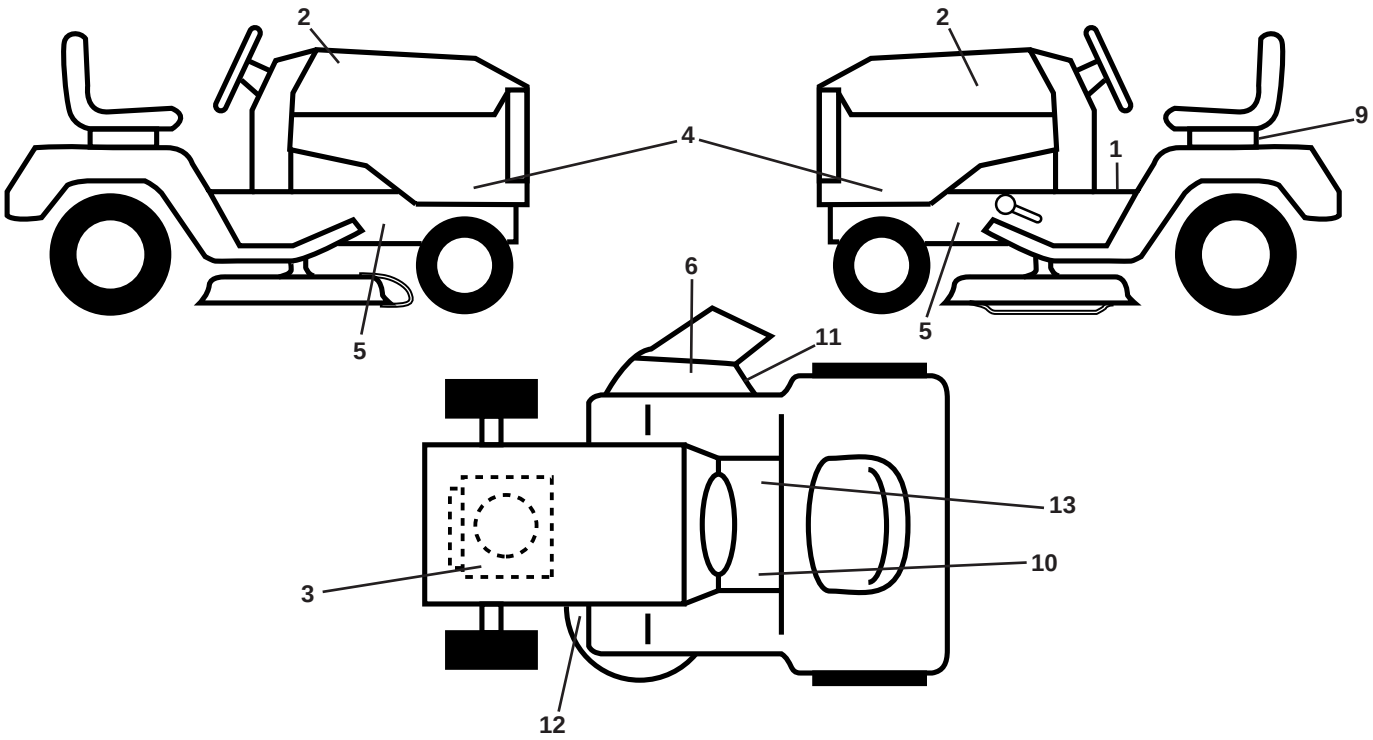
ILLUSTRATED PARTS LIST

MODEL NO. 96041005012
CUSTOMER CATALOG NO. LT1597
PRODUCT NO. 960 41 00-50

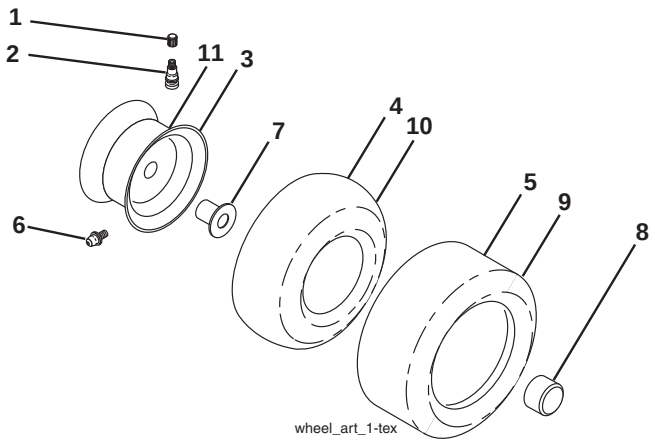
586 36 22-27 Rev. 5

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50
DECALS 27



KEY NO.	PART NO.	DESCRIPTION
1	581 57 81-01	Decal, Operators
2	581 62 73-01	Decal, Hood
3	581 57 97-01	Decal, Warning Eng. Symbols
4	532 44 82-46	Decal, Hood Panel
5	581 57 96-01	Decal, Chassis Hot Muffler
6	584 90 46-01	Decal, Deck/Deflect. Warning
9	532 14 50-05	Decal, Battery Dnge/Poi
10	581 72 40-01	Decal, Saddle Brake Parking
11	581 57 92-01	Decal, Warning
12	581 58 00-03	Decal, Mower V-Belt Schematic
13	581 57 80-01	Decal, Brake/Clutch Symbol
- -	532 43 96-81	Pad, Footrest, LH
- -	532 43 99-66	Pad, Footrest, RH
- -	581 72 46-01	Decal, Drawbar Load Limit
- -	583 85 36-49	Manual Oper. English/Spanish
- -	583 85 35-70	Manual Oper. Portugués

