# Repair Parts Manual

## GT48XLS / 96043016600



English

**581 98 18-49**



Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

# HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - “TRACTOR”
- MODEL NUMBER - “**GT48XLS"** (**96043016600**)”
- Part Number
- Part Description

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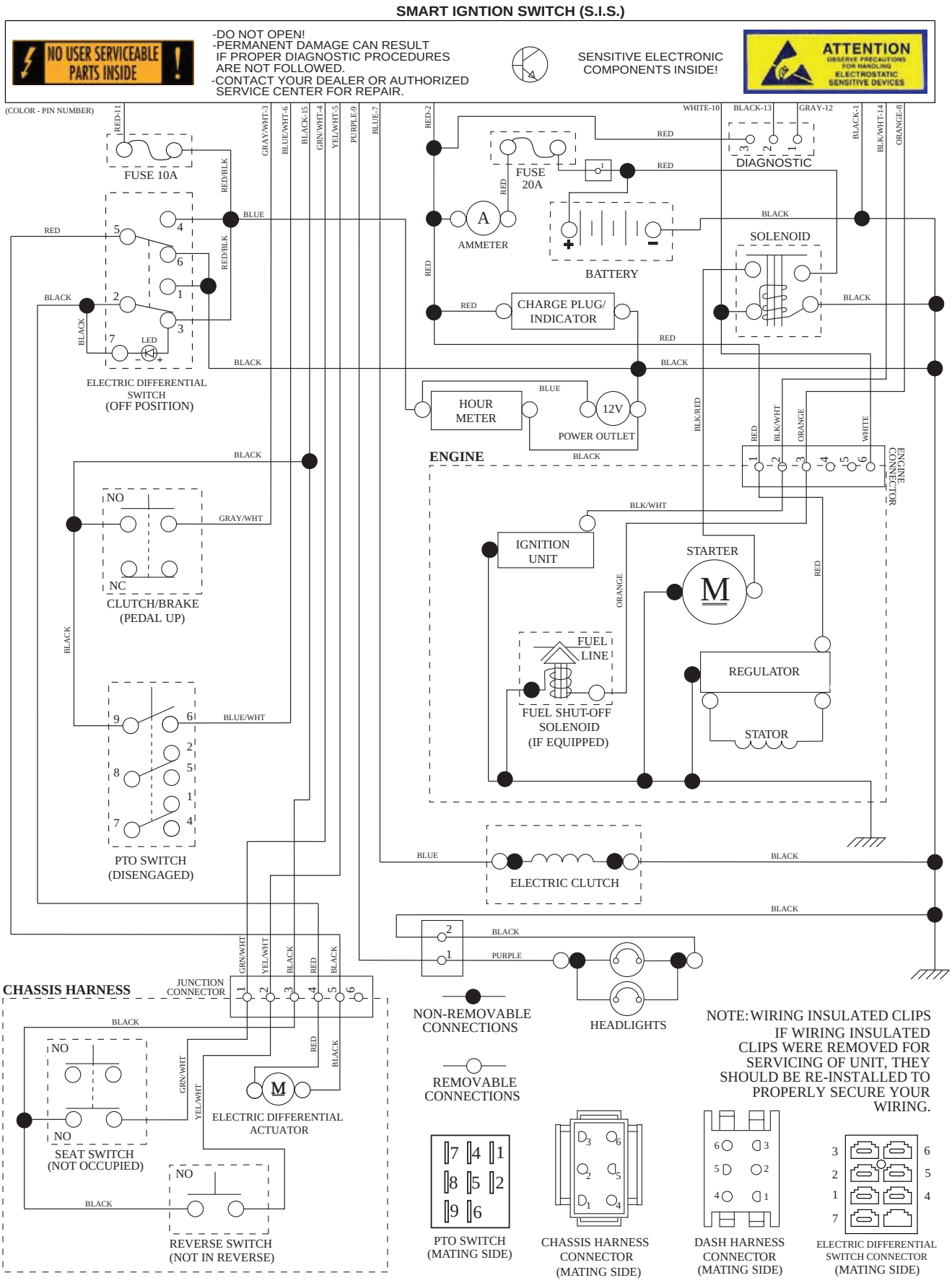
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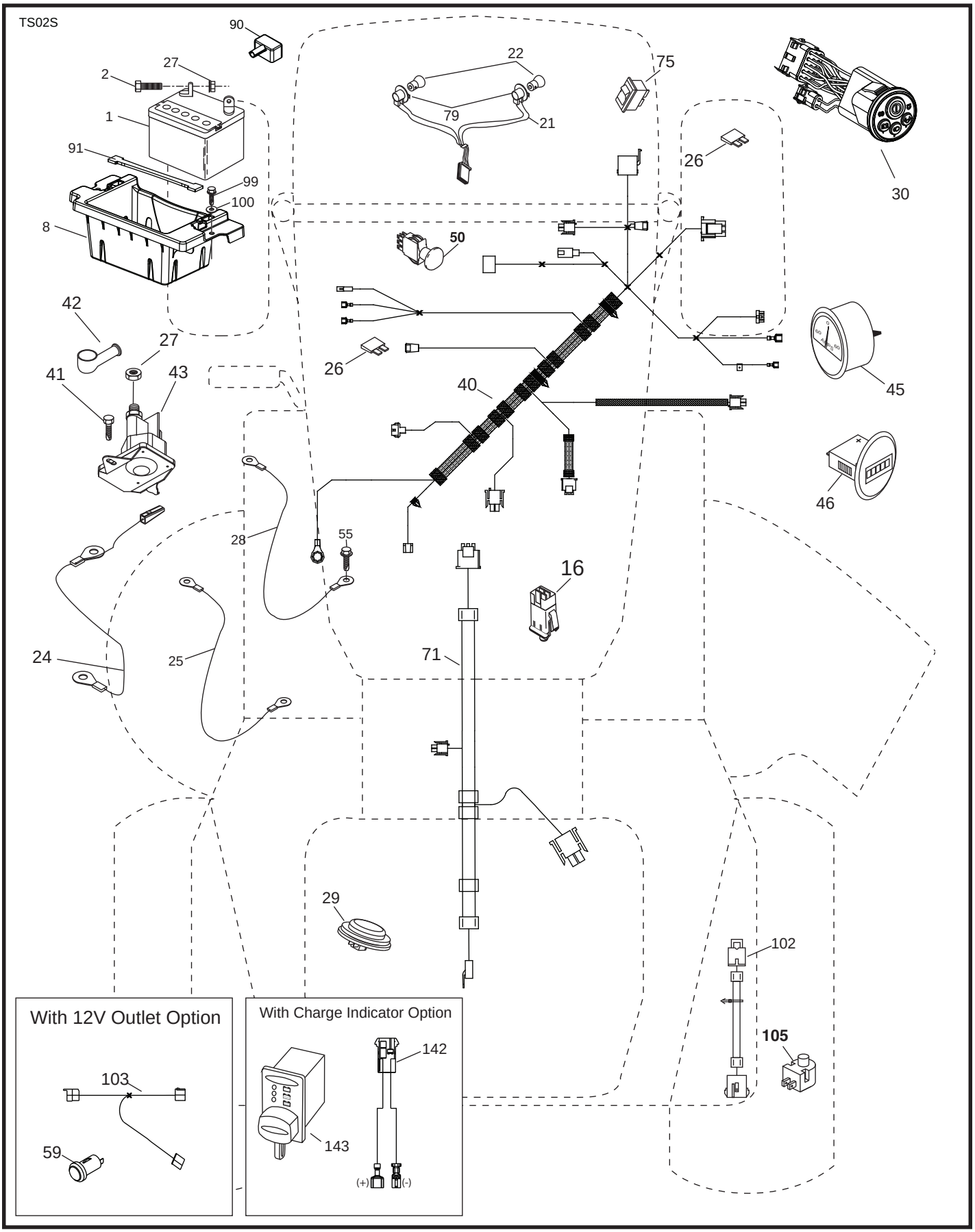
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# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## SCHEMATIC

