal (rear wheel contains a square key - Do not lose).
- Repair tire and reassemble.
- On rear wheels only: align grooves in rear wheel hub and axle. Insert square key.
- Replace washers and snap retaining ring securely in axle groove.
- Replace axle cover.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

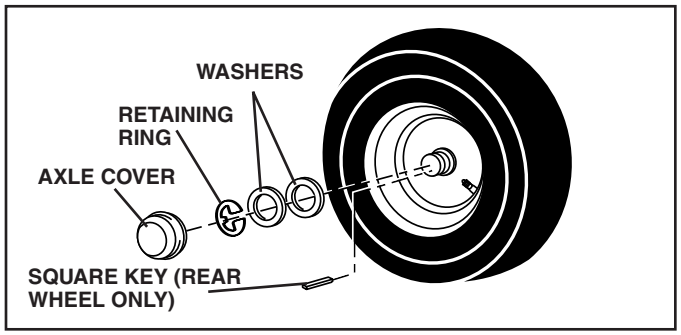


FIG. 34

TO START ENGINE WITH A WEAK BATTERY (See Fig. 35)

WARNING: **Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.**

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the MAINTENANCE section of this manual).

If “jumper cables” are used for emergency starting, follow this procedure:

IMPORTANT: YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -

- Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
- Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -

- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

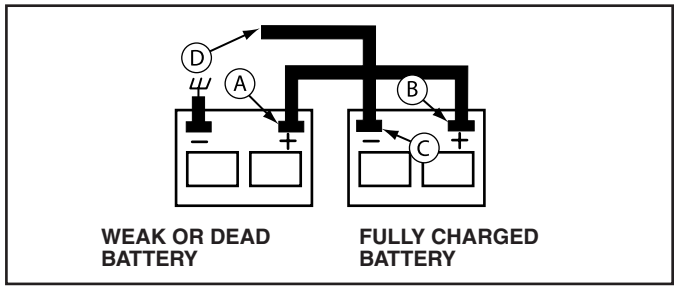


FIG. 35

SERVICE AND ADJUSTMENTS

REPLACING BATTERY (See Fig. 36)

⚠WARNING: Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Disconnect BLACK battery cable (A) then RED battery cable and carefully remove battery from tractor.
- Install new battery with terminals in same position as old battery.
- First connect RED battery cable (B) to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely. Slide terminal cover (C) over terminal.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely
- Close hood.

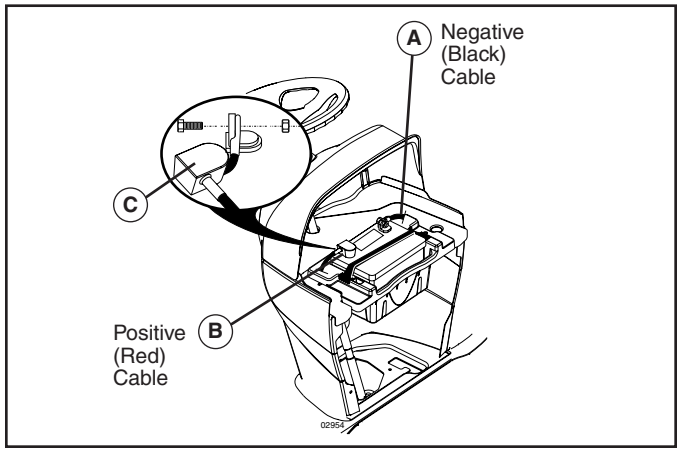


FIG. 36

TO REPLACE HEADLIGHT BULB

- Raise hood.
- Pull bulb holder out of the hole in the backside of the grill.
- Replace bulb in holder and push bulb holder securely back into the hole in the backside of the grill.
- Close hood.

INTERLOCKS AND RELAYS

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.

- Check wiring. See electrical wiring diagram in the Repair Parts section.

TO REPLACE FUSE

Replace with 20 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

TO REMOVE HOOD AND GRILL ASSEMBLY (See Fig. 37)

- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.

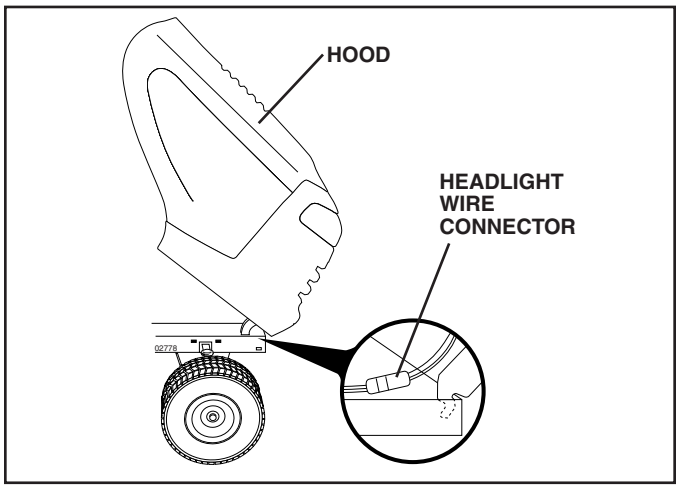


FIG. 37

ENGINE

TO ADJUST THROTTLE CONTROL CABLE

The throttle control has been preset at the factory and adjustment should not be necessary. If adjustment is necessary, see engine manual.

TO ADJUST CHOKE CONTROL

The choke control has been preset at the factory and adjustment should not be necessary. If adjustment is necessary, see engne manual.

TO ADJUST CARBURETOR

Your carburetor is not adjustable. If your engine does not operate properly due to suspected carburetor problems, take your tractor to an authorized service center for repair and/or adjustment.

STORAGE

Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

WARNING: Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

TRACTOR

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See "CLEANING" in the Maintenance section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Maintenance section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

BATTERY

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see "TO CLEAN BATTERY AND TERMINALS" in the Maintenance section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

ENGINE

FUEL SYSTEM

IMPORTANT: IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Empty the fuel tank by starting the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

NOTE: Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not empty the gas tank and carburetor if using fuel stabilizer.

ENGINE OIL

Drain oil (with engine warm) and replace with clean engine oil. (See "ENGINE" in the Maintenance section of this manual).

CYLINDER(S)

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to "START" position for a few seconds to distribute oil.
- Replace with new spark plug(s).

OTHER

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

IMPORTANT: NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.

TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Will not start	1. Out of fuel. 2. Engine not “CHOKED” properly. 3. Engine flooded. 4. Bad spark plug. 5. Weak or dead battery. 6. Dirty air filter. 7. Dirty fuel filter. 8. Water in fuel. 9. Loose or damaged wiring. 10. Carburetor out of adjustment. 11. Engine valves out of adjustment.	1. Fill fuel tank. 2. See “TO START ENGINE” in Operation section. 3. Wait several minutes before attempting to start. 4. Replace spark plug. 5. Recharge or replace battery. 6. Clean/replace air filter. 7. Replace fuel filter. 8. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 9. Check all wiring. 10. See “To Adjust Carburetor” in Service Adjust ments section. 11. Contact an authorized service center/ department.
Hard to start	1. Dirty air filter. 2. Bad spark plug. 3. Weak or dead battery. 4. Dirty fuel filter. 5. Stale or dirty fuel. 6. Loose or damaged wiring. 7. Carburetor out of adjustment. 8. Engine valves out of adjustment.	1. Clean/replace air filter. 2. Replace spark plug. 3. Recharge or replace battery. 4. Replace fuel filter. 5. Empty fuel tank and refill tank with fresh, clean gasoline. 6. Check all wiring. 7. See “To Adjust Carburetor” in Service Adjust ments section. 8. Contact an authorized service center/ department.
Engine will not turn over	1. Brake pedal not depressed. 2. Attachment clutch is engaged. 3. Weak or dead battery. 4. Blown fuse. 5. Corroded battery terminals. 6. Loose or damaged wiring. 7. Faulty ignition switch. 8. Faulty solenoid or starter. 9. Faulty operator presence switch(es).	1. Depress brake pedal. 2. Disengage attachment clutch. 3. Recharge or replace battery. 4. Replace fuse. 5. Clean battery terminals. 6. Check all wiring. 7. Check/replace ignition switch. 8. Check/replace solenoid or starter. 9. Contact an authorized service center/ department.
Engine clicks but will not start	1. Weak or dead battery. 2. Corroded battery terminals. 3. Loose or damaged wiring. 4. Faulty solenoid or starter.	1. Recharge or replace battery. 2. Clean battery terminals. 3. Check all wiring. 4. Check/replace solenoid or starter.
Loss of power	1. Cutting too much grass/too fast. 2. Throttle in “CHOKE” position. 3. Build-up of grass, leaves and trash under mower. 4. Dirty air filter. 5. Low oil level/dirty oil. 6. Faulty spark plug. 7. Dirty fuel filter. 8. Stale or dirty fuel. 9. Water in fuel. 10. Spark plug wire loose. 11. Dirty engine air screen/fins. 12. Dirty/clogged muffler. 13. Loose or damaged wiring. 14. Carburetor out of adjustment. 15. Engine valves out of adjustment.	1. Raise cutting height/reduce speed. 2. Adjust throttle control. 3. Clean underside of mower housing. 4. Clean/replace air filter. 5. Check oil level/change oil. 6. Clean and regap or change spark plug. 7. Replace fuel filter. 8. Empty fuel tank and refill tank with fresh, clean gasoline. 9. Empty fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter. 10. Connect and tighten spark plug wire. 11. Clean engine air screen/fins. 12. Clean/replace muffler. 13. Check all wiring. 14. See “To Adjust Carburetor” in Service Adjust ments section. 15. Contact an authorized service center/ department.
Excessive vibration	1. Worn, bent or loose blade. 2. Bent blade mandrel. 3. Loose/damaged part(s).	1. Replace blade. Tighten blade bolt. 2. Replace blade mandrel. 3. Tighten loose part(s). Replace damaged parts.