WHEELS AND TIRES



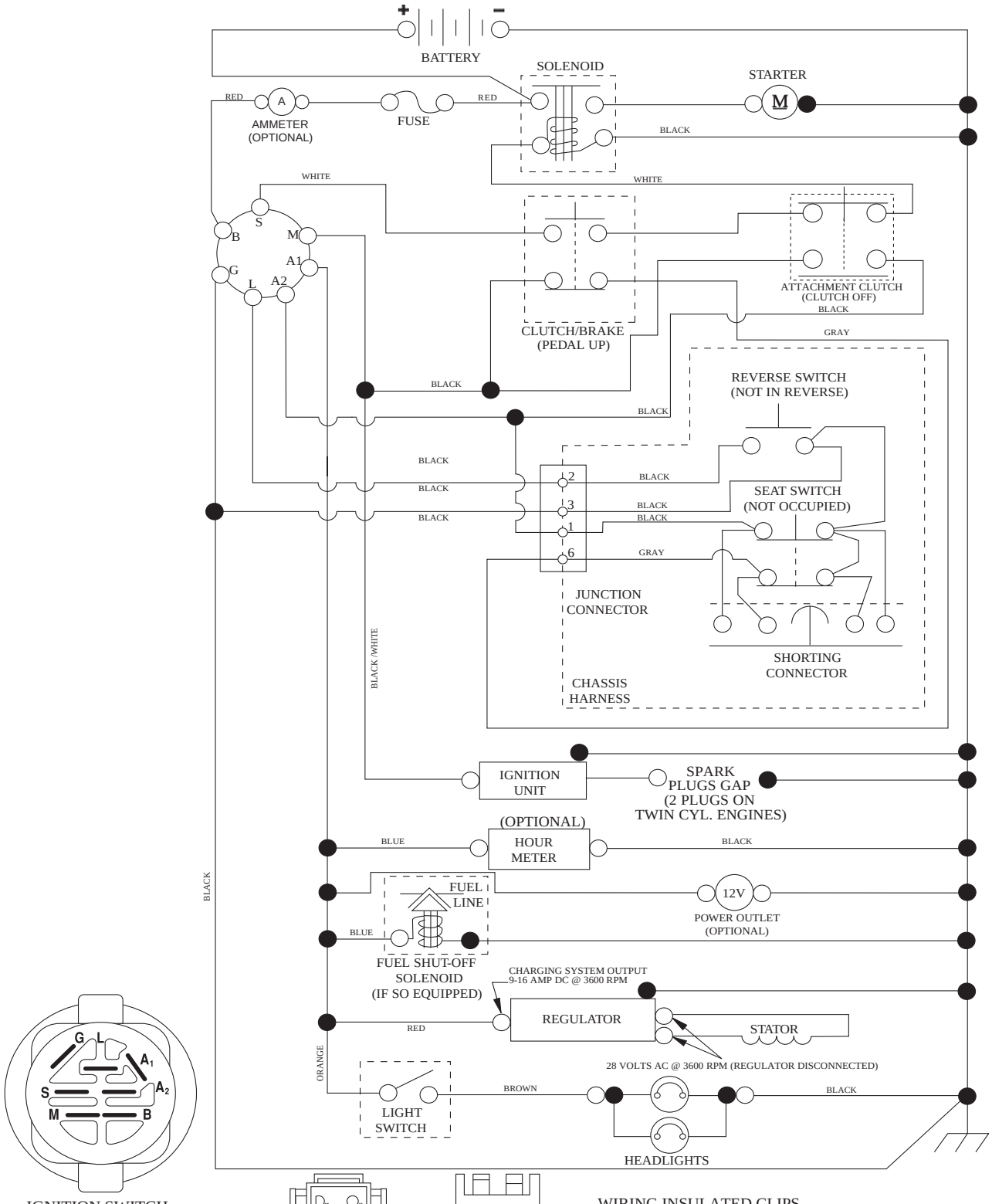
KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap Valve Tire
2	532 06 51-39	Stem Valve
3	532 13 83-36	Rim Asm 6" Front
4	532 05 99-04	Tube Front
5	532 10 62-22	Tire Front 15 x 6-6
6	532 12 49-57	Fitting Grease (Front Wheel Only)
7	532 12 49-59	Bearing Flange (Front Wheel Only)
8	532 17 50-39	Cap Axle Blk 1 50 x 1 00
9	532 42 05-31	Tire Rear 18 x 9.5-8
10	532 12 49-26	Tube Rear
11	532 13 83-37	Rim Asm 8" Rear
- -	532 14 43-34	Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

SCHEMATIC 38

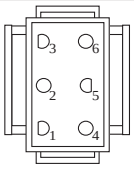
SCH10



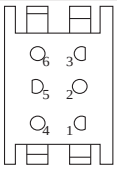
IGNITION SWITCH

POSITION	CIRCUIT "MAKE"
OFF	M+G+A1
RUN/OVERRIDE	B+A1
RUN	B+A1 L+A2
START	B + S + A1

03107



CHASSIS HARNESS CONNECTOR (MATING SIDE)



DASH HARNESS CONNECTOR (MATING SIDE)

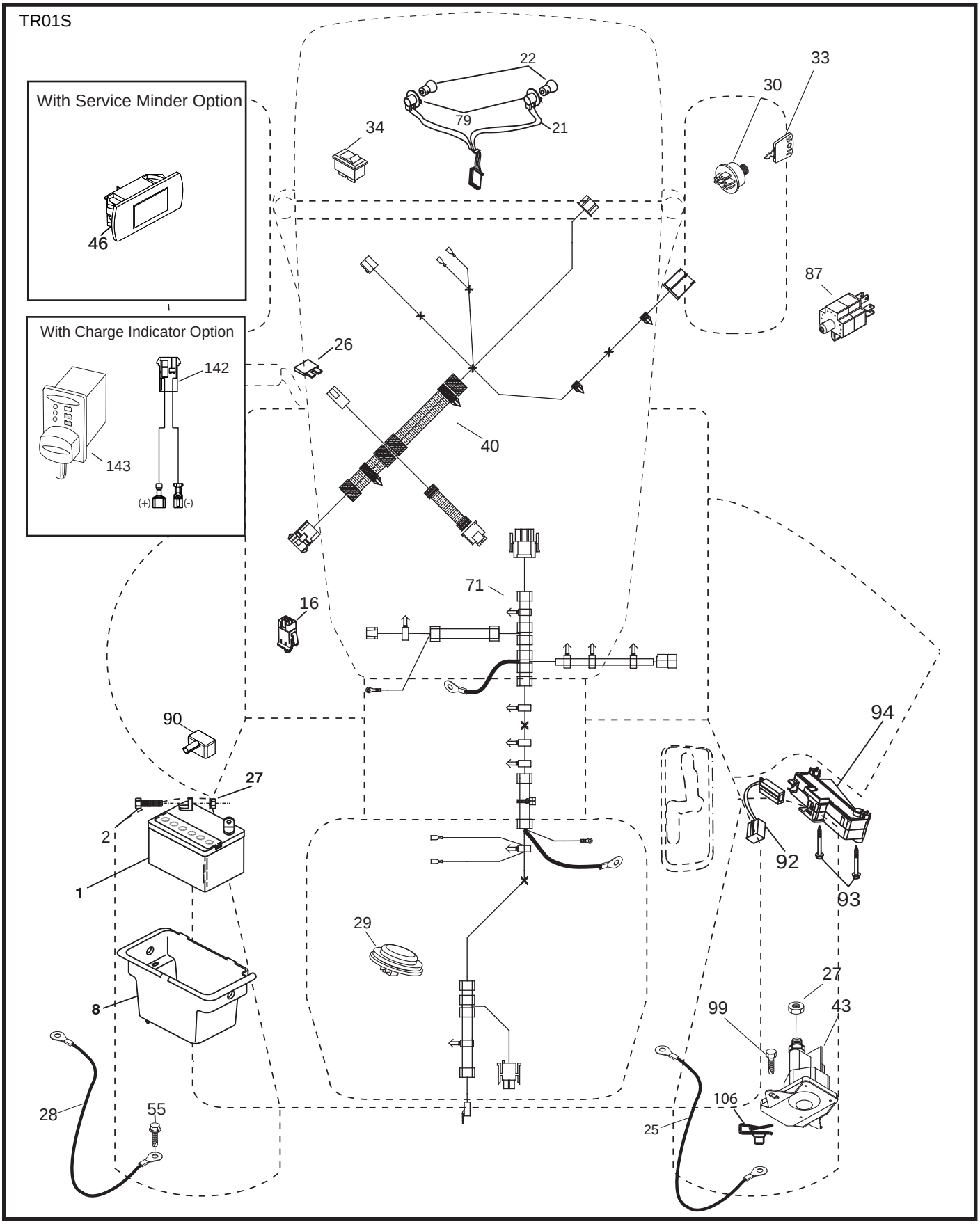
WIRING INSULATED CLIPS
NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