SCH29



# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## ELECTRICAL



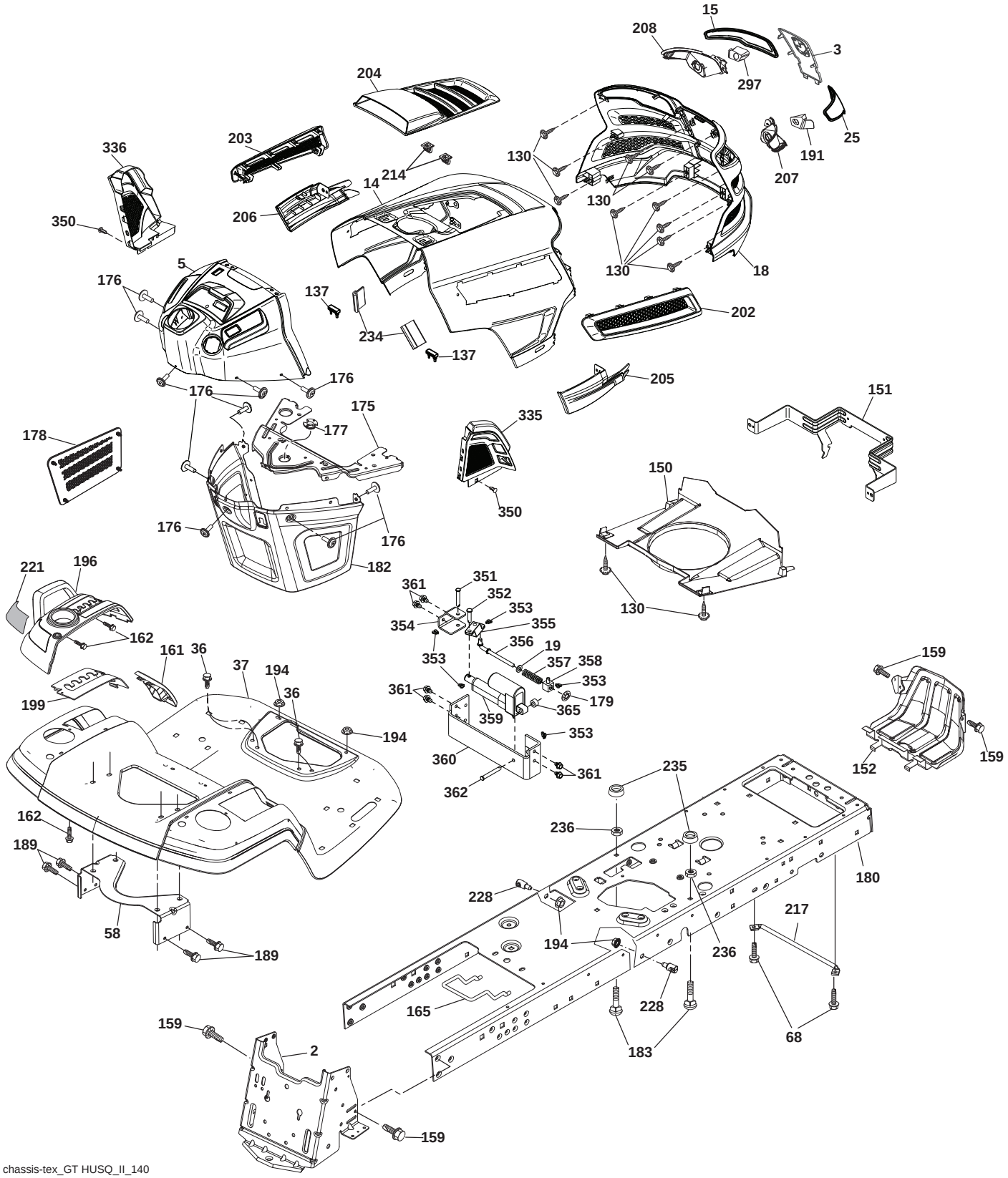
# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## ELECTRICAL

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 532 16 34-65 | Battery |
| 2 | 874 76 04-12 | Bolt Hex Hd 1/4-20 unc x 3/4 |
| 8 | 532 18 64-91 | Battery Box |
| 16 | 532 17 61-38 | Switch Interlock |
| 21 | 532 40 02-52 | Harness Socket Light |
| 22 | 532 00 41-52 | Bulb, Light #1156 |
| 24 | 581 60 63-01 | Cable Battery |
| 25 | 532 41 28-95 | Cable Starter |
| 26 | 532 17 51-58 | Fuse |
| 27 | 873 51 04-00 | Nut Keps Hex 1/4-20 unc |
| 28 | 532 14 54-91 | Cable Ground 21” Blk 6 Ga. |
| 29 | 581 42 93-01 | Switch Seat |
| 30 | 581 42 04-01 | Switch Ign |
| 34 | 532 19 39-35 | Switch Light |
| 40 | 581 70 93-01 | Harness Ign. Dash |
| 41 | 817 72 04-08 | Screw 1/4-20 unc x 1/2 |
| 42 | 532 13 15-63 | Cover Terminal Red |
| 43 | 532 19 25-07 | Solenoid |
| 45 | 532 42 52-70 | Ammeter Round |
| 46 | 532 42 52-71 | Gauge Hourmeter |
| 50 | 532 17 46-51 | Switch PTO |
| 55 | 817 06 05-12 | Screw Thdrol 5/16-18 x 3/4 |
| 59 | 532 40 03-03 | Outlet 12-Volt |
| 71 | 581 70 92-01 | Harness Ign |
| 75 | 580 36 64-01 | Switch |
| 79 | 532 17 52-42 | Socket Asm. Bulb Twistlock |
| 90 | 532 43 53-95 | Cover Terminal Battery |
| 91 | 532 19 02-70 | Strap Battery |
| 99 | 817 67 04-12 | Screw Hexwsh Thdrol 1/4-20 x 3/4 |
| 100 | 819 09 14-16 | Washer 9/32 x 7/8 x 16 Ga. |
| 102 | 532 40 44-54 | Harness Pigtail |
| 103 | 532 42 17-47 | Harness Pigtail 12V Outlet |
| 105 | 532 40 75-68 | Switch Reverse |
| 142 | 583 85 78-01 | Pigtail Charge Port |
| 143 | 532 44 80-59 | Charge Port |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66