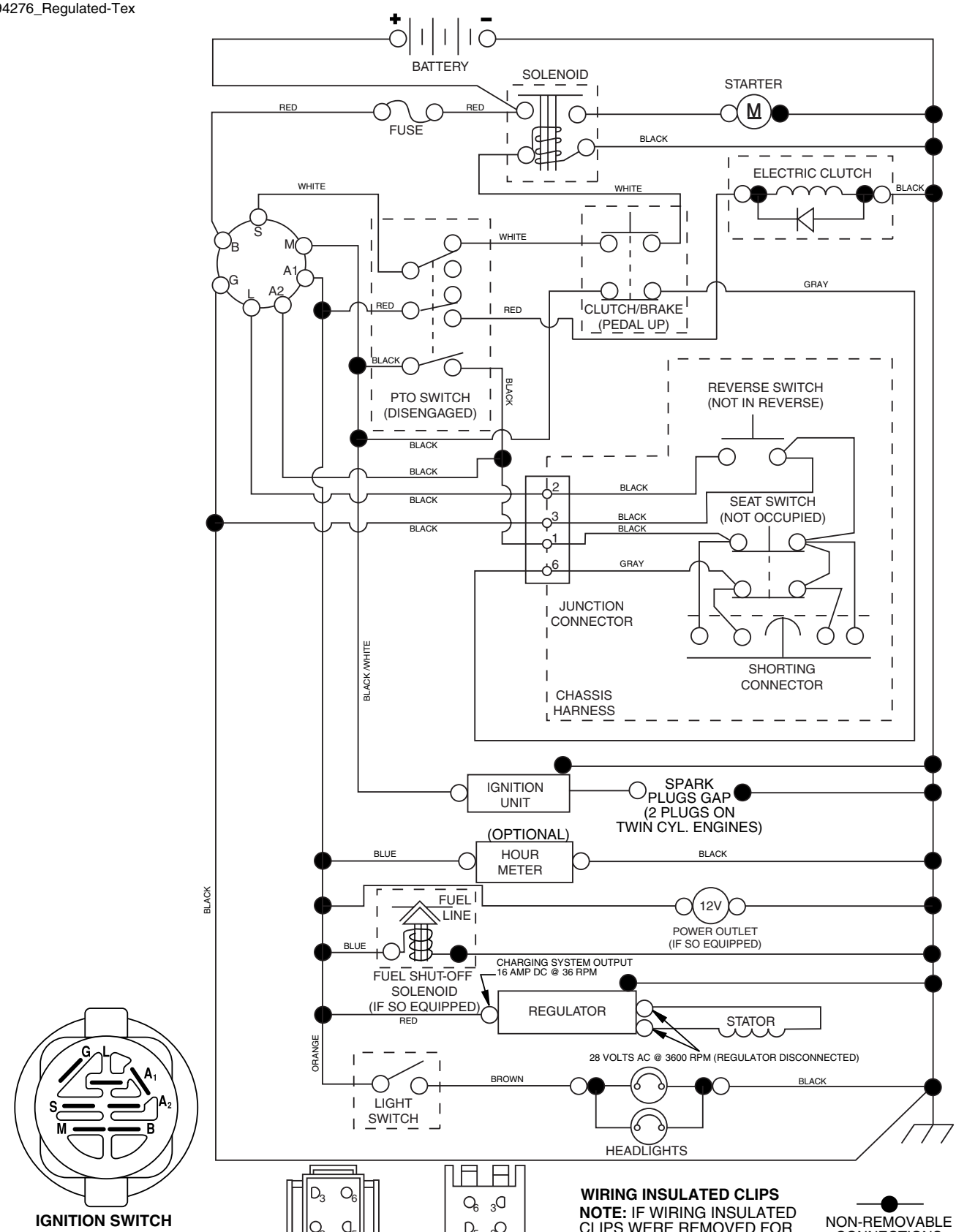
TROUBLESHOOTING POINTS

PROBLEM	CAUSE	CORRECTION
Engine dies when tractor is shifted into reverse	1. Reverse operation system (ROS) is not "ON" while mower or other attachment is engaged.	1. Turn ignition key to ROS "ON" position. See Operation section.
Engine continues to run when operator leaves seat with attachment clutch engaged	1. Faulty operator-safety presence control system.	1. Check wiring, switches and connections. If not corrected, contact an authorized service center/ department.
Poor cut - uneven	1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, and trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Replace blade mandrel. 5. Clean around mandrels to open vent holes.
Mower blades will not rotate	1. Obstruction in clutch mechanism. 2. Worn/damaged mower drive belt. 3. Frozen idler pulley. 4. Frozen blade mandrel.	1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Replace blade mandrel.
Poor grass discharge	1. Engine speed too slow. 2. Travel speed too fast. 3. Wet grass. 4. Mower deck not level. 5. Low/uneven tire air pressure. 6. Worn, bent or loose blade. 7. Buildup of grass, leaves and trash under mower. 8. Mower drive belt worn. 9. Blades improperly installed. 10. Improper blades used. 11. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.	1. Place throttle control in “FAST” position. 2. Shift to slower speed. 3. Allow grass to dry before mowing. 4. Level mower deck. 5. Check tires for proper air pressure. 6. Replace blade. Tighten blade bolt. 7. Clean underside of mower housing. 8. Replace mower drive belt. 9. Reinstall blades sharp edge down. 10. Replace with blades listed in this manual. 11. Clean around mandrels to open vent holes.
Headlight(s) not working (if so equipped)	1. Light switch is “OFF”. 2. Bulb(s) or lamp(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.	1. Turn light switch “ON”. 2. Replace bulb(s) or lamp(s). 3. Check/replace light switch. 4. Check wiring and connections. 5. Replace fuse.
Battery will not charge	1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.	1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.
Loss of drive	1. Freewheel control in “disengaged” position. 2. Motion drive belt worn, damaged, or broken. 3. Air trapped in transmission during shipment or servicing.	1. Place freewheel control in “engaged” position. 2. Replace motion drive belt. 3. Purge transmission.
Engine “backfires” when turning engine “OFF”	1. Engine throttle control not set between half and full speed (fast) position before stopping engine.	1. Move throttle control between half and full speed (fast) position before stopping engine.

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

SCHEMATIC

02929-194276_Regulated-Tex



IGNITION SWITCH

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	

02929

CHASSIS HARNESS CONNECTOR (MATING SIDE)

DASH HARNESS CONNECTOR (MATING SIDE)

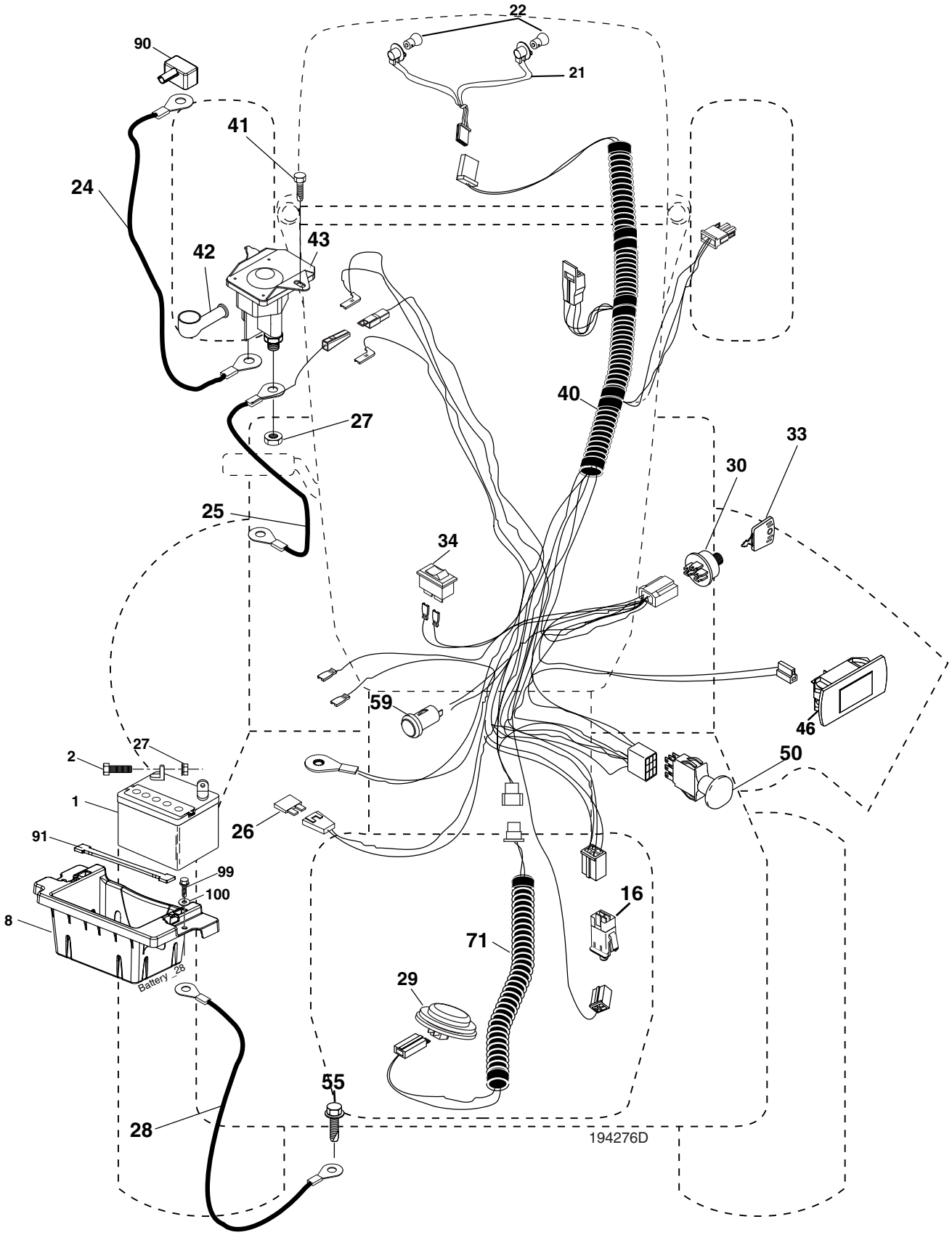
WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10
ELECTRICAL