NON-REMOVABLE CONNECTIONS

REMOVABLE CONNECTIONS

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

ELECTRICAL 32

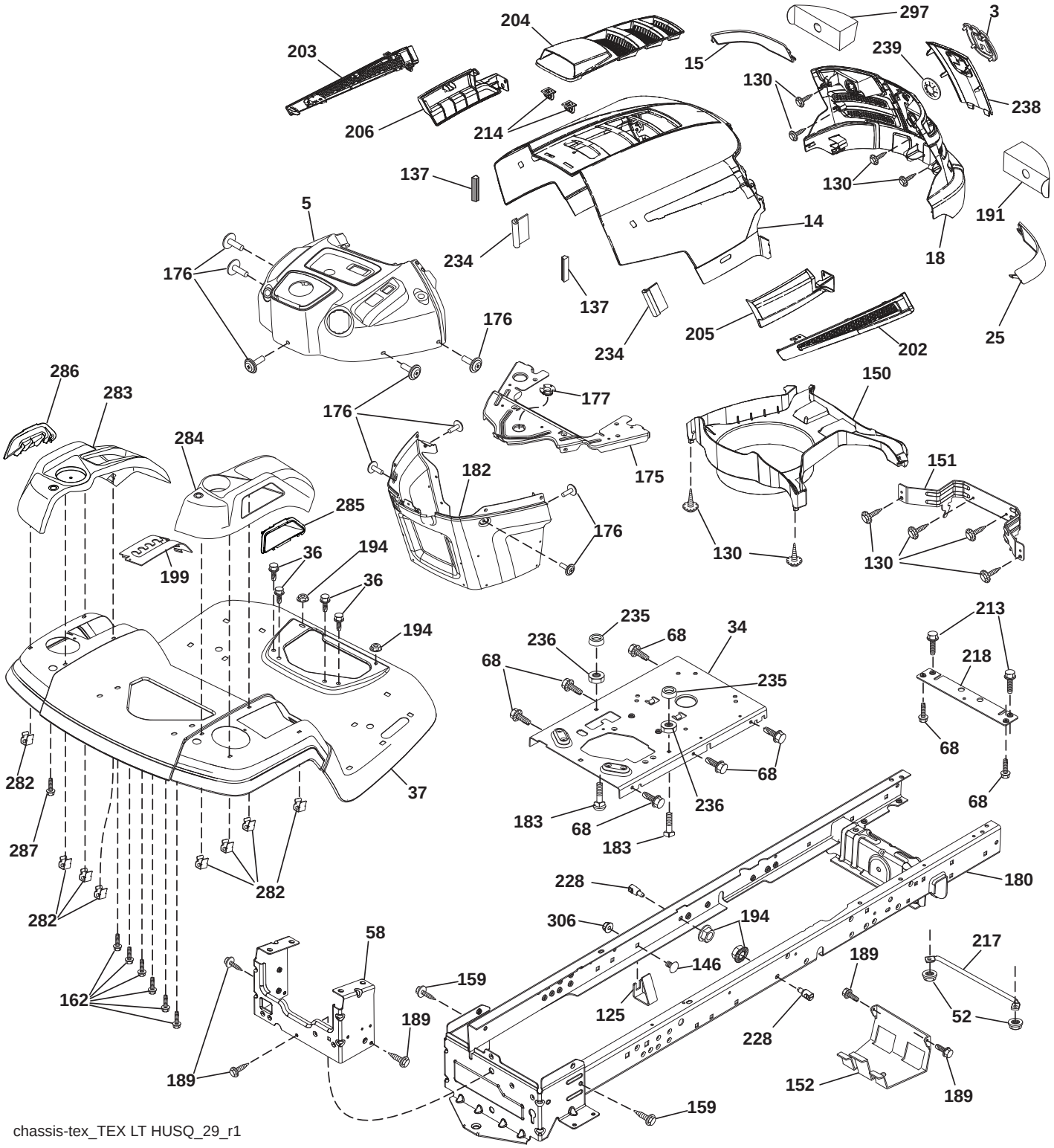


KEY NO.	PART NO.	DESCRIPTION
1	532 16 34-65	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 19 32-28	Box Battery
16	532 17 61-38	Switch Interlock Push-In
21	532 40 02-52	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
25	581 49 80-01	Cable Starter
26	532 17 51-58	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20 unc
28	532 42 16-86	Cable,Ground
29	532 40 15-45	Switch, Seat
30	532 19 33-50	Switch, Ign
33	532 41 19-33	Key, Ignition
34	532 11 07-12	Switch Light/Reset
40	581 02 31-01	Harness Ign. Dash
43	532 19 25-07	Solenoid
46	532 40 17-63	Gauge Hourmeter
55	817 06 05-12	Screw Thdrol 5/16-18 x 3/4 TYTT
71	581 02 30-01	Harness Chassis
79	532 17 52-42	Socket Asm
87	532 19 78-02	Switch Interlock Clutch Cable
90	532 43 53-95	Cover Terminal
92	532 19 66-15	Harness Pigtail Reverse Switch
93	532 19 25-40	Screw Plastite 10-14 x 2.0
94	532 19 18-34	Module Reverse ROS
99	817 67 04-12	Screw Hexwsh Thdrol 1/4-20 x 3/4
106	532 17 48-14	Palnut 1/4 Lugs