## CHASSIS



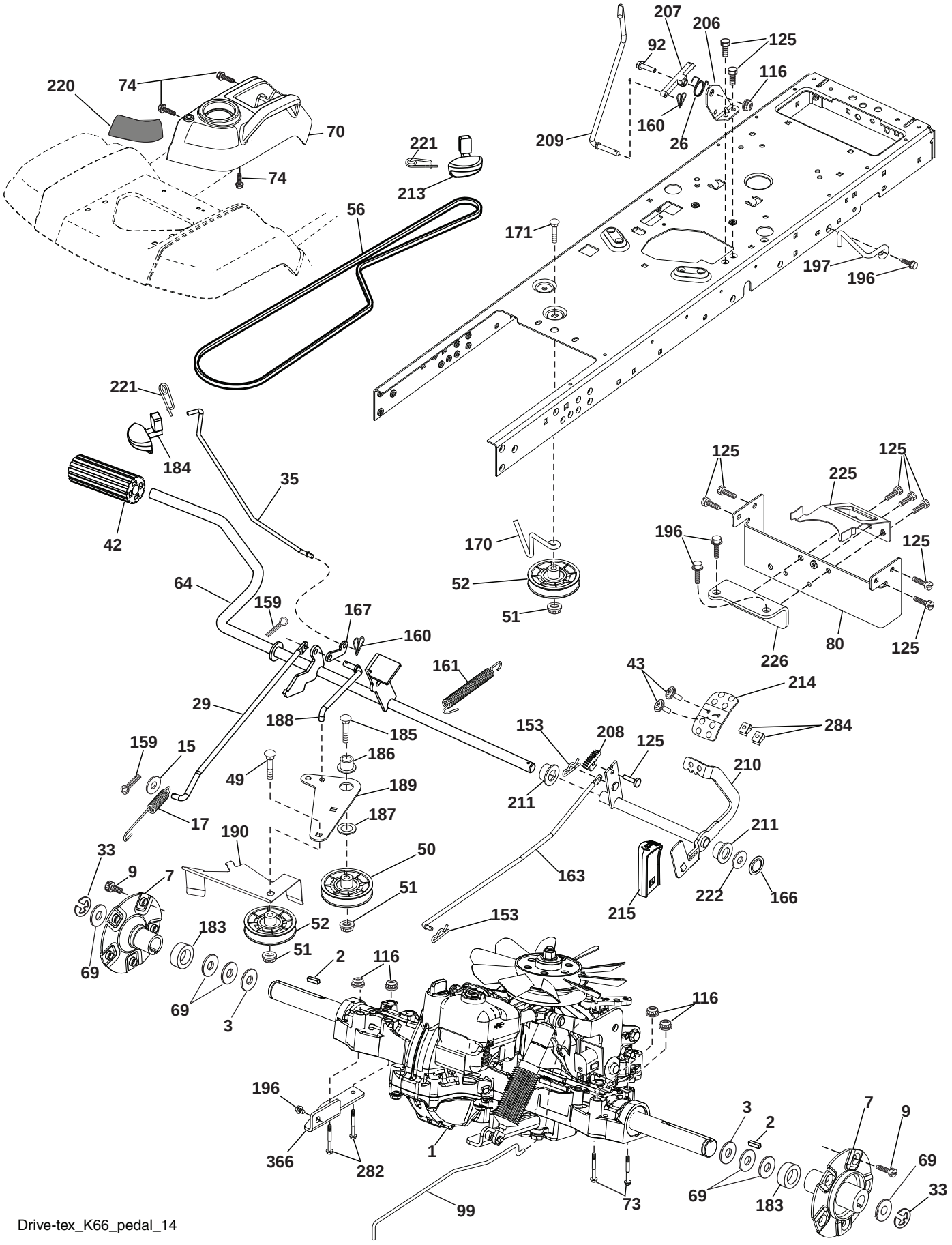
# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## CHASSIS

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 2 | 580 43 44-01 | Drawbar |
| 3 | 532 44 44-81 | Applique Husq. |
| 5 | 581 67 42-01 | Dash |
| 14 | 532 44 11-77 | Hood |
| 15 | 532 43 97-33 | Lens LH |
| 18 | 532 43 77-62 | Grille Asm |
| 19 | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga. |
| 25 | 532 44 33-85 | Lens RH |
| 36 | 817 06 05-12 | Screw 5/16-18 x 3/4 |
| 37 | 532 44 12-08 | Fender |
| 58 | 532 19 43-14 | Bracket Fender |
| 68 | 817 49 05-08 | Screw 5/16-18 x 1/2 |
| 130 | 532 41 63-58 | Screw #10 x 0.750 BOS Thread |
| 137 | 532 40 75-90 | Bumper Dash |
| 150 | 532 43 97-74 | Duct Heat Hood |
| 151 | 532 43 66-70 | Bracket Pivot Hood |
| 152 | 532 43 98-70 | Shield Browning |
| 159 | 817 00 06-12 | Screw 3/8-16 x 3/4 |
| 161 | 532 43 99-29 | Console Fuel Window |
| 162 | 532 14 24-32 | Screw Hex Wsh Hi-Lo 1/4 x 1/2 |
| 165 | 532 19 43-30 | Bracket Support Tank |
| 175 | 532 19 63-04 | Crossmember |
| 176 | 532 40 07-76 | Screw 10-24 x 5/8 Wshd Qdrx |
| 177 | 532 19 52-27 | Bushing Steering |
| 178 | 532 19 97-82 | Cargo Asm. Net |
| 179 | 532 16 89-37 | Nut Push |
| 180 | 532 44 55-59 | Chassis |
| 182 | 532 40 68-59 | Dash Lower |
| 183 | 874 52 05-20 | Bolt 5/16-18 x 1-1/4 |
| 189 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 191 | 532 43 74-55 | Insert Reflect. RH |
| 194 | 873 90 05-00 | Nut Lock Hex Flange 5/16-18 |
| 196 | 532 43 96-74 | Console Asm. Deck Lift |
| 199 | 532 19 82-59 | Plate Deck Lift |
| 202 | 532 43 97-28 | Vent Side Hood RH |
| 203 | 532 43 97-27 | Vent Side Hood LH |
| 204 | 532 43 57-14 | Vent Asm Hood Top |
| 205 | 532 43 97-30 | Skirt Hood Side RH |
| 206 | 532 43 97-29 | Skirt Hood Side LH |
| 207 | 532 43 97-34 | Bezel RH |
| 208 | 532 43 97-35 | Bezel LH |
| 214 | 532 19 91-45 | Clip Retainer |
| 217 | 532 40 91-67 | Rod Pivot |
| 221 | 532 19 89-09 | Reflector LH |
| 228 | 532 19 51-61 | Stud Fastener |
| 234 | 532 40 47-42 | Bumper Hood |
| 235 | 532 40 61-29 | Spacer Fender |
| 236 | 873 93 05-00 | Nut Center Lock 5/16-18 unc |
| 297 | 532 43 74-56 | Insert Reflect. LH |
| 335 | 532 44 82-04 | Cover RH Lower |
| 336 | 532 44 53-09 | Cover LH Lower |
| 350 | 532 44 51-43 | Clip X-mas Tree |
| 351 | 532 42 17-34 | Pin Clevis .375 x 2.125 |
| 352 | 532 44 86-34 | Clevis .375 x 2.125 |
| 353 | 532 17 80-62 | Clip Retainer .0375 |
| 354 | 532 44 86-19 | Support Bellcrank |
| 355 | 532 44 86-36 | Bellcrank Pivot Lock Diff |
| 356 | 532 44 86-93 | Link Lock Diff |
| 357 | 532 44 86-84 | Spring Compression |
| 358 | 580 36 66-01 | Swivel Guide |
| 359 | 580 36 62-01 | Actuator Electric |
| 360 | 532 44 86-18 | Bracket Actuator |
| 361 | 817 49 06-10 | Screw Hxwsh Thdr 3/8-16 x 5/8 |
| 362 | 532 44 86-33 | Clevis .375 x 2.42 |
| 365 | 532 44 73-68 | Nylon Spacer .375 x .4375L |
| - - | 532 43 18-82 | Kit Guard Brush |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66