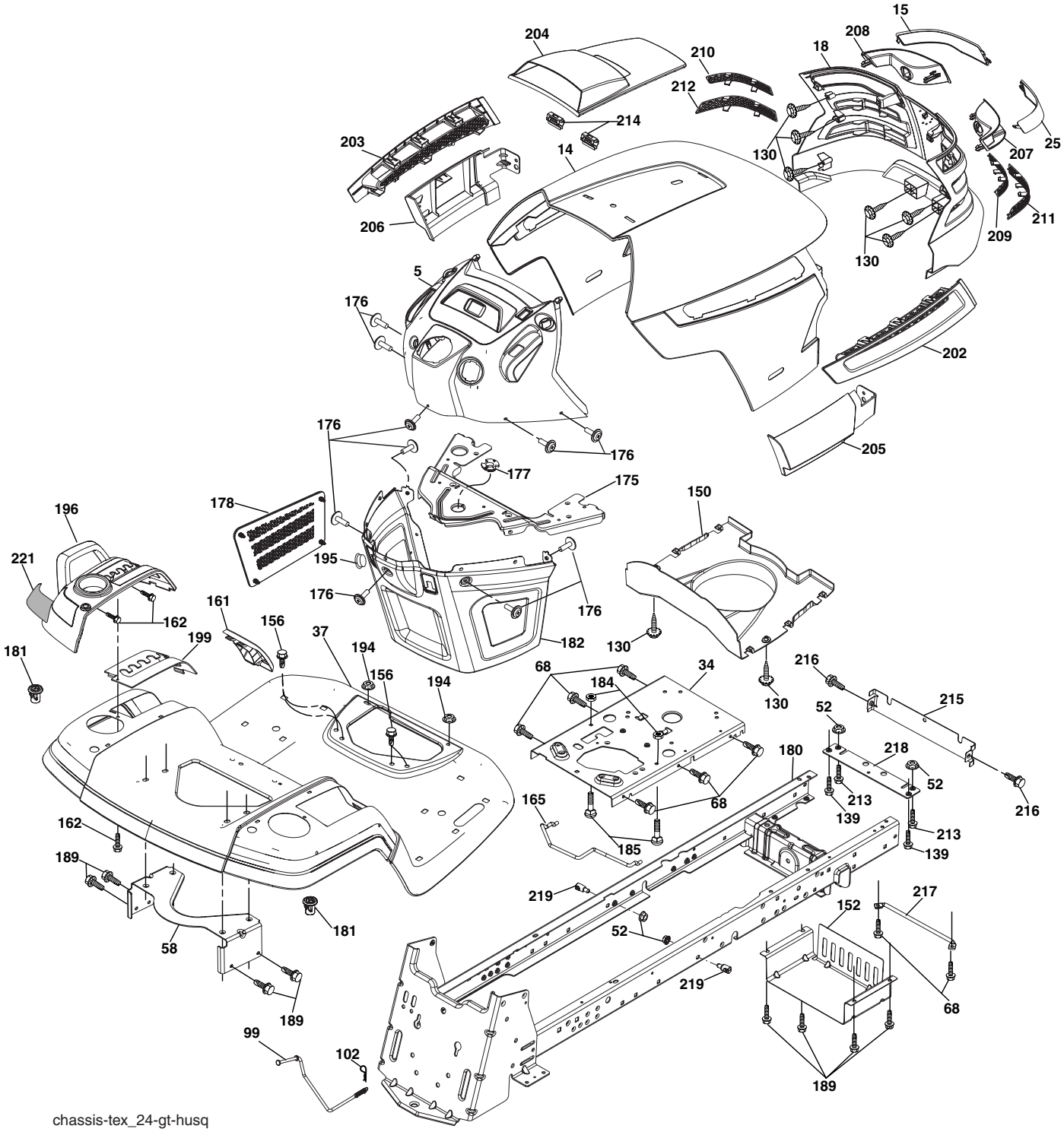
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Hd 1/4-20 unc x 3/4
8	532 18 64-91	Battery Box
16	532 17 61-38	Switch Interlock
21	532 18 37-59	Harness Socket Light
22	532 00 41-52	Bulb, Light # 1156
24	532 40 02-53	Cable Battery
25	532 19 88-93	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 14 54-91	Cable Ground 21" Blk 6 Ga.
29	532 40 15-45	Switch Seat
30	532 19 33-50	Switch Ign
33	532 14 04-01	Key Ign Molded Generic
34	532 11 07-12	Switch Light/Reset
40	532 40 11-05	Harness Ign
41	871 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover Terminal Red
43	532 19 25-07	Solenoid
46	532 19 81-38	Gauge Hourmeter
50	532 17 46-51	Switch PTO
55	817 49 05-12	Screw Thdrol 5/16-18 x 3/4
59	532 40 03-03	Outlet 12-Volt
71	532 19 42-76	Harness Ign. Dash
90	532 18 04-49	Cover Terminal Battery
91	532 19 02-70	Strap Battery
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
100	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

CHASSIS



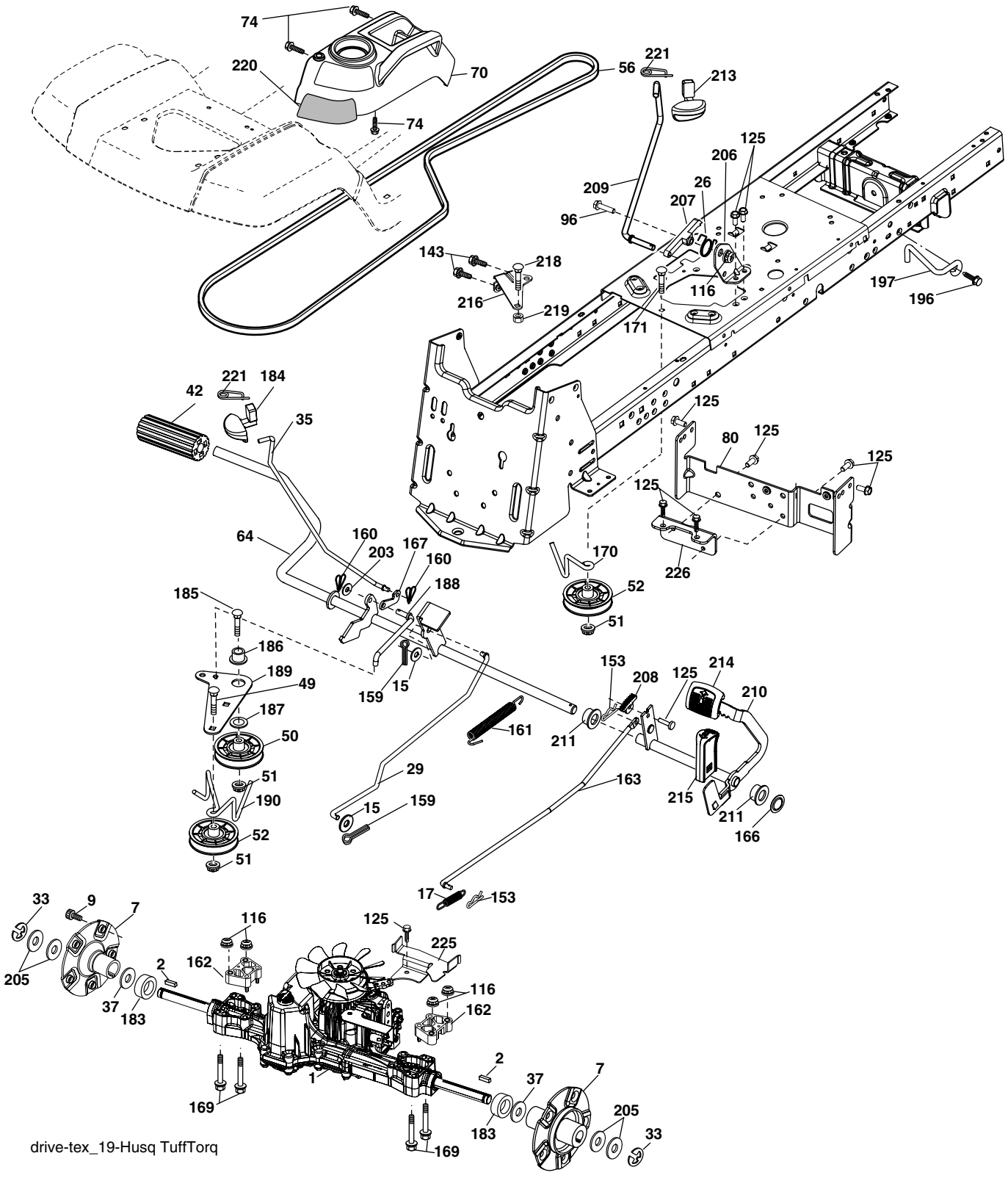
TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10
CHASSIS