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

CHASSIS AND ENCLOSURES 39

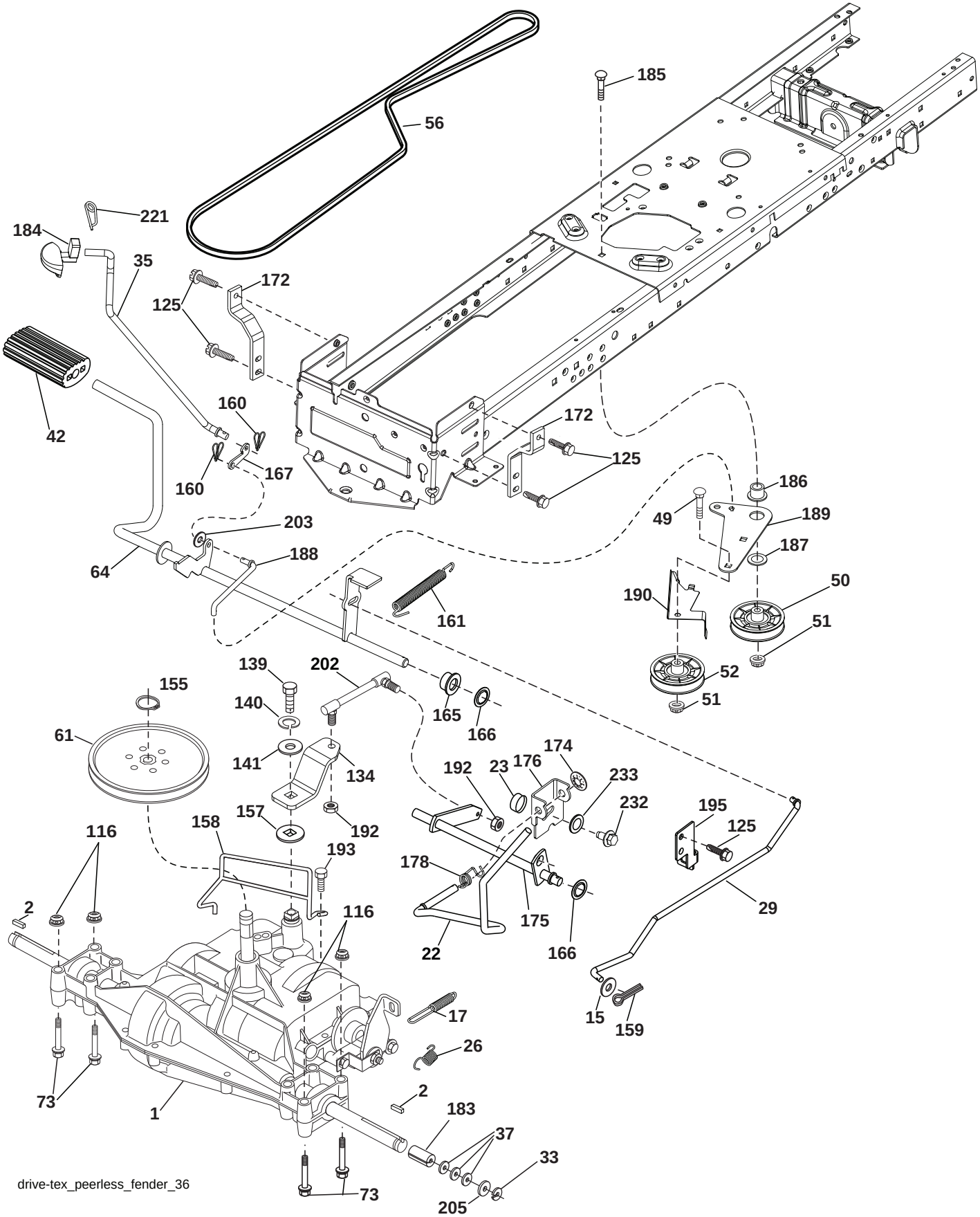


KEY NO.	PART NO.	DESCRIPTION
3	532 40 50-12	Logo
5	532 43 89-64	Dash
14	532 44 12-67	Hood
15	532 44 14-28	Lens LH
18	532 44 13-68	Grille
25	532 44 14-27	Lens RH
34	532 44 72-53	Plate Engine
36	817 06 05-12	Screw 5/16-18 x 3/4
37	532 44 12-66	Fender
52	873 68 05-00	Nut Crown Lock 5/16-18
58	532 41 22-80	Drawbar Upper
68	817 49 05-08	Screw Thdrol. 5/16-18 x 1/2
125	581 68 48-01	Clip Fuel Line
130	532 41 63-58	Screw #10 x 0.75
137	532 40 75-90	Bumper Dash
146	581 85 79-01	Bolt
150	532 40 75-37	Air Duct
151	532 40 78-07	Bracket Pivot
152	532 19 95-35	Shield Browning
159	817 00 06-12	Screw 3/8-16 x 3/4
162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4 x 1/2 unc
175	532 19 94-72	Crossmember
176	532 40 07-76	Screw 10-24 x 5/8
177	532 19 52-28	Bushing Steering
180	532 41 50-63	Chassis
182	532 40 71-76	Dash Lower
183	874 52 05-20	Bolt 5/16-18 x 1-1/4
189	817 00 05-12	Screw 5/16-18 x 3/4
191	532 41 65-01	Insert Reflective RH
194	873 90 05-00	Nut Lock Hex Flange 5/16-18
199	532 41 34-85	Plate Deck Lift
202	532 44 13-42	Vent Side Hood RH
203	532 44 13-43	Vent Side Hood LH
204	532 44 13-75	Vent Top Hood
205	532 44 13-44	Skirt Side RH
206	532 44 13-45	Skirt Side LH
213	874 76 05-12	Bolt Hex HD 5/16-18 x 3/4
214	532 19 91-45	Clip Retainer
217	532 40 91-67	Rod Pivot Hood
218	532 19 63-95	X-Piece Hood Stop
228	532 19 51-61	Stud Fastener
234	532 40 47-42	Bumper Hood
235	532 40 61-29	Spacer Fender
236	873 93 05-00	Nut Center Lock 5/16-18 unc
238	532 44 13-74	Trim
239	532 40 48-83	CLIP TINNERMAN
282	532 41 41-10	Clip retainer Console
283	532 44 33-30	Console Shift
284	532 44 20-39	Console Deck Lift
285	532 41 63-15	Console INSRT RH HUSQ
286	532 41 63-17	Console INSRT LH HUSQ
287	817 60 04-06	Screw Hex Washead. 1/4-20 x 3/8
297	532 40 66-65	Insert Reflective LH
306	873 90 06-00	Nut Lock
- -	532 40 09-44	Kit Bumper