## DRIVE

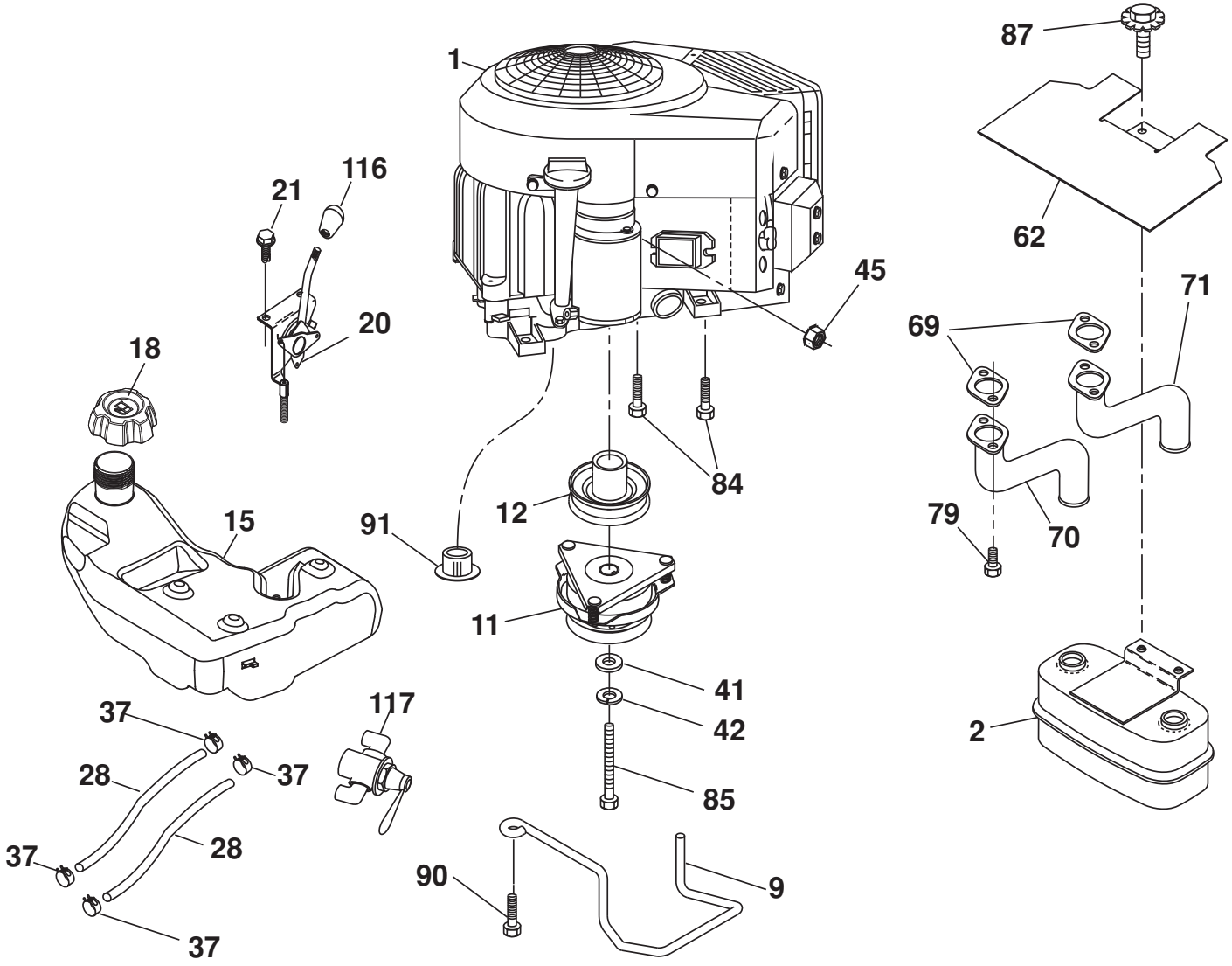


# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## DRIVE

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | – – – – – – | Transaxle, Tufftorq K66ELD (580402201) (Order parts from transaxle manufacturer.) |
| 2 | 532 00 70-70 | Key 1/4 x 2.5 |
| 3 | 532 00 75-63 | Washer Thrust Axle Hardened |
| 7 | 532 19 98-37 | Hub Asm. Wheel |
| 9 | 532 14 00-80 | Bolt Hub Wheel |
| 15 | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga. |
| 17 | 532 40 10-72 | Spring, Brake |
| 26 | 532 19 96-79 | Spring Return Cruise |
| 29 | 532 40 72-45 | Rod, Brake |
| 33 | 812 00 00-53 | Ring E |
| 35 | 532 43 54-86 | Rod, Brake, Park |
| 42 | 532 12 48-72 | Cover, Foot Pedal |
| 43 | 874 18 04-12 | Screw Mach. CR. 1/4-20 x 3/4 |
| 49 | 872 11 06-14 | Bolt |
| 50 | 532 19 43-27 | Pulley Idler Flat |
| 51 | 873 90 06-00 | Lock Nut 3/8-16 |
| 52 | 532 19 43-26 | Idler V-Groove |
| 56 | 532 12 59-07 | V-Belt, Drive |
| 64 | 532 19 78-65 | Shaft Asm. Pedal Brake Control |
| 69 | 532 12 38-00 | Washer 1-1/32 x 1-5/8 x 16 Ga. |
| 70 | 532 43 96-61 | Console Asm |
| 73 | 874 49 05-44 | Bolt Hex Flghd 5/16-18 Gr. 5 |
| 74 | 532 14 24-32 | Screw 1/4 x 1/2 |
| 80 | 532 40 71-82 | Strap Torque |
| 92 | 874 76 05-20 | Bolt 5/16-18 x 1/2 |
| 99 | 532 41 57-44 | Spring Bypass |
| 116 | 873 90 05-00 | Nut Lock Hex Flange 5/16-18 |
| 125 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 153 | 532 12 47-88 | Retainer Spring |
| 159 | 876 02 04-12 | Pin Cotter 1/8 x 3/4 |
| 160 | 532 16 94-84 | Retainer Clip |
| 161 | 532 10 57-09 | Spring, Return, Clutch |
| 163 | 532 40 72-46 | Rod Pedal Control |
| 166 | 532 42 91-64 | Nut Push .625 |
| 167 | 532 40 52-57 | Latch Brake Parking |
| 170 | 532 19 43-22 | Keeper V-Idler Centerspan |
| 171 | 872 11 06-16 | Bolt Rd Hd Sq NK 3/8-16 unc x 2 |
| 183 | 532 19 73-57 | Spacer Axle |
| 184 | 532 44 14-55 | Handle Parking Brake |
| 185 | 872 11 06-22 | Bolt Rdhd 3/8-16 unc x 2-3/4 G5 |
| 186 | 532 19 43-21 | Spacer Retainer |
| 187 | 819 13 32-10 | Washer |
| 188 | 532 19 43-23 | Link Clutch Ground Drive |
| 189 | 532 19 43-17 | Bellcrank Ground Drive |
| 190 | 532 19 43-18 | Keeper Bellcrank Ground Drive |
| 196 | 817 00 06-16 | Screw 3/8-16 x 1 |
| 197 | 532 19 97-69 | Bracket Clutch Anti-Rotation |
| 206 | 532 44 85-96 | Bracket Mount Latch Cruise |
| 207 | 532 19 78-68 | Latch Control Cruise |
| 208 | 532 19 78-69 | Gear Sector Control Cruise |
| 209 | 532 19 95-92 | Rod Control Cruise |
| 210 | 532 19 78-60 | Rocker Asm. Pedal Control |
| 211 | 532 12 01-83 | Bearing Nylon |
| 213 | 532 40 31-19 | Knob Control Cruise |
| 214 | 532 41 68-63 | Pedal Forward |
| 215 | 532 40 17-23 | Pedal Reverse |
| 220 | 532 19 89-08 | Reflector RH |
| 221 | 532 40 31-87 | Retainer Spring Clip Handle |
| 222 | 879 21 20-10 | Washer 21/32 x 1-1/4 x 10 Ga. |
| 225 | 532 40 73-11 | Keeper Belt |
| 226 | 532 40 71-09 | Bracket Mount Torque |
| 282 | 874 49 05-48 | Bolt 5/16-18 x 3.0 G5 |
| 284 | 532 41 76-93 | Nut U-Chnl. 1/4-20 |
| 366 | 580 62 62-01 | Bracket Reinforcement |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## ENGINE




**SPARK ARRESTER KIT**

engine-tex_bs-2cyl_26

## ENGINE

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | – – – – – – | Engine B&S Model No. 44Q777-2406-G5(438243) (Order parts from engine manufacturer.) |
| 2 | 532 44 59-62 | Muffler |
| 9 | 532 19 43-20 | Keeper Belt Engine |
| 11 | 532 17 93-35 | Clutch Electric |
| 12 | 532 19 43-43 | Pulley Engine |
| 15 | 532 43 80-82 | Tank Fuel 4R |
| 18 | 532 43 92 08 | Cap Asm |
| 20 | 532 42 43-41 | Control Throttle |
| 21 | 532 41 63-58 | Screw #10 x 0.750 BOS Thread |
| 28 | 532 40 11-35 | Fuel Line |
| 29 | 532 13 71-80 | Spark Arrester Kit |
| 37 | 532 12 34-87 | Clamp Hose |
| 41 | 532 12 61-97 | Washer 1-1/2 OD x 15/32 ID x .250 |
| 42 | 810 04 07-00 | Washer Lock 7/16 |
| 45 | 873 51 04-00 | Nut Keps Hex 1/4-20 unc |
| 62 | 532 43 40-17 | Shield Heat Muffler |
| 69 | 532 16 53-91 | Gasket |
| 70 | 532 15 99-55 | Tube Exhaust LH |
| 71 | 532 16 05-89 | Tube Exhaust RH |
| 79 | 532 18 39-06 | Screw Socket HD 5/16-18 x 1 |
| 84 | 817 06 06-20 | Screw 3/8-16 x 1-1/4 |
| 85 | 532 17 99-53 | Bolt 7/16-20 x 3.75 Gr. 5 |
| 87 | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems |
| 90 | 817 00 06-16 | Screw 3/8-16 x 1 |
| 91 | 532 18 74-95 | Bushing |
| 116 | 539 13 26-24 | Knob Soft Touch |
| 117 | 532 42 08-28 | Valve Fuel Reserve |