KEY NO.	PART NO.	DESCRIPTION
5	532 40 18-23	Dash
14	532 40 18-24	Hood
15	532 19 89-07	Lens LH
18	532 40 02-97	Grille
25	532 19 89-06	Lens RH
34	532 19 61-25	Plate Engine
37	532 40 18-25	Fender
52	873 68-05-00	Nut Crown Lock 5/16-18
58	532 19 43-14	Bracket Fender
68	817 49 05-08	Screw 5/16-18 x 1/2
99	532 40 19-96	Rod Bypass Asm.
102	532 12 47-88	Retainer Spring 1"
130	532 19 16-11	Screw 10 x 3/4 Single Lead Hex
150	**532 19 85-13**	Duct Heat Hood
152	532 19 63-90	Shield Browning/Debris
156	817 00 05-12	Screw 5/16-18 x 3/4
161	532 40 18-26	Console Fuel Window
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4 x 1/2
165	532 19 68-26	Bracket Support Tank
175	532 19 63-04	Crossmember
176	532 19 32-32	Screw 10-24 x 5/8 Wshd Qdrx
177	532 19 52-27	Bushing Steering
178	532 19 97-82	Cargo Asm. Net
180	532 40 15-59	Chassis
181	532 40 30-25	Bushing Mtg. Fender Crgo.
182	532 19 47-87	Dash Lower
189	817 00 05-12	Screw 5/16-18 x 3/4
194	873 80 05-00	Nut Lock Hex Flange 5/16-18
196	532 40 02-99	Console Asm. Deck Lift
199	532 19 82-59	Plate Deck Lift
202	532 40 30-48	Vent Side Hood RH
203	532 40 30-76	Vent Side Hood LH
204	532 19 89-04	Vent Asm Hood Top
205	532 40 17-09	Skirt Hood Side RH
206	532 40 17-11	Skirt Hood Side LH
207	532 19 71-98	Bezel RH
208	532 19 71-99	Bezel LH
209	532 19 91-30	Insert Hex Top RH
210	532 19 91-31	Insert Hex Top LH
211	532 19 91-32	Insert Hex Bottom RH
212	532 19 91-33	Insert Hex Bottom LH
213	874 76 05-12	Bolt Hex Hd 5/16-18 unc x 3/4
214	532 19 91-45	Clip Retainer
215	532 19 80-43	Cover Chassis Front
216	817 67 05-08	Screw 5/16-18 x 1/2
217	532 15 65-24	Rod Pivot
218	532 19 63-95	Hood Stop
219	532 19 51-61	Stud Fastener
220	873 97 05-00	Nut Lock Hex Flange
221	532 19 89-09	Reflector LH

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

DRIVE



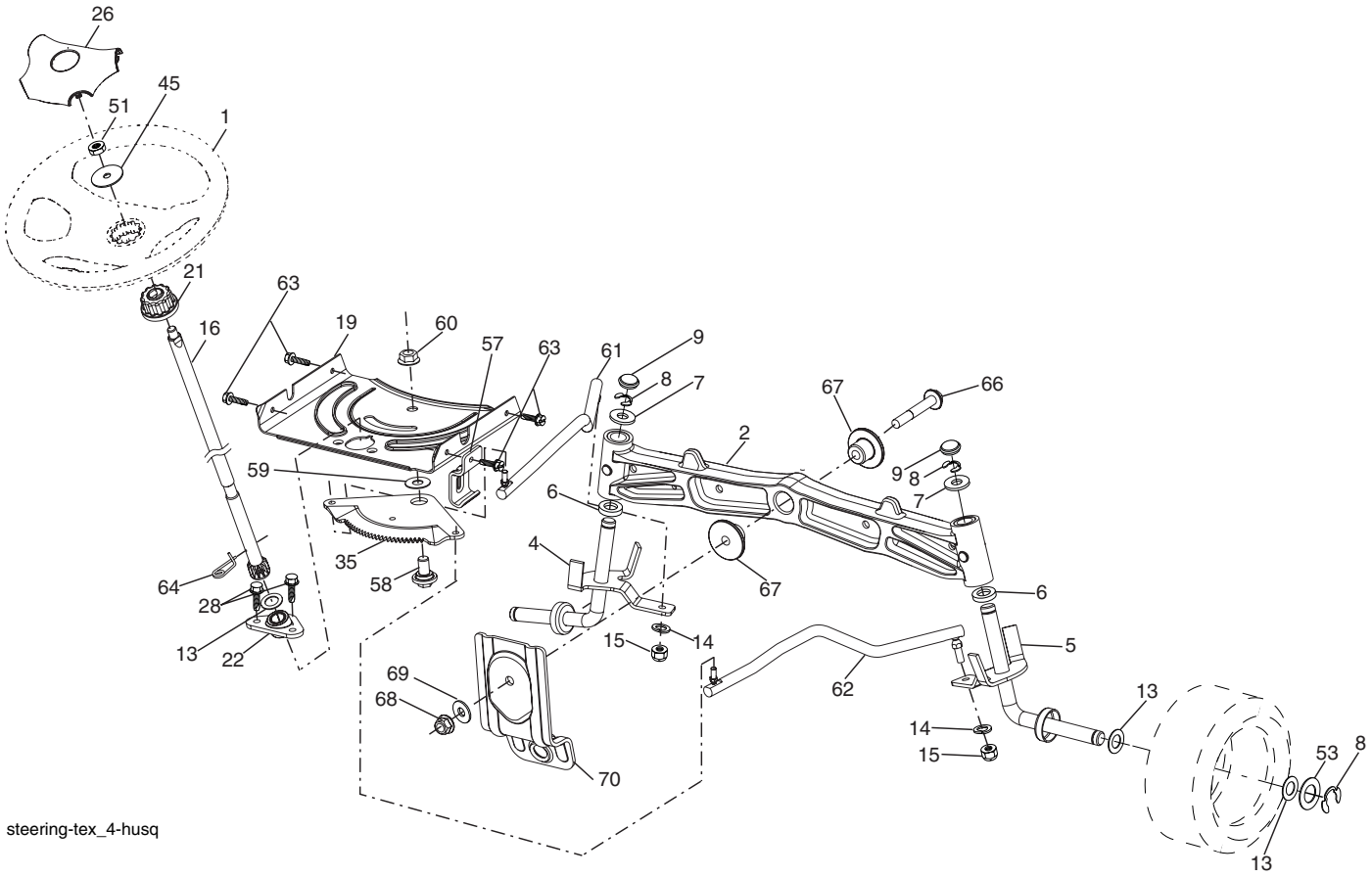
TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10
DRIVE

KEY NO.	PART NO.	DESCRIPTION
1	- - - - - -	Transaxle, TUFFTORQ K46 (Order Parts from Transaxle Manufacturer)
2	532 18 62-11	Key 1/4 x 2.5
7	532 19 98-44	Hub Asm. Wheel
9	532 14 00-80	Bolt Hub Wheel
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 40 10-72	Spring, Brake
26	532 19 96-79	Spring Return Cruise
29	532 40 38-06	Rod, Brake
33	812 00 00-01	Ring E
35	532 19 95-91	Rod, Brake, Park
37	532 12 17-49	Washer
42	532 12 48-72	Cover, Foot Pedal
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove 910" Offset
56	532 13 09-69	V-Belt, Drive
64	532 19 78-65	Shaft Asm. Pedal Brake Control
70	532 40 05-30	Control Asm.
74	532 14 24-32	Screw 1/4 x 1/2
80	532 19 62-15	Bracket Strap Torque
96	874 76 05-20	Bolt Fin Hex 5/16-18 unc x 1.25
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
143	817 49 05-08	Screw Thdrol 5/16-18 x 1/2
153	532 12 47-88	Retainer Spring
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 19 54-03	Spring, Return, Clutch
162	532 19 57-85	Spacer Transaxle
163	532 40 10-34	Rod Pedal Control
166	532 19 72-90	Nut Push .625
167	532 19 62-11	Latch Brake Parking
169	874 49 05-60	Bolt Hex Flghd 5/16-18 x 3.75
170	532 19 43-22	Keeper Belt Centerspan
171	872 11 06-16	Bolt RDHD SQNK 3/8-16UNC x 2
183	532 40 04-24	Spacer Split
184	532 40 31-18	Handle Parking Brake
185	872 11 06-20	Bolt Rdhd Sqnk 3/8-16 x 2-1/2
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
196	817 00 06-16	Screw 3/8-16 x 1
197	532 19 97-69	Bracket Clutch Anti-Rotation
203	819 11 11-16	Washer 11/32 x 11/16 x 16 Ga.
205	532 12 17-48	Washer
206	532 19 78-67	Bracket Mount Latch Cruise
207	532 19 78-68	Latch Control Cruise
208	532 19 78-69	Gear Sector Control Cruise
209	532 19 95-92	Rod Control Cruise
210	532 19 78-60	Rocker Asm. Pedal Control
211	532 12 01-83	Bearing Nylon
213	532 40 31-19	Knob Control Cruise
214	532 40 17-22	Pedal Forward
215	532 40 17-23	Pedal Reverse
216	532 19 61-31	Bracket Pulley Idler
218	874 78 05-20	Bolt Fin Hex 5/16-18 unc x 1-1/4
219	532 19 57-80	Spacer Fender
220	532 19 89-08	Reflector RH
221	532 40 31-87	Retainer Spring Clip Handle
222	819 21 20-10	Washer 21/32 x 1-1/4 x 10 Ga.
225	532 40 33-19	Keeper Belt Trans.
226	532 40 08-31	Bracket Mount Touque