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

DRIVE 40

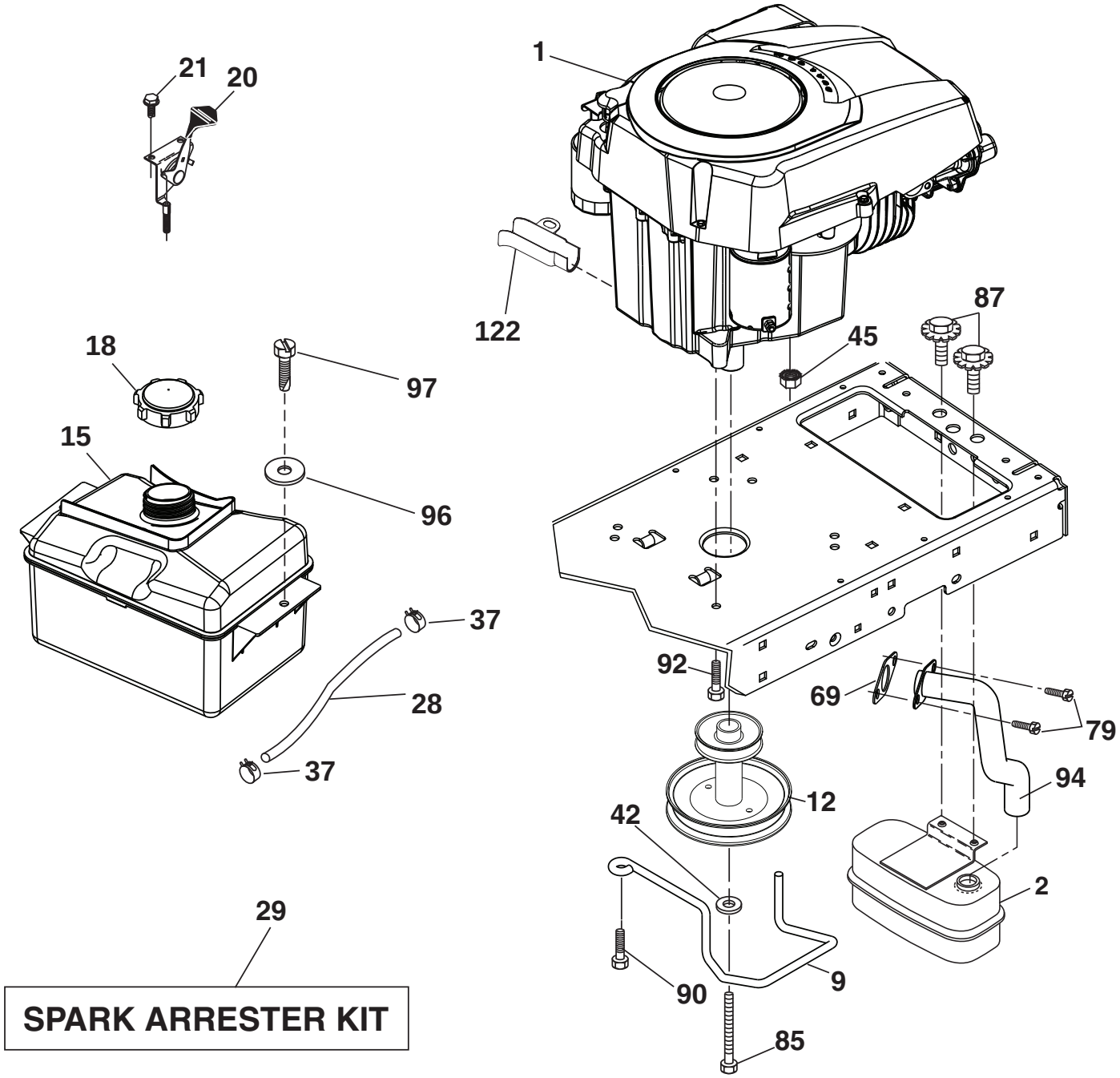


TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50
DRIVE 40

KEY NO.	PART NO.	DESCRIPTION
1	- - - - - - - -	Transaxle, Peerless 206-565 (197941) (Order parts from transaxle manufacturer.)
2	532 12 35-83	Key Square
15	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.
17	532 19 72-97	Spring, Brake
22	532 19 76-60	Rod Shift
23	532 12 12-74	Knob Duckhead 1/2-13
26	532 19 74-55	Spring Brake Return
29	532 19 72-67	Rod, Brake
33	812 00 00-01	Ring E
35	532 40 10-31	Rod, Brake, Park
37	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
42	532 12 48-72	Cover, Foot Pedal
49	872 11 06-14	Bolt
50	532 19 43-27	Pulley Idler Flat
51	873 90 06-00	Lock Nut 3/8-16
52	532 19 43-26	Idler V-Groove
56	532 19 43-46	V-Belt, Drive
61	532 12 36-66	Pulley transaxle
64	532 19 62-00	Shaft Asm. Pedal Brake Control
73	874 49 05-40	Bolt Hx Flghd 5/16-18 x 2-1/2 Gr. 5
116	873 90 05-00	Nut Lock Hex Flange 5/16-18
125	817 00 05-12	Screw 5/16-18 x 3/4
134	532 19 78-57	Asm Shift
139	874 55 04-12	Bolt 1/4-28 unf Gr. 8 w/Patch
140	810 04 04-00	Washer Lock Hvy Helical 1/4
141	819 09 12-10	Washer 9/32 x 3/4 x 10 Ga.
155	812 00 00-28	Ring Retainer
157	532 10 57-01	Washer Plate Shift
158	532 19 43-52	Belt Keeper
159	876 02 04-12	Pin Cotter 1/8 x 3/4
160	532 16 94-84	Retainer Clip
161	532 10 57-09	Spring, Return, Clutch
165	532 19 62-12	Bushing Shaft Brake Hand Control
166	532 42 91-64	Nut Push .625
167	532 40 52-57	Latch Brake Parking
172	532 19 76-57	Strap Torque LH
174	532 19 72-89	Nut Push
175	532 19 78-58	Shaft Asm. Shift
176	532 19 62-14	Arm Clevis Rod Shift
178	532 19 74-56	Spring Shift
183	532 13 70-57	Spacer Axle
184	532 41 14-84	Knob
185	872 11 06-22	Bolt
186	532 19 43-21	Spacer Retainer
187	819 13 32-10	Washer
188	532 19 43-23	Link Clutch Ground Drive
189	532 19 43-17	Bellcrank Ground Drive
190	532 19 43-18	Keeper Bellcrank Ground Drive
192	532 15 03-60	Nut Lock Center 1/4-28 Fnthd
193	817 06 05-12	Screw 5/16-18 x 3/4
195	532 19 73-32	Bracket Brake Rod
202	532 19 78-59	Link Transaxle
203	819 11 11-16	Washer 11/32 x 11/16 x 16 Ga.
205	532 12 17-48	Washer 25/32 x 1-5/8 16 Ga.
221	532 40 31-87	Retainer Spring Clip Handle
232	874 78 07-16	Bolt Fin Hex 7/16-14 x 1 Gr 5
233	532 40 52-96	Washer Serrated

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50
ENGINE 24



engine-tex_kohl_23_r3

KEY NO.	PART NO.	DESCRIPTION
1	_ _ _ _ _ _ _ _	Engine Kohler Model No. SV471-3211 (585507401) (Order parts from engine manufacturer.)
2	580 53 23-01	Muffler
9	584 91 16-01	Keeper Belt Engine
12	532 40 19-85	Pulley Engine
15	581 28 99-01	Tank Fuel 1.5
18	532 43 02-20	Cap Fuel
20	532 18 38-97	Control Throttle
21	532 41 63-58	Screw #10 x 0.075
28	532 13 70-40	Fuel Line
29	532 13 71-80	Spark Arrester Kit
37	532 12 34-87	Clamp Hose
42	810 04 07-00	Washer Split
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
69	532 18 59-09	Gasket
79	532 19 23-34	Screw 5/16-18 x .75
85	532 17 39-37	Bolt Hex 7/16-20 x 4 Gr. 5
87	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
90	817 00 06-16	Screw 3/8-16 x 1
92	817 12 06-16	Screw 3/8-16 x 1
94	583 95 53-01	Tube Exhaust
96	819 09 14-16	Washer 9/32 x 7/8 x 16 Ga.
97	817 67 04-12	Screw 1/4-20 x 3/4
122	532 42 19-22	Extension Drain Oil