**NOTE:** All component dimensions given in U.S. inches
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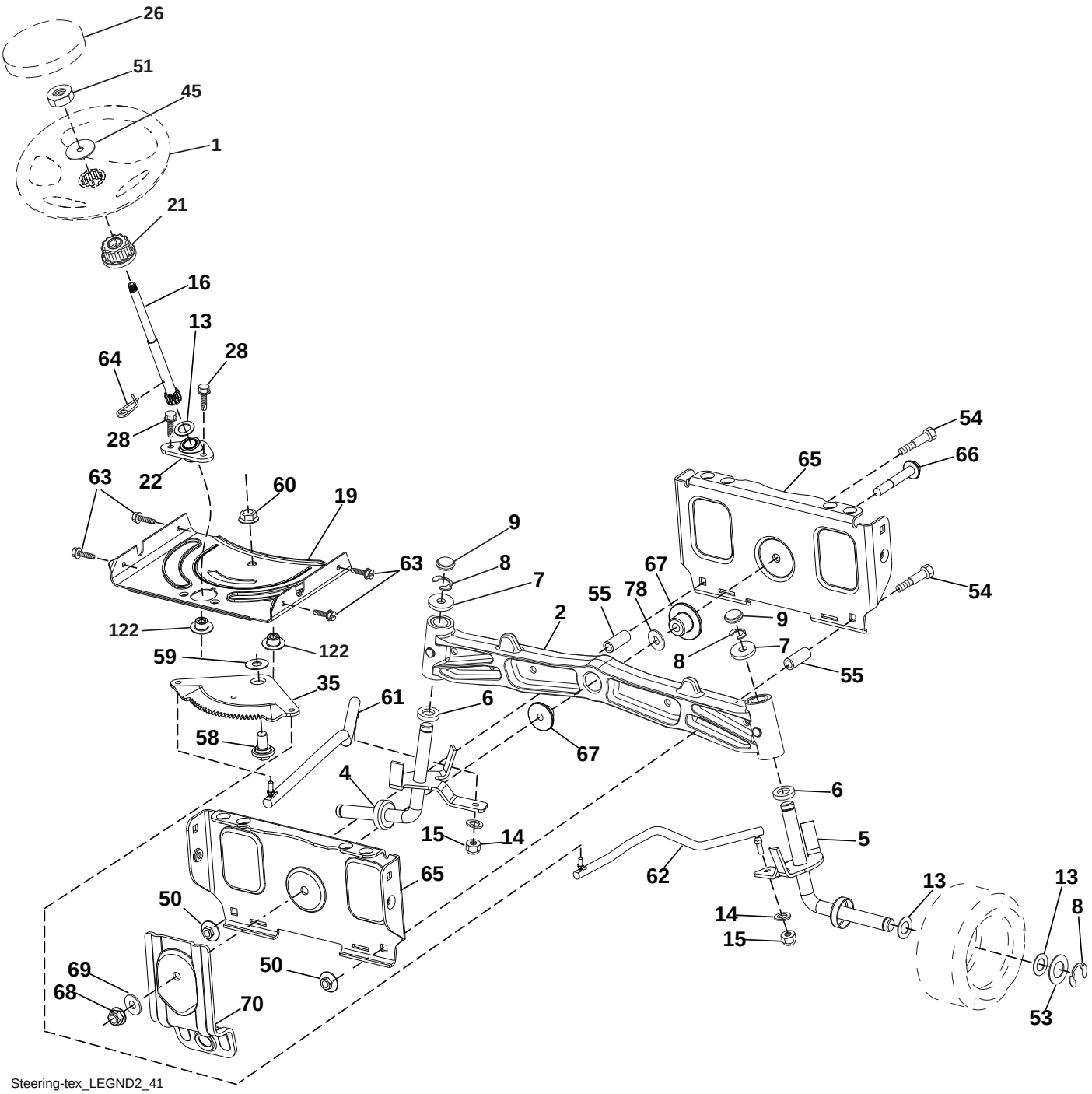
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton 1-800-233-3723

**Engine Power Rating Information**

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual “on-site” or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## STEERING ASSEMBLY