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

STEERING ASSEMBLY



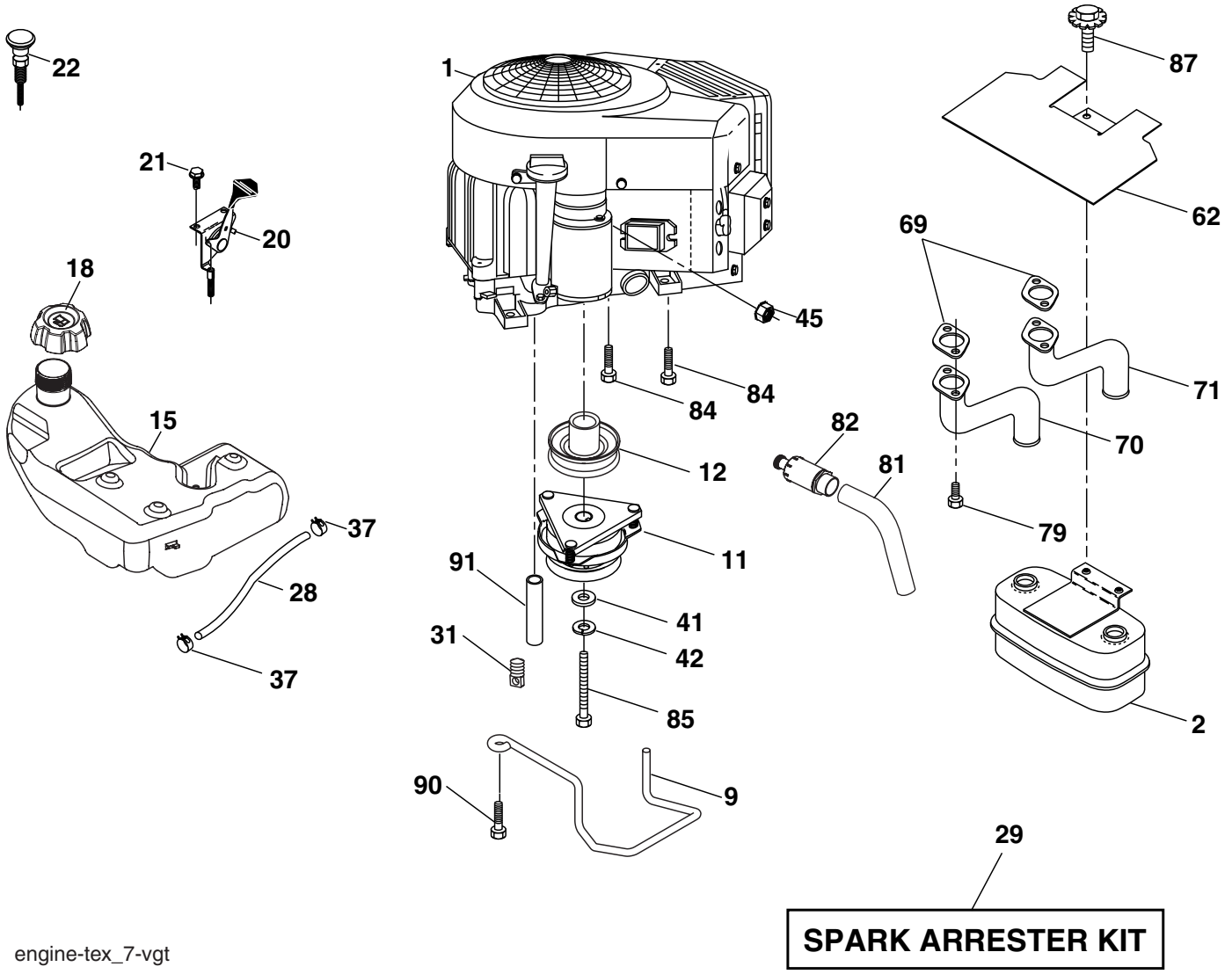
KEY NO.	PART NO.	DESCRIPTION
1	532 19 39-43	Wheel, Steering
2	532 19 59-68	Axle Asm., Front
4	532 19 79-37	Spindle Asm., LH
5	532 19 79-36	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 19 47-46	Shaft Steering
19	532 19 47-29	Plate Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 19 48-45	Bushing, Strg. Blk
26	532 19 36-52	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
35	532 19 47-32	Gear, Sector Plate
45	819 18 38-12	Washer 9/16 x 2-3/8 x 12 Ga.

KEY NO.	PART NO.	DESCRIPTION
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 19 72-46	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

ENGINE



engine-tex_7-vgt

KEY NO.	PART NO.	DESCRIPTION
1	- - - - - -	Engine Briggs Model No. 445877
2	532 14 97-23	Muffler
9	532 19 43-20	Keeper Belt Engine
11	532 17 93-35	Clutch Electric
12	532 19 43-43	Pulley Engine
15	532 19 34-99	Tank Fuel 4.0
18	532 19 42-67	Cap Asm
20	532 17 83-85	Control Throttle
21	532 19 16-11	Screw 10 x 3/4 Single Lead Hex
22	532 19 15-96	Control Choke
28	532 40 11-35	Fuel Line
29	532 13 71-80	Spark Arrester Kit
31	532 14 50-06	Clip Push-In
37	532 12 34-87	Clamp Hose
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
62	532 14 66-29	Shield Heat Muffler
69	532 16 53-91	Gasket
70	532 15 99-55	Tube Exhaust LH
71	532 16 05-89	Tube Exhaust RH
79	532 18 39-06	Screw Socket Head 5/16-18 x 1
81	532 14 84-56	Tube Drain Oil Easy
82	532 18 16-54	Plug Drain Oil
84	817 06 06-24	Screw 3/8-16 x 1/2
85	532 17 99-53	Bolt Hex 7/16-20 x 3.75 Gr. 5
87	532 19 82-39	Bolt 5/16-18 unc x 1 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
91	532 18 74-95	Bushing