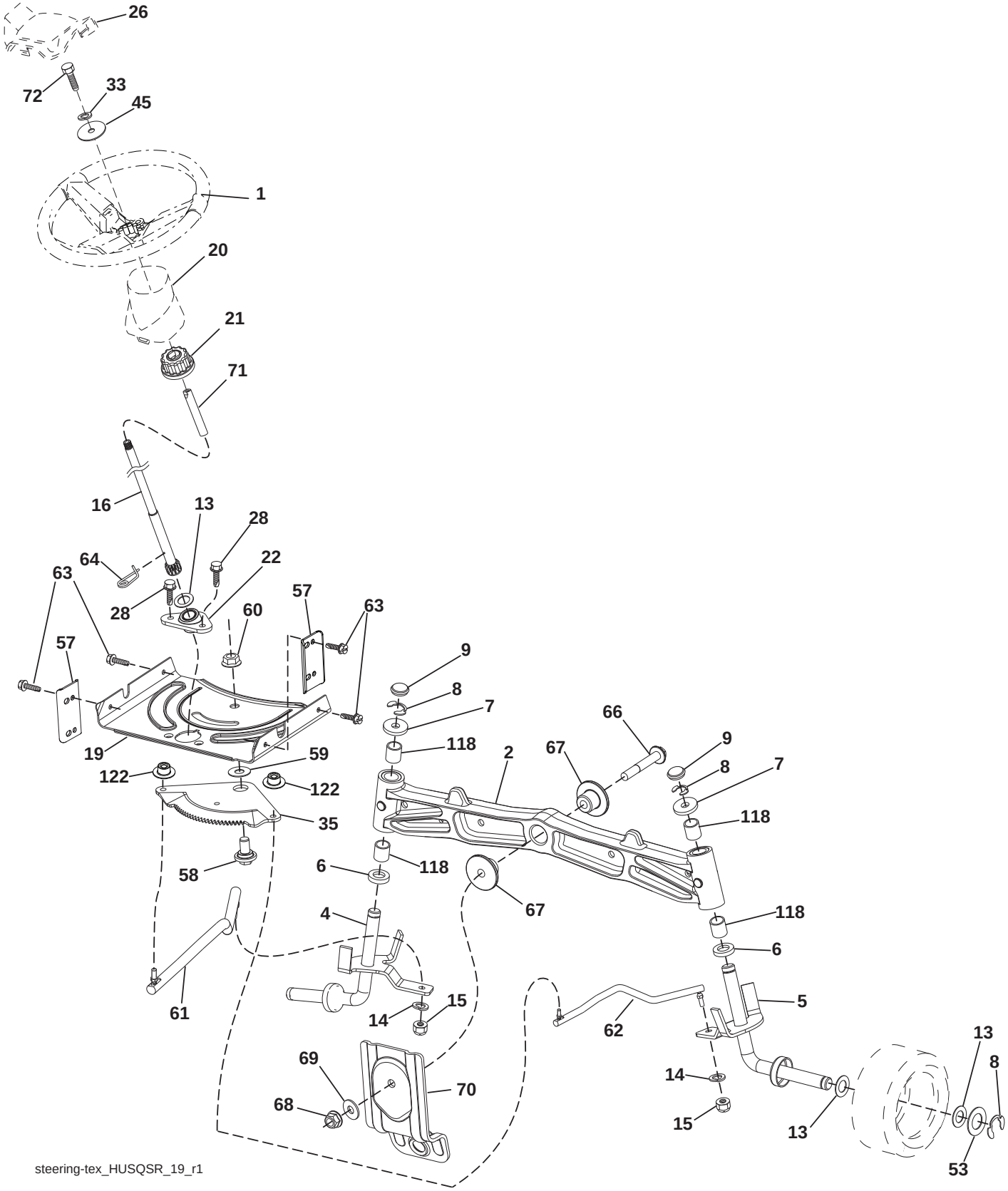
NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Kohler Co. 1-800-544-2444