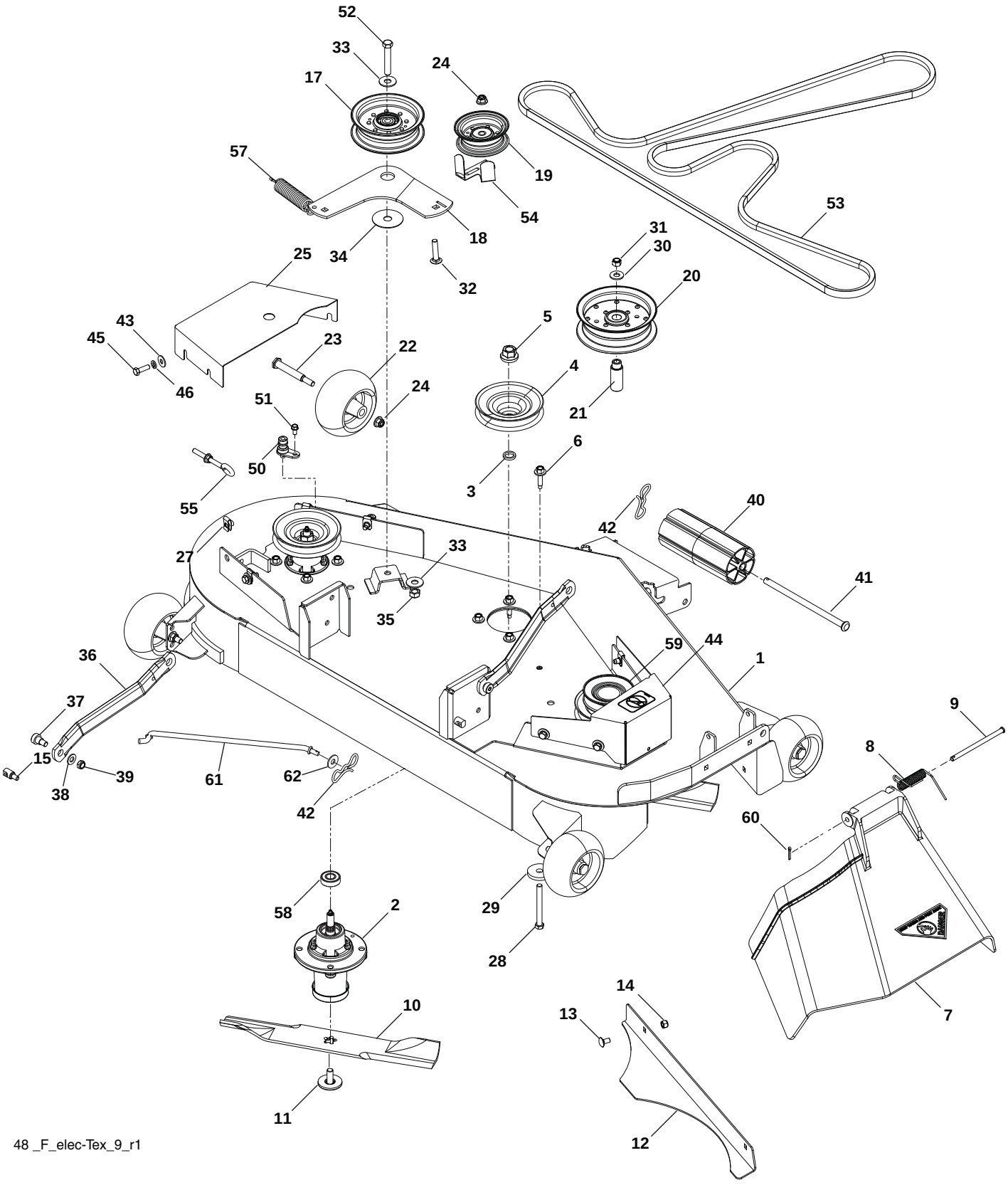


# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## STEERING ASSEMBLY

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 532 43 97-40 | Wheel, Steering |
| 2 | 532 19 59-68 | Axle Asm., Front |
| 4 | 532 40 30-89 | Spindle Asm. LH |
| 5 | 532 40 30-90 | Spindle Asm. RH |
| 6 | 532 12 49-31 | Bearing, Race Thrust Harden |
| 7 | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga. |
| 8 | 812 00 00-29 | Ring, Clip #T5304-75 |
| 9 | 532 12 12-32 | Cap, Spindle |
| 13 | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga. |
| 14 | 810 04 06-00 | Washer, Lock Hvy Hlcl Spr 3/8 |
| 15 | 873 54 06-00 | Nut, Crown Lock 3/8-24 unf |
| 16 | 532 40 82-19 | Shaft Steering |
| 19 | 532 19 47-29 | Plate Steering |
| 21 | 532 18 67-37 | Adapter, Wheel Steering |
| 22 | 532 42 05-37 | Steering Support Lower |
| 26 | 532 43 97-43 | Insert, Wheel Steering |
| 28 | 817 00 06-12 | Screw 3/8-16 x 3/4 |
| 35 | 532 19 47-32 | Gear, Sector Plate |
| 45 | 819 18 38-12 | Washer 9/16 x 2-3/8 x 12 Ga. |
| 50 | 873 90 06-00 | Nut Lock Flange 3/8-16 unc |
| 51 | 873 94 08-00 | Nut Hex Jam Toplock 1/2-20 unf |
| 53 | 532 18 89-67 | Washer Hardened .793 x 1.637 x .060 |
| 54 | 874 76 06-36 | Bolt Hex 3/8-16 unc x 2-1/4 |
| 55 | 532 41 47-36 | Spacer |
| 58 | 532 19 47-47 | Bolt Shoulder Sector Pivot CFM |
| 59 | 532 19 47-48 | Washer Thrust Sector Steering |
| 60 | 873 97 10-00 | Nut Flange Lock 5/8-11 |
| 61 | 532 19 47-40 | Draglink, LH |
| 62 | 532 19 47-41 | Draglink, RH |
| 63 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 64 | 532 19 98-49 | Retainer Clip Spring Steering |
| 65 | 532 19 47-34 | Brace Axle Front |
| 66 | 871 02 07-48 | Bolt Hex Fghd 7/16-14 x 3 Serr |
| 67 | 532 19 47-37 | Bushing PM Front Axle |
| 68 | 873 90 07-00 | Nut Lock Flange 7/16-14 Gr. 5 |
| 69 | 532 19 91-62 | Washer 1.5 x .505 x .118 |
| 70 | 532 19 61-97 | Bracket Deck Susp. Front |
| 78 | 532 05 70-79 | Washer Thrust |
| 122 | 532 44 49-62 | Cap Gear Sector |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## MOWER DECK



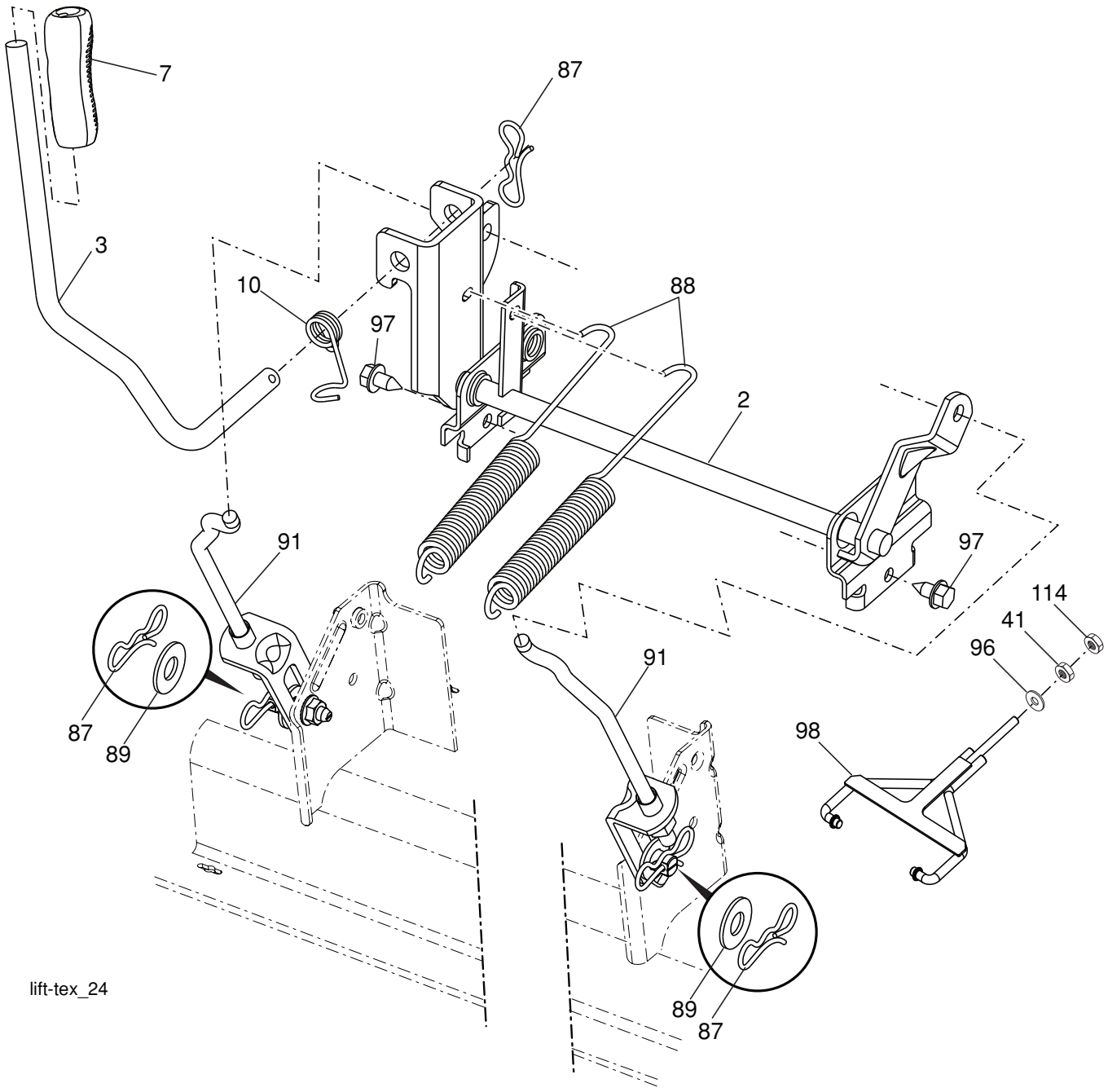

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# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## MOWER DECK