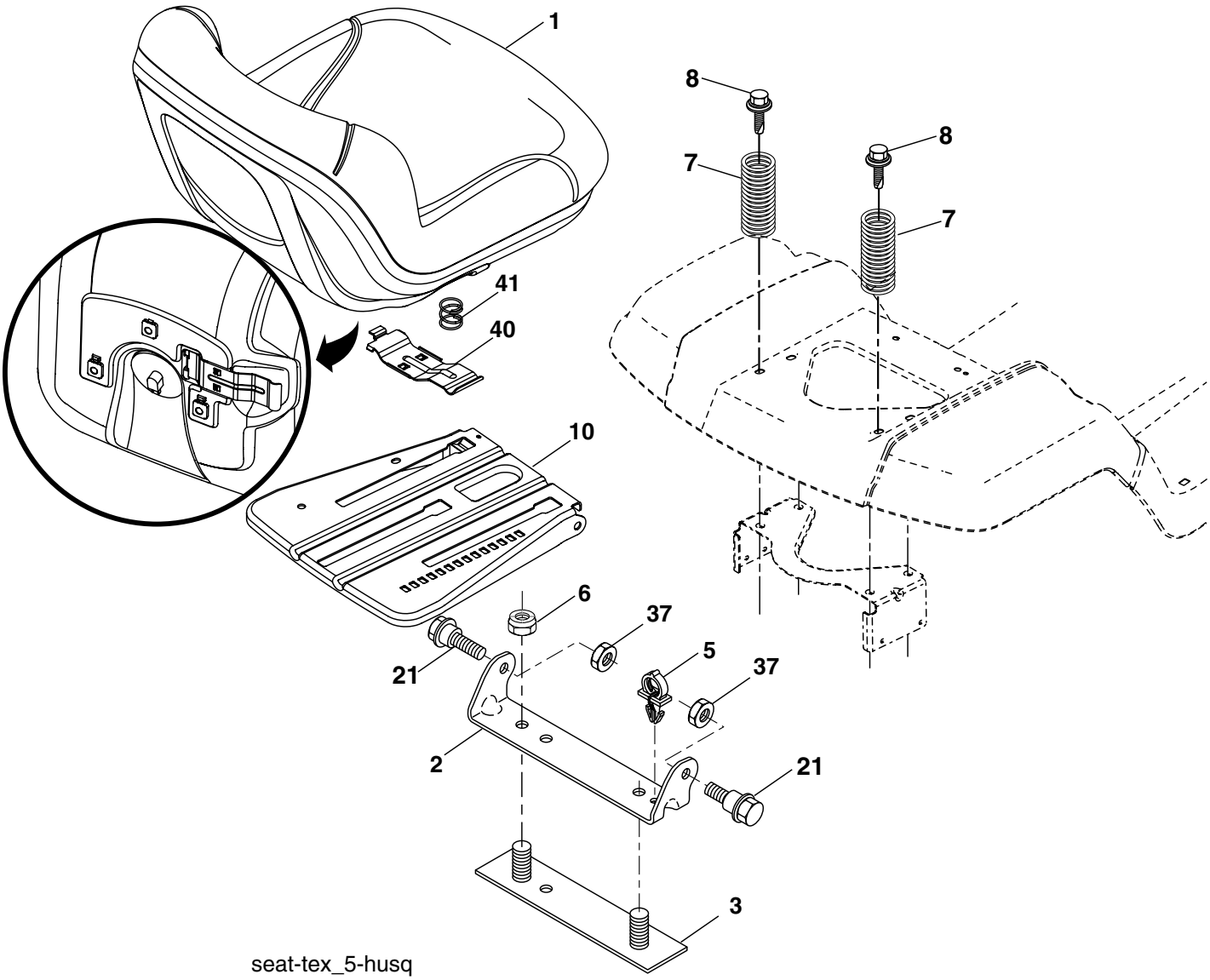
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-949-460-5688

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

SEAT ASSEMBLY



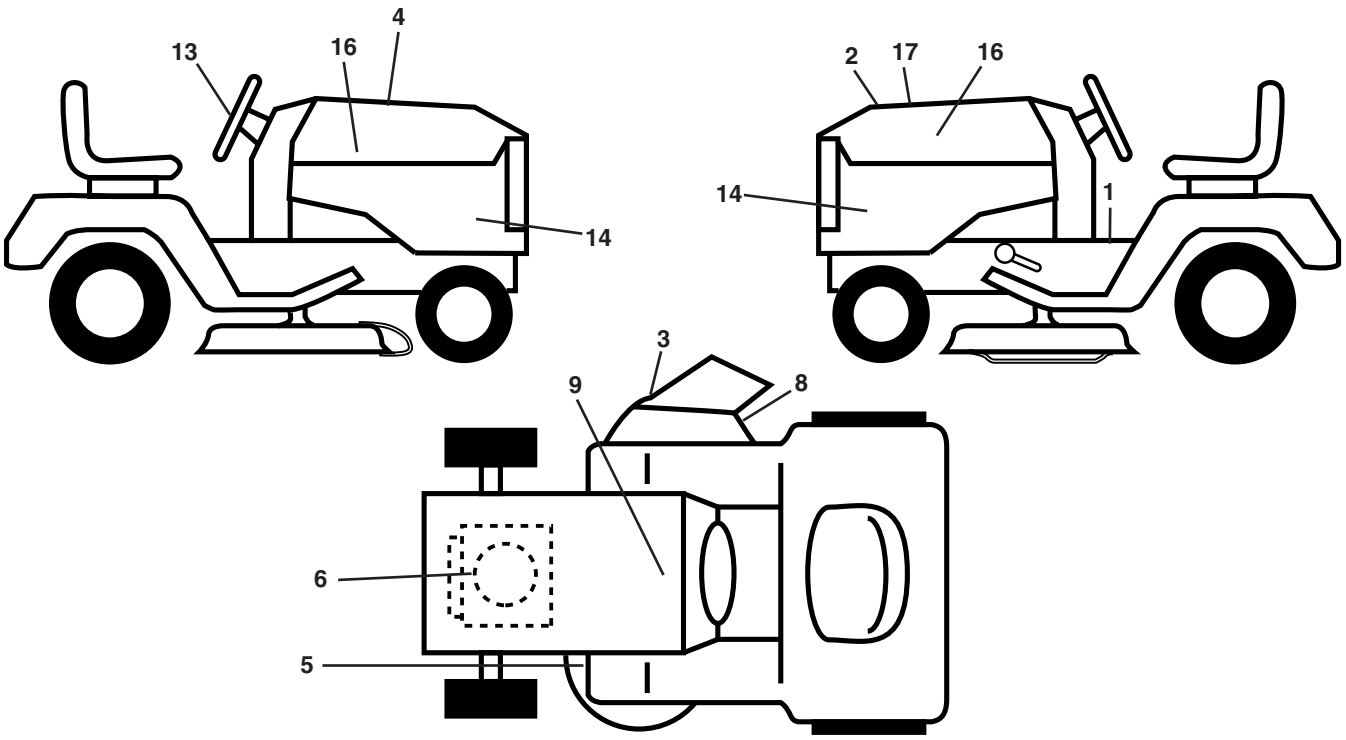
seat-tex_5-husq

KEY NO.	PART NO.	DESCRIPTION
1	532 19 75-26	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
5	532 14 50-06	Clip, Push In, Hinged
6	873 80 06-00	Nut, Lock W/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 uncx 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide Seat
41	532 19 82-00	Spring Latch Seat
43	874 76 06-12	Bolt 3/8-16 x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

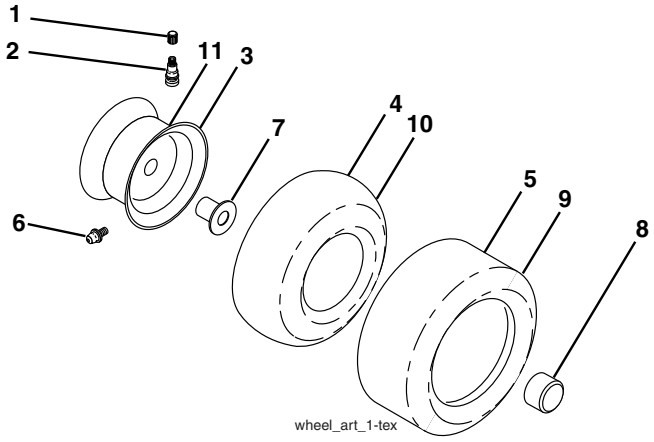
TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 40 21-04	Decal, Operator's
2	532 40 21-28	Decal, Hood Insert
3	532 17 05-63	Decal, Warning
4	532 18 09-41	Decal, Hood Cust Resp
5	532 17 85-02	Decal, Caution
6	532 40 28-37	Decal, Eng. HP
8	532 19 87-85	Decal, Mower Sch.
9	532 14 50-05	Decal, Battery Dnge/Poi
13	532 18 89-25	Decal, Steering Whl
14	532 40 28-32	Decal, Panel Side
16	532 40 32-21	Decal, Hood Logo
17	532 40 40-21	Decal, Replacement
- -	532 16 69-60	Decal, Bypass
- -	532 40 17-71	Pad, Footrest, LH
- -	532 40 17-73	Pad, Footrest, RH
- -	532 40 42-44	Manual, Owner's (Eng)
- -	532 40 42-45	Manual, Owner's (Fr)