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

STEERING ASSEMBLY 41



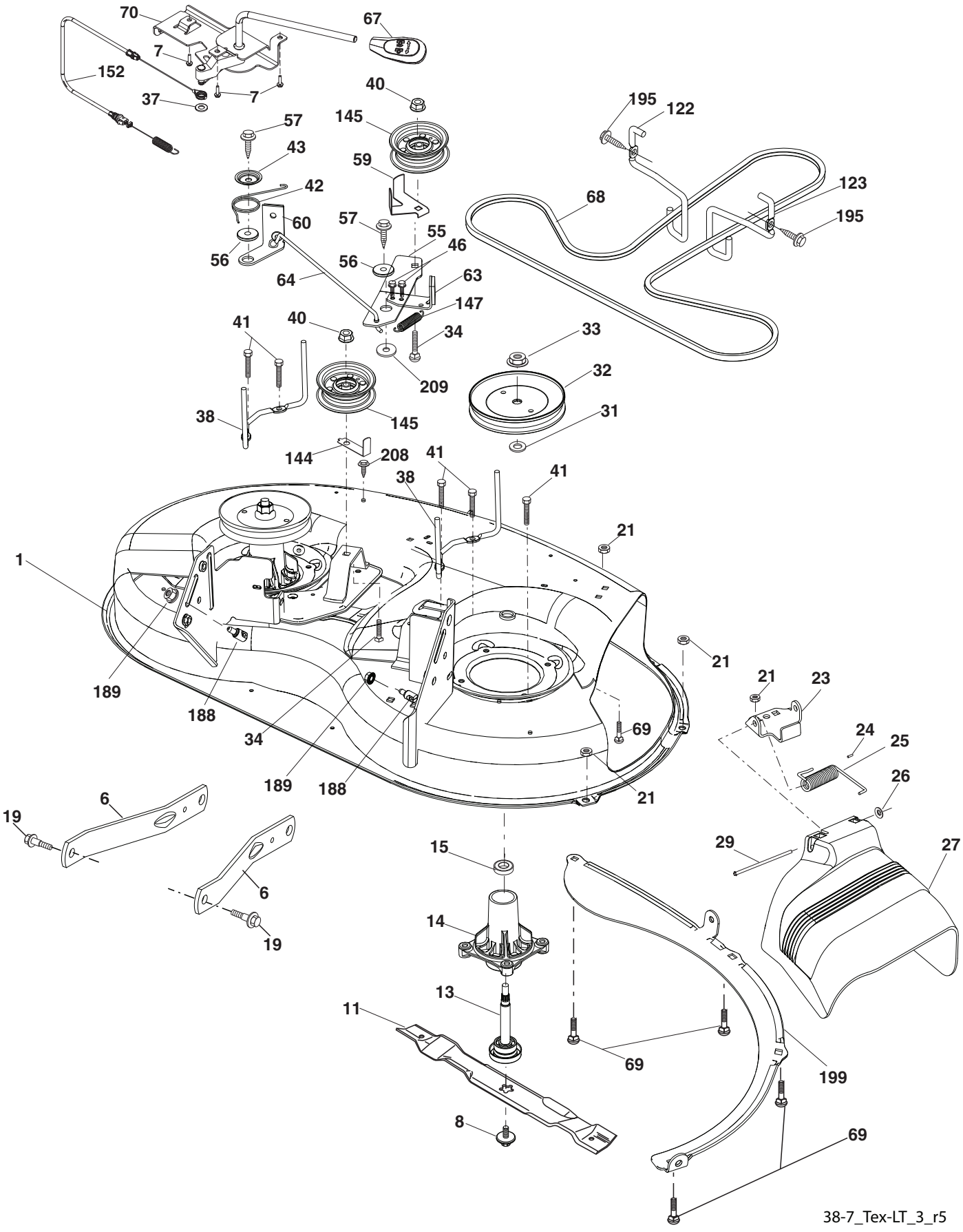
STEERING ASSEMBLY 41

KEY NO.	PART NO.	DESCRIPTION
1	532 43 97-40	Wheel, Steering
2	532 41 35-91	Axle Asm., Front
4	532 40 30-87	Spindle Asm., LH
5	532 40 30-88	Spindle Asm., RH
6	532 12 49-31	Washer .75 x 1.230, Thrust
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, clip #T5304-75
9	532 12 12-32	Cap, Spindle
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut, Crown Lock 3/8-24 unf
16	532 42 93-74	Shaft Steering
19	532 19 47-29	Plate Steering
20	532 44 14-25	Boot, Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 42 05-37	Supt., Strg. Lower
26	532 43 97-43	Insert, Wheel Steering
28	817 00 06-12	Screw 3/8-16 x 3/4
33	810 04 05-00	Washer Lock 5/16
35	532 19 47-32	Gear, Sector Plate
45	819 11 38-12	Washer 11/32 x 3/8 x 12 Ga.
53	532 18 89-67	Washer Hardened .793 x 1.637 x .060
57	532 40 74-65	Bracket Upstop
58	532 19 47-47	Bolt Shoulder Sector Pivot CFM
59	532 19 47-48	Washer Thrust Sector Steering
60	873 97 10-00	Nut Flange Lock 5/8-11
61	532 19 47-40	Draglink, LH
62	532 19 47-41	Draglink, RH
63	817 00 05-12	Screw 5/16-18 x 3/4
64	532 19 98-49	Retainer Clip Spring Steering
66	871 02 07-48	Bolt Hex Fghd 7/16-14 x 3 Serr
67	532 19 47-37	Bushing PM Front Axle
68	873 90 07-00	Nut Lock Flange 7/16-14 Gr. 5
69	532 19 91-62	Washer 1.5 x .505 x .118
70	532 19 61-97	Bracket Deck Susp. Front
71	532 19 07-52	Shaft Extension Steering
72	532 42 89-82	Bolt Fin Hx 5/16-18 x 4
118	532 40 60-13	Bushing
122	532 44 49-62	Cap Gear Sector