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 574 80 89-02 | Deck w/Decals |
| 2 | 539 11 21-70 | Housing Assembly |
| 3 | 532 18 76-90 | Washer-Spacer |
| 4 | 532 17 43-75 | Pulley, Mandrel |
| 5 | 532 40 02-34 | Nut, 9/16 Top Center Lock |
| 6 | 532 17 39-84 | Screw, Washer Head |
| 7 | 539 11 07-32 | Discharge Chute, 48" |
| 8 | 539 11 07-35 | Spring - Torsion |
| 9 | 539 11 07-36 | Pin, Clevis 5/16 x 5.19 |
| 10 | 539 11 34-25 | Blade, 16-1/4" |
| 11 | 532 19 30-03 | Bolt/Washer Asm 7/16-20 |
| 12 | 539 11 34-26 | Confinement Plate |
| 13 | 872 11 05-05 | Bolt Carr. 5/16-18 x 5/8 |
| 14 | 873 80 05-00 | Nut 5/16-18 |
| 15 | 532 19 51-61 | Stud, Fasten w/ Anti- Rotate |
| 17 | 532 19 61-04 | Pulley, Idler Spec. Hub |
| 18 | 574 82 71-02 | Arm, Idler, Blk |
| 19 | 532 17 79-68 | Pulley, Idler |
| 20 | 539 13 27-28 | Pulley, Idler |
| 21 | 575 22 45-01 | Idler Bushing |
| 22 | 532 13 39-57 | Wheel, Gauge |
| 23 | 532 19 34-06 | Bolt, Shoulder |
| 24 | 521 99 65-01 | Nut 3/8-16 Hex Flg Nyloc |
| 25 | 575 22 47-02 | Shield, Belt LH |
| 27 | 539 10 47-63 | Retainer 5/16c U Type |
| 28 | 539 10 82-71 | Hcs 3/8-16 x 3-1/2 Gr 5 |
| 29 | 539 10 65-04 | Heavy Washer |
| 30 | 819 14 16-14 | Washer, 3/8 Flat Std |
| 31 | 539 97 69-79 | Nut 3/8-16 Hex Nyloc |
| 32 | 539 99 09-23 | Rhsnb 3/8-16 x 1-3/4 Gr 5 |
| 33 | 539 10 48-64 | Washer, 7/16 Flat |
| 34 | 532 17 85-15 | Washer, Flat Hardened |
| 35 | 873 90 07-00 | Nut, 7/16-14 Hex Nyloc |
| 36 | 532 19 51-85 | Arm, Susp., Rear |
| 37 | 539 11 36-21 | Sb 3/8-16 x 3/8 Skt Hd |
| 38 | 819 13 13-16 | Washer, 13/32 x 13/16 x 16 Ga. |
| 39 | 539 20 02-82 | Nut, 3/8-16 Hex Jam Nyloc |
| 40 | 532 17 60-66 | Nose Roller |
| 41 | 532 17 91-27 | Rod Roller Nose |
| 42 | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock |
| 43 | 819 12 14-14 | Washer, 3/8 x 7/8 x 14 Ga. |
| 44 | 575 96 72-02 | Shield, Belt Rh |
| 45 | 874 78 05-16 | Hcs 5/16-18 x 1 |
| 46 | 810 03 05-00 | Wash 5/16 Slw |
| 50 | 532 41 55-98 | Washout Port |
| 51 | 817 49 04-08 | Bolt, 1/4-20 x 1/2 |
| 52 | 874 78 07-40 | Bolt, 7/16-14 x 2-1/2 |
| 53 | 574 84 56-02 | Belt, Deck |
| 54 | 532 14 10-43 | Guard, Belt |
| 55 | 539 11 55-74 | Eyebolt 5/16 x 3-1/2 |
| 57 | 539 10 68-50 | Spring |
| 58 | 532 11 04-85 | Ball Bearing |
| 59 | 575 35 29-01 | Pulley |
| 60 | 532 16 94-84 | Clip Retainer |
| 61 | 532 40 03-37 | Rod Anti-Sway |
| 62 | 819 13 13-12 | Washer 13/32 x 13/16 x 12 Ga. |
| - - | 532 44 53-59 | Mower Deck Complete |

**NOTE**: All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66
## MOWER LIFT

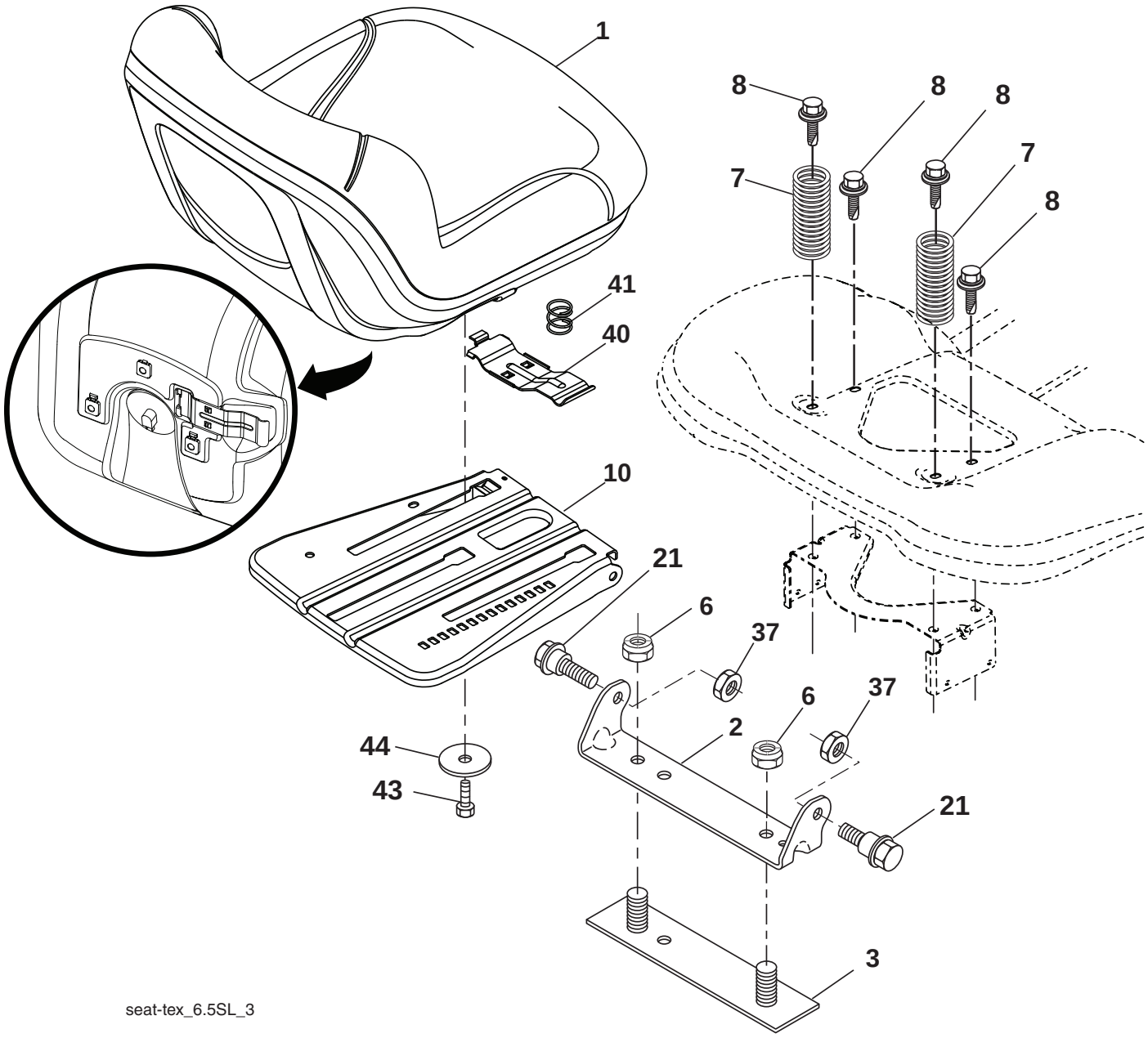



| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 2 | 532 42 20-27 | Shaft Asm., Lift |
| 3 | 532 19 52-30 | Lever Asm., Lift RH |
| 7 | 580 96 23-01 | Grip, Lever |
| 10 | 532 19 63-14 | Spring Torsion |
| 41 | 532 17 59-94 | Nut Lift Link |
| 87 | 532 19 42-09 | Pin Cotter 7/16 Bow Tie Lock |
| 88 | 532 19 53-04 | Spring Lift Assist |
| 89 | 819 19 19-12 | Washer Clear Zinc |
| 91 | 532 40 34-07 | Link Lift Susp Mower Rear |
| 96 | 532 19 52-63 | Bushing Spherical |
| 97 | 817 00 06-12 | Screw 3/8-16 x .75 |
| 98 | 574 82 25-01 | Link Lift Susp. Front Mower |
| 114 | 873 36 07-00 | Nut Jam 7/16-20 |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66

## SEAT ASSEMBLY



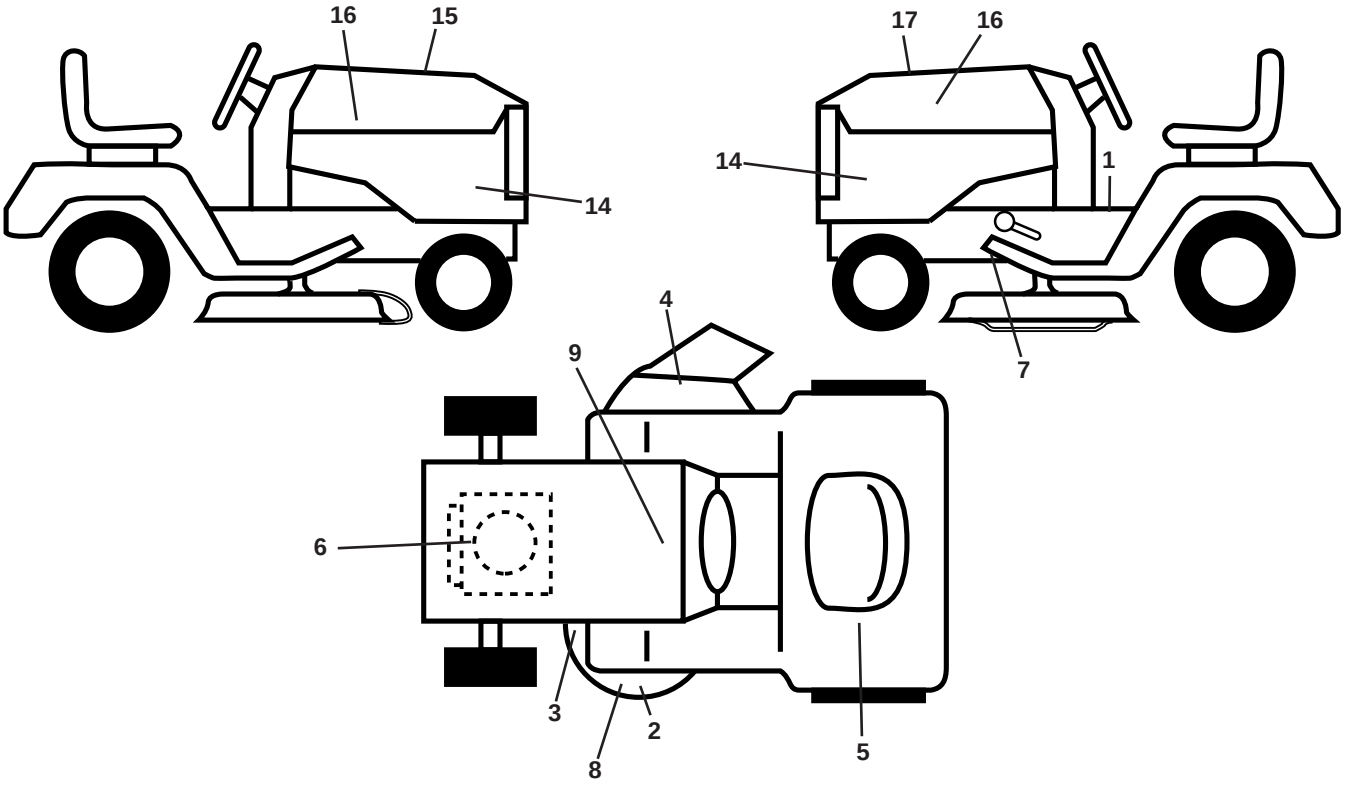

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 532 44 32-63 | Seat |
| 2 | 532 18 01-66 | Bracket Pivot Fender |
| 3 | 532 14 06-75 | Strap, Asm Fender |
| 6 | 873 80 06-00 | Nut, Lock w/Ins. 3/8-16 unc |
| 7 | 532 12 41-81 | Spring, Seat Cprsn |
| 8 | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems |
| 10 | 532 19 69-77 | Pan, Seat |
| 21 | 532 17 18-52 | Bolt, Shoulder 5/16-18 |

| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 37 | 873 80 05-00 | Nut, Lock 5/16-18 unc |
| 40 | 532 43 98-71 | Handle Slide Seat |
| 41 | 532 19 82-00 | Spring Latch Seat |
| 43 | 874 76 06-12 | Bolt Fin Hex 3/8-16 unc x 3/4 |
| 44 | 819 13 38-12 | Washer 13/32 x 2-3/8 x 12 Ga. |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

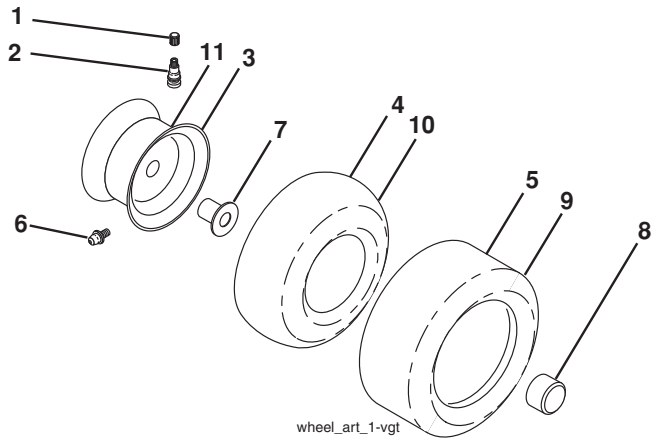
# TRACTOR - MODEL NO. GT48XLS (96043016600), PRODUCT NO. 960 43 01-66

## DECALS




| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 583 83 44-01 | Decal, Operator's |
| 2 | 581 72 43-01 | Decal, No Step |
| 3 | 581 58 00-02 | Decal, Mower Schematic |
| 4 | 581 72 44-01 | Decal, Warning |
| 5 | 581 72 42-01 | Decal, Warning Reserve |
| 6 | 532 43 29-18 | Decal, Eng. H.P. |
| 7 | 532 41 86-00 | Decal, Pedal |
| 8 | 532 44 81-21 | Decal, HV |
| 9 | 532 14 50-05 | Decal, Battery Dnge/Poi |
| 14 | 581 54 37-01 | Decal, Panel Side |
| 15 | 532 42 38-29 | Decal, Cust. Resp. |
| 16 | 581 62 73-01 | Decal, Hood Logo |
| 17 | 581 98 10-01 | Decal, Replacement |
| - - | 581 72 48-01 | Decal, Bypass |
| - - | 532 43 98-82 | Pad, Footrest, LH |
| - - | 532 43 98-81 | Pad, Footrest, RH |
| - - | 581 98 17-49 | Manual, Operator's (English) |
| - - | 581 98 18-49 | Manual, Parts (English) |

## WHEELS AND TIRES




| KEY NO. | PART NO. | DESCRIPTION |
|---|---|---|
| 1 | 532 05 91-92 | Cap, Valve, Tire |
| 2 | 532 06 51-39 | Stem, Valve |
| 3 | 532 18 18-39 | Rim Assembly, Front |
| 4 | 532 00 81-34 | Tube, Front (Service Item Only) |
| 5 | 532 16 10-24 | Tire, Front |
| 6 | 532 12 49-57 | Fitting, Grease (Front Wheel Only) |
| 7 | 532 12 49-59 | Bearing, Flange (Front Wheel Only) |
| 8 | 532 17 50-39 | Cap, Axle |
| 9 | 532 17 04-53 | Tire, Rear |
| 10 | 532 00 71-54 | Tube, Rear (Service Item Only) |
| 11 | 532 14 45-10 | Rim Assembly, Rear |
| - - | 532 14 43-34 | Sealant, Tire (10 oz. Tube) |

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

# NOTES/AVISO

01/04/2013 AP