WHEELS AND TIRES

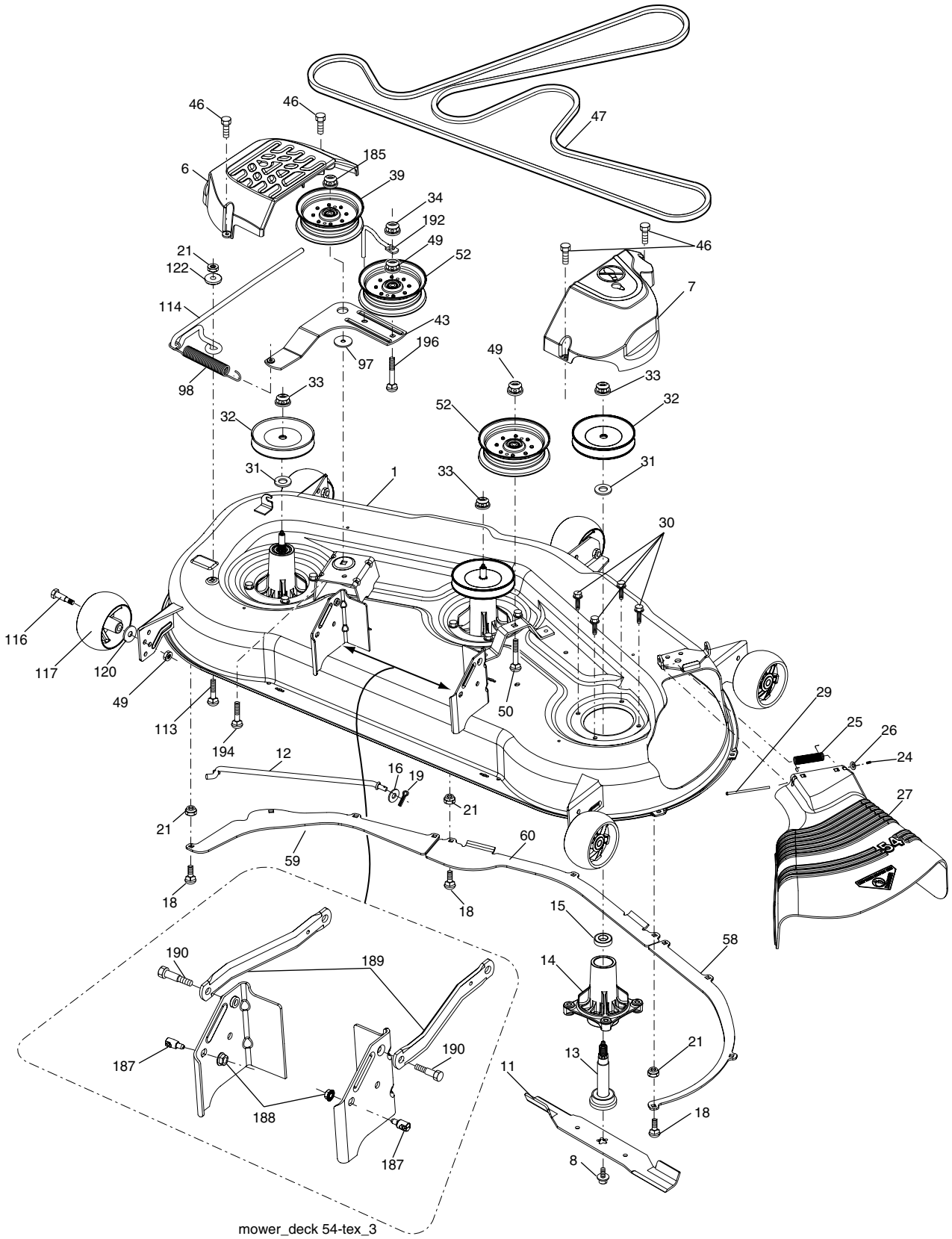


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 14 45-09	Rim Assembly, Front
4	532 05 99-04	Tube, Front (Service Item Only)
5	532 10 62-30	Tire, Front
6	532 12 49-57	Fitting, Grease (Front Wheel Only)
7	532 12 49-59	Bearing, Flange (Front Wheel Only)
8	532 17 50-39	Cap, Axle (Front Wheel Only)
9	532 18 47-08	Tire, Rear
10	532 12 49-26	Tube, Rear (Service Item Only)
11	532 40 17-82	Rim Assembly, Rear
- -	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

MOWER DECK



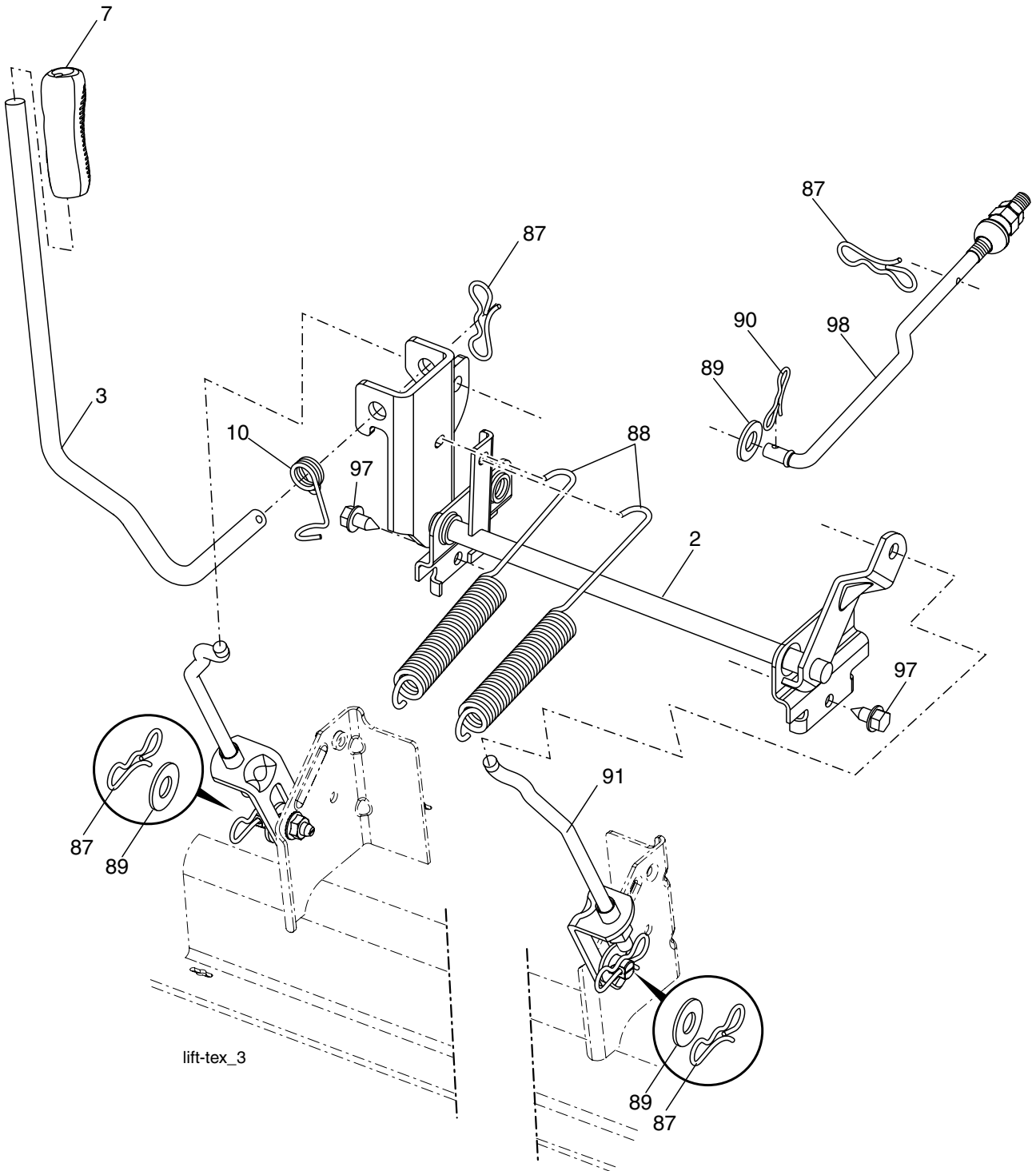
TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION
1	532 40 31-25	Deck Weldment Mower
6	532 19 60-66	Cover Mandrel LH
7	532 19 71-81	Cover Mandrel RH
8	532 17 43-65	Bolt 7/16 Asm. Blade
11	532 18 72-56	Blade Bagging
- -	532 18 72-55	Blade Mulching
- -	532 18 72-54	Blade Hi-Lift
12	**532 40 48-51**	Rod Anti Sway
13	532 18 72-91	Shaft Asm. w/Lower Bearing
14	532 18 72-81	Housing, Mandrel
16	**819 13 13-12**	Washer 3/8
15	532 11 04-85	Bearing, Ball, Mandrel
18	**872 14 05-05**	Bolt Carriage 5/16-18 x 5/8
19	**532 19 42-08**	Pin Cotter 5/16 Bowtie
21	873 68 05-00	Nut, Crownlock 5/16-18 unc
22	532 17 44-93	Stripper Mandrel Deck
24	532 10 53-04	Cap Sleeve
25	532 17 81-02	Spring, Torsion
26	532 11 04-52	Nut, Push
27	532 18 89-38	Deflector Shield
29	532 13 14-91	Rod, Hinge
30	532 17 39-84	Screw, Thdroll Washer Head
31	532 18 76-90	Washer, Spacer Mower Vented
32	532 17 34-36	Pulley, Mandrel
33	532 40 02-34	Nut, Flg. Top Lock
34	873 68 06-00	Nut Crownlock 3/8-16 unc
39	532 19 61-04	Pulley, Idler, Stationary LH
43	532 19 60-65	Arm, Idler
46	532 13 77-29	Screw, Thdroll. 1/4-20 x 5/8
47	532 19 61-03	Belt Deck Drive
49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
50	872 11 06-16	Bolt Rdhd Sqnk 3/8-16 unc x 2
52	532 19 61-06	Pulley Idler
58	532 18 73-42	Baffle Right
59	532 18 73-44	Baffle Left
60	532 18 76-07	Baffle Center
97	532 17 85-15	Washer Hardened
98	532 19 61-05	Spring Drive
113	872 11 05-08	Bolt Rdhd Sqnk 5/16-18 x 3/4
114	**532 18 75-56**	Rod Tension Relief
116	532 19 34-06	Bolt, Shoulder
117	532 17 48-73	Gauge Wheel
120	819 13 20-12	Washer 13/32 x 1-1/4 x 12 Ga.
122	532 18 75-57	Bushing Tension Relief
185	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
187	532 19 51-61	Stud Fastener w/"D" Anti-Rotation
188	**873 90 05-00**	Nut Lock Hex Flange
189	532 19 51-85	Arm Susp. Mower Rear
190	532 19 65-39	Bolt Shoulder
192	532 19 84-68	Keeper Belt Idler
194	872 14 07-16	Bolt Carr Sqnk 3/8-16 x 2-1/4
196	872 14 06-20	Bolt Rdhd 3/8-16 x 2-1/2 Gr. 5
- -	532 18 72-92	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
- -	532 19 93-00	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - MODEL NO. GTH2654T (96043001001), PRODUCT NO. 960 43 00-10

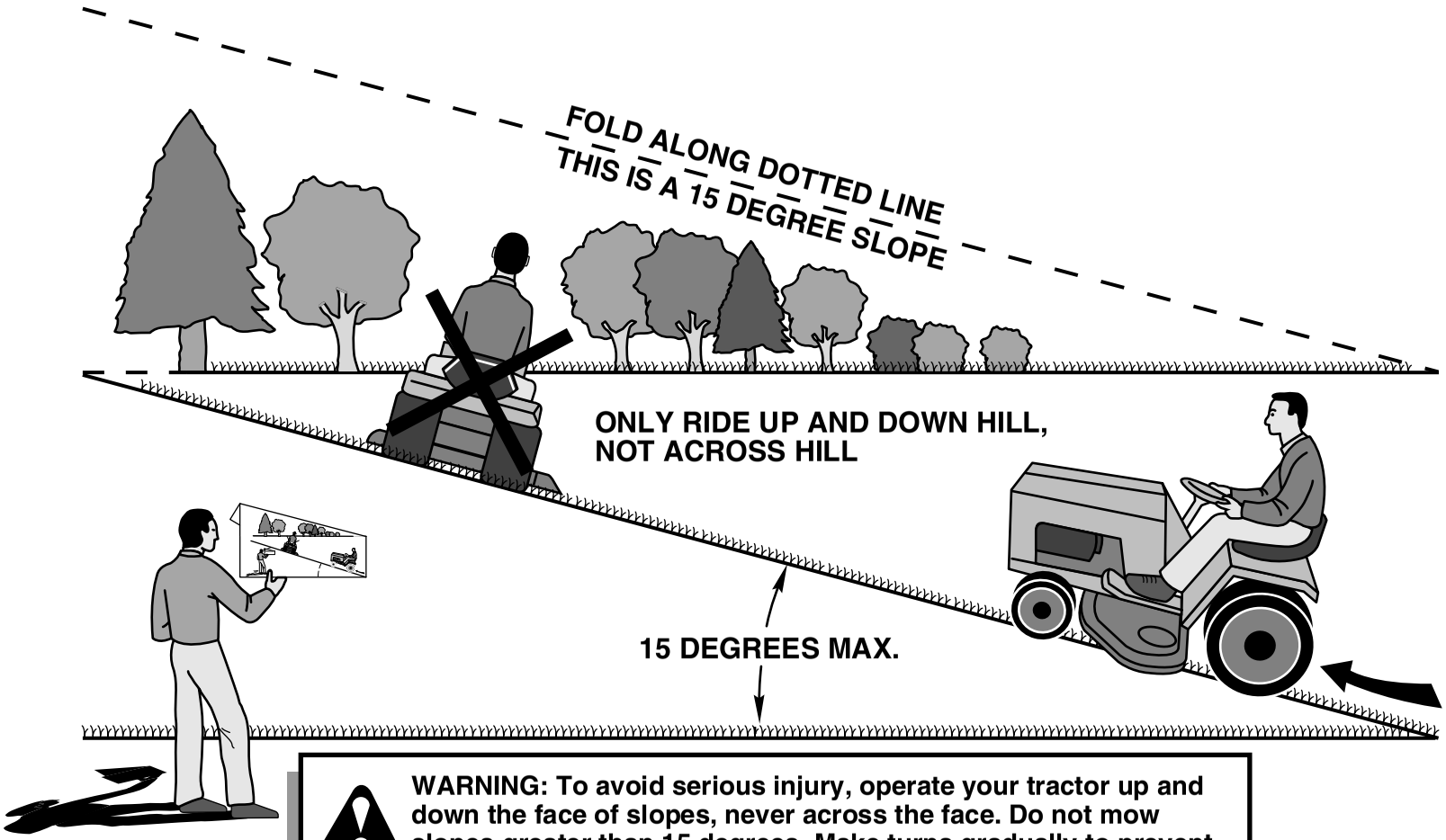
MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION
2	532 19 52-23	Shaft Asm., Lift
3	532 19 52-30	Lever Asm., Lift Rh
7	532 19 64-92	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 19 53-04	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 40 34-07	Link Lift Susp Mower Rear
97	817 06 06-12	Screw 3/8-16 x .75 Smgml Tap/R.Z
98	532 19 52-64	Link Lift Susp. Front Mower

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION



WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.

532 40 42-44 Rev. 2 03.06.06 VB/TR/VB

Husqvarna

WARRANTY STATEMENT

SECTION 1: LIMITED WARRANTY

Husqvarna Forest & Garden Company ("Husqvarna") warrants Husqvarna product to the original purchaser to be free from defects in material and workmanship from the date of purchase for the "Warranty Period" of the product as set forth below:

Lifetime Warranty: All tiller tines against breakage, trimmer shafts, ignition coils and modules on hand held product.

3 Year Warranty: Spindles (on Zero Turn Riders and Commercial Walk-Behinds)

2 Year COMMERCIAL-Warranty: Husqvarna Commercial Turf Equipment—zero turn riders, wide area walks, and ground engaging commercial equipment.

2 Year NON-COMMERCIAL Warranty: Automatic Mower, Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, chain saws, trimmers, brushcutters, clearing saws, snow blowers, handheld blowers, backpack blowers, hedge trimmers, electrical products and power-assist collection systems for noncommercial, nonprofessional, noninstitutional or nonincome producing use, except as herein stated.

Emission control system components necessary to comply with CARB-TIER-II and EPA regulations, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchaser has received a separate warranty with product information supplied at time of purchase.

1 Year Warranty: Power cutters, stump grinder, pole pruners and pole saws for non-commercial, non-professional, non-institutional or non-income producing use. All trimmers, brushcutters, clearing saws, hovering trimmers, stick edgers, backpack blowers, hand held blowers, hedge trimmers, power-assist collection systems used for commercial, institutional, professional or income producing purposes or use.

Batteries have a one-year prorated limited warranty with 100% replacement during the first 6 months.

90 Day Warranty: Automatic Mower, Chain saws, power cutters, stump grinders, pole saws, pole pruners, snow throwers, model series 580 & 600 walk-behind mowers and commercial turf equipment or any Husqvarna product used for commercial, institutional, professional, or income producing purposes or use except as otherwise provided herein.

Husqvarna Safety Apparel carries a 90-day warranty from the date of the customer's original purchase for defects in material and workmanship. Normal wear, tear or abuse is not covered under warranty. Product must be returned to Charlotte with a warranty claim form. All care and maintenance instructions must be followed as stated by the manufacturer on the care label. The fit of the protective apparel/boot is not covered under warranty.

30 Day Warranty: Replacement parts, accessories including bars and chains, tools and display items.

SECTION 2: HUSQVARNA'S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will repair or replace defective components without charge for parts or labor if a component fails because of a defect in material or workmanship during the warranty period.

SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY

The following items are not covered by this warranty:

(1) Normal customer maintenance items which become worn through normal regular use, including, but not limited to, belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines;
(2) Natural discoloration of material due to ultraviolet light;
(3) Engine and drive systems not manufactured by Husqvarna; these items are covered by the respective manufacturer's warranty as provided in writing with the product information supplied at the time of purchase; all claims must be sent to the appropriate manufacturer;
(4) Lawn and garden attachments are covered by a third party which gives a warranty, all claims for warranty should be sent to the manufacturer; and
(5) Emission Control System components necessary to comply with CARB-TIER-II and EPA regulations which are manufactured by third party engine manufacturer.

SECTION 4: EXCEPTIONS AND LIMITATIONS

This warranty shall be inapplicable to defects resulting from the following:

(1) Accident, abuse, misuse, negligence and neglect, including stale fuel, dirt, abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage or use habits;
(2) Failure to operate or maintain the unit in accordance with the Owner's/Operator's manual or instruction sheet furnished by Husqvarna;
(3) Alterations or modifications that change the intended use of the product or affects the product's performance, operation, safety, or durability, or causes the product to fail to comply with any applicable laws; or:
(4) Additional damage to parts or components due to continued use occurring after any of the above.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. HUSQVARNA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SECTION 5: CUSTOMER RESPONSIBILITIES

The product must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner's/Operator's manual. Should an operational problem or failure occur, the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

It is the Owner's and Dealer's responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to confirm the warranty and to facilitate post-sale service.

Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This proof must include date purchased, model number, serial number, and complete name and address of the selling dealer.

To obtain the benefit of this warranty, the product believed to be defective must be delivered to an authorized Husqvarna dealer in a timely manner, no later than thirty (30) days from date of the operational problem or failure. The product must be delivered at the owner's expense. Pick-up and delivery charges are not covered by this warranty. An authorized Husqvarna dealer can be normally located through the "Yellow Pages" of the local telephone directory or by calling 1-800-HUSKY62 for a dealer in your area.

HUSQVARNA
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Charlotte, NC 28269

531 83 81-23 2002

Husqvarna

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