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

MOWER DECK 44

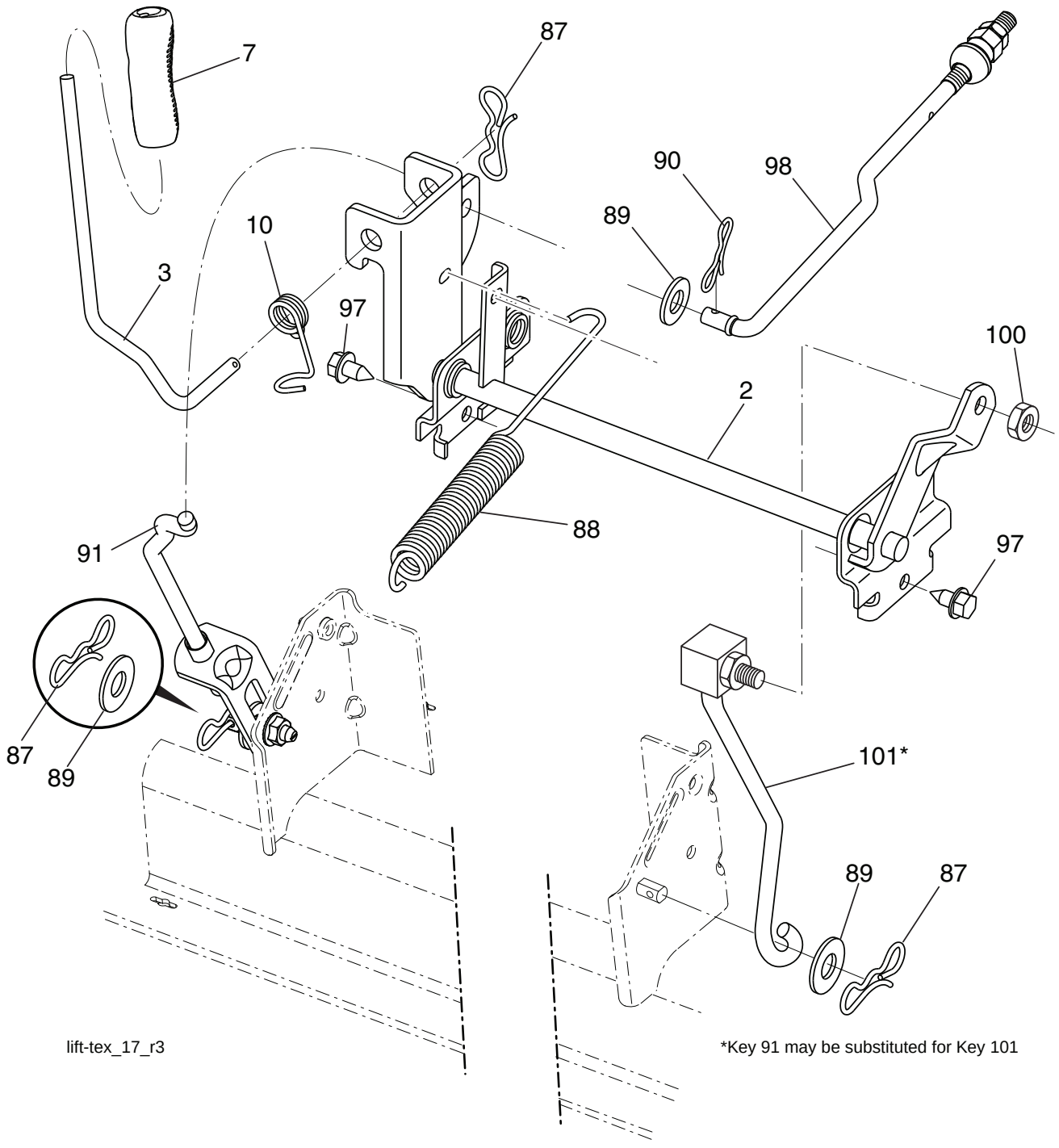


TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50
MOWER DECK 44

KEY NO.	PART NO.	DESCRIPTION
1	532 19 42-51	Mower Housing
6	532 19 51-86	Arm Suspension
7	532 41 63-58	Screw #10 x 0.750 BOS Thread
8	532 19 30-03	Bolt/Washer Asm 7/16-20 unf
11	532 19 39-57	Blade
13	532 19 28-72	Shaft Assembly Mandrel
14	532 18 72-81	Housing Mandrel
15	532 11 04-85	Bearing, Ball, Mandrel
19	532 19 65-39	Bolt, Shoulder
21	873 68 05-00	Nut, Crownlock 5/16-18 unc
23	532 19 25-57	Bracket, Deflector
24	532 10 53-04	Cap, Sleeve
25	532 19 70-26	Spring, Torsion, Deflector
26	532 11 04-52	Nut, Push
27	532 40 14-72	Shield, Deflector
29	532 13 14-91	Rod, Hinge
31	532 18 76-90	Washer, Spacer
32	532 19 97-89	Pulley, Mandrel
33	532 40 02-34	Nut, Toplock, Flanged
34	872 11 06-12	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5
37	819 13 13-16	Washer
38	532 19 95-41	Keeper Belt LH Mandrel
40	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
41	584 95 39-01	Bolt Hex Wshr
42	532 19 84-10	Spring Torsion Brake
43	532 19 72-56	Spring Torsion Retainer
46	532 13 77-29	Screw 1/4-20 x 5/8
55	532 19 72-49	Arm, Idler
56	532 19 90-92	Spacer, Retainer
57	817 00 06-16	Screw 3/8-16 x 1
59	532 14 10-43	Guard, Tuv Idler
60	532 19 94-71	Arm Brake Mower
63	532 19 94-70	Arm Brake Mower
64	532 19 97-90	Link Brake
67	532 40 30-12	Handle Clutch Cable
68	532 40 83-81	V-Belt
69	872 14 05-05	Bolt
70	532 40 12-46	Clutch Asm Manual
122	532 19 72-58	Keeper Belt Engine LH
123	532 19 72-59	Keeper Belt Engine RH
144	532 19 34-14	Keeper Belt
145	532 19 31-97	Pulley Idler
147	532 40 18-72	Spring Return
152	532 43 51-11	Manual Clutch Cable
188	532 19 51-61	Stud Fastener
189	873 90 05-00	Nut Lock Hex Flange
195	817 00 06-12	Screw 3/8-16 x 3/4
199	532 40 00-95	Baffle Vortex
208	817 67 06-08	Screw Thdrol 3/8-16 x 1/2
209	819 13 32-10	Washer 13/32 x 2 x 10
- -	532 19 28-70	Mandrel Assembly (Includes housing (#14), shaft assembly (#13), and bearing (#15) only - pulley/nut/washer and blade bolt/washers not included)
- -	532 40 04-22	Replacement Mower, Complete

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50
MOWER LIFT 45

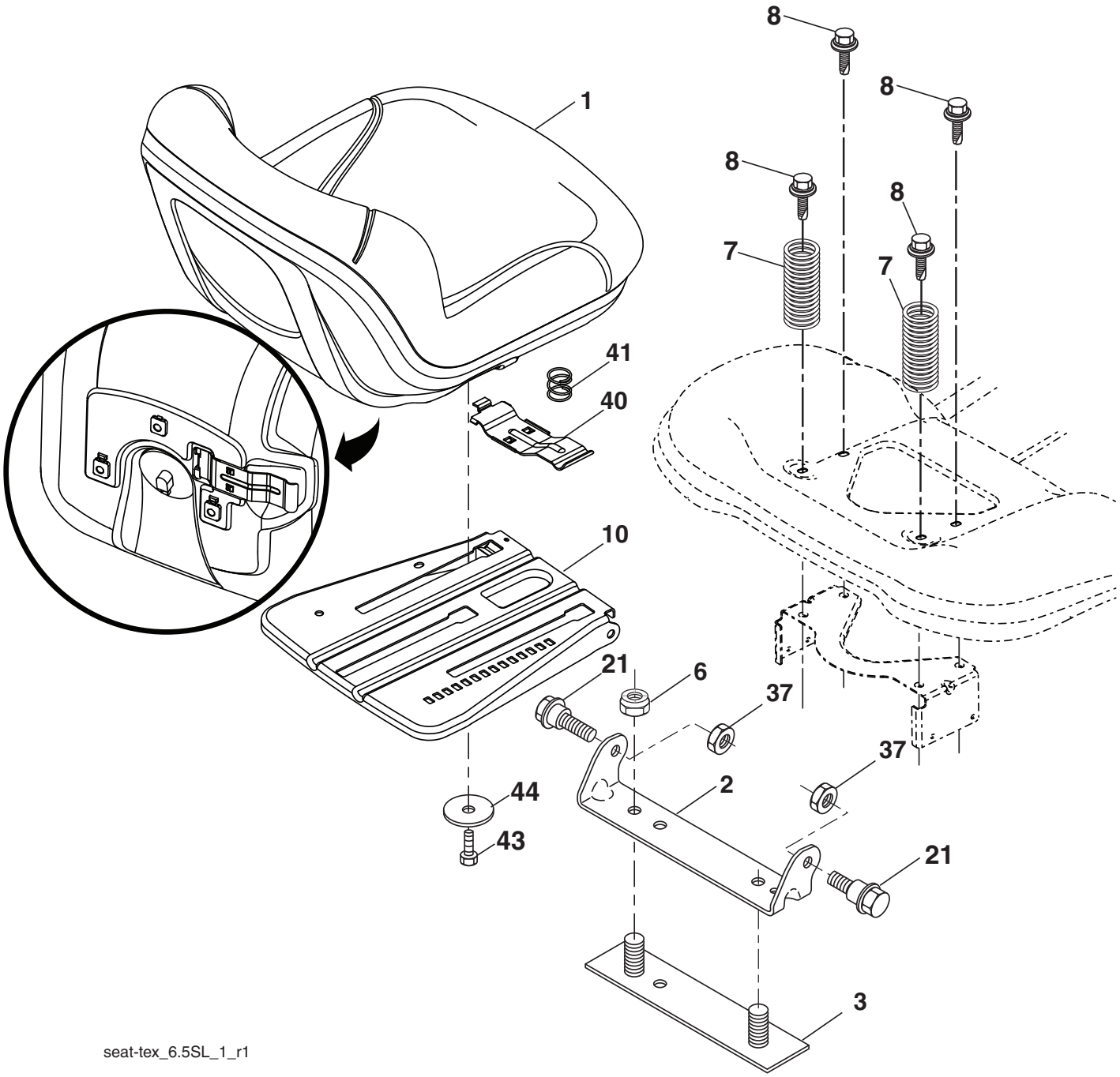


KEY NO.	PART NO.	DESCRIPTION
2	532 42 20-27	Shaft Asm., Lift
3	532 19 52-31	Lever Asm., Lift RH
7	580 96 23-01	Grip, Lever
10	532 19 63-14	Spring Torsion
87	532 19 42-09	Pin Cotter 7/16 Bow Tie Lock
88	532 41 07-10	Spring Lift Assist
89	819 19 19-12	Washer Clear Zinc
90	532 19 42-08	Pin Cotter 5/16 Bow Tie Lock
91	532 19 51-81	Link Lift Susp Mower Rear
97	817 00 06-12	Screw 3/8-16 x .75 Smgml Tap/R.Z
98	532 19 52-70	Link Lift Susp. Front Mower
100	873 93 06-00	Nut Centerlock 3/8-16
101	532 40 70-03	Link Asm. Lift

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

TRACTOR - - MODEL NO. LT1597 (96041005012), PRODUCT NO. 960 41 00-50

SEAT ASSEMBLY 42



KEY NO.	PART NO.	DESCRIPTION
1	532 43 98-19	Seat
2	532 18 01-66	Bracket Pivot Fender
3	532 14 06-75	Strap, Asm Fender
6	873 80 06-00	Nut, Lock w/Ins. 3/8-16 unc
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 unc x 3/4 w/Sems
10	532 19 69-77	Pan, Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18

KEY NO.	PART NO.	DESCRIPTION
37	873 80 05-00	Nut, Lock 5/16-18 unc
40	532 19 76-61	Handle Slide
41	532 19 82-00	Spring Latch
43	874 76 06-12	Bolt 3/8-16 unc x 3/4
44	819 13 38-12	Washer 13/32 x 2-3/8 x 12 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm